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宁波翰琛数控刀具制造有限公司
NINGBO HANCHEN NUMERICAL CONTROL CUTTING TOOL MANUFACTURING CO.,LTD.

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Ningbo Sales Corporation

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NINGBO HANCHEN NUMERICAL CONTROL CUTTING TOOL MANUFACTURING CO.,LTD.

关于翰琛

宁波市翰琛数控刀具制造有限公司座落于中国美丽的港口城市-浙江宁波。自2002年建厂以来，公司一直秉持“以质量为基石，用诚信谋发展”的经营理念，严选优质原材料，多道工艺保证产品刚性，获得了广大客户的认可与信任，品牌认可度稳居行业前列。

我公司有一支由研发、生产、质检、销售等各部门上百名员工组成的专业团队，致力于为客户提供更专业的产品和完善的服务。五轴加工中心、加工中心群、数控车床群以及精密的检测设备使我们具备先进的研发、生产技术，成熟的生产经验，可以为客户提供车削、铣削、钻削等各类数控刀具以及相应的零配件。同时我们承接非标刀具的设计和生产，以满足各类客户的加工需求。

公司更与知名品牌合作，研制出一系列专业加工不锈钢和钢件的螺纹刀片，以及车削/钻削刀片，品类齐全，库存充足，随时响应客户需求。

翰琛数控凭借严格的品质把控，成熟的生产工艺，先进的生产设备，强有力的市场竞争力，二十余年的沉淀，逐渐成为行业标杆企业。

我们期待与您展开长期稳定的合作，为您提供优质的产品与服务，欢迎您随时来访来电！

2002

Since

专业数控刀具制造商

Professional Manufacturer of CNC Tools

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Global sales network, dedicated to serve you.

ABOUT HANCHEN

Ningbo Hanchen Numerical Control Cutting Tool Manufacturing Co., Ltd. is located in Ningbo(Zhejiang province), a beautiful port city in China. Since its establishment in 2002, the company has always adhered to the business philosophy --"Taking quality as the cornerstone, Seeking development with integrity". Strictly selected high-quality raw materials, and special processes have ensured our products' rigidity.Sticking to quality for twenty years,we have won the recognition and trust from our customers, and our brand's recognition has remained at the forefront place in the industry.

Our company has a professional team of hundreds of employees from R&D, Production, Quality inspection, Sales and other departments, who are committed to provide professional products and perfect services for our customers. Five-axis machining centers, machining center clusters, CNC lathe clusters and precision testing equipment enable us to have advanced R&D and production capabilities, mature production experience,with which we can provide series of turning, milling, drilling and other CNC tools and corresponding spare parts. Meanwhile,we undertake the demand of designing and producing non-standard customized tools,to fit different producing conditions.

The company has also cooperated with well-known enterprises,and successfully developed a series of threading inserts for processing stainless steel and steel workpieces. We have a complete range of inserts for Threading/Shallow hole Drilling/General Turning/Parting Grooving,and sufficient inventory to respond to customers' needs at any time.

With strictly controlled quality, mature production capabilities, advanced equipment,and more than 20 years of accumulation, Hanchen has gained strong market competitiveness,and become a model enterprise in this industry.

We look forward to developing long-term and stable cooperation with you and offering you with high-quality products and services. You are welcome to visit or call us at any time!

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外圆车削
EXTERNAL TURNING

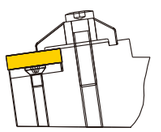
严选超优质钢材，精密工艺保证产品质量
Strictly selected superior raw materials,precision technology,quality guaranteed

外圆车刀杆型号表示规则

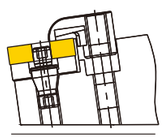
External turning tool holder model indication rules

M	C	L	N	R	20	20	K	12	C
1	2	3	4	5	6	7	8	9	10

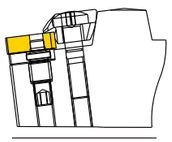
1.压紧方式 Clamping system



C.压板压紧型
Top clamping Type

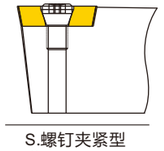


M.复合压紧型
Double Clamping Type



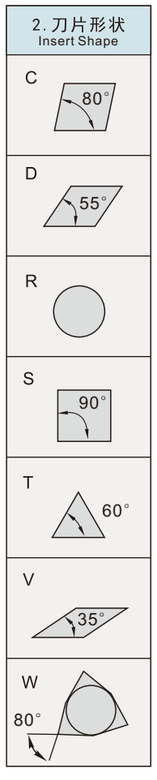
D.重切削用双重夹紧型
Heavy Cutting
Double Clamping Type

P.杠杆压紧型
Lever Lock Type

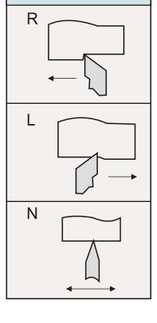


S.螺钉夹紧型
Screw-on Type

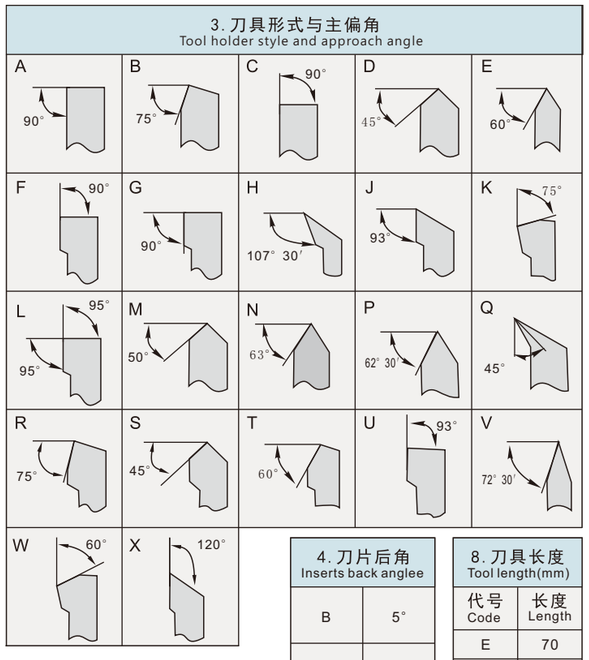
2. 刀片形状 Insert Shape



5. 切削方向 Cutting direction



3. 刀具形式与主偏角 Tool holder style and approach angle



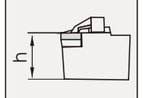
4. 刀片后角 Inserts back anglee

B	5°
C	7°
D	15°
E	20°
N	0°
P	11°

8. 刀具长度 Tool length(mm)

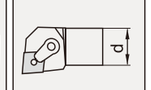
代号 Code	长度 Length
E	70
F	80
H	100
K	125
M	150
P	170
Q	180
R	200
S	250
T	300

6. 刀尖高度向 Nose height



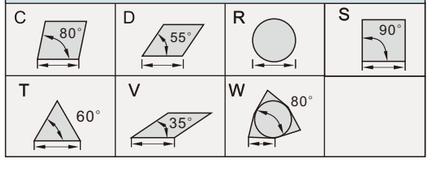
只标注到整数
例: h=8mm, 标为08

7. 刀体宽度 Width of tool holder



例: h=8mm, 标为08

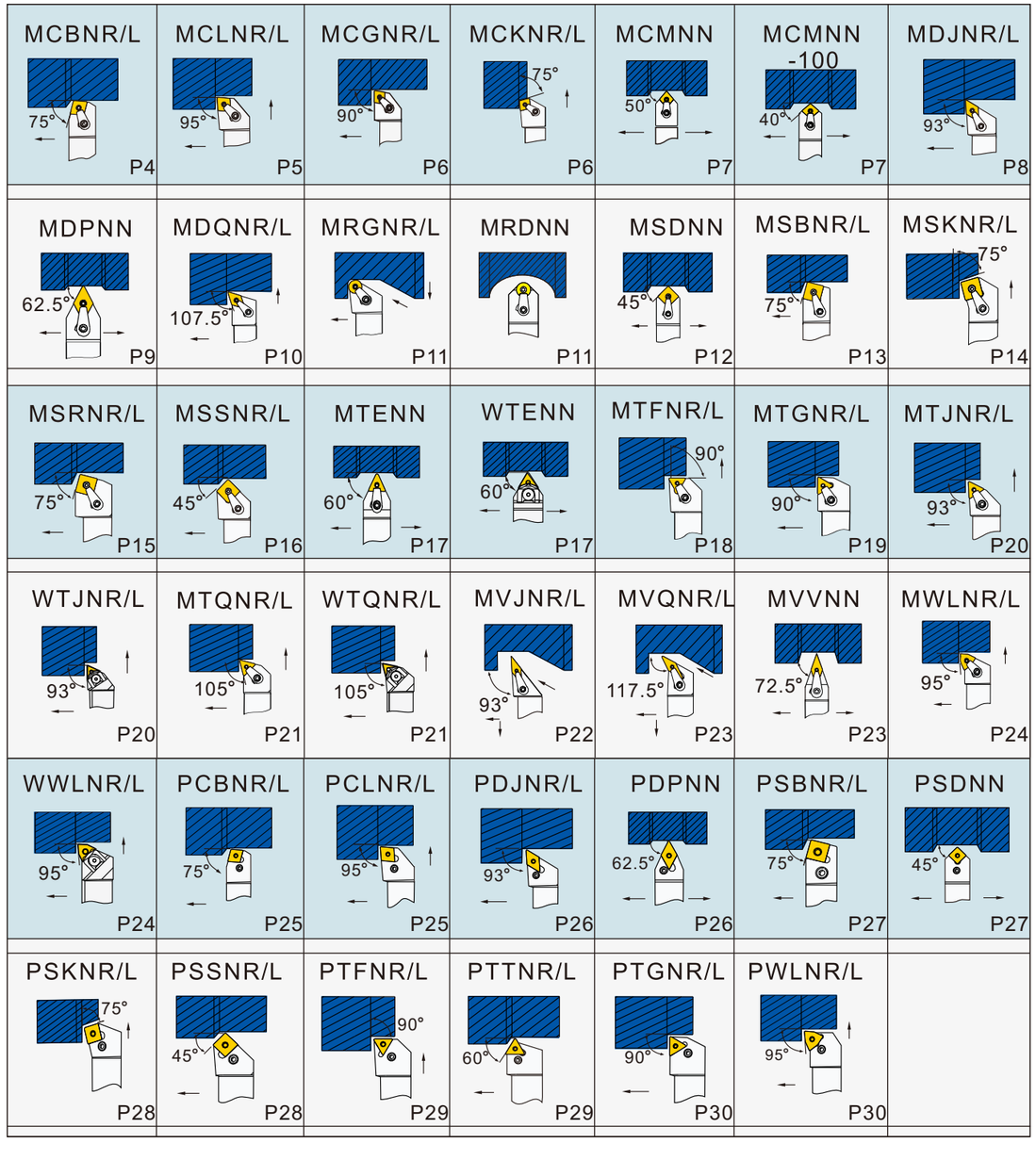
9. 切削刀长 Cutting Edge length



10. 自编号 Self Numbers

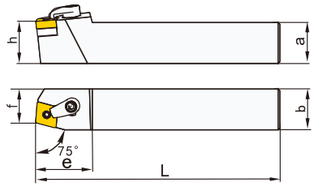
M型及P型刀具型号及加工形式

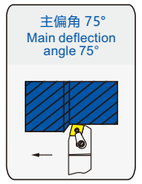
M-type,p-type Tool Models And Processing Forms



外圆车削刀杆（M型） External turning tool holder (M type)

75° MCBN..





	尺寸Size(mm)											
	a	b	L	h	f	e						
★ MCBNR/L1616H12C	16	16	100	16	13	32	MS620	C12BM	MLP46	MC620	S3	CN..1204..
★ MCBNR/L2020K12C	20	20	125	20	17	32	MS625					
★ MCBNR/L2525M12C	25	25	150	25	22	32						
★ MCBNR/L3232P12C	32	32	170	32	27	32	MS628					
★ MCBNR/L2525M16C	25	25	150	25	22	40	MS625	C16BM	MLP58	MC622		CN..1606..
★ MCBNR/L3232P16C	32	32	170	32	27	40	MS628					
★ MCBNR/L4040R16C	40	40	200	40	35	40						
★ MCBNR/L3232P19C	32	32	170	32	27	42	MS835	C19BM	MLP68	MC825	S4	CN..1906..
★ MCBNR/L4040R19C	40	40	200	40	35	42						

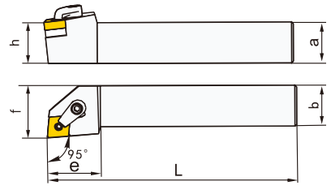
型 号	尺寸Size(mm)						双头螺栓	刀 垫	销 钉	压 板	板 手	刀 片
	a	b	L	h	f	e						
MCBNR/L1616H12Z	16	16	100	16	13	32	DM6X20	C12BM	TM6X17	C1RD	S3	CN..1204..
MCBNR/L2020K12Z	20	20	125	20	17	32						
MCBNR/L2525M12Z	25	25	150	25	22	32						
MCBNR/L3232P12Z	32	32	170	32	27	32	DM6X25					
MCBNR/L2525M16Z	25	25	150	25	22	40		C16BM	TM8X21	C2RD		CN..1606..
MCBNR/L3232P16Z	32	32	170	32	27	40	DM6X28					
MCBNR/L4040R16Z	40	40	200	40	35	40						
MCBNR/L3232P19Z	32	32	170	32	27	40	DM8X35	C19BM	TM10X21	C5RD	S4	CN..1906..
MCBNR/L4040R19Z	40	40	200	40	35	40						

- 订货示例：1件 MCBNR 2525M12C　　1件 MCBNL 2525M12C　★ R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCBNR 2525M12C　1pcs MCBNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

95° MCLN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MCLNR/L1616H12C	16	16	100	16	20	32	MS620	C12BM	MLP46	MC620	S3	CN..1204..
★ MCLNR/L2020K12C	20	20	125	20	25	32	MS625					
★ MCLNR/L2525M12C	25	25	150	25	32	32						
MCLNR/L3225P12C	32	25	170	32	32	32	MS628					
★ MCLNR/L3232P12C	32	32	170	32	40	32						
★ MCLNR/L2525M16C	25	25	150	25	32	38	MS625	C16BM	MLP58	MC622		CN..1606..
MCLNR/L3225P16C	32	25	170	32	32	38	MS628					
★ MCLNR/L3232P16C	32	32	170	32	40	38						
★ MCLNR/L4040R16C	40	40	200	40	50	42						
★ MCLNR/L3232P19C	32	32	170	32	40	42	MS835	C19BM	MLP68	MC825	S4	CN..1906..
MCLNR/L4040R19C	40	40	200	40	50	42						

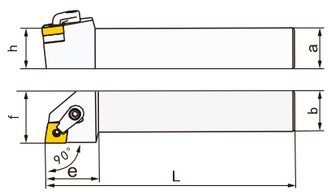
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MCLNR/L1616H12Z	16	16	100	16	20	32	DM6X20	C12BM	TM16X17	C1RD	S3	CN..1204..
MCLNR/L2020K12Z	20	20	125	20	25	32						
MCLNR/L2525M12Z	25	25	150	25	32	32	DM6X25					
MCLNR/L3225P12Z	32	25	170	32	32	32	DM6X28					
MCLNR/L3232P12Z	32	32	170	32	40	32						
MCLNR/L2525M16Z	25	25	150	25	32	38	DM6X25	C16BM	TM8X21	C2RD		CN..1606..
MCLNR/L3225P16Z	32	25	170	32	32	38	DM6X28					
MCLNR/L3232P16Z	32	32	170	32	40	38						
MCLNR/L4040R16Z	40	40	200	40	50	42						
MCLNR/L3232P19Z	32	32	170	32	40	45	DM8X35	C19BM	TM10X21	C5RD	S4	CN..1906..
MCLNR/L4040R19Z	40	40	200	40	50	45						

- 订货示例：1件 MCLNR 2525M12C　　1件 MCLNL 2525M12C　★ R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCLNR 2525M12C　1pcs MCLNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

90° MCGN..

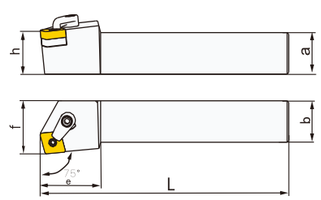


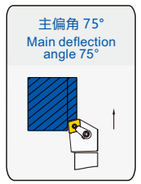
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MCGNR/L1616K12C	16	16	125	16	20	32	MS620	C12BM	MLP46	MC620	S3	CN..1204..
★ MCGNR/L2020K12C	20	20	125	20	25	32	MS625					
★ MCGNR/L2525M12C	25	25	150	25	32	32						
MCGNR/L3225P12C	32	25	170	32	32	32	MS628					
MCGNR/L3232P12C	32	32	170	32	40	32						
MCGNR/L2525M16C	25	25	150	25	32	38	MS625	C16BM	MLP58	MC622		CN..1606..
MCGNR/L3225P16C	32	25	170	32	32	38	MS628					
MCGNR/L3232P16C	32	32	170	32	40	38						
MCGNR/L4040R16C	40	40	200	40	50	42						
MCGNR/L3232P19C	32	32	170	32	40	45	MS835	C19BM	MLP68	MC825	S4	CN..1906..

- 订货示例：1件 MCGNR 2525M12C　1件 MCGNL 2525M12C ★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCGNR 2525M12C 1pcs MCGNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

75° MCKN..





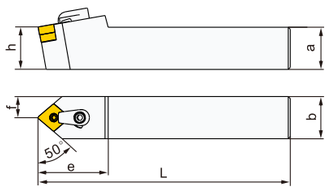
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MCKNR/L1616H12C	16	16	125	16	20	32	MS620	C12BM	MLP46	MC620	S3	CN..1204..
★ MCKNR/L2020K12C	20	20	125	20	25	32	MS625					
★ MCKNR/L2525M12C	25	25	150	25	32	32						
★ MCKNR/L3232P12C	32	32	170	32	40	32						
★ MCKNR/L2525M16C	25	25	150	25	32	38	MS628	C16BM	MLP58	MC622		CN..1606..
★ MCKNR/L3232P16C	32	32	170	32	40	38						
MCKNR/L4040R16C	40	40	200	40	40	38						
★ MCKNR/L3232P19C	32	32	170	32	40	42	MS835	C19BM	MLP68	MC825	S4	CN..1906..
★ MCKNR/L4040R19C	40	40	200	40	50	42						

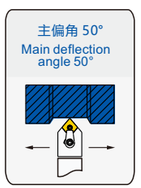
- 订货示例：1件 MCKNR 2525M12C　1件 MCKNL 2525M12C ★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCKNR 2525M12C 1pcs MCKNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

50° MCMN..



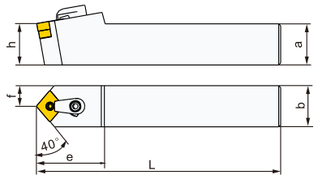


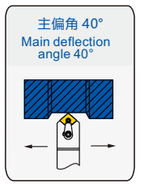
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MCMNN1616H12C	16	16	100	16	8	32	MS620	C12BM	MLP46	MC620	S3	CN..1204..
★ MCMNN2020K12C	20	20	125	20	10	32	MS625					
★ MCMNN2525M12C	25	25	150	25	12.5	32						
MCMNN3232P12C	32	32	170	32	16	32	MS628					

- 订货示例：1件 MCMNN 2525M12C　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCMNN 2525M12C
- Inserts need to be ordered separately
- " "indicates standing stock

40° MCMN..-100





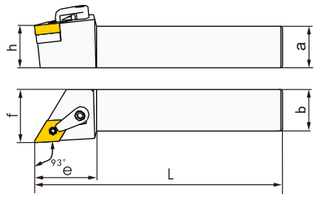
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MCMNN1616H12C-100	16	16	100	16	8	32	MS620	C12BM	MLP46	MC620	S3	CN..1204..
★ MCMNN2020K12C-100	20	20	125	20	10	32	MS625					
★ MCMNN2525M12C-100	25	25	150	25	12.5	32						
★ MCMNN3232P12C-100	32	32	170	32	16	32	MS628					

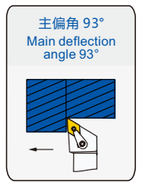
- 订货示例：1件 MCMNN 2525M12C-100　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCMNN 2525M12C-100
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

93° MDJN..





型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MDJNR/L1616H11C	16	16	100	16	20	32	MS620	D11BM	MLP34	MC620	S2 S3	DN..1104..
★ MDJNR/L2020K11C	20	20	125	20	25	32	MS625					
★ MDJNR/L2525M11C	25	25	150	25	32	32						
MDJNR/L3232P11C	32	32	170	32	40	32	MS628					
★ MDJNR/L2020K15C	20	20	125	20	25	38	MS625	D15BM	MLP46L	MC622	S3	DN..1506..
★ MDJNR/L2525M15C	25	25	150	25	32	38						
MDJNR/L3225P15C	32	25	170	32	32	38	MS628					
★ MDJNR/L3232P15C	32	32	170	32	40	38						
MDJNR/L4040R15C	40	40	200	40	50	38						
★ MDJNR/L2020K1504C	20	20	125	20	25	38	MS625		MLP46			DN..1504..
★ MDJNR/L2525M1504C	25	25	150	25	32	38						
MDJNR/L3225P1504C	32	25	170	32	32	38	MS628					
MDJNR/L3232P1504C	32	32	170	32	40	38						

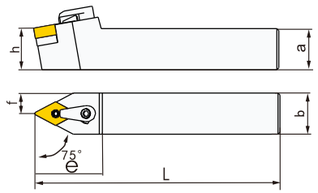
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MDJNR/L1616H11Z	16	16	100	16	20	32	DM6X20	D11BM	TM5X13	C1RD	S2 S3	DN..1104..
MDJNR/L2020K11Z	20	20	125	20	25	32	DM6X25					
MDJNR/L2525M11Z	25	25	150	25	32	32						
MDJNR/L3232P11Z	32	32	170	32	40	32	DM6X28					
MDJNR/L2020K15Z	20	20	125	20	25	38	DM6X25	D15BM	TM6X19	C2RD	S3	DN..1506..
MDJNR/L2525M15Z	25	25	150	25	32	42						
MDJNR/L3225P15Z	32	25	170	32	32	42						
MDJNR/L3232P15Z	32	32	170	32	40	42	DM6X28					
MDJNR/L4040R15Z	40	40	200	40	50	38						
MDJNR/L2020K1504Z	20	20	125	20	25	38	DM6X25		TM6X17			DN..1504..
MDJNR/L2525M1504Z	25	25	150	25	32	38						
MDJNR/L3225P1504Z	32	25	170	32	32	38						
MDJNR/L3232P1504Z	32	32	170	32	40	42	DM6X28					

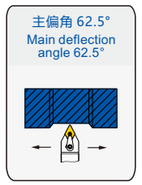
- 订货示例：1件 MDJNR 2525M11C　　1件 MDJNL 2525M11C　* R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MDJNR 2525M11C 1pcs MDJNL 2525M11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

75° MDPN..





型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MDPNN1616H11C	16	16	100	16	8	35	MS620	D11BM	MLP34	MC620	S2 S3	DN..1104..
★ MDPNN2020K11C	20	20	125	20	10	35	MS625					
★ MDPNN2525M11C	25	25	150	25	12.5	35						
MDPNN3232P11C	32	32	170	32	16	42	MS628					
★ MDPNN2020K15C	20	20	125	20	12.5	42	MS625	D15BM	MLP46L	MC622	S3	DN..1506..
★ MDPNN2525M15C	25	25	150	25	12.5	42						
MDPNN3225P15C	32	25	170	32	12.5	42	MS628					
★ MDPNN3232P15C	32	32	170	32	16	42						
MDPNN4040R15C	40	40	200	40	20	42						
★ MDPNN2020K1504C	20	20	125	20	12.5	42	MS625		MLP46			DN..1504..
★ MDPNN2525M1504C	25	25	150	25	12.5	42						
MDPNN3232R1504C	32	32	170	32	16	42	MS628					

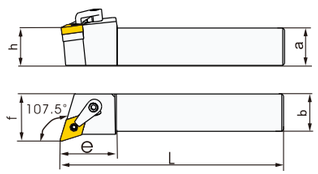
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MDPNN1616H11Z	16	16	100	16	8	35	DM6X20	D11BM	TM5X13	C1RD	S2 S3	DN..1104..
MDPNN2020K11Z	20	20	125	20	10	35	DM6X25					
MDPNN2525M11Z	25	25	150	25	12.5	35						
MDPNN3232P11Z	32	32	170	32	16	42	DM6X28					
MDPNN2020K15Z	20	25	125	20	12.5	43	DM6X25	D15BM	TM6X19	C2RD	S3	DN..1506..
MDPNN2525M15Z	25	25	150	25	12.5	43						
MDPNN3225P15Z	32	25	170	32	12.5	43	DM6X28					
MDPNN3232P15Z	32	32	170	32	16	43						
MDPNN4040R15Z	40	40	200	40	20	43						
MDPNN2020K1504Z	20	20	125	20	12.5	43	DM6X25		TM6X17			DN..1504..
MDPNN2525M1504Z	25	25	150	25	12.5	43						
MDPNN3232R1504Z	32	32	170	32	16	43	DM6X28					

- 订货示例：1件 MDPNN 2525M11C　　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MDPNN 2525M11C
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

107° MDQN..



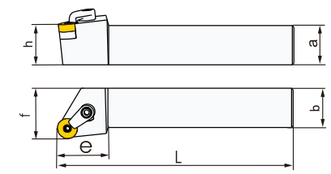
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MDQNR/L1616H11C	16	16	100	16	20	32	MS620	D11BM	MLP34	MC620	S2 S3	DN..1104..
★ MDQNR/L2020K11C	20	20	125	20	25	32	MS625					
★ MDQNR/L2525M11C	25	25	150	25	32	32						
MDQNR/L3232P11C	32	32	170	32	40	32	MS628					
★ MDQNR/L2020K15C	20	20	125	20	25	38	MS625	D15BM	MLP46L	MC622	S3	DN..1506..
★ MDQNR/L2525M15C	25	25	150	25	32	38						
MDQNR/L3225P15C	32	25	170	32	32	38						
★ MDQNR/L3232P15C	32	32	170	32	40	38	MS628					
★ MDQNR/L2020K1504C	20	20	125	20	25	38	MS625		MLP46			DN..1504..
★ MDQNR/L2525M1504C	25	25	150	25	32	38						
MDQNR/L3225P1504C	32	25	170	32	32	38						
MDQNR/L3232P1504C	32	32	170	32	40	38	MS628					

- 订货示例：1件 MDQNR 2525M11C　　1件 MDQNL 2525M11C　★ R = 右手　L = 左手　● 刀片需要独订购
- "★" 号表示常备库存

- Ordering Example:1pcs MDQNR 2525M11C 1pcs MDQNL 2525M11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

MRGN..



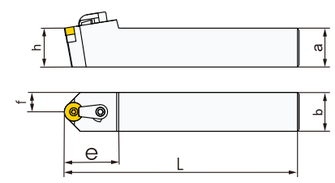
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MRGNR/L2020K12C	20	20	125	20	25	32	MS625	R12BM	MLP46	MC620	S3	RN..1204..
★ MRGNR/L2525M12C	25	25	150	25	32	32						
MRGNR/L3225P12C	32	25	170	32	32	32	MS628					
MRGNR/L3232P12C	32	32	170	32	40	32						

型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MRGNR/L2020K12Z	20	20	125	20	25	32	DM6X25	R12BM	TM6X17	C1RD	S3	RN..1204..
MRGNR/L2525M12Z	25	25	150	25	32	32						
MRGNR/L3225P12Z	32	25	170	32	32	32	DM6X28					
MRGNR/L3232P12Z	32	32	170	32	40	32						

- 订货示例：1件 MRGNR 2525M12C　　1件 MRGNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- "★" 号表示常备库存

- Ordering Example:1pcs MRGNR 2525M12C 1pcs MRGNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

MRDN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MRDNN2020K12C	20	20	125	20	10	32	MS625	R12BM	MLP46	MC620	S3	RN..1204..
★ MRDNN2525M12C	25	25	150	25	12.5	32						
★ MRDNN3225P12C	32	25	170	32	6	32	MS628					
MRDNN3232P12C	32	32	170	32	20	32						

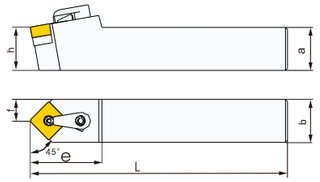
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MRDNN2020K12Z	20	20	125	20	10	32	DM6X25	R12BM	TM6X17	C1RD	S3	RN..1204..
MRDNN2525M12Z	25	25	150	25	12.5	32						
MRDNN3225P12Z	32	25	170	32	10	32	DM6X28					
MRDNN3232P12Z	32	32	170	32	20	32						

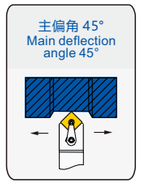
- 订货示例：1件 MRDNN 2525M12C　● 刀片需要独订购
- "★" 号表示常备库存

- Ordering Example:1pcs MRDNN 2525M12C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

45° MSDN..





型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MSDNN1616H09C	16	16	100	16	8	35	MS520	S09BM	MLP34L	MC515	S2,S2.5	SN..0903..
★ MSDNN2020K12C	20	20	125	20	10	35	MS625	S12BM	MLP46	MC620	S3	SN..1204..
★ MSDNN2525M12C	25	25	150	25	12.5	35						
★ MSDNN3232P12C	32	32	170	32	16	42	MS628					
★ MSDNN2525M15C	25	25	125	25	12.5	42	MS625	S15BM	MLP58	MC622		SN..1506..
MSDNN3225P15C	32	25	170	32	12.5	42	MS628					
★ MSDNN3232P15C	32	32	170	32	16	42						
★ MSDNN3232P19C	32	32	170	32	16	42	MS835	S19BM	MLP68	MC825	S4	SN..1906..

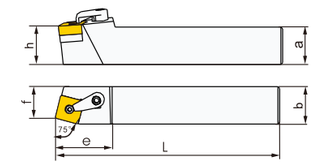
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MSDNN2020K12Z	20	20	125	20	10	35	DM6X25	S12BM	TM6X17	C1RD	S3	SN..1204..
MSDNN2525M12Z	25	25	150	25	12.5	35						
MSDNN3232P12Z	32	32	170	32	16	42	DM6X28					
MSDNN2525M15Z	25	25	125	25	12.5	42		S15BM	TM8X21	C2RD		SN..1506..
MSDNN3225P15Z	32	25	170	32	12.5	42						
MSDNN3232P15Z	32	32	170	32	16	42						
MSDNN3232P19Z	32	32	170	32	16	42	DM8X35	S19BM	TM10X21	C5RD	S4	SN..1906..

- 订货示例：1件 MSDNN 2525M12C
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MSDNN 2525M12C
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

75° MSBN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MSBNR/L1616H12C	16	16	100	16	13	32	MS620	S12BM	MLP46	MC620	S3	SN..1204..
★ MSBNR/L2020K12C	20	20	125	20	17	32	MS625					
★ MSBNR/L2525M12C	25	25	150	25	22	32						
★ MSBNR/L3225P12C	32	25	170	32	22	32	MS628					
★ MSBNR/L3232P12C	32	32	170	32	27	32						
★ MSBNR/L2525M15C	25	25	150	25	22	38	MS625	S15BM	MLP58	MC622		SN..1506..
MSBNR/L3225P15C	32	25	170	32	22	38	MS628					
★ MSBNR/L3232P15C	32	32	170	32	27	38						
★ MSBNR/L3232P19C	32	32	170	32	27	42	MS835	S19BM	MLP68	MC825	S4	SN..1906..
★ MSBNR/L4040R19C	40	40	200	40	35	42						

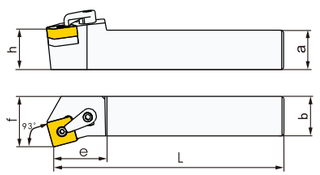
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MSBNR/L1616H12Z	16	16	100	16	13	32	DM6X20	S12BM	TM6X17	C1RD	S3	SN..1204..
MSBNR/L2020K12Z	20	20	125	20	17	32	DM6X25					
MSBNR/L2525M12Z	25	25	150	25	22	32						
MSBNR/L3225M12Z	32	25	150	32	22	32						
MSBNR/L3232P12Z	32	32	170	32	27	32	DM6X28					
MSBNR/L2525M15Z	25	25	150	25	22	38	DM6X25	S15BM	TM8X21	C2RD		SN..1506..
MSBNR/L3225P15Z	32	25	170	32	22	38						
MSBNR/L3232P15Z	32	32	170	32	29	38	DM6X28					
MSBNR/L3232P19Z	32	32	170	32	27	42	DM8X35	S19BM	TM10X21	C5RD4	S4	SN..1906..
MSBNR/L4040R19Z	40	40	200	40	35	42						

- 订货示例：1件 MSBNR 2525M12C　1件 MSBNL 2525M12C　* R = 右手　L = 左手
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MSBNR 2525M12C 1pcs MSBNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

93° MSKN..



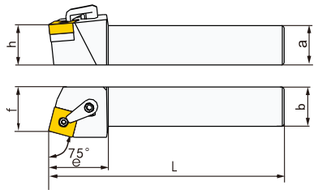
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MSKNR/L1616H12C	16	16	100	16	20	32	MS620	S12BM	MLP46	MC620	S3	SN..1204..
★ MSKNR/L2020K12C	20	20	125	20	25	32	MS625					
★ MSKNR/L2525M12C	25	25	150	25	32	32						
★ MSKNR/L3225P12C	32	25	170	32	32	32	MS628					
★ MSKNR/L3232P12C	32	32	170	32	40	32						
★ MSKNR/L2525M15C	25	25	150	25	32	38	MS625	S15BM	MLP58	MC622		SN..1506..
MSKNR/L3225P15C	32	25	170	32	32	38	MS628					
★ MSKNR/L3232P15C	32	32	170	32	40	38						
★ MSKNR/L3232P19C	32	32	170	32	40	45	MS835	S19BM	MLP68	MC825	S4	SN..1906..
★ MSKNR/L4040R19C	40	40	200	40	40	45						

型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MSKNR/L1616H12Z	16	16	100	16	20	32	DM6X20	S12BM	TM6X17	C1RD	S3	SN..1204..
MSKNR/L2020K12Z	20	20	125	20	25	32	DM6X25					
MSKNR/L2525M12Z	25	25	150	25	32	32						
MSKNR/L3225M12Z	32	25	150	32	32	32	DM6X28					
MSKNR/L3232P12Z	32	32	170	32	40	32						
MSKNR/L2525M15Z	25	25	150	25	32	38	DM6X25	S15BM	TM8X21	C2RD		SN..1506..
MSKNR/L3225P15Z	32	25	170	32	32	38	DM6X28					
MSKNR/L3232P15Z	32	32	170	32	40	38						
MSKNR/L3232P19Z	32	32	170	32	40	45	DM8X35	S19BM	TM10X21	C5RD	S4	SN..1906..
MSKNR/L4040R19Z	40	40	200	40	50	45						

- 订货示例：1件 MSKNR 2525M12C　　1件 MSKNL 2525M12C　＊R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs MSKNR 2525M12C 1pcs MSKNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

75° MSRN..



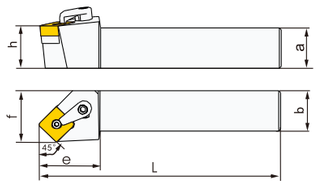
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MSRNR/L1616H12C	16	16	100	16	17	36	MS620	S12BM	MLP46	MC620	S3	SN..1204..
★ MSRNR/L2020K12C	20	20	125	20	22	36	MS625					
★ MSRNR/L2525M12C	25	25	150	25	27	36						
★ MSRNR/L3225P12C	32	25	170	32	27	36	MS628					
★ MSRNR/L3232P12C	32	32	170	32	35	36						
★ MSRNR/L2525M15C	25	25	150	25	27	40	MS625	S15BM	MLP58	MC622		SN..1506..
MSRNR/L3225P15C	32	25	170	32	27	40	MS628					
★ MSRNR/L3232P15C	32	32	170	32	35	40						
★ MSRNR/L3232P19C	32	32	170	32	35	45	MS835	S19BM	MLP68	MC825	S4	SN..1906..
★ MSRNR/L4040R19C	40	40	200	40	35	45						

型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MSRNR/L1616H12Z	16	16	100	16	17	36	DM6X20	S12BM	TM6X17	C1RD	S3	SN..1204..
MSRNR/L2020K12Z	20	20	125	20	22	36	DM6X25					
MSRNR/L2525M12Z	25	25	150	25	27	36						
MSRNR/L3225M12Z	32	25	150	32	27	36	DM6X28					
MSRNR/L3232P12Z	32	32	170	32	35	36						
MSRNR/L2525M15Z	25	25	150	25	27	40	DM6X25	S15BM	TM8X21	C2RD		SN..1506..
MSRNR/L3225P15Z	32	25	170	32	27	40	DM6X28					
MSRNR/L3232P15Z	32	32	170	32	35	40						
MSRNR/L3232P19Z	32	32	170	32	35	45	DM8X35	S19BM	TM10X21	C5RD	S4	SN..1906..
MSRNR/L4040R19Z	40	40	200	40	35	45						

- 订货示例：1件 MSRNR 2525M12C　　1件 MSRNL 2525M12C　＊R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs MSRNR 2525M12C 1pcs MSRNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

45° MSSN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MSSNR/L1616H09C	16	16	100	16	20	28	MS520	S09BM	MLP34	MC515	S3 S2	SN..0903..
★ MSSNR/L2020K09C	20	20	125	20	25	28						
★ MSSNR/L1616H12C	16	16	100	16	20	32	MS620	S12BM	MLP46	MC620	S3	SN..1204..
★ MSSNR/L2020K12C	20	20	125	20	25	32	MS625					
★ MSSNR/L2525M12C	25	25	150	25	32	32						
MSSNR/L3225P12C	32	25	170	32	32	32	MS628					
★ MSSNR/L3232P12C	32	32	170	32	40	32						
★ MSSNR/L2525M15C	25	25	150	25	32	38	MS625	S15BM	MLP58	MC622		SN..1506..
MSSNR/L3225P15C	32	25	170	32	32	38	MS628					
★ MSSNR/L3232P15C	32	32	170	32	40	38						
★ MSSNR/L3232P19C	32	32	170	32	40	42	MS835	S19BM	MLP68	MC825	S4	SN..1906..
★ MSSNR/L4040R19C	40	40	200	40	50	42						

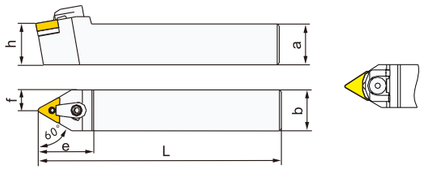
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MSSNR/L1616H09Z	16	16	100	16	20	28	DM5X20	S09BM	MLP34	C0RD	S3 S2	SN..0903..
MSSNR/L2020K09Z	20	20	125	20	25	28						
MSSNR/L1616H12Z	16	16	100	16	20	32	DM6X20	S12BM	MLP46	C1RD	S3	SN..1204..
MSSNR/L2020K12Z	20	20	125	20	25	32	DM6X25					
MSSNR/L2525M12Z	25	25	150	25	32	32						
MSSNR/L3225M12Z	32	25	150	32	32	32						
MSSNR/L3232P12Z	32	32	170	32	40	32	DM6X28					
MSSNR/L2525M15Z	25	25	150	25	32	38	DM6X25	S15BM	MLP58	C2RD		SN..1506..
MSSNR/L3225P15Z	32	25	170	32	32	38						
MSSNR/L3232P15Z	32	32	170	32	40	38	DM6X28					
MSSNR/L3232P19Z	32	32	170	32	40	42	DM8X35	S19BM	MLP68	C5RD	S4	SN..1906..
MSSNR/L4040R19Z	40	40	200	40	50	42						

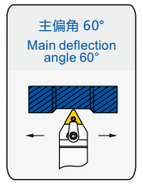
- 订货示例：1件 MSSNR 2525M12C　　1件 MSSNL 2525M12C　★ R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MSSNR 2525M12C 1pcs MSSNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

60° MTEN..





型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MTENN1616K16C	16	16	100	16	8	32	MS620	T16BM	MLP34	MC620	S2 S3	TN..1604..
★ MTENN2020K16C	20	20	125	20	10	32	MS625					
★ MTENN2525M16C	25	25	150	25	12.5	32						
★ MTENN3232P16C	32	32	170	32	14	32	MS628					
★ MTENN3232P22C	32	32	170	32	16	38		T22BM	MLP46		S3	TN..2204..
MTENN4040R22C	40	40	200	40	20	38						

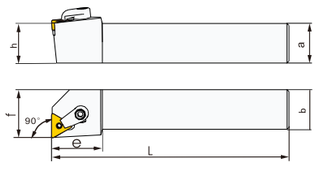
型 号 Model	尺寸Size(mm)						压紧螺丝 Stud bolts	刀 垫 Shim	中心销 Center pin	楔形压板 Wedgeshaped pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
WTENN1616K16C	16	16	100	16	8	32	WCS525	T16BM	CCP33	WCT16	S2,S3	TN..1604..
WTENN2020K16C	20	20	125	20	10	32						
WTENN2525M16C	25	25	150	25	12.5	32						

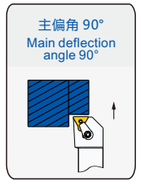
- 订货示例：1件 MTENN 2525M16C　　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MTENN 2525M16C
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

90° MTFN..





型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MTFNR/L1616H16C	16	16	100	16	20	32	MS620	T16BM	MLP34	MC620	S2 S3	TN..1604..
★ MTFNR/L2020K16C	20	20	125	20	25	32	MS625					
★ MTFNR/L2525M16C	25	25	150	25	32	32						
MTFNR/L3225P16C	32	25	170	32	32	32	MS628					
★ MTFNR/L3232P16C	32	32	170	32	40	32						
★ MTFNR/L2525M22C	25	25	150	25	32	38	MS625	T22BM	MLP46		S3	TN..2204..
MTFNR/L3225P22C	32	25	170	32	32	38	MS628					
★ MTFNR/L3232P22C	32	32	170	32	40	38						

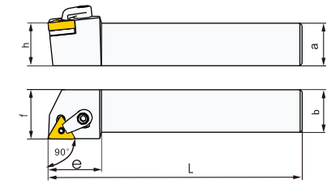
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MTFNR/L1616H16Z	16	16	100	16	20	32	DM6X20	T16BM	TM5X13	C1RD	S2 S3	TN..1604..
MTFNR/L2020K16Z	20	20	125	20	25	32	DM6X25					
MTFNR/L2525M16Z	25	25	150	25	32	32						
MTFNR/L3225M16Z	32	25	150	32	32	32	DM6X28					
MTFNR/L3232P16Z	32	32	170	32	40	32						
MTFNR/L2525M22Z	25	25	150	25	32	36	DM6X25	T22BM	TM6X17		S3	TN..2204..
MTFNR/L3225P22Z	32	25	170	32	32	36	DM6X28					
MTFNR/L3232P22Z	32	32	170	32	40	36						

- 订货示例：1件 MTFNR 2525M16C　1件 MTFNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MTFNR 2525M16C 1pcs MTFNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

90° MTGN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MTGNR/L1616H16C	16	16	100	16	20	33	MS620	T16BM	MLP34	MC620	S2 S3	TN..1604..
★ MTGNR/L2020K16C	20	20	125	20	25	33	MS625					
★ MTGNR/L2525M16C	25	25	150	25	32	33						
MTGNR/L3225P16C	32	25	170	32	32	33	MS628					
★ MTGNR/L3232P16C	32	32	170	32	40	33						
★ MTGNR/L2525M22C	25	25	150	25	32	35	MS625	T22BM	MLP46		S3	TN..2204..
MTGNR/L3225P22C	32	25	170	32	32	35	MS628					
★ MTGNR/L3232P22C	32	32	170	32	40	35						

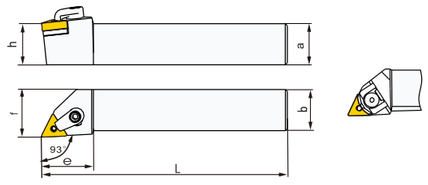
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MTGNR/L1616H16Z	16	16	100	16	20	33	DM6X20	T16BM	TM5X13	C1RD	S2 S3	TN..1604..
MTGNR/L2020K16Z	20	20	125	20	25	33	DM6X25					
MTGNR/L2525M16Z	25	25	150	25	32	33						
MTGNR/L3225M16Z	32	25	150	32	32	33	DM6X28					
MTGNR/L3232P16Z	32	32	170	32	40	33						
MTGNR/L2525M22Z	25	25	150	25	32	35	DM6X25	T22BM	TM6X17		S3	TN..2204..
MTGNR/L3225P22Z	32	25	170	32	32	35	DM6X28					
MTGNR/L3232P22Z	32	32	170	32	40	35						

- 订货示例：1件 MTGNR 2525M16C　1件 MTGNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MTGNR 2525M16C 1pcs MTGNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

93° MTJN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MTJNR/L1616H16C	16	16	100	16	20	33	MS620	T16BM	MLP34	MC620	S2 S3	TN..1604..
★ MTJNR/L2020K16C	20	20	125	20	25	33	MS625					
★ MTJNR/L2525M16C	25	25	150	25	32	33						
★ MTJNR/L3225P16C	32	25	170	32	32	33	MS628					
★ MTJNR/L3232P16C	32	32	170	32	40	33						
★ MTJNR/L2525M22C	25	25	150	25	32	36	MS625	T22BM	MLP46		S3	TN..2204..
★ MTJNR/L3225P22C	32	25	170	32	32	36	MS628					
★ MTJNR/L3232P22C	32	32	170	32	40	36						
★ MTJNR/L4040R22C	40	40	200	40	50	36						

型 号 Model	尺寸Size(mm)						压紧螺丝 Stud bolts	刀 垫 Shim	中心销 Center pin	楔形压板 Wedgeshaped pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ WTJNR/L1616K16C	16	16	100	16	20	32	WCS525	T16BM	CCP33	WCT16	S3 S2.5	TN..1604..
★ WTJNR/L2020K16C	20	20	125	20	25	32						
★ WTJNR/L2525M16C	25	25	150	25	32	32						
WTJNR/L3225P16C	32	25	170	32	32	32						
WTJNR/L3232P16C	32	32	170	32	40	32						

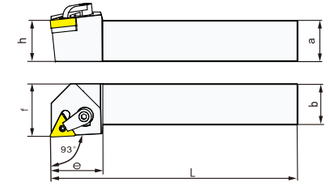
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MTJNR/L1616H16Z	16	16	100	16	20	33	DM6X20	T16BM	TM5X13	C1RD	S2 S3	TN..1604..
MTJNR/L2020K16Z	20	20	125	20	25	33	DM6X25					
MTJNR/L2525M16Z	25	25	150	25	32	33						
MTJNR/L3225M16Z	32	25	150	32	32	33	DM6X28					
MTJNR/L3232P16Z	32	32	170	32	40	33						
MTJNR/L2525M22Z	25	25	150	25	32	36	DM6X25	T22BM	TM6X17		S3	TN..2204..
MTJNR/L3225P22Z	32	25	170	32	32	36	DM6X28					
MTJNR/L3232P22Z	32	32	170	32	40	36						
MTJNR/L4040R22Z	40	40	200	40	50	36						

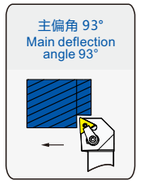
● 订货示例：1件 MTJNR 2525M16C　　1件 MTJNL 2525M16C　　★ R = 右手　L = 左手　　● 刀片需要独订购
● “★”号表示常备库存

● Ordering Example:1pcs MTJNR 2525M16C 1pcs MTJNL 2525M16C　* R=right hand　L= left hand
● Inserts need to be ordered separately
● "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

93° MTJN..P



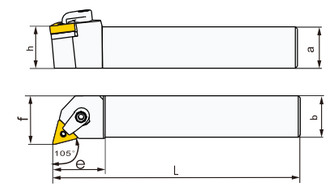


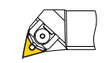
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MTJNR/L2020K16P	20	20	125	20	25	33	DM6X25	T16BM	TM5X13	C1RD	S2 S3	TN..1604..
MTJNR/L2525M16P	25	25	150	25	32	33	DM6X30					
MTJNR/L3225P16P	32	25	170	32	32	33						
MTJNR/L2525M22P	25	25	150	25	32	36	DM6X30	T22BM	TM6X17	C2RD	S3	TN..2204..
MTJNR/L3225P22P	32	25	170	32	32	36						

● 订货示例：1件 MTJNR 2525M16　　1件 MTJNL 2525M16　　★ R = 右手　L = 左手　　● 刀片需要独订购
● “★”号表示常备库存

● Ordering Example:1pcs MTJNR 2525M16 1pcs MTJNL 2525M16　* R=right hand　L= left hand
● Inserts need to be ordered separately
● "　"indicates standing stock

105° MTQN..





型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MTQNR/L1616H16C	16	16	100	16	20	32	MS620	T16BM	MLP34	MC620	S2 S3	TN..1604..
★ MTQNR/L2020K16C	20	20	125	20	25	32	MS625					
★ MTQNR/L2525M16C	25	25	150	25	32	32						
MTQNR/L3225P16C	32	25	170	32	32	32	MS628					
★ MTQNR/L3232P16C	32	32	170	32	40	32						
★ MTQNR/L2525M22C	25	25	150	25	32	38	MS625	T22BM	MLP46		S3	TN..2204..
MTQNR/L3225P22C	32	25	170	32	32	38	MS628					
★ MTQNR/L3232P22C	32	32	170	32	40	38						

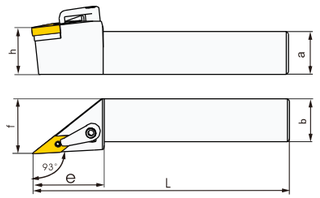
型 号 Model	尺寸Size(mm)						压紧螺丝 Stud bolts	刀 垫 Shim	中心销 Center pin	楔形压板 Wedgeshaped pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
WTQNR/L1616K16C	16	16	100	16	20	32	WCS525	T16BM	CCP33	WCT16	S3	TN..1604..
WTQNR/L2020K16C	20	20	125	20	25	32						
WTQNR/L2525M16C	25	25	150	25	32	32						
WTQNR/L3225P16C	32	25	170	32	32	32						
WTQNR/L3232P16C	32	32	170	32	40	32						

● 订货示例：1件 MTQNR 2525M16C　　1件 MTQNL 2525M16C　　★ R = 右手　L = 左手　　● 刀片需要独订购
● “★”号表示常备库存

● Ordering Example:1pcs MTQNR 2525M16C 1pcs MTQNL 2525M16C　* R=right hand　L= left hand　● Inserts need to be ordered separately
● "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

93° MVJN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MVJNR/L1616H16C	16	16	100	16	20	45	MS620	V16BM	MLP34	MC624	S2 S3	VN..1604..
★ MVJNR/L2020K16C	20	20	125	20	25	45	MS625					
★ MVJNR/L2525M16C	25	25	150	25	32	45						
MVJNR/L3225P16C	32	25	170	32	32	45	MS628					
★ MVJNR/L3232P16C	32	32	170	32	40	45						
★ MVJNR/L4040P16C	40	40	170	40	50	45						

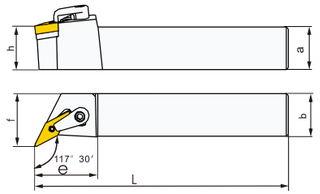
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MVJNR/L1616H16Z	16	16	100	16	20	45	DM6X20	V16BM	TM5X13	C3RD	S2 S3	VN..1604..
MVJNR/L2020K16Z	20	20	125	20	25	45	DM6X25					
MVJNR/L2525M16Z	25	25	150	25	32	45						
MVJNR/L3225P16Z	32	25	170	32	32	45	DM6X28					
MVJNR/L3232P16Z	32	32	170	32	40	45						
MVJNR/L4040P16Z	40	40	170	40	50	45						

- 订货示例：1件 MTJNR 2525M16C　1件 MTJNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MTJNR 2525M16C 1pcs MTJNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

117° MVQN..

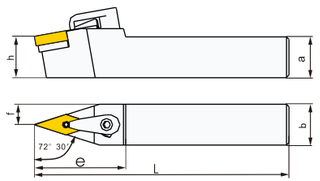


型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MVQNR/L2020K16C	20	20	125	20	25	38	MS620	V16BM	MLP34	MC620	S2 S3	VN..1604..
★ MVQNR/L2525M16C	25	25	150	25	32	38	MS628			MC622		
★ MVQNR/L3232P16C	32	32	170	32	40	38						

- 订货示例：1件 MVQNR 2525M16C　1件 MVQNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MVQNR 2525M16C 1pcs MVQNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

72° 30’ MVVN..



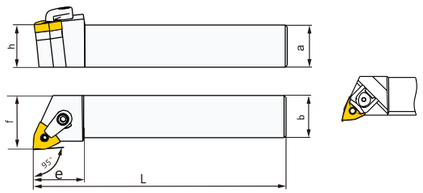
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MVVNN1616H16C	16	16	100	16	8	45	MS620	V16BM	MLP34	MC624	S2 S3	VN..1604..
★ MVVNN2020K16C	20	20	125	20	10	45	MS625					
★ MVVNN2525M16C	25	25	150	25	12.5	45						
★ MVVNN3225P16C	32	25	170	32	16	45	MS628					
★ MVVNN3232P16C	32	32	170	32	20	45						

- 订货示例：1件 MVVNR 2525M16C　1件 MVVNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs MVVNR 2525M16C 1pcs MVVNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（M型） External turning tool holder (M type)

95° MWLN..



型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MWLNR/L1616H06C	16	16	100	16	20	30	MS520	W06BM	MLP34	MC515	S2 S2.5	WN..0604..
★ MWLNR/L2020K06C	20	20	125	20	25	30						
★ MWLNR/L2525M06C	25	25	150	25	32	30						
★ MWLNR/L1616H08C	16	16	100	16	20	30	MS625	W08BM	MLP46	MC620	S3	WN..0804..
★ MWLNR/L2020K08C	20	20	125	20	25	30						
★ MWLNR/L2525M08C	25	25	150	25	32	35						
★ MWLNR/L3225P08C	32	25	170	32	32	35	MS628					
★ MWLNR/L3232P08C	32	32	170	32	40	35						
★ MWLNR/L4040P08C	40	40	200	40	50	35						

型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	中心销 Center pin	楔形压板 Wedgeshaped pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
WWLNR/L2020K06C	20	20	100	20	25	32	WCS625	W06BM	CCP33	WCW06	S2.5	WN..0604..
★ WWLNR/L2020K08C	20	20	100	20	25	32		W08BM	CCP34	WCW08	S3 S4	WN..0804..
★ WWLNR/L2525M08C	25	25	150	25	32	32						
WWLNR/L3232P08C	32	32	170	32	40	32						

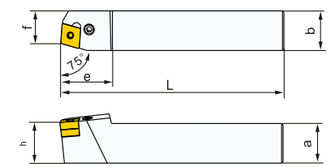
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
MWLNR/L1616H06Z	16	16	100	16	20	30	DM5X20	W06BM	TM5X13	C1RD	S2 S3	WN..0604..
MWLNR/L2020K06Z	20	20	125	20	25	30						
MWLNR/L2525M06Z	25	25	150	25	32	30						
MWLNR/L1616H08Z	16	16	100	16	20	30	DM6X20	W08BM	TM6X17	C1RD	S3	WN..0804..
MWLNR/L2020K08Z	20	20	125	20	25	30	DM6X25					
MWLNR/L2525M08Z	25	25	150	25	32	35						
MWLNR/L3225P08Z	32	25	170	32	32	35	DM6X28					
MWLNR/L3232P08Z	32	32	170	32	40	35						
MWLNR/L4040P08Z	40	40	200	40	50	35						

● 订货示例：1件 WWLNR 2525M08C　　1件 WWLNL 2525M08C　★ R = 右手　L = 左手　　● 刀片需要独订购
● “★”号表示常备库存

● Ordering Example:1pcs WWLNR 2525M08C 1pcs WWLNL 2525M08C　* R=right hand　L= left hand
● Inserts need to be ordered separately
● "　"indicates standing stock

外圆车削刀杆（P型） External turning tool holder (P type)

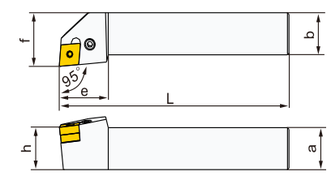
75° PCBN..



型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PCBNR/L2020K12C	20	20	125	20	17	27	MCS821	C12BP	L4	SP4	S3	CN..1204..
★ PCBNR/L2525M12C	25	25	150	25	22	27						
★ PCBNR/L3232P12C	32	32	170	32	27	32						
★ PCBNR/L2525M16C	25	25	150	25	22	33	MCS825	C16BP	L5	SP5		CN..1606..
★ PCBNR/L3232P16C	32	32	170	32	27	33						
PCBNR/L4040S16C	40	40	250	40	35	33						
★ PCBNR/L3232P19C	32	32	170	32	27	38	MCS1027	C19BP	L6	SP6	S4	CN..1906..
★ PCBNR/L4040S19C	40	40	250	40	35	38						
PCBNR/L4040S2507C	40	40	250	40	35	50	MCS1236	C25BP	L8	SP8	S5	CN..2507..
PCBNR/L4040S2509C	40	40	250	40	35	50		C25BP09				CN..2509..

● 订货示例：1件 PCBNR 2525M12C　　1件 PCBNL 2525M12C　★ R = 右手　L = 左手　　● 刀片需要独订购
● “★”号表示常备库存
● Ordering Example:1pcs PCBNR 2525M12C 1pcs PCBNL 2525M12C　* R=right hand　L= left hand　● Inserts need to be ordered separately
● "　"indicates standing stock

95° PCLN..

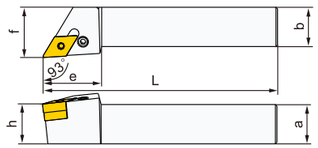


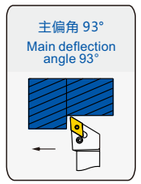
型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
PCLNR/L1616H09C	16	16	100	16	20	20	MCS617	C09BP	L3	SP3	S2.5	CN..0903..
PCLNR/L2020K09C	20	20	125	20	25	22						
PCLNR/L2525M09C	25	25	150	25	32	22						
★ PCLNR/L2020K12C	20	20	125	20	25	28	MCS821	C12BP	L4	SP4	S3	CN..1204..
★ PCLNR/L2525M12C	25	25	150	25	32	33						
PCLNR/L3225P12C	32	25	170	32	32	33						
★ PCLNR/L3232P12C	32	32	170	32	40	33						
★ PCLNR/L2525M16C	25	25	150	25	32	33	MCS825	C16BP	L5	SP5		CN..1606..
PCLNR/L3225P16C	32	25	170	32	32	33						
★ PCLNR/L3232P16C	32	32	170	32	40	33						
PCLNR/L4040S16C	40	40	250	40	50	38						
★ PCLNR/L3232P19C	32	32	170	32	40	38	MCS1027	C19BP	L6	SP6	S4	CN..1906..
★ PCLNR/L4040S19C	40	40	250	40	50	38						
PCLNR/L4040S2507C	40	40	250	40	50	48	MCS1236	C25BP	L8	SP8	S5	CN..2507..
PCLNR/L4040S2509C	40	40	250	40	50	48		C25BP09				CN..2509..

● 订货示例：1件 PCLNR 2525M12C　　1件 PCLNL 2525M12C　★ R = 右手　L = 左手　　● 刀片需要独订购
● “★”号表示常备库存
● Ordering Example:1pcs PCLNR 2525M12C 1pcs PCLNL 2525M12C　* R=right hand　L= left hand
● Inserts need to be ordered separately　● "　"indicates standing stock

外圆车削刀杆（P型） External turning tool holder (P type)

93° PDJN..

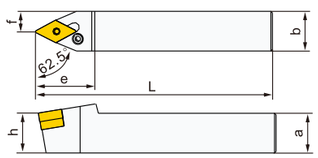


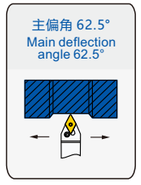


型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PDJNR/L1616H11C	16	16	100	16	20	25	MCS617	D11BP	L3	SP3	S2.5	DN..1104..
★ PDJNR/L2020K11C	20	20	125	20	25	25						
★ PDJNR/L2525M11C	25	25	150	25	32	30						
★ PDJNR/L2020K15C	20	20	125	20	25	35	MCS821	D15BP	L4B	SP4	S3	DN..1506..
★ PDJNR/L2525M15C	25	25	150	25	32	35						
★ PDJNR/L3232P15C	32	32	170	32	40	35						
★ PDJNR/L2020K1504C	20	20	125	20	25	35			L4			DN..1504..
★ PDJNR/L2525M1504C	25	25	150	25	32	35						
PDJNR/L3232P1504C	32	32	170	32	40	35						

- 订货示例：1件 PDJNR 2525M15C　1件 PDJNL 2525M15C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PDJNR 2525M15C 1pcs PDJNL 2525M15C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

63° PDNN..



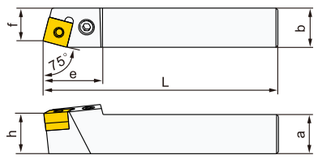


型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PDPNN2020K15C	20	20	125	20	8	37	MCS821	D15BP	L4B	SP4	S3	DN..1506..
★ PDPNN2525M15C	25	25	150	25	12.5	37						
PDPNN3232P15C	32	32	170	32	16	37						
PDPNN2020K1504C	20	20	125	20	8	37			L4			DN..1504..
PDPNN2525M1504C	25	25	150	25	12.5	37						
PDPNN3232P1504C	32	32	170	32	16	37						

- 订货示例：1件 PDPNN 2525M15C　1件 PDPNN 2525M15C　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PDPNN 2525M15C 1pcs PDPNN 2525M15C
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（P型） External turning tool holder (P type)

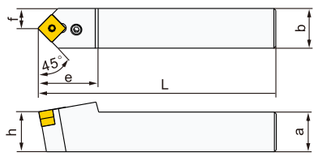
75° PSBN..

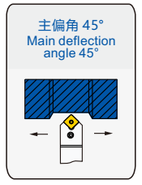


型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
PSBNR/L1616H09C	16	16	100	16	13	21	MCS617	S09BP	L3	SP3	S2.5	SN..0903..
PSBNR/L2020K09C	20	20	125	20	17	23						
★ PSBNR/L2020K12C	20	20	125	20	17	28	MCS821	S12BP	L4	SP4	S3	SN..1204..
★ PSBNR/L2525M12C	25	25	150	25	22	28						
PSBNR/L3225P12C	32	25	170	32	22	28						
★ PSBNR/L3232P12C	32	32	170	32	27	32						
★ PSBNR/L2525M15C	25	25	150	25	22	35	MCS825	S15BP	L5	SP5		SN..1506..
★ PSBNR/L3232P15C	32	32	170	32	27	35						
★ PSBNR/L3232P19C	32	32	170	32	27	40	MCS1027	S19BP	L6	SP6	S4	SN..1906..
★ PSBNR/L4040S19C	40	40	250	40	35	40						
PSBNR/L4040S2507C	40	40	250	40	35	48	MCS1236	S25BP	L8	SP8	S5	SN..2507..
PSBNR/L4040S2509C	40	40	250	40	35	48		S25BP09				SN..2509..

- 订货示例：1件 PSBNR 2525M12C　1件 PSBNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PSBNR 2525M12C 1pcs PSBNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

45° PSDN..



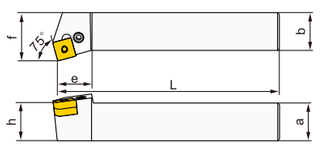


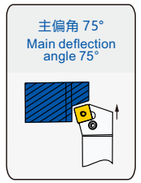
型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PSDNN2020K12C	20	20	125	20	10	30	MCS821	S12BP	L4	SP4	S3	SN..1204..
★ PSDNN2525M12C	25	25	150	25	12.5	30						
★ PSDNN3232P12C	32	32	170	32	16	35						
PSDNN2525M15C	25	25	150	25	12.5	35	MCS825	S15BP	L5	SP5		SN..1504..
PSDNN3232P15C	32	32	170	32	16	40						
PSDNN3232P19C	32	32	170	32	16	40	MCS1027	S19BP	L6	SP6	S4	SN..1906..
PSDNN4040R19C	40	40	200	40	20	40						

- 订货示例：1件 PSDNN 2525M12C　1件 PSDNN 2525M12C　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PSDNN 2525M12C 1pcs PSDNN 2525M12C　● Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（P型） External turning tool holder (P type)

75° PSKN..

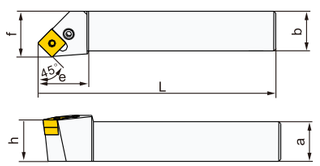




型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
PSKNR/L1616H09C	16	16	100	16	20	23	MCS617	S09BP	L3	SP3	S2.5	SN..0903..
PSKNR/L2020K09C	20	20	125	20	25	23						
★ PSKNR/L2020K12C	20	20	125	20	25	26	MCS821	S12BP	L4	SP4	S3	SN..1204..
★ PSKNR/L2525M12C	25	25	150	25	32	26						
PSKNR/L3232P12C	32	32	170	32	40	30						
PSKNR/L2525M15C	25	25	150	25	32	32	MCS825	S15BP	L5	SP5		SN..1506..
PSKNR/L3232P15C	32	32	170	32	40	36						
PSKNR/L3232P19C	32	32	170	32	40	36	MCS1027	S19BP	L6	SP6	S4	SN..1906..

- 订货示例：1件 PSKNR 2525M12C　1件 PSKNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PSKNR 2525M12C 1pcs PSKNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

75° PSSN..

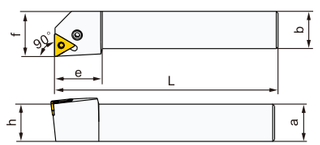


型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
PSSNR/L1616H09C	16	16	100	16	20	25	MCS617	S09BP	L3	SP3	S2.5	SN..0903..
PSSNR/L2020K09C	20	20	125	20	25	25						
★ PSSNR/L2020K12C	20	20	125	20	25	30	MCS821	S12BP	L4	SP4	S3	SN..1204..
★ PSSNR/L2525M12C	25	25	150	25	32	30						
★ PSSNR/L3232P12C	32	32	170	32	40	40						
★ PSSNR/L2525M15C	25	25	150	25	32	35	MCS825	S15BP	L5	SP5		SN..1506..
★ PSSNR/L3232P15C	32	32	170	32	40	40						
PSSNR/L3232P19C	32	32	170	32	40	40	MCS1027	S19BP	L6	SP6	S4	SN..1906..
PSSNR/L4040S19C	40	40	250	40	50	50						
PSSNR/L4040S2507C	40	40	250	40	50	50	MCS1236	S25BP	L8	SP8	S5	SN..2507..
PSSNR/L4040S2509C	40	40	250	40	50	50		S25BP09				SN..2509..

- 订货示例：1件 PSSNR 2525M12C　1件 PSSNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PSSNR 2525M12C 1pcs PSSNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（P型） External turning tool holder (P type)

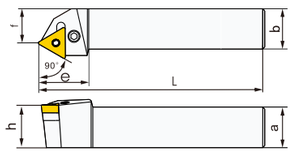
90° PTFN..



型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PTFNR/L1616H16C	16	16	100	16	20	20	MCS617	T16BP	L3	SP3	S2.5	TN..1604..
★ PTFNR/L2020K16C	20	20	125	20	25	20						
PTFNR/L2525M16C	25	25	150	25	32	20						
PTFNR/L2525M22C	25	32	150	25	32	30	MCS821	T22BP	L4	SP4	S3	TN..2204..
PTFNR/L3232P22C	32	32	170	32	40	30						

- 订货示例：1件 PTFNR 2525M16C　1件 PTFNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PTFNR 2525M16C 1pcs PTFNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

60° PTTN..

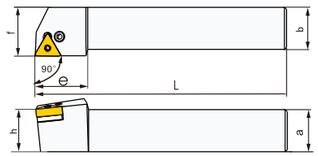


型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
PTTNR/L1616H16C	16	16	100	16	13	25	MCS617	T16BP	L3	SP3	S2.5	TN..1604..
★ PTTNR/L2020K16C	20	20	125	20	17	25						
PTTNR/L2525M16C	25	25	150	25	22	25						

- 订货示例：1件 PTTNR 2525M16C　1件 PTTNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs PTTNR 2525M16C 1pcs PTTNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（P型） External turning tool holder (P type)

90° PTGN..

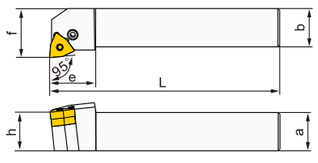


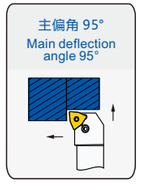
型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
PTGNR/L1616H16C	16	16	100	16	20	20	MCS617	T16BP	L3	SP3	S2.5	TN..1604..
★ PTGNR/L2020K16C	20	20	125	20	25	20						
★ PTGNR/L2525M16C	25	25	150	25	32	20						
PTGNR/L3232P16C	32	32	170	32	40	20						
PTGNR/L2525M22C	25	25	150	25	32	30	MCS821	T22BP	L4	SP4	S3	TN..2204..
PTGNR/L3232P22C	32	32	170	32	40	30						

- 订货示例：1件 PTGNR 2525M16C　1件 PTGNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs PTGNR 2525M16C 1pcs PTGNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

95° PWLN..





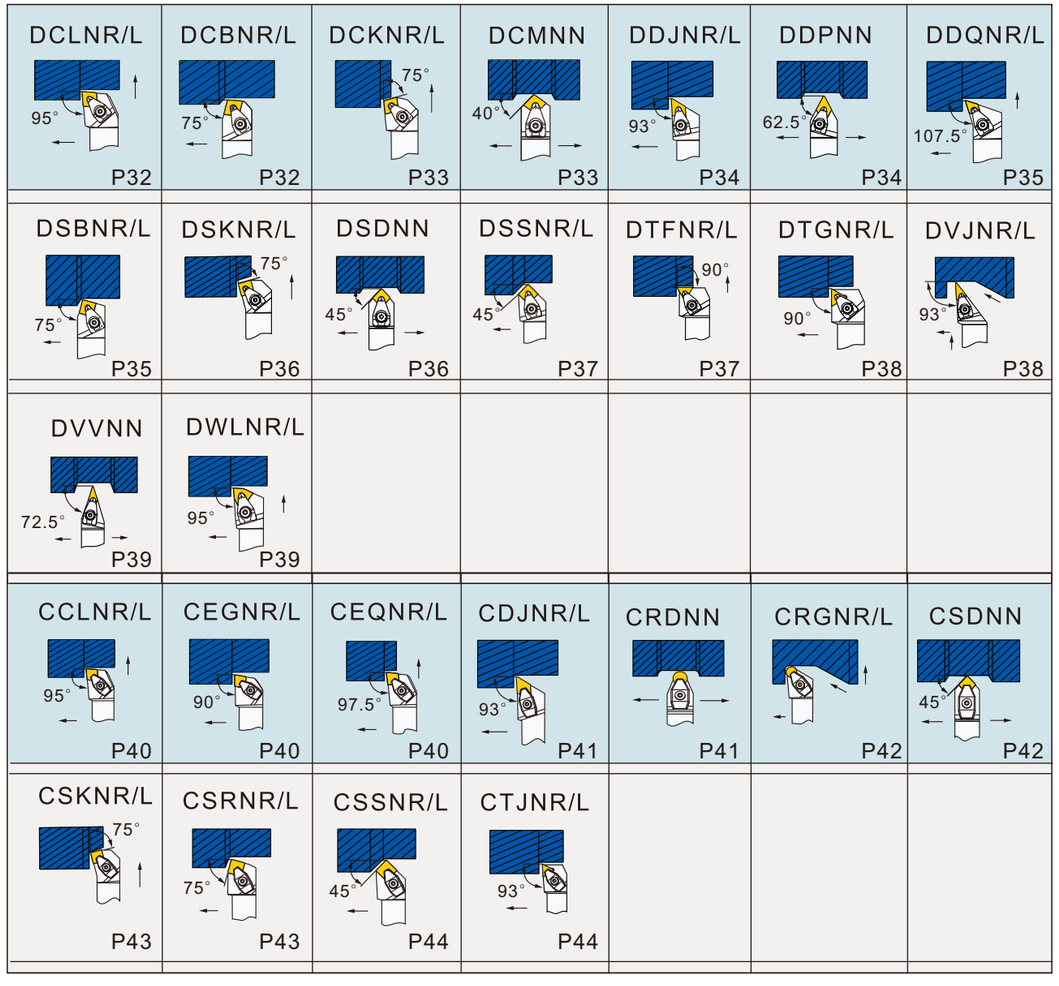
型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PWLNR/L1616H06C	16	16	100	16	20	20	MCS617	W06BP	L3	SP3	S2.5	WN..0604..
★ PWLNR/L2020K06C	20	20	125	20	25	20						
★ PWLNR/L2525M06C	25	25	150	25	32	25						
★ PWLNR/L2020K08C	20	20	125	20	25	28	MCS821	W08BP	L4	SP4	S3	WN..0804..
★ PWLNR/L2525M08C	25	25	150	25	32	28						
★ PWLNR/L3232P08C	32	32	170	32	40	28						

- 订货示例：1件 PWLNR 2525M12C　1件 PWLNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs PWLNR 2525M12C 1pcs PWLNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

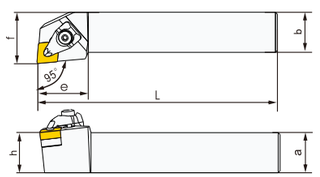
D型及C型刀具型号及加工形式

D-type,C-type tool holder type and processing forms



外圆车削刀杆（D型） External turning tool holder (D type)

95° DCLN..

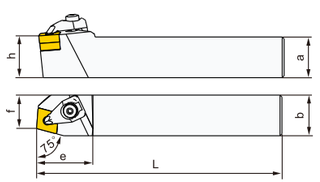


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DCLNR/L2020K09C	20	20	125	20	25	24	SM5X8.65XA1	C09BM	DC3230	DC5812	DM525	S3	CN..0903..
DCLNR/L2525M09C	25	25	150	25	32	24							
★ DCLNR/L2020K12C	20	20	125	20	25	28	SM6X10XA1	C12BM	DC5282	DC6812	DM625	S4	CN..1204..
★ DCLNR/L2525M12C	25	25	150	25	32	28							
★ DCLNR/L3232P12C	32	32	170	32	40	28							
DCLNR/L2525M16C	25	25	150	25	32	38	SM6X10XA2	C16BM	DC6320				CN..1606..
DCLNR/L3232P16C	32	32	170	32	40	38							

●订货示例：1件 DCLNR 2525M12C　　1件 DCLNR 2525M12C ＊ R＝右手　L＝左手　　● 刀片需要独订购
●“★”号表示常备库存

● Ordering Example:1pcs DCLNR 2525M12C 1pcs DCLNL 2525M12C　* R=right hand　L= left hand
● Inserts need to be ordered separately
● "　"indicates standing stock

75° DCBN..



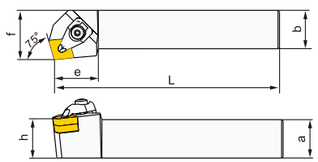
型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DCBNR/L2020K12C	20	20	125	20	17	28	SM6X10XA1	C12BM	DC5282	DC6812	DM625	S4	CN..1204..
DCBNR/L2525M12C	25	25	150	25	22	28							
DCBNR/L3232P12C	32	32	170	32	27	28							
DCBNR/L2525M16C	25	25	150	25	22	38	SM6X10XA2	C16BM	DC6320				CN..1606..
DCBNR/L3232P16C	32	32	170	32	27	38							

●订货示例：1件 DCBNR 2525M12C　　1件 DCBNR 2525M12C ＊ R＝右手　L＝左手　　● 刀片需要独订购
●“★”号表示常备库存

● Ordering Example:1pcs DCBNR 2525M12C 1pcs DCBNL 2525M12C　* R=right hand　L= left hand
● Inserts need to be ordered separately
● "　"indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

75° DCKN..

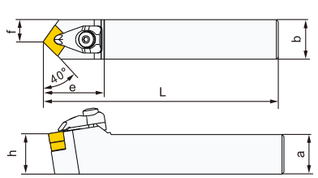


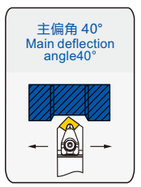
型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DCKNR/L2020K12C	20	20	125	20	25	28	SM6X10XA1	C12BM	DC5282	DC6812	DM625	S4	CN..1204..
DCKNR/L2525M12C	25	25	150	25	32	28							
DCKNR/L3232P12C	32	32	170	32	40	28							
DCKNR/L2525M16C	25	25	150	25	32	38	SM6X10XA2	C16BM	DC6320				CN..1606..
DCKNR/L3232P16C	32	32	170	32	40	38							

●订货示例：1件 DCKNR 2525M12C　　1件 DCKNR 2525M12C ＊ R＝右手　L＝左手　　● 刀片需要独订购
●“★”号表示常备库存

● Ordering Example:1pcs DCKNR 2525M12C 1pcs DCKNL 2525M12C　* R=right hand　L= left hand
● Inserts need to be ordered separately
● "　"indicates standing stock

40° DCMN..





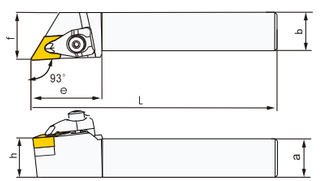
型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DCMNN2020K12C	20	20	125	20	10	28	SM6X10XA1	C12BM	DC5282	DC6812	DM625	S4	CN..1204..
DCMNN2525M12C	25	25	150	25	12.5	28							
DCMNN3232P12C	32	32	170	32	16	28							
DCMNN2525M16C	25	25	150	25	12.5	38	SM6X10XA2	C16BM	DC6320				CN..1606..
DCMNN3232P16C	32	32	170	32	16	38							

●订货示例：1件 DCMNN 2525M12C　　● 刀片需要独订购
●“★”号表示常备库存

● Ordering Example:1pcs DCMNN 2525M12C　　● Inserts need to be ordered separately
● "　"indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

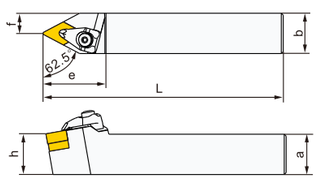
93° DDJN..



型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DDJNR/L1616H11C	16	16	100	16	20	30	SM5x8.65XA1	D11BM	DC5282	DC5812	DM525	S3	DN..1104..
★ DDJNR/L2020K11C	20	20	125	20	25	30							
★ DDJNR/L2525M11C	25	25	150	25	32	30							
★ DDJNR/L2020K15C	20	20	125	20	25	35	SM6X10XA1	D15BM	DC6320	DC6812	DM625	S4	DN..1506.. DN..1504..
★ DDJNR/L2525M15C	25	25	150	25	32	35							
DDJNR/L3232P15C	32	32	170	32	40	35							

- 订货示例：1件 DDJNR 2525M15C　1件 DDJNL 2525M15C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DDJNR 2525M15C 1pcs DDJNL 2525M15C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

62. 5° DDPN..

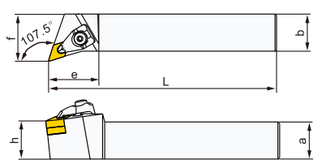


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DDPNN1616H11C	16	16	100	16	7	30	SM5x8.65XA1	D11BM	DC5282	DC5812	DM525	S3	DN..1104..
DDPNN2020K11C	20	20	125	20	8	30							
DDPNN2525M11C	25	25	150	25	12.5	30							
★ DDPNN2020K15C	20	20	125	20	8	35	SM6X10XA1	D15BM	DC6320	DC6812	DM625	S4	DN..1506.. DN..1504..
DDPNN2525M15C	25	25	150	25	12.5	35							
DDPNN3232P15C	32	32	170	32	16	35							

- 订货示例：1件 DDPNN 2525M15C　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DDPNN 2525M15C　● Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

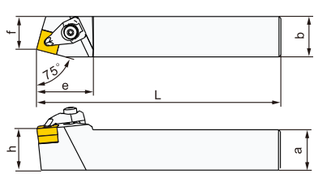
107. 5° DDQN..



型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DDQNR/L2020K15C	20	20	125	20	25	32	SM6X10XA1	D15BM	DC6320	DC6812	DM625	S4	DN..1506.. DN..1504..
DDQNR/L2525M15C	25	25	150	25	32	32							
DDQNR/L3232P15C	32	32	170	32	40	32							

- 订货示例：1件 DDQNR 2525M15C　1件 DDQNL 2525M15C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DDQNR 2525M15C 1pcs DDQNL 2525M15C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

75° DSBN..

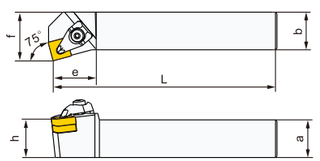


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DSBNR/L2020K12C	20	20	125	20	17	34	SM6X10XA1	S12BM	DC5282	DC6812	DM625	S4	SN..1204..
★ DSBNR/L2525M12C	25	25	150	25	22	34							
DSBNR/L3232P12C	32	32	170	32	27	34							
DSBNR/L2525M15C	25	25	150	25	22	40	SM6X10XA2	S15BM	DC6320				SN..1506..
DSBNR/ L3232P15C	32	32	170	32	27	40							

- 订货示例：1件 DSBNR 2525M12C　1件 DSBNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DSBNR 2525M12C 1pcs DSBNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

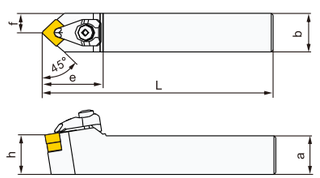
75° DSKN..

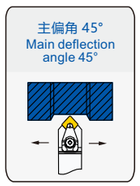


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DSKNR/L2020K12C	20	20	125	20	25	28	SM6X10XA1	S12BM	DC5282	DC6812	DM625	S4	SN..1204..
DSKNR/L2525M12C	25	25	150	25	32	28							
DSKNR/L3232P12C	32	32	170	32	40	28							
DSKNR/L2525M15C	25	25	150	25	32	32	SM6X10XA2	S15BM	DC6320				SN..1506..
DSKNR/ L3232P15C	32	32	170	32	40	32							

- 订货示例：1件 DSKNR 2525M12C　1件 DSKNL 2525M12C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DSKNR 2525M12C 1pcs DSKNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

45° DSDN..



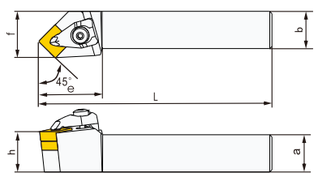


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DSDNN1616H12C	16	16	100	16	8	35	SM6X10XA1	S12BM	DC5282	DC6812	DM625	S4	SN..1204..
DSDNN2020K12C	20	20	125	20	10	35							
DSDNN2525M12C	25	25	150	25	12.5	35							
DSDNN3232P12C	32	32	170	32	16	35							
DSDNN2525M15C	25	25	150	25	12.5	38	SM6X10XA2	S15BM	DC6320				SN..1506..
DSDNN3232P15C	32	32	170	32	16	38							

- 订货示例：1件 DSDNN 2525M12C　●刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DSDNN 2525M12C
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

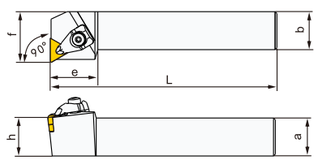
45° DSSN..



型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
★ DSSNR/L2020K12C	20	20	125	20	25	28	SM6X10XA1	S12BM	DC5282	DC6812	DM625	S4	SN..1204..
★ DSSNR/L2525M12C	25	25	150	25	32	28							
★ DSSNR/L3232P12C	32	32	170	32	40	28							
DSSNR/L2020K15C	25	25	150	25	32	32	SM6X10XA2	S15BM	DC6320				SN..1506..
DSSNR/L2525M15C	32	32	170	32	40	32							

- 订货示例：1件 DSSNR 2525M12C　1件 DSSNL 2525M12C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DSSNR 2525M12C 1pcs DSSNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

90° DTFN..

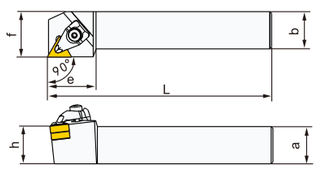


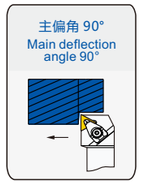
型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DTFNR/L1616H16C	16	16	100	16	20	32	SM5X8.65XA1	T16BM	DC5230	DC5812	DM525	S3	TN..1604..
DTFNR/L2020K16C	20	20	125	20	25	32							
DTFNR/L2525M16C	25	25	150	25	32	32							
DTFNR/L3232P16C	32	32	170	32	40	32							

- 订货示例：1件 DTFNR 2525M16C　1件 DTFNL 2525M16C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DTFNR 2525M16C 1pcs DTFNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

90° DTGN..

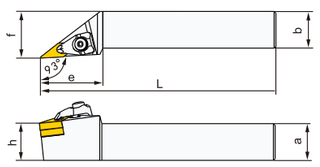




型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DTGNR/L1616H16C	16	16	100	16	20	25	SM5X8.65XA1	T16BM	DC5230	DC5812	DM525	S3	TN..1604..
DTGNR/L2020K16C	20	20	125	20	25	25							
DTGNR/L2525M16C	25	25	150	25	32	25							
DTGNR/L3232P16C	32	32	170	32	40	25							
DTGNR/L2525M22C	25	25	150	25	32	34	SM6X10XA1	T22BM	DC5282	DC6812	DM625	S4	TN..2204..
DTGNR/L3232P22C	32	32	170	32	40	34							

- 订货示例：1件 DTGNR 2525M16C　　1件 DTGNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DTGNR 2525M16C 1pcs DTGNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° DVJN..

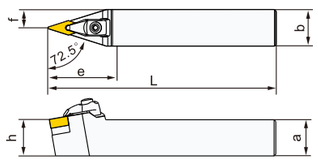


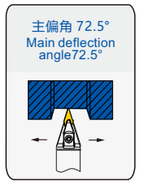
型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DVJNR/L1616H16C	16	16	100	16	20	41	SM5X8.65XA1	V16BM	DC5230	DC5812	DM525	S3	TN..1604..
★ DVJNR/L2020K16C	20	20	125	20	25	41							
★ DVJNR/L2525M16C	25	25	150	25	32	41							
★ DVJNR/L3232P16C	32	32	170	32	40	41							

- 订货示例：1件 DVJNR 2525M16C　　1件 DVJNL 2525M16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DVJNR 2525M16C 1pcs DVJNL 2525M16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（D型） External turning tool holder (D type)

72. 5° DVVN..

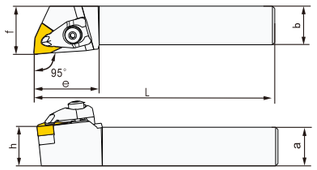




型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DVVNN2020K16C	20	20	125	20	10	44	SM5X8.65XA1	V16BM	DC5230	DC5812	DM525	S3	TN..1604..
★ DVVNN2525M16C	25	25	150	25	12.5	44							
DVVNN3232P16C	32	32	170	32	16	44							

- 订货示例：1件 DVVNN 2525M16C　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DVVNN 2525M16C
- Inserts need to be ordered separately
- "　"indicates standing stock

95° DWLN..

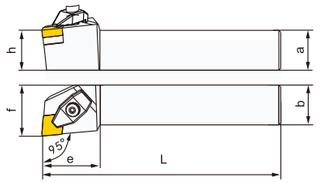


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screws	扳 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
DWLNR/L1616H06C	16	16	100	16	20	24	SM5X8.65XA1	W06BM	DC5230	DC5812	DM525	S3	WN..0604..
★ DWLNR/L2020K06C	20	20	125	20	25	24							
★ DWLNR/L2525M06C	25	25	150	25	32	24							
★ DWLNR/L2020K08C	20	20	125	20	25	31	SM6X10XA1	W08BM	DC5282	DC6812	DM625	S4	WN..0804..
★ DWLNR/L2525M08C	25	25	150	25	32	31							
DWLNR/L3232P08C	32	32	170	32	40	31							

- 订货示例：1件 DWLNR 2525M08C　　1件 DWLNL 2525M08C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs DWLNR 2525M08C 1pcs DWLNL 2525M08C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（C型） External turning tool holder (C type)

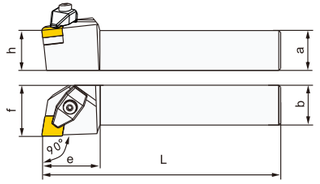
95° CCLN..



型 号 Model	尺寸Size(mm)						压板螺丝 Pressure plate screw	刀 垫 Shim	刀垫螺丝 Shim screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ CCLNR/L2020K1207C	20	20	125	20	25	38	M6X20	C12	M4X8	CC530	S5	CNGN1207..
★ CCLNR/L2525M1207C	25	25	150	25	32	38						
★ CCLNR/L3232P1207C	32	32	170	32	40	38	M8X25					
★ CCLNR/L2020K1204C	20	20	125	20	25	38	M6X20	C1204	M4X6			CNGN1204..
★ CCLNR/L2525M1204C	25	25	150	25	32	38						
★ CCLNR/L3232P1204C	32	32	170	32	40	38	M8X25					

- 订货示例：1件 CCLNR 2525M12C　1件 CCLNL 2525M12C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CCLNR 2525M12C 1pcs CCLNL 2525M12C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

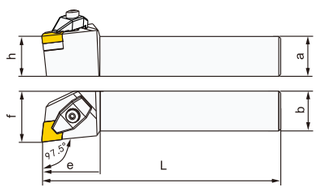
90° CEGN..



型 号 Model	尺寸Size(mm)						压板螺丝 Pressure plate screw	刀 垫 Shim	刀垫螺丝 Shim screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CEGNR/L2525M1207C	25	25	150	25	32	42	M6X20	S13	M4X8	CC530	S5	ENGN1307..

- 订货示例：1件 CEGNR 2525M13C　1件 CEGNL 2525M13C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CEGNR 2525M13C 1pcs CEGNL 2525M13C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

97.5° CEQN..

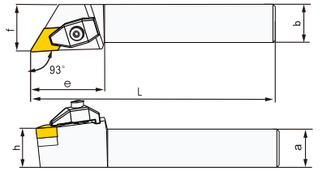


型 号 Model	尺寸Size(mm)						压板螺丝 Pressure plate screw	刀 垫 Shim	刀垫螺丝 Shim screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CEQNR/L2525M1207C	25	25	150	25	32	42	M6X20	S13	M4X8	CC530	S5	ENGN1307..

- 订货示例：1件 CEGNR 2525M13C　1件 CEGNL 2525M13C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CEGNR 2525M13C 1pcs CEGNL 2525M13C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（C型） External turning tool holder (C type)

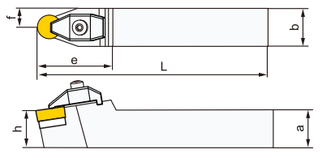
93° CDJN..



型 号 Model	尺寸Size(mm)						压板螺丝 Pressure plate screw	刀 垫 Shim	刀垫螺丝 Shim screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CDJNR/L2020K15C	20	20	125	20	25	42	M6X20	D15	M4X8	CC530	S5	DNGN1507..
CDJNR/L2525M15C	25	25	150	25	32	42						
CDJNR/L3232P15C	32	32	170	32	40	42						

- 订货示例：1件 CDJNR 2525M15C　1件 CDJNL 2525M15C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CDJNR 2525M15C 1pcs CDJNL 2525M15C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

CRDN..

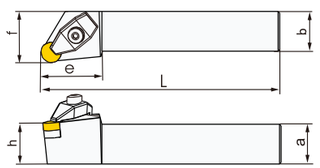


型 号 Model	尺寸Size(mm)						压板螺丝 Pressure plate screw	刀 垫 Shim	刀垫螺丝 Shim screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CRDNN2020K1207C	20	20	125	20	10	38	M6X20	R12	M4X8	CC530	S5	RNGN1207..
CRDNN2525M1207C	25	25	150	25	12.5	38						
CRDNN3232P1207C	32	32	170	32	16	38						
CRDNN2020K1204C	20	20	125	20	10	38		R1204				RNGN1204..
CRDNN2525M1204C	25	25	150	25	12.5	38						

- 订货示例：1件 CRDNN 2525M12C　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CRDNN 2525M12C
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（C型） External turning tool holder (C type)

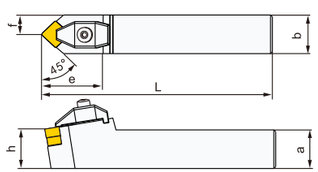
CRGN..

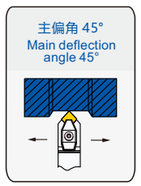


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压板螺丝 Pressure plate screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CRGNR/L2525M1207C	25	25	150	25	32	45	M6X20	R12	M4X8	CC530	S5	RNGN1207..
CRGNR/L2020K1204C	20	20	125	20	25	45		R1204				RNGN1204..
CRGNR/L2525M1204C	25	25	150	25	32	45						

- 订货示例：1件 CRGNR 2525M12C　　1件 CRGNL 2525M12C　＊ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CRGNR 2525M12C 1pcs CRGNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

45° CSDN..



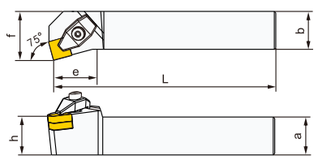


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压板螺丝 Pressure plate screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CSDNN2525M1207C	25	25	150	25	12.5	45	M6X20	S12	M4X8	CC530	S5	SNGN1207..
CSDNN3232P1207C	32	32	170	32	16	45						
CSDNN2525M1204C	25	25	150	25	12.5	45		S1204				SNGN1204..

- 订货示例：1件 CSDNN 2525M12C　　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CSDNN 2525M12C
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（C型） External turning tool holder (C type)

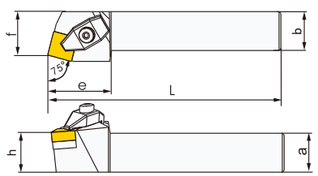
75° CSKN..



型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压板螺丝 Pressure plate screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CSKNR/L2525M1207C	25	25	150	25	32	45	M6X20	S12	M4X8	CC530	S5	SNGN1207..
CSKNR/L2525M1204C	25	25	150	25	32	45		S1204				SNGN1204..

- 订货示例：1件 CSKNR 2525M12C　　1件 CSKNL 2525M12C　＊ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CSKNR 2525M12C 1pcs CSKNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

75° CSRN..

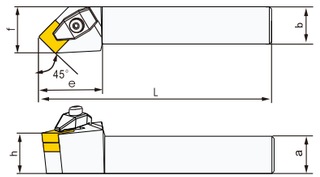


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压板螺丝 Pressure plate screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CSRNR/L2525M1207C	25	25	150	25	27	45	M6X20	S12	M4X8	CC530	S5	SNGN1207..
CSRNR/L3232P1207C	32	32	170	32	35	45						
CSRNR/L2525M1204C	25	25	150	25	27	45		S1204				SNGN1204..

- 订货示例：1件 CSRNR 2525M 12C　　1件 CSRNL 2525M 12C　＊ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CSRNR 2525M12C 1pcs CSRNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（C型） External turning tool holder (C type)

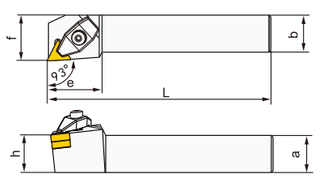
45° CSSN..

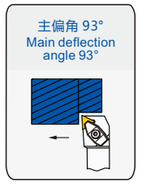


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压板螺丝 Pressure plate screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ CSSNR/L2525M1207C	25	25	150	25	32	45	M6X20	S12	M4X8	CC530	S5	SNGN1207..
CSSNR/L2525M1204C	25	25	150	25	32	45		S1204				SNGN1204..

- 订货示例：1件 CSSNR 2525M12C　　1件 CSSNL 2525M12C　　★ R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CSSNR 2525M12C 1pcs CSSNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

93° CTJN..



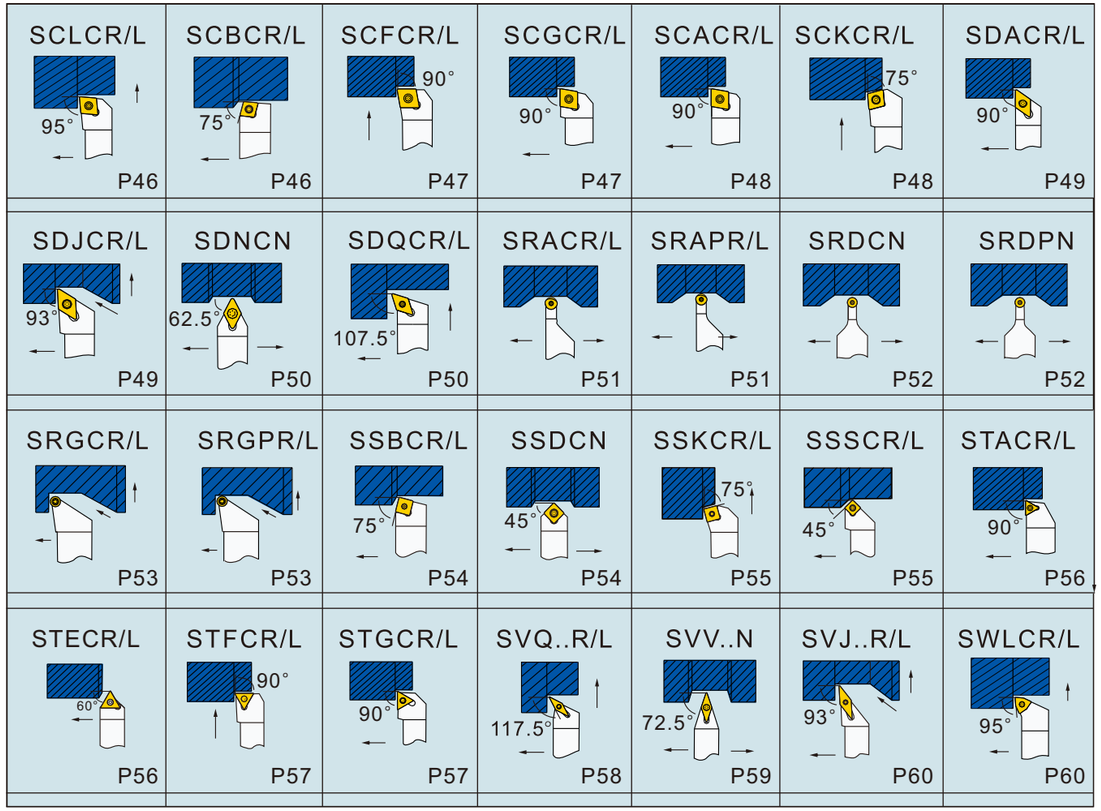


型 号 Model	尺寸Size(mm)						刀垫螺丝 Shim screw	刀 垫 Shim	压板螺丝 Pressure plate screw	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
CTJNR/L2525M1607C	25	25	150	25	32	45	M6X20	T16	M4X8	CC530	S5	TNGN1607..
CTJNR/L2525M1604C	25	25	150	25	32	45		T1604				TNGN1604..

- 订货示例：1件 CTJNR 2525M12C　　1件 CTJNL 2525M12C　　★ R = 右手　L = 左手　　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs CTJNR 2525M12C 1pcs CTJNL 2525M12C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

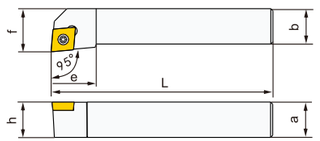
S型刀具型号及加工形式

S-type tool holder type and processing forms



外圆车削刀杆（S型） External turning tool holder (S type)

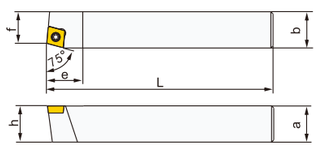
95° SCLC..

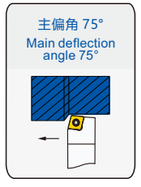


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SCLCR/L0808F06C	8	8	80	8	10	12	L60 M2.5X6	T8	CC..0602..
★ SCLCR/L0808H06C	8	8	100	8	10	12			
★ SCLCR/L1010F06C	10	10	80	10	12	12			
★ SCLCR/L1010H06C	10	10	100	10	12	12			
★ SCLCR/L1212H06C	12	12	100	12	16	12			
★ SCLCR/L1616H06C	16	16	100	16	20	16			
★ SCLCR/L1212H09C	12	12	100	12	16	16	L60 M4X10	T15	CC..09T3..
★ SCLCR/L1616H09C	16	16	100	16	20	16			
★ SCLCR/L2020K09C	20	20	125	20	25	16			
★ SCLCR/L2525M09C	25	25	150	25	32	16			
★ SCLCR/L2020K12C	20	20	125	20	25	20	L60 M5X12	T20	CC..1204..
★ SCLCR/L2525M12C	25	25	150	25	32	20			
SCLCR/L3225P12C	32	25	170	32	32	20			

- 订货示例：1件 SCLCR 2525M09C　1件 SCLCL 2525M09C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCLCR 2525M09C 1pcs SCLCL 2525M09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

75° SCBC..



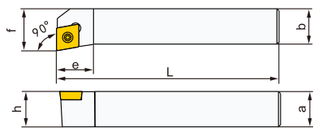


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SCBCR/L1616H09C	16	16	100	16	13	16	L60 M4X10	T15	CC..09T3..
★ SCBCR/L2020K09C	20	20	125	20	17	16			
★ SCBCR/L2525M09C	25	25	150	25	22	16			
★ SCBCR/L2020K12C	20	20	125	20	17	20	L60 M5X12	T20	CC..1204..
★ SCBCR/L2525M12C	25	25	150	25	22	20			

- 订货示例：1件 SCBCR 2525M09C　1件 SCBCL 2525M09C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCBCR 2525M09C 1pcs SCBCL 2525M09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

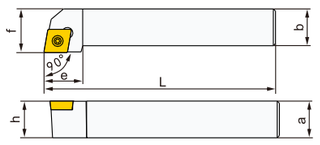
90° SCFC..

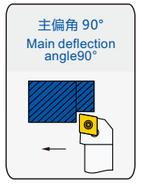


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SCFCR/L1010F06C	10	10	80	10	12	12	L60 M2.5X6	T8	CC..0602..
SCFCR/L1010H06C	10	10	100	10	12	12			
★ SCFCR/L1212H06C	12	12	100	12	16	12			
★ SCFCR/L1616H06C	16	16	100	16	20	16			
★ SCFCR/L1212H09C	12	12	100	12	16	16	L60 M4X10	T15	CC..09T3..
★ SCFCR/L1616H09C	16	16	100	16	20	16			
★ SCFCR/L2020K09C	20	20	125	20	25	16			
★ SCFCR/L2525M09C	25	25	150	25	32	16			
SCFCR/L2020K12C	20	20	125	20	25	20	L60 M5X12	T20	CC..1204..
★ SCFCR/L2525M12C	25	25	150	25	32	20			

- 订货示例：1件 SCFCR 2020K09C　1件 SCFCL 2020K09C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCFCR 2525M09C 1pcs SCFCL 2525M09C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

90° SCGC..



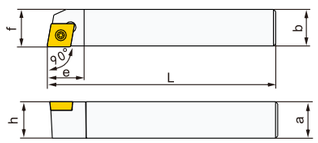


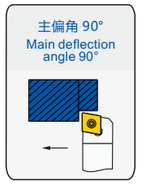
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SCGCR/L1010F06C	10	10	80	10	12	12	L60 M2.5X6	T8	CC..0602..
SCGCR/L1010H06C	10	10	100	10	12	12			
★ SCGCR/L1212H06C	12	12	100	12	16	12			
★ SCGCR/L1616H06C	16	16	100	16	20	16			
★ SCGCR/L1212H09C	12	12	100	12	16	16	L60 M4X10	T15	CC..09T3..
★ SCGCR/L1616H09C	16	16	100	16	20	16			
★ SCGCR/L2020K09C	20	20	125	20	25	16			
★ SCGCR/L2525M09C	25	25	150	25	32	16			
SCGCR/L2020K12C	20	20	125	20	25	20	L60 M5X12	T20	CC..1204..
★ SCGCR/L2525M12C	25	25	150	25	32	20			
SCGCR/L3225P12C	32	25	170	32	32	20			

- 订货示例：1件 SCGCR2020K09C　1件 SCGCL 2020K09C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCGCR 2525M09C 1pcs SCGCL 2525M09C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

90° SCAC..

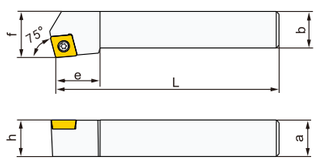




型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SCACR/L0808F06C	8	8	80	8	8	16	L60 M2.5X6	T8	CC..0602..
★ SCACR/L1010H06C	10	10	100	10	10	16			
★ SCACR/L1212H06C	12	12	100	12	12	16			
★ SCACR/L1212H09C	12	12	100	12	12	20	L60 M4X10	T15	CC..09T3..
SCACR/L1616H09C	16	16	100	16	16	20			

- 订货示例：1件 SCACR 2020K09C　1件 SCACL 2020K09C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCACR 2020K09C 1pcs SCACL 2020K09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

75° SCKC..

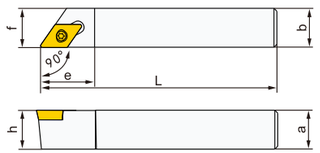


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SCKCR/L1616H09C	16	16	100	16	20	16	L60 M4X10	T15	CC..09T3..
★ SCKCR/L2020K09C	20	20	125	20	25	16			
SCKCR/L2525M09C	25	25	150	25	32	16			
★ SCKCR/L2020K12C	20	20	125	20	25	20	L60 M5X12	T20	CC..1204..
★ SCKCR/L2525M12C	25	25	150	25	32	20			

- 订货示例：1件 SCKCR 2020K09C　1件 SCKCL 2020K09C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCKCR 2020K09C 1pcs SCKCL 2020K09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

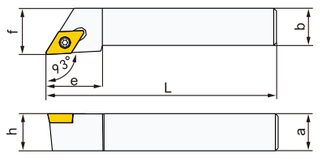
90° SDAC..

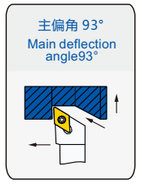


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SDACR/L0808H07C	8	8	100	8	8	15	L60 M2.5X6	T8	DC..0702..
★ SDACR/L1010H07C	10	10	100	10	10	15			
★ SDACR/L1212H07C	12	12	100	12	12	15			
★ SDACR/L1212H11C	12	12	100	12	12	22	L60 M4X10	T15	DC..11T3..
★ SDACR/L1616H11C	16	16	100	16	16	22			
★ SDACR/L2020K11C	20	20	125	20	20	22			
SDACR/L2525M11C	25	25	150	25	25	22			

- 订货示例：1件 SDACR2020K11C　1件 SDACL 2020K11C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SDACR 2020K11C 1pcs SDACL 2020K11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

93° SDJC..



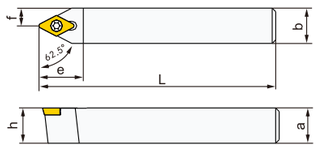


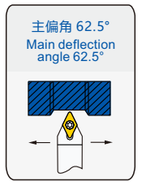
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SDJCR/L0808F07C	8	8	80	8	10	15	L60 M2.5X6	T8	DC..0702..
★ SDJCR/L1010F07C	10	10	80	10	12	15			
★ SDJCR/L1212H07C	12	12	100	12	16	15			
★ SDJCR/L1414H07C	14	14	100	14	18	15			
★ SDJCR/L1616H07C	16	16	100	16	20	15			
★ SDJCR/L2020K07C	20	20	125	20	25	20			
★ SDJCR/L2525M07C	25	25	150	25	32	20			
★ SDJCR/L1212H11C	12	12	100	12	16	22	L60 M4X10	T15	DC..11T3..
★ SDJCR/L1616H11C	16	16	100	16	20	22			
★ SDJCR/L2020K11C	20	20	125	20	25	22			
★ SDJCR/L2525M11C	25	25	150	25	32	22			

- 订货示例：1件 SDJCR 2020K11C　1件 SDJCL 2020K11C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SDJCR 2020K11C 1pcs SDJCL 2020K11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

62. 5° SDNC..



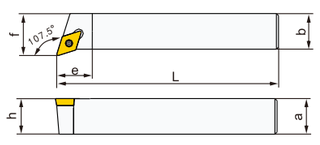


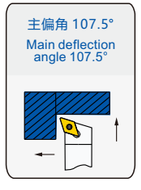
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SDNCN0808F07C	8	8	80	8	4	15	L60 M2.5X6	T8	DC..0702..
★ SDNCN1010F07C	10	10	80	10	5	15			
★ SDNCN1212H07C	12	12	100	12	6	15			
★ SDNCN1616H07C	16	16	100	16	8	15			
★ SDNCN2020K07C	20	20	125	20	10	20			
★ SDNCN2525M07C	25	25	150	25	12.5	20			
★ SDNCN1616H11C	16	16	100	16	8	22	L60 M4X10	T15	DC..11T3..
★ SDNCN2020K11C	20	20	125	20	10	22			
★ SDNCN2525M11C	25	25	150	25	12.5	22			
SDNCN3225P11C	32	25	170	32	12.5	22			
SDNCN3232P11C	32	32	170	32	16	22			

- 订货示例：1件 SDNCN 2020K11C
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDNCN 2020K11C
- Inserts need to be ordered separately
- " "indicates standing stock

107. 5° SDQC..





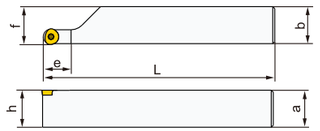
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SDQCR/L1010F07C	10	10	80	10	12	15	L60 M2.5X6	T8	DC..0702..
★ SDQCR/L1212H07C	12	12	100	12	16	15			
★ SDQCR/L1616H07C	16	16	100	16	20	15			
SDQCR/L1212H11C	12	12	100	12	16	15	L60 M4X10	T15	DC..11T3..
★ SDQCR/L1616H11C	16	16	100	16	20	15			
★ SDQCR/L2020K11C	20	20	125	20	25	20			
★ SDQCR/L2525M11C	25	25	150	25	32	20			

- 订货示例：1件 SDQCR 2020K11C　1件 SDQCL 2020K11C　* R = 右手　L = 左手
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDQCR 2020K11C 1pcs SDQCL 2020K11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

SRAC(P)..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SRACR/L1010F06C	10	10	80	10	10.4	12	L60 M2.5X6	T8	RCMX0602..
★ SRACR/L1212H06C	12	12	100	12	12.4	12			
★ SRACR/L1616H06C	16	16	100	16	16.4	12			
★ SRACR/L2020K06C	20	20	125	20	20.4	12			
★ SRACR/L2525M06C	25	25	150	25	25.4	12			
★ SRACR/L1212H08C	12	12	100	12	12.4	16	L60 M3X8	T10	RCMX0803..
★ SRACR/L1616H08C	16	16	100	16	16.4	16			
★ SRACR/L2020K08C	20	20	125	20	20.4	16			
★ SRACR/L2525M08C	25	25	150	25	25.4	16			
★ SRACR/L1616H10C	16	16	100	16	16.4	20			RCMX1003..
★ SRACR/L2020K10C	20	20	125	20	20.4	20			
★ SRACR/L2525M10C	25	25	150	25	25.4	20			
★ SRACR/L2020K12C	20	20	125	20	20.4	20	L60 M4X10	T15	RCMX1204..
★ SRACR/L2525M12C	25	25	150	25	25.4	24			
SRACR/L1616H10-T	16	16	100	16	16.4	20	L60 M3.5X10		RCMT1003..
SRACR/L2020K10-T	20	20	125	20	20.4	20			
★ SRACR/L2525M10-T	25	25	150	25	25.4	20			
SRACR/L2020K12-T	20	20	125	20	20.4	20	L60 M4X10		RCMT1204..
SRACR/L2525M12-T	25	25	150	25	25.4	24			

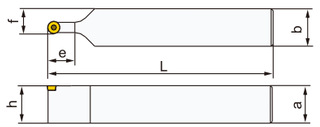
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SRAPR/L1616H08C	16	16	100	16	16.4	16	L60 M3X8	T10	RPMT0803..
★ SRAPR/L2020K08C	20	20	125	20	20.4	16			
★ SRAPR/L2525M08C	25	25	150	25	25.4	16			
★ SRAPR/L2020K10C	20	20	125	20	20.4	20	L60 M4X10	T15	RPMT1003..
★ SRAPR/L2525M10C	25	25	150	25	25.4	20			
★ SRAPR/L3232P10C	32	32	170	32	32.4	22			
SRAPR/L2525M12C	25	25	150	25	25.4	24			RPMT1204..

- 订货示例：1件 SRACR 2525M08C　1件 SRACL 2525M08C　* R = 右手　L = 左手
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SRACR 2525M08C 1pcs SRACL 2525M08C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

SRDC（P）..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SRDCN1010F06C	10	10	80	10	8	12	L60 M2.5X6	T8	RCMX0602..
★ SRDCN1212H06C	12	12	100	12	9	12			
★ SRDCN1616H06C	16	16	100	16	11	12			
★ SRDCN2020K06C	20	20	125	20	13	16			
★ SRDCN2525M06C	25	25	150	25	15.5	16			
★ SRDCN1616H08C	16	16	100	16	12	16	L60 M3X8	T10	RCMX0803..
★ SRDCN2020K08C	20	20	125	20	14	16			
★ SRDCN2525M08C	25	25	150	25	16.5	16			
★ SRDCN2020K10C	20	20	125	20	15	20			RCMX1003..
★ SRDCN2525M10C	25	25	150	25	17.5	20			
★ SRDCN2525M12C	25	25	150	25	18.5	24	L60 M4X10	T15	RCMX1204..
★ SRDCN3232P12C	32	32	170	32	22	24			
★ SRDCN3232P16C	32	32	170	32	24	36	L60 M5X16	T20	RCMX1606..
SRDCN2020K10-T	20	20	125	20	15	20	L60 M3.5X10	T15	RCMT1204..
SRDCN2525M10-T	25	25	150	25	17.5	20			

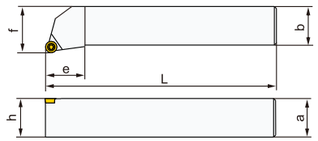
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SRDPN1616H08C	16	16	100	16	12	16	L60 M3X8	T10	RPMT0803..
★ SRDPN2020K08C	20	20	125	20	14	16			
★ SRDPN2525M08C	25	25	150	25	16.5	16			
★ SRDPN2020K10C	20	20	125	20	15	20	L60 M4X10	T15	RPMT1003..
★ SRDPN2525M10C	25	25	150	25	17.5	20			
★ SRDPN2020K12C	20	20	125	20	16	24			RPMT1204..
★ SRDPN2525M12C	25	25	150	25	18.5	24			

- 订货示例：1件 SRDCN 2020K08C
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SRDCN 2020K08C
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

SRGC(P)..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SRGCR/L1010F06C	10	10	80	10	12	12	L60 M2.5X6	T8	RCMX0602..
★ SRGCR/L1212H06C	12	12	100	12	16	12			
★ SRGCR/L1616H06C	16	16	100	16	20	12			
★ SRGCR/L2020K06C	20	20	125	20	25	12			
★ SRGCR/L2525M06C	25	25	150	25	32	12			
★ SRGCR/L1616H08C	16	16	100	16	20	16	L60 M3X8	T10	RCMX0803..
★ SRGCR/L2020K08C	20	20	125	20	25	16			
★ SRGCR/L2525M08C	25	25	150	25	32	16			
★ SRGCR/L1616H10C	16	16	100	16	20	16			RCMX1003..
★ SRGCR/L2020K10C	20	20	125	20	25	20			
★ SRGCR/L2525M10C	25	25	150	25	32	20			
★ SRGCR/L2020K12C	20	20	125	20	25	24	L60 M4X10	T15	RCMX1204..
★ SRGCR/L2525M12C	25	25	150	25	32	24			
SRGCR/L1616H10-T	16	16	100	16	20	16	L60 M3.5X10		RCMT1003..
SRGCR/L2020K10-T	20	20	125	20	25	20			
SRGCR/L2525M10-T	25	25	150	25	32	20			

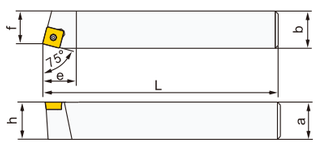
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SRGPR/L1616H08C	16	16	100	16	20	16	L60 M3X8	T10	RPMT0803..
SRGPR/L2020K08C	20	20	125	20	25	16			
SRGPR/L2525M08C	25	25	150	25	32	16			
SRGPR/L2020K10C	20	20	125	20	25	20	L60 M4X10	T15	RPMT1003..
SRGPR/L2525M10C	25	25	150	25	32	20			
SRGPR/L2525M12C	25	25	150	25	32	22			RPMT1204..

- 订货示例：1件 SRGPR 2020K10C　1件 SRGPL 2020K10C　* R = 右手　L = 左手
- 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SRGPR 2020K10C 1pcs SRGPL 2020K10C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

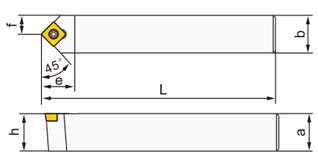
75° SSBC..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SSBCR/L1212H09C	12	12	100	12	9	16	L60 M4X10	T15	SC..09T3..
★ SSBCR/L1616H09C	16	16	100	16	13	16			
★ SSBCR/L2020K09C	20	20	125	20	17	20			
★ SSBCR/L2525M09C	25	25	150	25	22	20			
★ SSBCR/L2020K12C	20	20	125	20	17	22	L60 M5X12	T20	SC..1204..
★ SSBCR/L2525M12C	25	25	150	25	22	22			

- 订货示例：1件 SSBCR 2020K09C　1件 SSBCL 2020K09CC　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SSBCR 2020K09C 1pcs SDACL 2020K09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

45° SSDC..

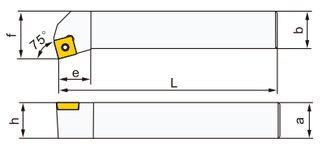


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SSDCN1212H09C	12	12	100	12	6	16	L60 M4X10	T15	SC..09T3..
★ SSDCN1616H09C	16	16	100	16	8	16			
★ SSDCN2020K09C	20	20	125	20	10	20			
★ SSDCN2525M09C	25	25	150	25	12.5	20			
★ SSDCN2525M12C	25	25	150	25	12.5	22	L60 M5X12	T20	SC..1204..

- 订货示例：1件 SSDCN 2020K09C　●刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SSDCN 2020K09C　● Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

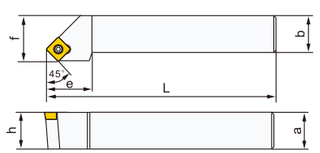
75° SSKC..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SSKCR/L1212H09C	12	12	100	12	16	16	L60 M4X10	T15	SC..09T3..
★ SSKCR/L1616H09C	16	16	100	16	20	16			
★ SSKCR/L2020K09C	20	20	125	20	25	20			
★ SSKCR/L2525M09C	25	25	150	25	32	20			
★ SSKCR/L2020K12C	20	20	125	20	25	22	L60 M5X12	T20	SC..1204..
★ SSKCR/L2525M12C	25	25	150	25	32	22			

- 订货示例：1件 SSKCR 2020K09C　1件 SSKCL 2020K09C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SSKCR 2020K09C 1pcs SSKCL 2020K09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

45° SSSC..

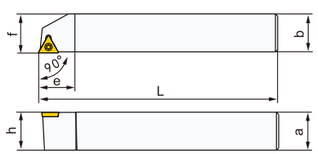


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SSSCR/L1212H09C	12	12	100	12	16	16	L60 M4X10	T15	SC..09T3..
★ SSSCR/L1616H09C	16	16	100	16	20	16			
★ SSSCR/L2020K09C	20	20	125	20	25	20			
★ SSSCR/L2525M09C	25	25	150	25	32	20			
★ SSSCR/L2020K12C	20	20	125	20	25	22	L60 M5X12	T20	SC..1204..
★ SSSCR/L2525M12C	25	25	150	25	32	22			

- 订货示例：1件 SSSCR 2020K09C　1件 SSSCL 2020K09C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存
- Ordering Example:1pcs SSSCR 2020K09C 1pcs SSSCL 2020K09C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

90° STAC(P)..



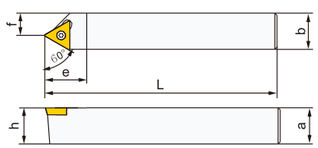
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
STACR/L0808H09C	8	8	100	8	8	12	L60 M2.2X5	T6	TC..0902..
STACR/L1010H11C	10	10	100	10	10	12	L60 M2.5X6	T8	TC..1102..
STACR/L1212H11C	12	12	100	12	12	16			
STACR/L1616H11C	16	16	100	16	16	16			

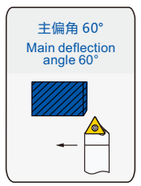
型 号 Model	尺寸(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
STAPR/L0808H09C	8	8	100	8	8	12	L60 M2.2X5	T6	TP..0902..
STAPR/L1010H11C	10	10	100	10	10	12	L60 M2.5X6	T8	TP..1102..
STAPR/L1212H11C	12	12	100	12	12	16			
STAPR/L1616H11C	16	16	100	16	16	16			

- 订货示例：1件 STACR 1616H11C　1件 STACL 1616H11C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs STACR 1616H11C 1pcs STACL 1616H11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

60° STEC..





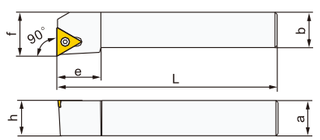
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
STECR/L1616H11C	16	16	100	16	10.5	16	L60 M2.5X6	T8	TC..1102..
STECR/L2020K11C	20	20	125	20	14.5	20			
STECR/L2020K16C	20	20	125	20	12.5	20	L60 M4X10	T15	TC..1604..
STECR/L2525M16C	25	25	150	25	17	25			

- 订货示例：1件 STECR 2020K16C　1件 STECL 2020K16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs STECR 2020K16C 1pcs STECL 2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

90° STFC..

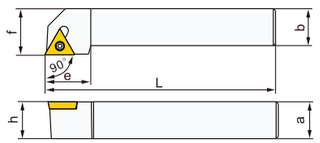


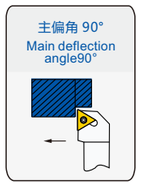
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ STFCR/L1010F09C	10	10	80	10	12	12	L60 M2.2X5	T6	TC..0902..
★ STFCR/L1212H09C	12	12	100	12	16	12			
★ STFCR/L1212H11C	12	12	100	12	16	16	L60 M2.5X6	T8	TC..1102..
★ STFCR/L1616H11C	16	16	100	16	20	16			
★ STFCR/L2020K11C	20	20	125	20	25	20			
★ STFCR/L2525M11C	25	25	150	25	32	20			
★ STFCR/L1616H16C	16	16	100	16	20	20	L60 M4X10	T15	TC..1604..
★ STFCR/L2020K16C	20	20	125	20	25	25			
★ STFCR/L2525M16C	25	25	150	25	32	25			

- 订货示例：1件 STFCR 2020K16C　1件 STFCL 2020K16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs STFCR 2020K16C 1pcs STFCL 2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

90° STGC..





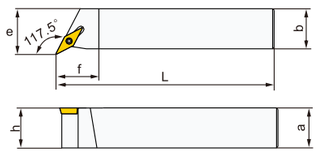
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
STGCR/L0808F09C	8	8	80	8	10	12	L60 M2.2X5	T6	TC..0902..
★ STGCR/L1010F09C	10	10	80	10	12	12			
STGCR/L1212H09C	12	12	100	12	16	12			
★ STGCR/L1212H11C	12	12	100	12	16	16	L60 M2.5X6	T8	TC..1102..
★ STGCR/L1616H11C	16	16	100	16	20	16			
★ STGCR/L2020K11C	20	20	125	20	25	20			
★ STGCR/L2525M11C	25	25	150	25	32	20			
★ STGCR/L1616H16C	16	16	100	16	20	20	L60 M4X10	T16	TC..1604..
★ STGCR/L2020K16C	20	20	125	20	25	25			
★ STGCR/L2525M16C	25	25	150	25	32	25			

- 订货示例：1件 STGCR 2020K16C　1件 STGCL 2020K16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs STGCR 2020K16C 1pcs STGCL 2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

117. 5° SVQB(C)..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVQBR/L1616H11C	16	16	100	16	20	32	L60 M2.5X6	T8	VB..1103..
★ SVQBR/L1616H16C	16	16	100	16	20	35	L60 M4X10	T15	VB..1604..
★ SVQBR/L2020K16C	20	20	125	20	25	35			
★ SVQBR/L2525M16C	25	25	150	25	32	35			
SVQBR/L3232P16C	32	32	170	32	40	35			

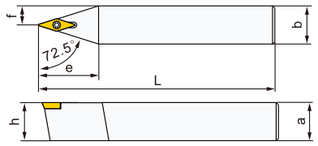
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVQCR/L1616H11C	16	16	100	16	20	32	L60 M2.5X6	T8	VC..1103..
SVQCR/L2020K11C	20	20	125	20	25	32			
★ SVQCR/L1616H16C	16	16	100	16	20	35	L60 M4X10	T15	VC..1604..
★ SVQCR/L2020K16C	20	20	125	20	25	35			
★ SVQCR/L2525M16C	25	25	150	25	32	35			
SVQCR/L3232P16C	32	32	170	32	40	35			

- 订货示例：1件 SVQBR 2020K16C　1件 SVQBL 2020K16C　* R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SVQBR 2020K16C 1pcs SVQBL 2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

72.5° SVVB(C)..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVVBN1212H11C	12	12	100	12	6	25	L60 M2.5X6	T8	VB..1103..
★ SVVBN1616H11C	16	16	100	16	8	25			
★ SVVBN2020K11C	20	20	125	20	10	25			
★ SVVBN2525M11C	25	25	150	25	12.5	35			
★ SVVBN1616H16C	16	16	100	16	8	35	L60 M4X10	T15	VB..1604..
★ SVVBN2020K16C	20	20	125	20	10	35			
★ SVVBN2525M16C	25	25	150	25	12.5	35			

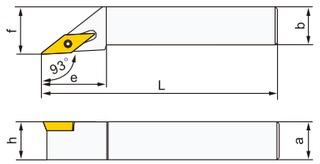
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVVCN1212H11C	12	12	100	12	16	25	L60 M2.5X6	T8	VC..1103..
★ SVVCN1616H11C	16	16	100	16	20	25			
★ SVVCN2020K11C	20	20	125	20	25	25			
★ SVVCN2525M11C	25	25	150	25	32	35			
★ SVVCN1616H16C	16	16	100	16	20	35	L60 M4X10	T15	VC..1604..
★ SVVCN2020K16C	20	20	125	20	25	35			
★ SVVCN2525M16C	25	25	150	25	32	35			

- 订货示例：1件 SVVBN 2020K16C　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SVVBN 2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆车削刀杆（S型） External turning tool holder (S type)

93° SVJB(C)..



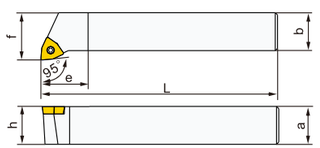
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVJBR/L1212H11C	12	12	100	12	16	25	L60 M2.5X6	T8	VB..1103..
★ SVJBR/L1616H11C	16	16	100	16	20	25			
★ SVJBR/L2020K11C	20	20	125	20	25	25			
★ SVJBR/L2525M11C	25	25	150	25	32	35			
★ SVJBR/L1616H16C	16	16	100	16	20	35	L60 M4X10	T15	VB..1604..
★ SVJBR/L2020K16C	20	20	125	20	25	35			
★ SVJBR/L2525M16C	25	25	150	25	32	35			

型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVJCR/L1212H11C	12	12	100	12	16	25	L60 M2.5X6	T8	VC..1103..
★ SVJCR/L1616H11C	16	16	100	16	20	25			
★ SVJCR/L2020K11C	20	20	125	20	25	25			
★ SVJCR/L2525M11C	25	25	150	25	32	35			
★ SVJCR/L1616H16C	16	16	100	16	20	35	L60 M4X10	T15	VC..1604..
★ SVJCR/L2020K16C	20	20	125	20	25	35			
★ SVJCR/L2525M16C	25	25	150	25	32	35			

- 订货示例：1件 SVJBR 2020K16C　1件 SVJBL 2020K16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SVJBR 2020K16C 1pcs SVJBL 2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

95° SWLC..



型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
SWLCR/L1212F04C	12	12	80	12	16	15	L60 M2.5X6	T8	WC..0402..
SWLCR/L1212H06C	12	12	100	12	16	15	L60 M4X10	T15	WC..06T3..
★ SWLCR/L1616H06C	16	16	100	16	20	15			
★ SWLCR/L2020K06C	20	20	125	20	25	15			
★ SWLCR/L2525M06C	25	25	150	25	32	20			

- 订货示例：1件 SWLCR 2020K16C　1件 SWLCL 2020K16C　★ R = 右手　L = 左手　● 刀片需要独订购
- “★”号表示常备库存

- Ordering Example:1pcs SWLCR 2020K16C 1pcs SWLCL 2020K16C　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

内孔车削
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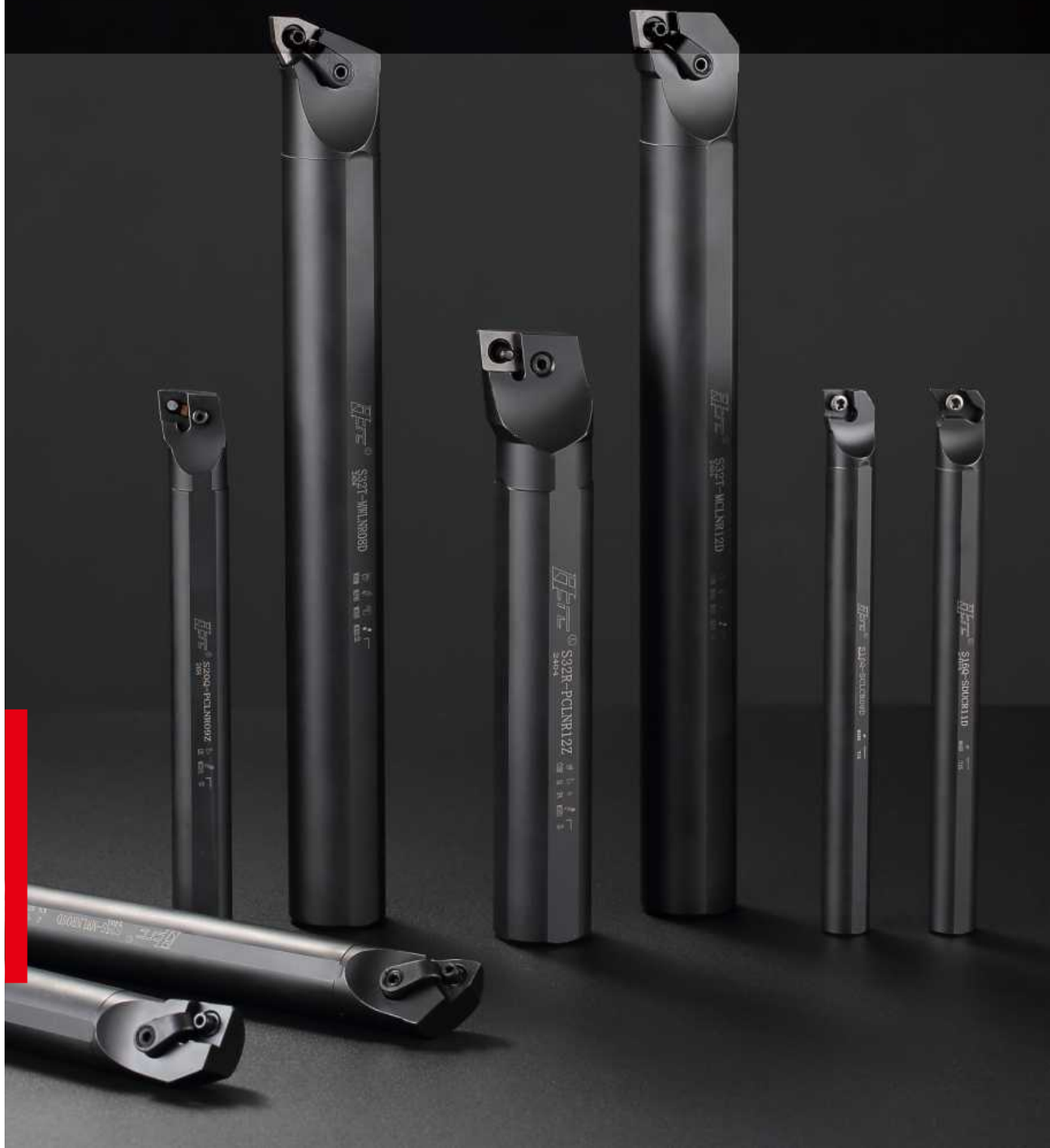
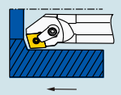
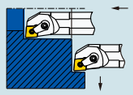
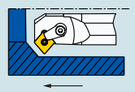
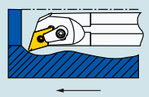
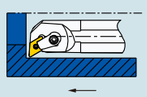
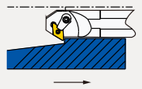
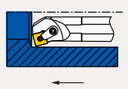
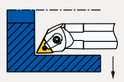
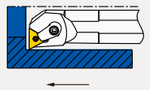
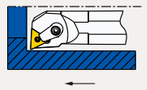
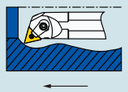
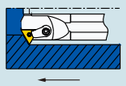
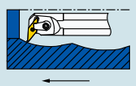
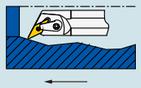
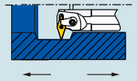
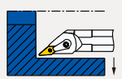
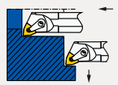
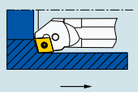
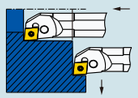
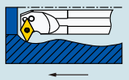
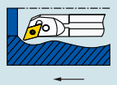
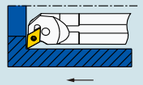
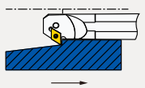
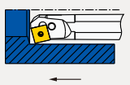
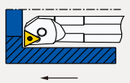
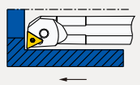
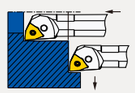


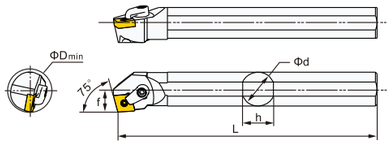
M型及P型刀具型号及加工形式

M-type,P-type tool holder type and processing forms

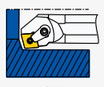
75° MCKNR/L  P63	95° MCLNR/L  P63	50° MCWCR/L  P64	107.5° MDQNR/L  P64	93° MDUNR/L  P65
93° MDZNR/L  P65	75° MSKNR/L  P66	93° MTJNR/L  P66	90° MTFNR/L  P67	93° MTUNR/L  P67
105° MTQNR/L  P68	60° MTWNR/L  P68	93° MVUNR/L  P69	117.5° MVQNR/L  P69	72.5° MVWNR/L  P70
96° MVXNR/L  P70	95° MWLNR/L  P71			
75° PCKNR/L  P72	95° PCLNR/L  P72	62.5° PDNNR/L  P73	107.5° PDQNR/L  P73	93° PDUNR/L  P74
93° PDZNR/L  P74	75° PSKNR/L  P75	90° PTFNR/L  P75	93° PTUNR/L  P76	95° PWLNR/L  P76

内孔车削刀杆（M型） Internal turning tool holder(M type)

75° S..MCKN..



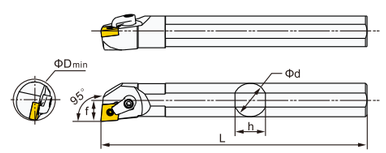
主偏角 75°
Main deflection angle 75°



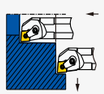
型 号 Model	尺寸Size(mm) d	f	L	h	D_{min}	双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
★ S20R-MCKNR/L12D	20	13	200	19	26	MS520	-	MLP44	MC515	S2.5	CN..1204..
★ S25S-MCKNR/L12D	25	16	250	24	32	MS625			MC620	S3	
★ S32T-MCKNR/L12D	32	22	300	30	40		C12BM	MLP46			
★ S40U-MCKNR/L12D	40	26	350	38	50						
★ S50V-MCKNR/L12D	50	32	400	48	60						
S50V-MCKNR/L16D	50	32	400	48	60	MS628	C16BM	MLP58	MC622		CN..1606..

- 订货示例：1件 S20R-MCKNR12D 1件 S20R-MCKNL12D ＊R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MCKNR12D 1pcs S20R-MCKNL12D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

95° S..MCLN..



主偏角 95°
Main deflection angle 95°

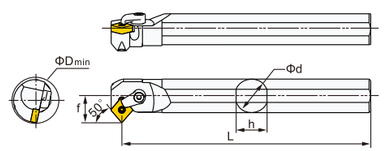


型 号 Model	尺寸Size(mm) d	f	L	h	D_{min}	双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
★ S20R-MCLNR/L12D	20	12.5	200	19	26	MS520	-	MLP44	MC515	S2.5	CN..1204..
★ S25S-MCLNR/L12D	25	16	250	24	32	MS625			MC620	S3	
★ S32T-MCLNR/L12D	32	21	300	30	40		C12BM	MLP46			
★ S40U-MCLNR/L12D	40	26	350	38	50	MS628					
★ S50V-MCLNR/L12D	50	31	400	48	60						
★ S50V-MCLNR/L16D	50	31	400	48	60		C16BM	MLP58	MC622		CN..1606..

- 订货示例：1件 S20R-MCLNR12D 1件 S20R-MCLNL12D ＊R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MCLNR12D 1pcs S20R-MCLNL12D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

50° S..MCWN..

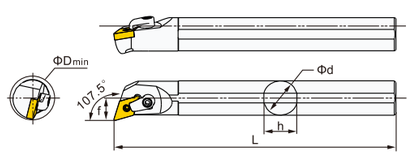


型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MCWNR/L12D	20	17	200	19	26	MS520	-	MLP44	MC515	S2.5	CN..1204..
★ S25S-MCWNR/L12D	25	19.5	250	24	32	MS625			MC620	S3	
★ S32T-MCWNR/L12D	32	23	300	30	40		C12BM	MLP46			
★ S40U-MCWNR/L12D	40	27	350	38	50	MS628					
S50V-MCWNR/L12D	50	33	400	48	60						

- 订货示例：1件 S20R-MCWNR12D　1件 S20R-MCWNL12D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-MCWNR12D 1pcs S20R-MCWNL12D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

107.5° S..MDQN..



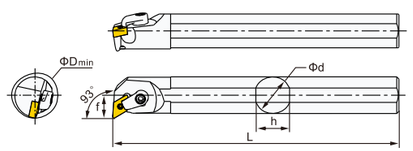
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MDQNR/L11D	20	13	200	19	26	MS520	-	MLP33	MC515	S2	DN..1104..
★ S25S-MDQNR/L11D	25	17	250	24	32	MS625				S2.5	
★ S25S-MDQNR/L15D	25	17	250	24	32			MLP44	MC620	S3	DN..1504..
★ S32T-MDQNR/L15D	32	22.5	300	30	42		D15BM	MLP46			
★ S40U-MDQNR/L15D	40	26	350	38	50	MS628					
S50V-MDQNR/L15D	50	33	400	48	60						

- 订货示例：1件 S20R-MDQNR11D　1件 S20R-MDQNL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-MDQNR11D 1pcs S20R-MDQNL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

93° S..MDUN..

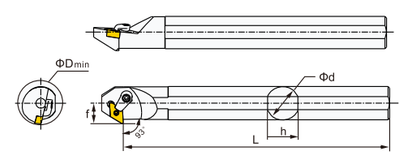


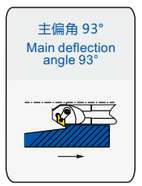
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MDUNR/L11D	20	13	200	19	26	MS520	-	MLP33	MC515	S2	DN..1104..
★ S25S-MDUNR/L11D	25	17	250	24	32	MS625			MC620	S2.5	
★ S25S-MDUNR/L15D	25	17	250	24	32			MLP44		S3	DN..1504..
★ S32T-MDUNR/L15D	32	22	300	30	42		D15BM	MLP46			
S40U-MDUNR/L15D	40	26	350	38	50	MS628					
S50V-MDUNR/L15D	50	32	400	48	60						

- 订货示例：1件 S20R-MDUNR11D　1件 S20R-MDUNL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-MDUNR11D 1pcs S20R-MDUNL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° S..MDZN..





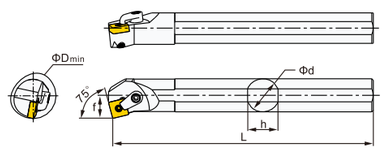
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S32T-MDZNR/L15D	32	22	300	30	42	Ms625	D15BM	MLP46	MC620	S3	DN..1504..
★ S40U-MDZNR/L15D	40	27	350	38	50	MS628					
S50V-MDZNR/L15D	50	35	400	48	60						

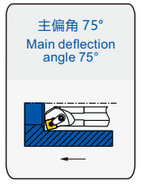
- 订货示例：1件 S20R-MDZNR11D　1件 S20R-MDZNL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-MDZNR11D 1pcs S20R-MDZNL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

75° S..MSKN..

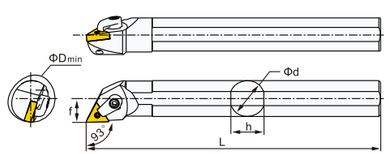


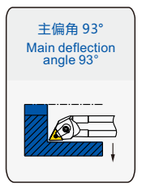


型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MSKNR/L12D	20	13	200	19	26	MS520	-	MLP44	MC515	S2.5	SN..1204..
★ S25S-MSKNR/L12D	25	17	250	24	32	MS625			MC620	S3	
★ S32T-MSKNR/L12D	32	22	300	30	40	MS620	D15BM	MLP46			
★ S40U-MSKNR/L12D	40	27	350	38	50	MS625					
S50V-MSKNR/L12D	50	34	400	48	60						

- 订货示例：1件 S20R-MSKNR12D 1件 S20R-MSKNL12D ＊R＝右手 L＝左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MSKNR12D 1pcs S20R-MSKNL12D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

93° S..MTJN..



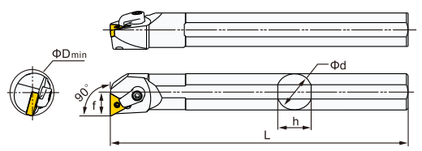


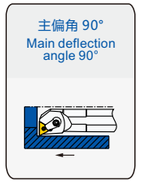
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MTJNR/L16D	20	12.5	200	19	26	MS520	-	MLP33	MC515	S2 S2.5	TN..1604..
★ S25S-MTJNR/L16D	25	16	250	24	32	MS620			MC620	S2	
★ S32T-MTJNR/L16D	32	22	300	30	42		D15BM	MLP34		S3	
★ S40U-MTJNR/L16D	40	26	350	38	50	MS628					

- 订货示例：1件 S20R-MTJNR16D 1件 S20R-MTJNL16D ＊R＝右手 L＝左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MTJNR16D 1pcs S20R-MTJNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

90° S..MTFN..

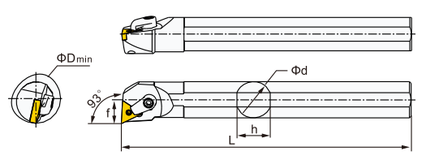




型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MTFNR/L16D	20	12.5	200	19	26	MS520	-	MLP33	MC515	S2,S2.5	TN..1604..
★ S25S-MTFNR/L16D	25	16	250	24	32	MS625			MC625		
★ S32T-MTFNR/L16D	32	21	300	30	42		T16BM	MLP34	MC620	S2	
★ S40U-MTFNR/L16D	40	26	350	38	50					S3	
S50V-MTFNR/L16D	50	31	400	48	60	MS628					
★ S40U-MTFNR/L22D	40	26	350	38	50		T22BM	MLP46		S3	TN..2204..
★ S50V-MTFNR/L22D	50	31	400	48	60						

- 订货示例：1件 S20R-MTFNR16D 1件 S20R-MTFNL16D ＊R＝右手 L＝左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MTFNR16D 1pcs S20R-MTFNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

93° S..MTUN..

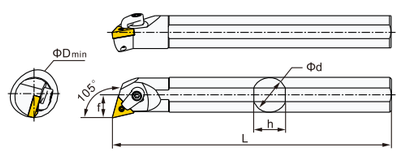


型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MTUNR/L16D	20	12.5	200	19	26	MS520	-	MLP33	MC515	S2,S2.5	TN..1604..
★ S25S-MTUNR/L16D	25	16	250	24	32	MS625			MC625		
★ S32T-MTUNR/L16D	32	21	300	30	42		T16BM	MLP34	MC620	S2	
★ S40U-MTUNR/L16D	40	26	350	38	50					S3	
★ S50V-MTUNR/L16D	50	31	400	48	60	MS628					
★ S40U-MTUNR/L22D	40	26	350	38	50		T22BM	MLP46		S3	TN..2204..
S50V-MTUNR/L22D	50	31	400	48	60						

- 订货示例：1件 S20R-MTUNR16D 1件 S20R-MTUNL16D ＊R＝右手 L＝左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MTUNR16D 1pcs S20R-MTUNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

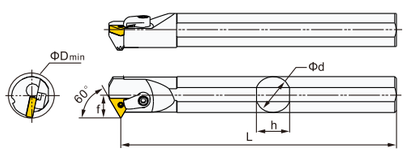
105° S..MTQN..

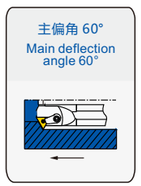


型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MTQNR/L16D	20	12.5	200	19	26	MS520	-	MLP33	MC515	S2,S2.5	TN..1604..
★ S25S-MTQNR/L16D	25	16	250	24	32	MS625			MC625	S2 S3	
★ S32T-MTQNR/L16D	32	21	300	30	42		T16BM	MLP34	MC620		
★ S40U-MTQNR/L16D	40	26	350	38	50	MS628					
S50V-MTQNR/L16D	50	31	400	48	60						

- 订货示例：1件 S20R-MTFNR16D 1件 S20R-MTFNL16D ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MTFNR16D 1pcs S20R-MTFNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

60° S..MTWN..



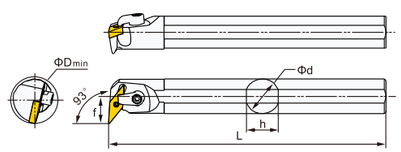


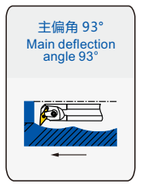
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MTWNR/L16D	20	14	200	19	27	MS520	-	MLP33	MC515	S2,S2.5	TN..1604..
★ S25S-MTWNR/L16D	25	16.5	250	24	32	MS625			MC620	S2 S3	
★ S32T-MTWNR/L16D	32	20	300	30	39	MS628	T16BM	MLP34			
★ S40U-MTWNR/L16D	40	24	350	38	50						
S50V-MTWNR/L16D	50	29	400	48	57						

- 订货示例：1件 S20R-MTWNR16D 1件 S20R-MTWNL16D ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-MTWNR16D 1pcs S20R-MTWNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

93° S..MVUN..

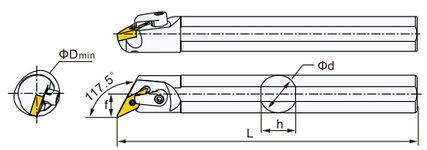


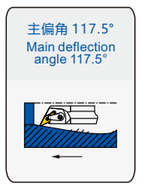


型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S25S-MVUNR/L16D	25	20	250	24	36	MS625	-	MLP33	MC620	S2 S3	VN..1604..
★ S32T-MVUNR/L16D	32	22	300	30	42		V16BM	MLP34			
★ S40U-MVUNR/L16D	40	27	350	38	50	MS628					
S50V-MVUNR/L16D	50	32	400	48	63						

- 订货示例：1件 S25R-MVUNR16D 1件 S25R-MVUNL16D ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S25R-MVUNR16D 1pcs S25R-MVUNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

117. 5° S..MVQN..



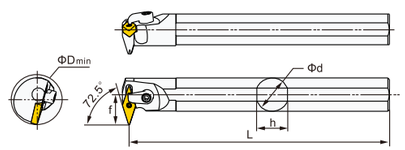


型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S25S-MVQNR/L16D	25	17	250	24	36	MS625	-	MLP33	MC622	S2 S3	VN..1604..
★ S32T-MVQNR/L16D	32	23	300	30	42		V16BM	MLP34	MC624		
★ S40U-MVQNR/L16D	40	27	350	38	50	MS628					
★ S50V-MVQNR/L16D	50	33	400	48	63						

- 订货示例：1件 S25R-MVQNR16D 1件 S25R-MVQNL16D ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S25R-MVQNR16D 1pcs S25R-MVQNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

92. 5° S..MVWN..

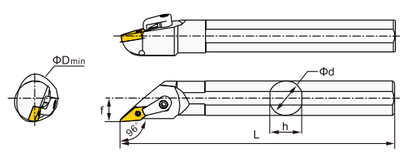


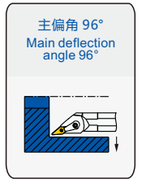
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S25S-MVWNR/L16D	25	23	250	24	36	MS625	V16BM	MLP34	MC620	S2 S3	VN..1604..
★ S32T-MVWNR/L16D	32	27	300	30	42						

- 订货示例：1件 S25R-MVWNR16D　1件 S25R-MVWNL16D　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S25R-MVQNR16D 1pcs S25R-MVQNL16D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

96° S..MVXN..





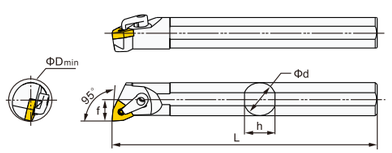
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20R-MVXNR/L16D	20	14	200	19	27	MS520	-	MLP33	MC515	S2,S2.5	VN..1604..
★ S25S-MVXNR/L16D	25	17	250	24	32	MS625			MC620	S2 S3	
★ S32T-MVXNR/L16D	32	13	300	30	42		V16BM	MLP34			
S40U-MVXNR/L16D	40	27	350	38	50	MS628					
S50V-MVXNR/L16D	50	31	400	48	60						

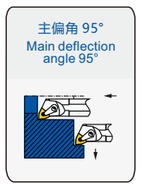
- 订货示例：1件 S25R-MVQNR16D　1件 S25R-MVQNL16D　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S25R-MVQNR16D 1pcs S25R-MVQNL16D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（M型） Internal turning tool holder(M type)

95° S..MWLN..





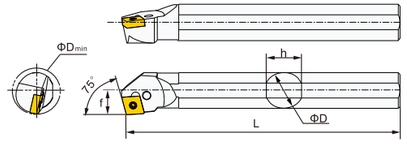
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S16Q-MWLNR/L06D	16	10	180	15	20	MS516	-	MLP33	MC515	S2 S2.5	WN..0604..
★ S20R-MWLNR/L06D	20	12	200	19	25	MS520					
★ S25S-MWLNR/L06D	25	15	250	2	32						
★ S20R-MWLNR/L08D	20	12.5	200	9	25	MS620		MLP44			WN..0804..
★ S25S-MWLNR/L08D	25	16	250	24	32	MS625				S3,S2.5	
★ S32T-MWLNR/L08D	32	21	300	30	42				MC620		
★ S40U-MWLNR/L08D	40	26	350	38	50	MS628	W08BM	MLP46		S3	
★ S50V-MWLNR/L08D	50	31	400	48	60						

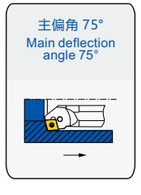
- 订货示例：1件 S20R-MWLNR08D　1件 S20R-MWLNL08D　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-MWLNR08D 1pcs S20R-MWLNL08D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（P型） Internal turning tool holder(P type)

75° S..PCKN..

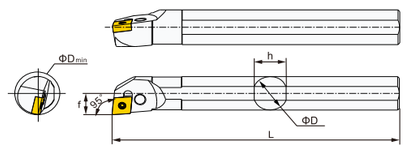


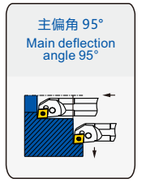


型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
S25S-PCKNR/L12D	25	17	250	23	32	MCS614	-	L4A	-	S2.5	CN..1204..
★ S32T-PCKNR/L12D	32	22	300	30	40	MCS821	C12BP	L4	SP4	S3	
S40U-PCKNR/L12D	40	27	350	37	50						

- 订货示例：1件 S25S-PCKNR12D 1件 S25S-PCKNL12D ⋆ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S25S-PCKNR12D 1pcs S25S-PCKNL12D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

95° S..PCLN..



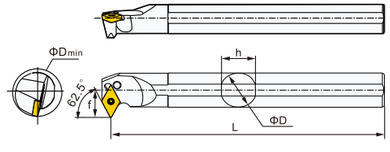


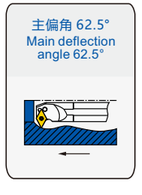
型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S16M-PCLNR/L09D	16	10	150	15	20	MCS509	-	L3C	-	S2	CN..0903..
★ S16R-PCLNR/L09D	16	10	200	15	20						
★ S20Q-PCLNR/L09D	20	13	180	19	25						
★ S20S-PCLNR/L09D	20	13	250	19	25						
★ S25Q-PCLNR/L09D	25	17	180	24	32	MCS512					
★ S25T-PCLNR/L09D	25	17	300	24	32						
★ S25Q-PCLNR/L12D	25	17	180	24	32	MCS614		L4A		S2.5	CN..1204..
★ S25T-PCLNR/L12D	25	17	300	24	32						
★ S32R-PCLNR/L12D	32	22	200	30	40	MCS821	C12BP	L4	SP4	S3	
★ S32U-PCLNR/L12D	32	22	350	30	40						
★ S40S-PCLNR/L12D	40	27	250	38	50						
★ S40V-PCLNR/L12D	40	27	400	38	50						
S50S-PCLNR/L12D	50	35	250	48	63						
S50W-PCLNR/L12D	50	35	450	48	63						
S50W-PCLNR/L16D	50	35	450	48	63	MCS614	C16BP	L5	SP5		CN..1606..

- 订货示例：1件 S20S-PCLNR12D 1件 S20S-PCLNL12D ⋆ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20S-PCLNR12D 1pcs S20S-PCLNL12D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（P型） Internal turning tool holder(P type)

62. 5° S..PDPN..

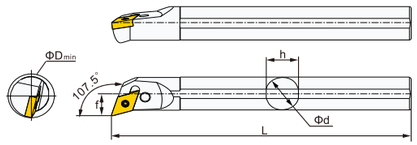




型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
S32T-PDPNR/L1504D	32	22	300	30	40	MCS821	D15BP	L4	SP4	S3	DN..1504..
S40U-PDPNR/L1504D	40	27	350	37	50						
S32T-PDPNR/L15D	32	22	300	30	40			L4B			DN..1506..
S40U-PDPNR/L15D	40	27	350	37	50						

- 订货示例：1件 S32T-PDPNR15D 1件 S32T-PDPNL15D ⋆ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S32T-PDPNR15D 1pcs S32T-PDPNL15D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

107. 5° S..PDQN..

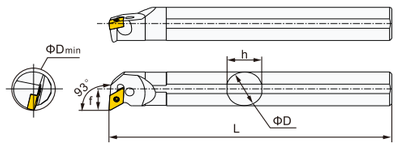


型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
S20R-PDQNR/L11D	20	13	200	18	25	MCS512	-	L3D	-	S2	DN..1104..
S25S-PDQNR/L11D	25	17	250	23	32						
S32T-PDQNR/L1504D	32	23	300	30	42	MCS821	D15BP	L4	SP4	S3	DN..1504..
S40U-PDQNR/L1504D	40	27	350	37	50						
S32T-PDQNR/L15D	32	23	300	30	42			L4B			DN..1506..
S40U-PDQNR/L15D	40	27	350	37	50						

- 订货示例：1件 S32T-PDQNR15D 1件 S32T-PDQNL15D ⋆ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S32T-PDQNR15D 1pcs S32T-PDQNL15D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（P型） Internal turning tool holder(P type)

93° S..PDUN..

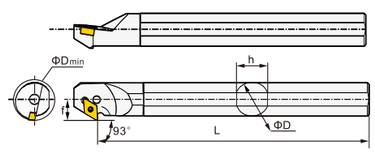


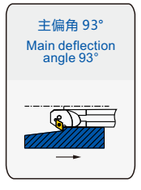
型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S20Q-PDUNR/L11D	20	13	180	18	25	MCS512	-	L3D	-	S2	DN..1104..
★ S20S-PDUNR/L11D	20	13	250	18	25						
★ S25Q-PDUNR/L11D	25	17	180	23	32						
★ S25T-PDUNR/L11D	25	17	300	23	32						
★ S32R-PDUNR/L1504D	32	22	200	30	40	MCS821	D15BP	L4	SP4	S3	DN..1504..
★ S32U-PDUNR/L1504D	32	22	350	30	40						
★ S40S-PDUNR/L1504D	40	27	250	37	50						
★ S40V-PDUNR/L1504D	40	27	400	37	50						
S32R-PDUNR/L15D	32	22	200	30	40			L4B			DN..1506..
S32U-PDUNR/L15D	32	22	350	30	40						
S40S-PDUNR/L15D	40	27	250	37	50						
S40V-PDUNR/L15D	40	27	400	37	50						

- 订货示例：1件 S25T-PDUNR11D　　1件 S25T-PDUNL11D　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S25T-PDUNR11D 1pcs S25T-PDUNL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° S..PDZN..





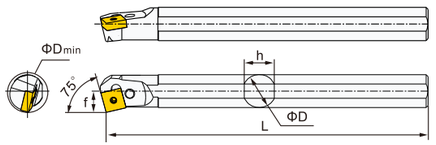
型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
S32T-PDZNR/L1504D	32	22	300	30	40	MCS821	D15BP	L4	SP4	S3	DN..1504..
S40U-PDZNR/L1504D	40	27	350	37	50						
S32T-PDZNR/L15D	32	22	300	30	40			L4B			DN..1506..
S40U-PDZNR/L15D	40	27	350	37	50						

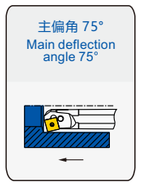
- 订货示例：1件 S32T-PDZNR15D　　1件 S32T-PDZNL15D　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S32T-PDZNR15D 1pcs S32T-PDZNL15D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（P型） Internal turning tool holder(P type)

75° S..PSKN..



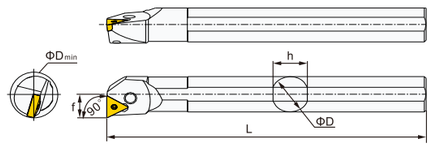


型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S25S-PSKNR/L12D	25	17	250	23	32	MCS614	-	LA4	-	S2.5	SN..1204..
★ S32T-PSKNR/L12D	32	22	300	30	40	MCS821	S12BP	L4	SP4	S3	
S40U-PSKNR/L12D	40	27	350	37	50						

- 订货示例：1件 S25S-PSKNR12D　　1件 S25S-PSKNL12D　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S25S-PSKNR12D 1pcs S25S-PSKNL12D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

90° S..PTFN..



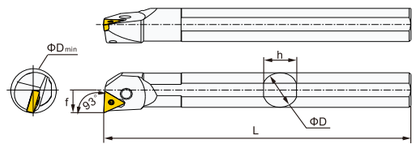
型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S16R-PTFNR/L11D	16	11	200	15	20	MCS509	-	L2	-	S2	TN..1103..
★ S20S-PTFNR/L11D	20	13	250	18	25						
★ S25Q-PTFNR/L16D	25	17	180	23	32	MCS512		L3B			
S25T-PTFNR/L16D	25	17	300	23	32						
S32R-PTFNR/L16D	32	22	200	30	41	MCS617	T16BP	L3	SP3	S2.5	TN..1604..
S32U-PTFNR/L16D	32	22	350	30	41						
S40S-PTFNR/L16D	40	27	250	37	50						
S40V-PTFNR/L16D	40	27	400	37	50						

- 订货示例：1件 S25S-PTFNR16D　　1件 S25S-PTFNL16D　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S25S-PTFNR16D 1pcs S25S-PTFNL16D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（P型） Internal turning tool holder(P type)

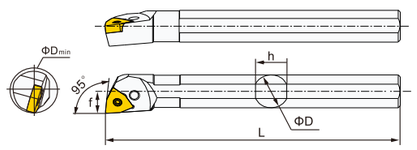
93° S..PTUN..



型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S25S-PTUNR/L16D	25	17	250	23	32	MCS512	-	L3B	-	S2	TN..1204..
★ S32T-PTUNR/L16D	32	22	300	30	40	MCS617	T16BP	L3	SP3	S3	
S40U-PTUNR/L16D	40	27	350	37	50						

- 订货示例：1件 S25S-PTUNR16D 1件 S25S-PTUNL16D ＊R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S25S-PTUNR16D 1pcs S25S-PTUNL16D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

95° S..PWLN..



型 号 Model	尺寸Size(mm)					杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}						
★ S16M-PWLNR/L06D	16	11	150	15	20	MCS512	-	L3	-	S2	WN..0603..
★ S16R-PWLNR/L06D	16	11	200	15	20						
★ S20Q-PWLNR/L06D	20	13	180	18	25			L3B			WN..0604..
★ S20S-PWLNR/L06D	20	13	250	18	25						
★ S25Q-PWLNR/L06D	25	17	180	23	35						
★ S25T-PWLNR/L06D	25	17	300	23	35						
★ S20Q-PWLNR/L08D	20	13	180	18	23	MCS614		L4A		S2.5	WN..0804..
★ S20S-PWLNR/L08D	20	13	250	18	23						
★ S25Q-PWLNR/L08D	25	17	180	23	35						
★ S25R-PWLNR/L08D	25	17	200	23	35						
★ S25T-PWLNR/L08D	25	17	300	23	35						
★ S32R-PWLNR/L08D	32	22	200	30	41	MCS821	W08BP	L4	SP4	S3	
★ S32U-PWLNR/L08D	32	22	300	30	41						
★ S40S-PWLNR/L08D	40	26	250	37	50						
★ S40V-PWLNR/L08D	40	26	400	37	50						

- 订货示例：1件 S20S-PWLNR06D 1件 S20S-PWLNL06D ＊R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20S-PWLNR06D 1pcs S20S-PWLNL06D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

S型刀杆型号及加工形式

S-type Tool Holder Type and Operation Genre

95° SCLCR/L P78	95° SCLCR/L-P P78	90° SCFCR/L P79	75° SCKCR/L P79	93° SCZCR/L P80
93° SDJCR/L P80	107.5° SDQCR/L P81	62.5° SDNCR/L P81	93° SDUCR/L P82	93° SDZCR/L P82
75° SSKCR/L P83	45° SSSCR/L P83	90° STF..R/L P84	60° STW..R/L P85	93° STU..R/L P86
93° SVJ..R/L P87	93° SVJBR/L P87	93° SVU..R/L P88	117.5° SVQ..R/L P89	93° SVZ..R/L P89
95° SWLCR/L P90	95° SCLCR/L-A P90	93° STUBR/L-A P91	90° STFBR/L-A P91	93° SWUBR/L-A P92
90° SCFCR/L-S P92	95° SCLCR/L-S P93	93° SDUCR/L-S P93	90° STF..R/L-S P94	
95° SCLCR/L P94 Cold				

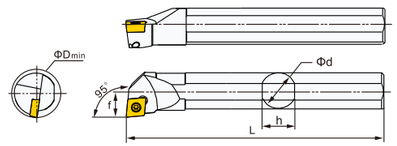
强力抗震刀具型号及加工形式 Strong vibration resistance tool models and processing forms

75° SCKCR/L P95	95° SCLCR/L P95	107.5° SDQCR/L P96	93° SDUCR/L P96	90° STF..R/L P97
93° STU..R/L P98	95° SWUBR/L P99			

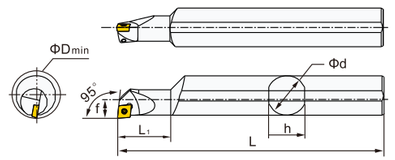
内孔车削刀杆（S型） Internal turning tool holder(S type)

95° S..SCLC(P)..

P1



P2



型 号 Model	尺寸Size(mm) d	d_1	f	L	L_1	h	D_{min}	Diagram 图示	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
★ S06H-SCLCR/L06D	6	-	4	100	-	5.4	8	P1	L60 M2.5X5	T8	CC..0602..
★ S07K-SCLCR/L06D	7	-	4.25	125	-	6.4	9				
★ S08K-SCLCR/L06D	8	-	5.5	125	-	7.4	10				
★ S10K-SCLCR/L06D	10	-	6.5	125	-	9	13				
★ S12M-SCLCR/L06D	12	-	7.5	150	-	11	16		L60 M2.5X6		
★ S12M-SCLCR/L09D	12	-	8	150	-	11	16		L60 M4X8	T15	CC..09T3..
★ S14N-SCLCR/L09D	14	-	9	160	-	13	18				
★ S16Q-SCLCR/L09D	16	-	10	180	-	15	20				
★ S20R-SCLCR/L09D	20	-	12	200	-	19	25				
★ S25S-SCLCR/L09D	25	-	15.5	250	-	24	32		L60 M4X10		
★ S20R-SCLCR/L12D	20	-	12.5	200	-	19	25		L60 M5X12	T20	CC..1204..
★ S25S-SCLCR/L12D	25	-	15.5	250	-	24	32				
★ S32T-SCLCR/L12D	32	-	20	300	-	30	39				
★ S40U-SCLCR/L12D	40	-	24.5	350	-	38	50				
S10K-SCLCR/L06-16	16	10	6.5	125	20	15	13	P2	L60 M2.5X5	T8	CC..0602..
S12K-SCLCR/L06-16	16	12	8	125	20	15	16		L60 M2.5X6		CC..09T3..
S16K-SCLCR/L06-20	20	16	10	125	20	19	20				
S20K-SCLCR/L06-25	25	20	12	125	20	24	25				

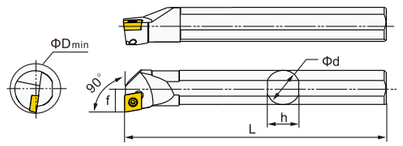
型 号 Model	尺寸Size(mm) d	d_1	f	L	L_1	h	D_{min}	Diagram 图示	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
★ S10K-SCLPR/L06D	10	-	6	125	-	9	12	P1	L60 M2.5X5	T8	CP..0602..
★ S12M-SCLPR/L06D	12	-	8	150	-	11	16				
★ S16Q-SCLPR/L09D	16	-	10	180	-	15	20		L60 M4X8	T15	CP..09T3..
S20R-SCLPR/L09D	20	-	13	200	-	18	25				

- 订货示例：1件 S20R-SCLCR09D　1件 S20R-SCLCL09D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SCLCR09D 1pcs S20R-SCLCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

90° S..SCFC..

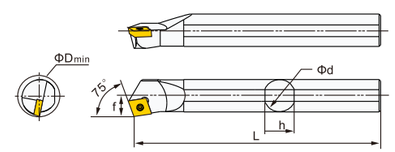


型 号 Model	尺寸Size(mm) d	f	L	h	D_{min}	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
★ S08K-SCFCR/L06D	8	5.5	125	7.4	10	L60 M2.5X5	T8	CC..0602..
★ S10K-SCFCR/L06D	10	6.5	125	9	13			
★ S12M-SCFCR/L06D	12	7.5	150	11	16	L60 M2.5X6		
★ S12M-SCFCR/L09D	12	8	150	11	16	L60 M4X8	T15	CC..09T3..
★ S16Q-SCFCR/L09D	16	10	180	15	20			
★ S20R-SCFCR/L09D	20	12	200	19	25			
★ S25S-SCFCR/L09D	25	15.5	250	24	32	L60 M4X10		
★ S20R-SCFCR/L12D	20	12.5	200	19	25	L60 M5X12	T20	CC..1204..
★ S25S-SCFCR/L12D	25	13	250	24	32			
★ S32T-SCFCR/L12D	32	20	300	30	39			
★ S40U-SCFCR/L12D	40	24.5	350	38	50			

- 订货示例：1件 S20R-SCFCR09D　1件 S20R-SCFCL09D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SCFCR09D 1pcs S20R-SCFCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

75° S..SCKC..



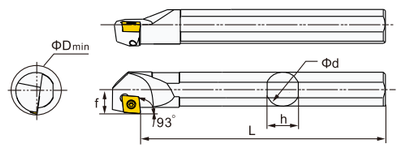
型 号 Model	尺寸Size(mm) d	f	L	h	D_{min}	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
★ S08K-SCKCR/L06D	8	5.5	125	7.4	10	L60 M2.5X5	T8	CC..0602..
★ S10K-SCKCR/L06D	10	6.5	125	9	13			
★ S12M-SCKCR/L06D	12	7.5	150	11	16	L60 M2.5X6		
★ S12M-SCKCR/L09D	12	8	150	11	16	L60 M4X8	T15	CC..09T3..
★ S16Q-SCKCR/L09D	16	11	180	15	20			
★ S20R-SCKCR/L09D	20	13	200	19	25			
★ S25S-SCKCR/L09D	25	15.5	250	24	32	L60 M4X10		
★ S25S-SCKCR/L12D	25	16	250	24	32	L60 M5X12	T20	CC..1204..

- 订货示例：1件 S20R-SCKCR09D　1件 S20R-SCKCL09D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SCKCR09D 1pcs S20R-SCKCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

93° S..SCZC..

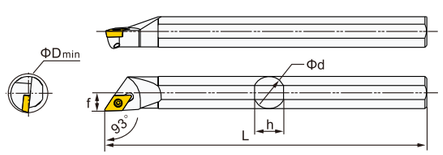


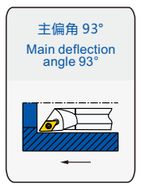
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-SCZCR/L06D	8	6.5	125	7.4	12	L60 M2.5X5	T8	CC..0602..
★ S10K-SCZCR/L06D	10	7.5	125	9	14			
★ S12M-SCZCR/L06D	12	8.5	150	11	16	L60 M2.5X6		
★ S16Q-SCZCR/L06D	16	10.5	180	15	20			
★ S16Q-SCZCR/L09D	16	11.5	180	15	21	L60 M4X8	T15	CC..09T3..
★ S20R-SCZCR/L09D	20	13.5	200	19	25			
★ S25S-SCZCR/L12D	25	16	250	24	32	L60 M4X10		

- 订货示例：1件 S20R-SCZCR09D　1件 S20R-SCZCL09D　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SCZCR09D 1pcs S20R-SCZCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° S..SDJC..





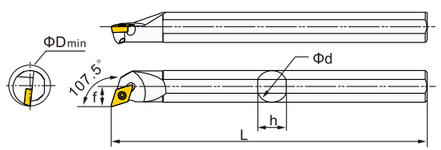
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-SDJCR/L07D	8	5.5	125	7.4	11	L60 M2.5X5	T8	DC..0702..
★ S10K-SDJCR/L07D	10	6.5	125	9	13			
★ S12M-SDJCR/L07D	12	7.5	150	11	16	L60 M2.5X6		
★ S16Q-SDJCR/L07D	16	9.5	180	15	20			
★ S16Q-SDJCR/L11D	16	9.5	180	15	20	L60 M4X8	T15	DC..11T3..
★ S20R-SDJCR/L11D	20	11.5	200	19	25			
★ S25S-SDJCR/L11D	25	14	250	24	32	L60 M4X10		

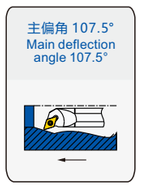
- 订货示例：1件 S20R-SDJCR11D　1件 S20R-SDJCL11D　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SDJCR11D 1pcs S20R-SDJCL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

107. 5° S..SDQC(P)..



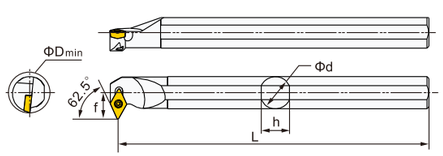


型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-SDQCR/L07D	8	6	125	7.4	11	L60 M2.5X5	T8	DC..0702..
★ S10K-SDQCR/L07D	10	7	125	9	13			
★ S12M-SDQCR/L07D	12	9	150	11	16	L60 M2.5X6		
★ S16Q-SDQCR/L07D	16	11	180	15	20			
★ S20R-SDQCR/L11D	20	13	200	19	25	L60 M4X8	T15	DC..11T3..
★ S25S-SDQCR/L11D	25	17	250	24	32	L60 M4X10		
★ S32T-SDQCR/L11D	32	22	300	30	40			
★ S40U-SDQCR/L11D	40	27	350	38	50			

- 订货示例：1件 S20R-SCZCR11D　1件 S20R-SCZCL11D　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SCZCR11D 1pcs S20R-SCZCL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

62. 5° S..SDNC..



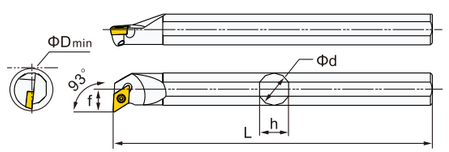
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S10K-SDNCR/L07D	10	7.5	125	9	13	L60 M2.5X5	T8	DC..0702..
★ S12M-SDNCR/L07D	12	9.5	150	11	18	L60 M2.5X6		
★ S16Q-SDNCR/L07D	16	12	180	15	20			
★ S20R-SDNCR/L11D	20	15	200	19	27	L60 M3.5X8	T15	DC..11T3..
★ S25S-SDNCR/L11D	25	18	250	24	33			
★ S32T-SDNCR/L11D	32	22	300	30	40			

- 订货示例：1件 S20R-SDNCR11D　1件 S20R-SDNCL11D　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SDNCR11D 1pcs S20R-SDNCL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

93° S..SDUC..

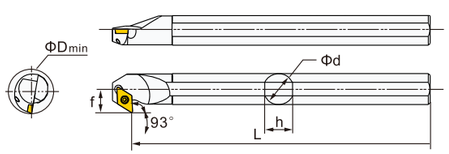


型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-SDUCR/L07D	8	6	125	7.4	11	L60 M2.5X5	T8	DC..0702..
★ S10K-SDUCR/L07D	10	7	125	9	13			
★ S12M-SDUCR/L07D	12	9	150	11	16	L60 M2.5X6		
★ S16Q-SDUCR/L07D	16	11	180	15	20			
★ S14N-SDUCR/L11D	14	10	160	13	18	L60 M4X8	T15	DC..11T3..
★ S16Q-SDUCR/L11D	16	11	180	15	20			
★ S20R-SDUCR/L11D	20	13	200	19	25			
★ S25S-SDUCR/L11D	25	17	250	24	32	L60 M4X10		
★ S32T-SDUCR/L11D	32	22	300	30	40			
★ S40U-SDUCR/L11D	40	27	350	38	50			

- 订货示例：1件 S20R-SDUCR11D　1件 S20R-SDUCL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SDUCR11D 1pcs S20R-SDUCL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° S..SDZC..



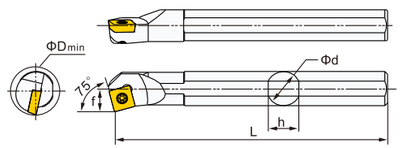
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S10K-SDZCR/L07D	10	8.5	125	9	15	L60 M2.5X5	T8	DC..0702..
★ S12M-SDZCR/L07D	12	10	150	11	18	L60 M2.5X6		
★ S16Q-SDZCR/L07D	16	13	180	15	23			
★ S20R-SDZCR/L07D	20	15	200	19	27			
★ S20R-SDZCR/L11D	20	15	200	19	27	L60 M4X8	T15	DC..11T3..
★ S25S-SDZCR/L11D	25	18	250	24	33	L60 M4X10		
★ S32T-SDZCR/L11D	32	22	300	30	40			
★ S40U-SDZCR/L11D	40	27	350	38	48			

- 订货示例：1件 S20R-SDZCR11D　1件 S20R-SDZCL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SDZCR11D 1pcs S20R-SDZCL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

75° S..SSKC..

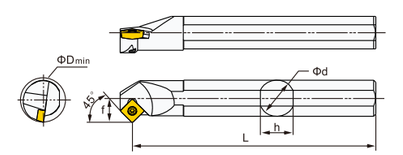


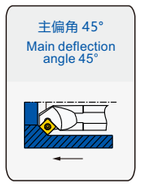
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S12M-SSKCR/L09D	12	9	150	11	16	L60 M4X8	T15	SC..09T3..
★ S16Q-SSKCR/L09D	16	11	180	15	20			
★ S20R-SSKCR/L09D	20	13	200	19	25			
★ S25S-SSKCR/L09D	25	17	250	24	32	L60 M4X10		
★ S25S-SSKCR/L12D	25	17	250	24	32	L60 M5X12	T20	SC..1204..
★ S32T-SSKCR/L12D	32	22	300	30	40			
S40U-SSKCR/L12D	40	27	350	38	50			

- 订货示例：1件 S20R-SSKCR09D　1件 S20R-SSKCL09D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SSKCR09D 1pcs S20R-SSKCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

45° S..SSSC..





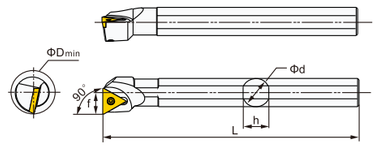
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S12M-SSSCR/L09D	12	8.5	150	11	16	L60 M4X8	T15	SC..09T3..
★ S16Q-SSSCR/L09D	16	11.5	180	15	22			
★ S20R-SSSCR/L09D	20	13.5	200	19	26			
★ S25S-SSSCR/L09D	25	16	250	24	31	L60 M4X10		
★ S32T-SSSCR/L09D	32	19.5	300	30	38			

- 订货示例：1件 S20R-SSSCR09D　1件 S20R-SSSCL09D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-SSSCR09D 1pcs S20R-SSSCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

90° S..STFC(P)..



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S06H-STFCR/L06D	6	4	100	5.4	8	L60 M2.0X4	T6	TC..0601..
★ S08K-STFCR/L06D	8	5.5	125	7.4	11			
★ S10K-STFCR/L09D	10	6.5	125	9	13	L60 M2.2X4		TC..0902..
★ S12M-STFCR/L09D	12	8	150	11	16			
★ S10K-STFCR/L11D	10	6.5	125	9	13	L60 M2.5X5	T8	TC..1102..
★ S12M-STFCR/L11D	12	8.5	150	11	16	L60 M2.5X6		
★ S16Q-STFCR/L11D	16	10	180	15	20			
★ S20R-STFCR/L11D	20	12	200	19	25			
★ S25S-STFCR/L11D	25	15.5	250	24	32			
★ S20R-STFCR/L16D	20	12.5	200	19	25	L60 M4X8	T15	TC..16T3..
★ S25S-STFCR/L16D	25	16	250	24	32	L60 M4X10		
★ S32T-STFCR/L16D	32	21	300	30	40			
★ S40U-STFCR/L16D	40	25	350	38	50			

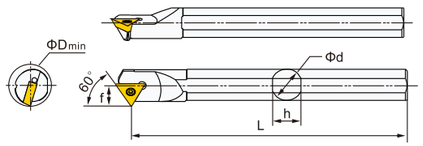
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S10K-STFPR/L09D	10	6.5	125	9	13	L60 M2.5X5	T8	TP..0902..
★ S12M-STFPR/L09D	12	8	150	11	16	L60 M2.5X6		
★ S10K-STFPR/L11D	10	6.5	125	9	13	L60 M3X8	T10	TP..1103..
★ S12M-STFPR/L11D	12	8.5	150	11	16			
★ S16Q-STFPR/L11D	16	10	180	15	20			
★ S20R-STFPR/L11D	20	12	200	19	25			
★ S25S-STFPR/L11D	25	15.5	250	24	32			
★ S20R-STFPR/L16D	20	12.5	200	19	25	L60 M4X8	T15	TP..1603..
★ S25S-STFPR/L16D	25	16	250	24	32	L60 M4X10		
S32T-STFPR/L16D	32	21	300	30	40			
S40U-STFPR/L16D	40	25	350	38	50			

- 订货示例：1件 S20R-STFCR11D 1件 S20R-STFCL11D ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-STFCR11D 1pcs S20R-STFCL11D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

60° S..STWC(P)..



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-STWCR/L09D	8	6	125	7.4	11	L60 M2.2X4	T6	TC..0902..
★ S10K-STWCR/L09D	10	8	125	9	14			
★ S10K-STWCR/L11D	10	8	125	9	14	L60 M2.5X5	T8	TC..1102..
★ S12M-STWCR/L11D	12	9	150	11	16	L60 M2.5X6		
★ S16Q-STWCR/L11D	16	11	180	15	20			
★ S20R-STWCR/L11D	20	13	200	19	25			
★ S25S-STWCR/L11D	25	15	250	24	31			
★ S20R-STWCR/L16D	20	14.5	200	19	25	L60 M4X8	T15	TC..16T3..
★ S25S-STWCR/L16D	25	17	250	24	32	L60 M4X10		
★ S32T-STWCR/L16D	32	20	300	30	39			
★ S40U-STWCR/L16D	40	26	350	38	50			
S50V-STWCR/L16D	50	29	400	48	60			

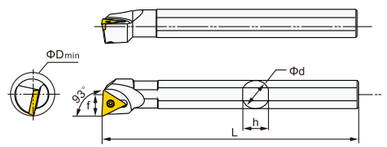
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
S08K-STWPR/L09D	8	5.5	125	7.4	11	L60 M2.5X6	T8	TP..0902..
S10K-STWPR/L11D	10	8	125	9	14	L60 M3X8	T10	TP..1102..
★ S12M-STWPR/L11D	12	9	150	11	16			
★ S16Q-STWPR/L11D	16	11	180	15	20			
S20R-STWPR/L11D	20	13	200	19	25			
S25S-STWPR/L11D	25	15	250	24	31			
S20R-STWPR/L16D	20	14.5	200	19	25	L60 M4X8	T15	TP..1603..
S25S-STWPR/L16D	25	17	250	24	32	L60 M4X10		
S32T-STWPR/L16D	32	21	300	30	39			
S40U-STWPR/L16D	40	26	350	38	50			
S50V-STWPR/L16D	50	29	400	48	60			

- 订货示例：1件 S20R-STWCR11D 1件 S20R-STWCL11D ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-STWCR11D 1pcs S20R-STWCL11D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

93° S..STUC(P)..



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-STUCR/L09D	8	5.5	125	7.4	11	L60 M2.2X4	T6	TC..0902..
★ S10K-STUCR/L09D	10	6.5	125	9	13			
★ S10K-STUCR/L11D	10	6.5	125	9	13	L60 M2.5X5	T8	TC..1102..
★ S12M-STUCR/L11D	12	8	150	11	16	L60 M2.5X6		
★ S14N-STUCR/L11D	14	9	160	15	18			
★ S16Q-STUCR/L11D	16	10	180	15	20			
★ S20R-STUCR/L11D	20	12	200	19	25			
★ S25S-STUCR/L11D	25	15.5	250	24	32	L60 M4X8	T15	TC..16T3..
★ S20R-STUCR/L16D	20	12.5	200	19	25	L60 M4X10		
★ S25S-STUCR/L16D	25	16	250	24	32			
★ S32T-STUCR/L16D	32	21	300	30	40			
★ S40U-STUCR/L16D	40	27	350	38	50			

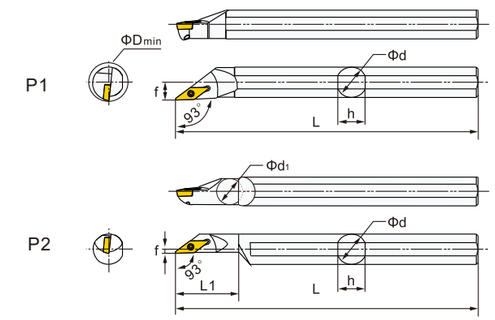
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S08K-STUPR/L09D	8	5.5	125	7.4	11	L60 M2.5X6	T8	TP..0902..
★ S10K-STUPR/L09D	10	6.5	125	9	13			
★ S10K-STUPR/L11D	10	6.5	125	9	13	L60 M3X8	T10	TP..1102..
★ S12M-STUPR/L11D	12	8	150	11	16			
★ S16Q-STUPR/L11D	16	10	180	15	20			
★ S20R-STUPR/L11D	20	12	200	19	25			
★ S25S-STUPR/L11D	25	15.5	250	24	32			
★ S20R-STUPR/L16D	20	12.5	200	19	25	L60 M4X8	T15	TP..1603..
★ S25S-STUPR/L16D	25	16	250	24	32	L60 M4X10		
S32T-STUPR/L16D	32	21	300	30	40			
S40U-STUPR/L16D	40	27	350	38	50			

- 订货示例：1件 S20R-STUCR11D　1件 S20R-STUCL11D　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-STUCR11D 1pcs S20R-STUCL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

93° S..SVJB(C)..



型 号 Model	尺寸Size(mm)							图示 Diagram	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	d_1	f	L	L_1	h	D_{min}				
★ S10K-SVJBR/L11D	10	-	7	125	-	9	14	P1	L60 M2.5X5	T8	VB..1103..
★ S12M-SVJBR/L11D	12	-	8	150	-	11	16		L60 M2.5X6		
★ S16Q-SVJBR/L11D	16	-	10	180	-	15	20				
★ S16Q-SVJBR/L16D	16	-	10	180	-	15	20				
★ S25R-SVJBR/L16D	25	-	12	200	-	19	25		L60 M4X8	T15	VB..1604..
★ S25S-SVJBR/L16D	25	-	16	250	-	24	30		L60 M4X10		
S20R-SVJBR/L11-25	25	20	2	200		18	18	P2	L60 M2.5X6	T8	VB..1103..
S25S-SVJBR/L11-32	32	25	3.5	250		24	24				
S32T-SVJBR/L16-40	40	32	3.5	300		30	30		L60 M4X10	T15	VB..1604..
S40U-SVJBR/L16-50	50	40	4.5	350		38	38				

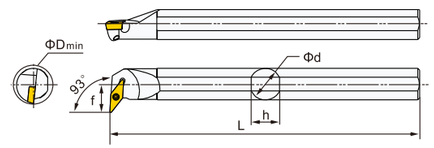
型 号 Model	尺寸Size(mm)							图示 Diagram	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	d_1	f	L	L_1	h	D_{min}				
★ S10K-SVJCR/L11D	10	-	7	125	-	9	14	P1	L60 M2.5X5	T8	VC..1103..
★ S12M-SVJCR/L11D	12	-	8	150	-	11	16		L60 M2.5X6		
★ S16Q-SVJCR/L11D	16	-	10	180	-	15	20				
★ S16Q-SVJCR/L16D	16	-	10	180	-	15	20				
★ S20R-SVJCR/L16D	25	-	12	200	-	19	25		L60 M4X8	T15	VC..1604..
★ S25S-SVJCR/L16D	25	-	14.5	250	-	24	30		L60 M4X10		

- 订货示例：1件 S20R-SVJBR11D　1件 S20R-SVJBL11D　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20R-STUCR11D 1pcs S20R-SVJBL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

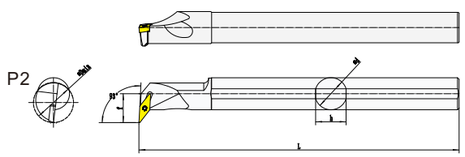
内孔车削刀杆（S型） Internal turning tool holder(S type)

P1



93° S..SVUB(C)..

P2



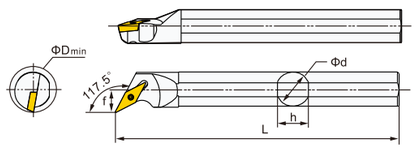
型 号 Model	尺寸Size(mm)							Diagram 图示	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	d_1	f	L	L_1	h	D_{min}				
★ S16Q-SVUBR/L11D	16	-	12	180	-	15	22	P1	L60 M2.5X6	T8	VB..1103..
★ S20R-SVUBR/L11D	20	-	14	200	-	19	27				
★ S25S-SVUBR/L16D	25	-	20	250	-	24	35		L60 M4X10	T15	VB..1604..
★ S32T-SVUBR/L16D	32	-	23	300	-	30	42				
S16Q-SVUBR/L11-20	20	16	15.5	180		19	20	P2	L60 M2.5X6	T8	VB..1103..
S20R-SVUBR/L11-25	25	20	17.5	200		24	25				
S25S-SVUBR/L16-32	32	25	20.5	250		30	34		L60 M4X10	T15	VB..1604..
S32T-SVUBR/L16-40	40	32	27.5	300		38	40				

型 号 Model	尺寸Size(mm)							Diagram 图示	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	d_1	f	L	L_1	h	D_{min}				
★ S16Q-SVUCR/L11D	16	-	12	180	-	15	22	P1	L60 M2.5X6	T8	VC..1103..
★ S20R-SVUCR/L11D	20	-	14	200	-	19	27				
★ S25S-SVUCR/L16D	25	-	20	250	-	24	35		L60 M4X10	T15	VC..1604..
★ S32T-SVUCR/L16D	32	-	23	300	-	30	42				

- 订货示例：1件 S20R-SVUBR11D　1件 S20R-SVUBL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-SVUBR11D 1pcs S20R-SVUBL11D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

117. 5° S..SVQB(C)..

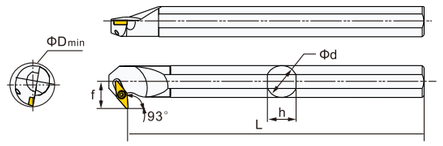


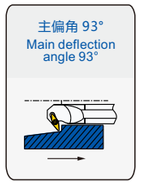
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S16Q-SVQBR/L11D	16	12	180	15	22	L60 M2.5X6	T8	VB..1103..
★ S20R-SVQBR/L16D	20	14	200	19	27	L60 M4X8	T15	VB..1604..
★ S25S-SVQBR/L16D	25	20	250	24	35	L60 M4X10		
★ S32T-SVQBR/L16D	32	23	300	30	42			

型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S16Q-SVQCR/L11D	16	12	180	15	22	L60 M2.5X6	T8	VC..1103..
★ S20R-SVQCR/L16D	20	14	200	19	27	L60 M4X8	T15	VC..1604..
★ S25S-SVQCR/L16D	25	20	250	24	35	L60 M4X10		
★ S32T-SVQCR/L16D	32	23	300	30	42			

- 订货示例：1件 S20R-SVQBR11D　1件 S20R-SVQBL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-SVQBR11D 1pcs S20R-SVQBL11D　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

93° S..SVZB(C)..





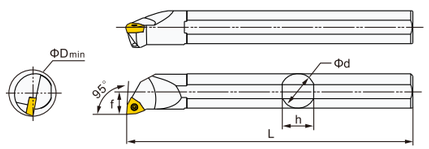
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S16Q-SVZBR/L11D	16	12	180	15	22	L60 M2.5X6	T8	VB..1103..
★ S20R-SVZBR/L11D	20	14	200	19	27			
★ S25S-SVZBR/L16D	25	20	250	24	35	L60 M4X10	T15	VB..1604..
★ S32T-SVZBR/L16D	32	23	300	30	42			

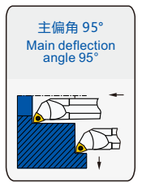
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ S16Q-SVZCR/L11D	16	12	180	15	22	L60 M2.5X6	T8	VC..1103..
★ S20R-SVZCR/L11D	20	14	200	19	27			
★ S25S-SVZCR/L16D	25	20	250	24	35	L60 M4X10	T15	VC..1604..
★ S32T-SVZCR/L16D	32	23	300	30	42			

- 订货示例：1件 S20R-SVZBR11D　1件 S20R-SVZBL11D　＊R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-SVZBR11D 1pcs S20R-SVZBL11D　* R=right hand　L= left hand　● Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

95° S..SWLC..

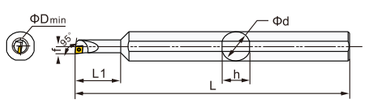




型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
S08K-SWLCR/L04D	8	5	125	9	10	L60 M2.5X5	T8	WC..0402..
S10K-SWLCR/L04D	10	6.5	125	9	13			
★ S12M-SWLCR/L06D	12	7.5	150	11	16	L60 M4X8	T15	WC..06T3..
★ S16Q-SWLCR/L06D	16	11	180	15	20			
★ S20R-SWLCR/L06D	20	13	200	19	25			
★ S25S-SWLCR/L06D	25	16.5	250	24	31	L60 M4X10		

- 订货示例：1件 S20R-SWLCR06D　1件 S20R-SWLCL06D　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20R-SWLCR06D 1pcs S20R-SWLCL06D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

95° S..SCLC..A16

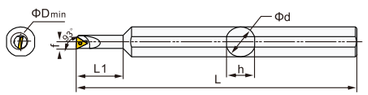


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	L_1	h	D_{min}			
★ S07K-SCLCR/L06-A16	16	4.25	125	18	15	9	L60 M2.5X6	T8	CC..0602..
★ S08K-SCLCR/L06-A16	16	5	125	20	15	10			
★ S09K-SCLCR/L06-A16	16	5	125	24	15	12			
★ S10K-SCLCR/L06-A16	16	6	125	26	15	13			
★ S12M-SCLCR/L06-A16	16	7	150	28	15	15			
S14Q-SCLCR/L09-A16	16	9	180	30	15	17	L60 M4X8	T15	CC..09T3..

- 订货示例：1件 S12M-SCLCR06-A16　1件 S12M-SCLCL06-A16　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:S12M-SCLCR06-A16 1pcs S12M-SCLCR06-A16　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

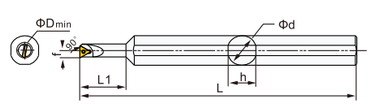
93° S..STUB..

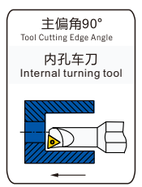


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	L_1	h	D_{min}			
S0806H-STUBR/L06C	8	3.5	100	18	7.4	7	L60 M2.0X6	T6	TB..0602..
★ S1006K-STUBR/L06C	10	3.5	125	18	9	7			
★ S1007K-STUBR/L06C	10	4	125	18	9	8			
★ S1206K-STUBR/L06C	12	3.5	125	18	11	7			
★ S1207K-STUBR/L06C	12	4	125	20	11	8			
★ S1208K-STUBR/L06C	12	5	125	25	11	10			
★ S1606K-STUBR/L06C	16	3.5	125	18	15	7			
★ S1607K-STUBR/L06C	16	4	125	20	15	8			
★ S1608K-STUBR/L06C	16	5	125	25	15	10			

- 订货示例：1件 S1206K-STUBR06C　1件 S1206K-STUBL06C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S1206K-STUBR06C 1pcs S1206K-STUBR06C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

90° S..STFB..



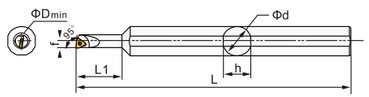


型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	L_1	h	D_{min}			
★ S0806H-STFBR/L06C	8	3.5	100	18	7.4	7	L60 M2.0X6	T6	TB..0602..
★ S1006K-STFBR/L06C	10	3.5	125	18	9	7			
★ S1007K-STFBR/L06C	10	4	125	18	9	8			
★ S1206K-STFBR/L06C	12	3.5	125	18	11	7			
★ S1207K-STFBR/L06C	12	4	125	20	11	8			
★ S1208K-STFBR/L06C	12	5	125	25	11	10			
★ S1606K-STFBR/L06C	16	3.5	125	18	15	7			
★ S1607K-STFBR/L06C	16	4	125	20	15	8			
★ S1608K-STFBR/L06C	16	5	125	25	15	10			

- 订货示例：1件 S1206K-STFBR06C　1件 S1206K-STFBL06C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S1206K-STFBR06C 1pcs S1206K-STFBR06C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

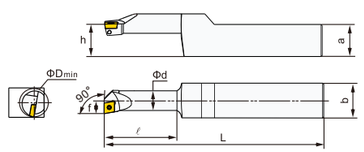
93° S..SWUB..



	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	L_1	h	D_{min}			
★ S0805H-SWUBR/L06C	8	3.0	100	15	7.4	6	L60 M2.0X5	T6	WB..0601..
★ S0806K-SWUBR/L06C	8	3.5	125	18	7.4	7			
★ S1005K-SWUBR/L06C	10	3.0	125	15	9	6			
★ S1006K-SWUBR/L06C	10	3.5	125	18	9	7			
★ S1007K-SWUBR/L06C	10	4	125	18	9	8			
★ S1206K-SWUBR/L06C	12	3.5	125	18	11	7			
★ S1207K-SWUBR/L06C	12	4	125	20	11	8			
★ S1208K-SWUBR/L06C	12	4.5	125	25	11	9			
★ S1606K-SWUBR/L06C	16	3.5	125	18	15	7			
★ S1607K-SWUBR/L06C	16	4	125	20	15	8			
★ S1608K-SWUBR/L06C	16	5	125	25	15	9			

- 订货示例：1件 S1206K-SWUBR06C　1件 S1206K-SWUBL06C　★R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S1206K-SWUBR06C 1pcs S1206K-SWUBR06C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

90° S..SCFC..-S

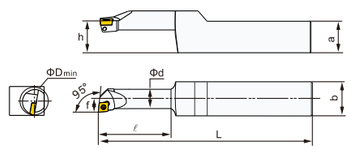


	尺寸Size(mm)							螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a=b	f	L	L_1	h	Φd	D_{min}			
★ S10M-SCFCR/L06-S16	16	7	150	30	16	10	13	L60 M2.5X6	T8	CC..0602..
★ S12P-SCFCR/L06-S16	16	9	170	36	16	12	16			
★ S10M-SCFCR/L06-S20	20	7	150	30	20	10	13			
★ S12P-SCFCR/L06-S20	20	9	170	36	20	12	16			
★ S10M-SCFCR/L06-S25	25	7	150	30	25	10	13			
★ S12P-SCFCR/L06-S25	25	9	170	36	25	12	16			
S16Q-SCFCR/L09-S16	16	11	180	48	16	16	20	L60 M4X10	T15	CC..09T3..
S16Q-SCFCR/L09-S20	20	11	180	48	20	16	20			
S20R-SCFCR/L09-S20	20	13	200	60	20	20	25			
S16Q-SCFCR/L09-S25	25	11	180	48	25	16	20			
S20R-SCFCR/L09-S25	25	13	200	60	25	20	25			
S25R-SCFCR/L12-S25	25	16	200	75	25	25	30	L60 M5X12	T20	CC..1204..

- 订货示例：1件 S12P-SCFCR06-S20　1件 S12P-SCFCL06-S20　★R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12P-SCFCR06-S20 1pcs S12P-SCFCR06-S20　* R=right hand　L= left hand
- Inserts need to be ordered separately　● " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

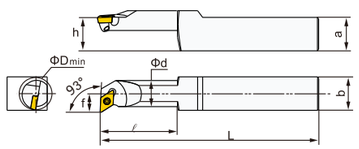
95° S..SCLC..-S



型 号 Model	尺寸Size(mm)							螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a=b	f	L	L_1	h	Φd	D_{min}			
★ S10M-SCLCR/L06-S16	16	7	150	30	16	10	13	L60 M2.5X6	T8	CC..0602..
★ S12P-SCLCR/L06-S16	16	9	170	36	16	12	16			
★ S10M-SCLCR/L06-S20	20	7	150	30	20	10	13			
★ S12P-SCLCR/L06-S20	20	9	170	36	20	12	16			
★ S10M-SCLCR/L06-S25	25	7	150	30	25	10	13			
★ S12P-SCLCR/L06-S25	25	9	170	36	25	12	16			
S16Q-SCLCR/L09-S16	16	11	180	48	16	16	20	L60 M4X10	T15	CC..09T3..
S16Q-SCLCR/L09-S20	20	11	180	48	20	16	20			
S20R-SCLCR/L09-S20	20	13	200	60	20	20	25			
S16Q-SCLCR/L09-S25	25	11	180	48	25	16	20			
S20R-SCLCR/L09-S25	25	13	200	60	25	20	25			
S25R-SCLCR/L12-S25	25	16	200	75	25	25	30	L60 M5X12	T20	CC..1204..

- 订货示例：1件 S12P-SCLCR06-S20　1件 S12P-SCLCL06-S20　★R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12P-SCLCR06-S20 1pcs S12P-SCLCR06-S20　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

93° S..SDUC..-S

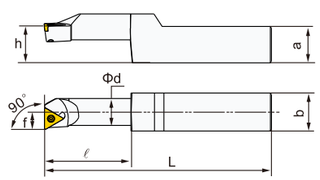


型 号 Model	尺寸Size(mm)							螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a=b	f	L	L_1	h	Φd	D_{min}			
★ S10M-SDUCR/L07-S16	16	7	150	30	16	10	13	L60 M2.5X6	T8	DC..0702..
★ S12P-SDUCR/L07-S16	16	9	170	36	16	12	16			
S16Q-SDUCR/L07-S16	16	11	180	48	16	16	20			
★ S10M-SDUCR/L07-S20	20	7	150	30	20	10	13			
★ S12P-SDUCR/L07-S20	20	9	170	36	20	12	16			
S16Q-SDUCR/L07-S20	20	11	180	48	20	16	20			
★ S10M-SDUCR/L07-S25	25	7	150	30	25	10	13			
★ S12P-SDUCR/L07-S25	25	9	170	36	25	12	16			
S16Q-SDUCR/L07-S25	25	11	180	48	25	16	20			

- 订货示例：1件 S12P-SDUCR07-S20　1件 S12P-SDUCL07-S20　★R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12P-SDUCR07-S20 1pcs S12P-SDUCR07-S20　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔车削刀杆（S型） Internal turning tool holder(S type)

95° S..STFC..-S

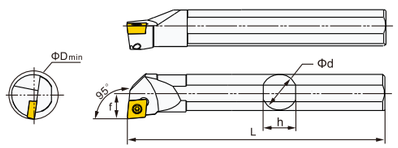


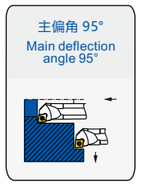
型 号 Model	尺寸Size(mm)							螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a=b	f	L	L_1	h	Φd	D_{min}			
★ S10M-STFCR/L11-S16	16	7	150	30	16	10	13	L60 M2.5X6	T8	TC..1102..
★ S12P-STFCR/L11-S16	16	9	170	36	16	12	16			
★ S16Q-STFCR/L11-S16	16	11	180	48	16	16	20			
★ S10M-STFCR/L11-S20	20	7	150	30	20	10	13			
★ S12P-STFCR/L11-S20	20	9	170	36	20	12	16			
★ S16Q-STFCR/L11-S20	20	11	180	48	20	16	20			
S10M-STFCR/L11-S25	25	7	150	30	25	10	13			
S12P-STFCR/L11-S25	25	9	170	36	25	12	16			
S16Q-STFCR/L11-S25	25	11	180	48	25	16	20			

- 订货示例：1件 S12P-SCLCR06-S20　1件 S12P-SCLCL06-S20　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12P-SCLCR06-S20 1pcs S12P-SCLCR06-S20　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内冷车削刀杆（内冷S型） Internally coolant turning tool holder (internal coolant S type)

95° A..SCLC..



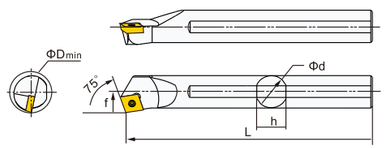


型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ A08F-SCLCR/L06D	8	5	8 0	7.4	10	L60 M2.5X5	T8	CC..0602..
★ A10H-SCLCR/L06D	10	6	100	9	12			
★ A12K-SCLCR/L06D	12	9	125	11	16	L60 M2.5X6		
★ A12M-SCLCR/L09D	12	9	150	11	16	L60 M3.5X8	T15	CC..09T3..
★ A16M-SCLCR/L09D	16	11	150	15	20			
★ A20Q-SCLCR/L09D	20	13	180	18	25			
A25R-SCLCR/L09D	25	17	200	23	32	L60 M3.5X10		
A25R-SCLCR/L12D	25	17	200	23	32	L60 M4X11X		CC..1204..
A32S-SCLCR/L12D	32	22	250	30	40			

- 订货示例：1件 A20R-SCLCR09D　1件 A20R-SCLCL09D　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs A20R-SCLCR09D 1pcs A20R-SCLCL09D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

合金抗震刀杆（S型） Alloy anti-vibration knife holder (S type)

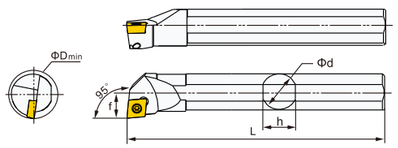
75° C..SCKC..



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C08K-SCKCR/L06C	8	5.5	125	7.4	10	L60 M2.5X5	T8	CC..0602..
★ C10M-SCKCR/L06C	10	6.5	150	9.4	13			
★ C12Q-SCKCR/L06C	12	7.5	180	11.4	16	L60 M2.5X6		
★ C12Q-SCKCR/L09C	12	7.5	180	11.4	16	L60 M4X8	T15	CC..09T3..
C16R-SCKCR/L09C	16	9.5	200	15	20			

- 订货示例：1件 C12Q-SCKCR06C　1件 C12Q-SCKCL06C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs C12Q-SCKCR06C 1pcs C12Q-SCKCL06C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

95° C..SCLC..

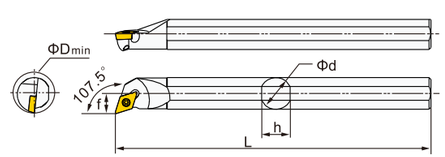


型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C05H-SCLCR/L06C	5	3.5	100	4.4	7	L60 M2.5X5	T8	CC..0602..
★ C06K-SCLCR/L06C	6	4	125	5.4	8			
★ C08K-SCLCR/L06C	8	5	125	7.4	10			
★ C10M-SCLCR/L06C	10	6	150	9.4	13			
★ C12Q-SCLCR/L06C	12	7.5	180	11.4	16	L60 M2.5X6		
★ C12Q-SCLCR/L09C	12	8.5	180	11.4	16	L60 M4X8	T15	CC..09T3..
★ C16R-SCLCR/L09C	16	10	200	15	20			
C20S-SCLCR/L09C	20	12	250	19	25			
C20S-SCLCR/L12C	20	12	250	19	25	L60 M5X12	T20	CC..1204..

- 订货示例：1件 C12Q-SCLCR06C　1件 C12Q-SCLCL06C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs C12Q-SCLCR06C 1pcs C12Q-SCLCL06C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

合金抗震刀杆（S型） Alloy anti-vibration knife holder (S type)

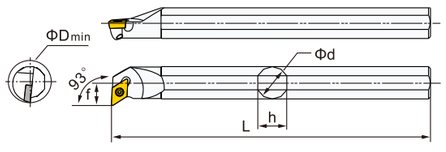
107.5° C..SDQC..

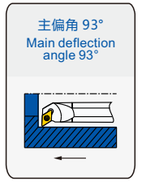


型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
C08K-SDQCR/L07C	8	6	125	7.4	11	L60 M2.5X5	T8	DC..0702..
C10M-SDQCR/L07C	10	7	150	9.4	13			
C12Q-SDQCR/L07C	12	9	180	11.4	16	L60 M2.5X6		
C16R-SDQCR/L07C	16	11	200	15	20			
C20S-SDQCR/L11C	20	13	250	19	25	L60 M4X8	T15	DC..11T3..

- 订货示例：1件 C12Q-SDQCR07C　1件 C12Q-SDQCL07C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs C12Q-SDQCR07C 1pcs C12Q-SDQCL07C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

93° C..SDUC..



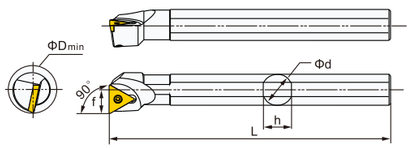


型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C08K-SDUCR/L07C	8	6	125	7.4	11	L60 M2.5X5	T8	DC..0702..
★ C10M-SDUCR/L07C	10	7	150	9.4	13			
★ C12Q-SDUCR/L07C	12	9	180	11.4	16	L60 M2.5X6		
★ C16R-SDUCR/L07C	16	11	200	15	20			
★ C16R-SDUCR/L11C	16	11	200	15	20	L60 M4X8	T15	DC..11T3..
C20S-SDUCR/L11C	20	13	250	19	25			

- 订货示例：1件 C12Q-SDQCR07C　1件 C12Q-SDQCL07C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs C12Q-SDQCR07C 1pcs C12Q-SDQCL07C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

合金抗震刀杆（S型） Alloy anti-vibration knife holder (S type)

90° C..STFB(C)(P)..



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C06K-STFBR/L06C	6	4	125	5.4	8	L60 M2X4	T6	TB..0601..
★ C08K-STFBR/L06C	8	5	125	7.4	10			

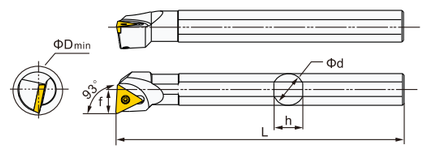
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C10M-STFCR/L09C	10	6	150	9.4	13	L60 M2.2X5	T6	TC..0902..
★ C12Q-STFCR/L09C	12	7.5	180	11.4	16			
★ C10M-STFCR/L11C	10	6	150	9.4	13	L60 M2.5X5	T8	TC..1102..
★ C12Q-STFCR/L11C	12	7.5	180	11.4	16	L60 M2.5X6		
C16R-STFCR/L11C	16	10	200	15	20			
C20S-STFCR/L11C	20	12	250	19	25			
C20R-STFCR/L16C	20	12	200	19	25	L60 M4X8	T15	TC..16T3..

型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C10M-STFPR/L09C	10	6	150	9.4	13	L60 M2.5X5	T8	TP..0902..
★ C10M-STFPR/L11C	10	6	150	9.4	13	L60 M3X8	T10	TP..1103..
★ C12Q-STFPR/L11C	12	7.5	180	11.4	16			
C16R-STFPR/L11C	16	10	200	15	20			

- 订货示例：1件 C12Q-STFPR11C　1件 C12Q-STFPL11C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs C12Q-STFPR11C 1pcs C12Q-STFPL11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

合金抗震刀杆（S型） Alloy anti-vibration knife holder (S type)

93° C..STUB(C)(P)..



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C06K-STUBR/L06C	6	4	125	5.4	8	L60 M2X4	T6	TB..0601..
★ C08K-STUBR/L06C	8	5	125	7.4	10			

型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C10M-STUCR/L09C	10	6	150	9.4	13	L60 M2.2X5	T6	TC..0902..
★ C12Q-STUCR/L09C	12	7.5	180	11.4	16			
★ C10M-STUCR/L11C	10	6	150	9.4	13	L60 M2.5X5	T8	TC..1102..
★ C12Q-STUCR/L11C	12	7.5	180	11.4	16	L60 M2.5X6		
C16R-STUCR/L11C	16	10	200	15	20			
C20S-STUCR/L11C	20	12	250	19	25			
C20R-STUCR/L16C	20	12	200	19	25	L60 M4X8	T15	TC..16T3..

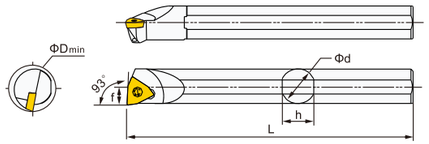
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C10M-STUPR/L09C	10	6	150	9.4	13	L60 M2.5X5	T8	TP..0902..
★ C10M-STUPR/L11C	10	6	150	9.4	13	L60 M3X8	T10	TP..1103..
★ C12Q-STUPR/L11C	12	7.5	180	11.4	16			
C16R-STUPR/L11C	16	10	200	15	20			

- 订货示例：1件 C12Q-STUPR11C　　1件 C12Q-STFPL11C　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs C12Q-STUPR11C 1pcs C12Q-STFPL11C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

合金抗震刀杆（S型） Alloy anti-vibration knife holder (S type)

93° C..SWUB..



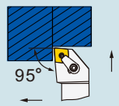
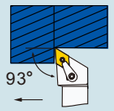
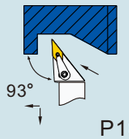
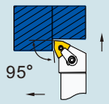
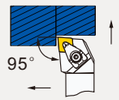
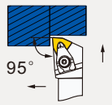
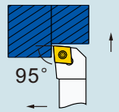
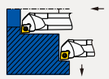
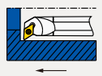
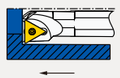
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ C05K-SWUBR/L06C	5	3	125	4.34	6	L60 M2X4	T6	WB..0601..
★ C06K-SWUBR/L06C	6	3.5	125	5.4	7.5			
★ C07K-SWUBR/L06C	7	4	125	6.4	8.5			
★ C08K-SWUBR/L06C	8	5	125	7.4	10			
C10M-SWUBR/L06C	10	6	150	9.4	13			
C12Q-SWUBR/L06C	12	7	180	11.4	15			

- 订货示例：1件 C12Q-SWUBR06C　　1件 C12Q-SWUBL06　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs C12Q-SWUBR06C 1pcs C12Q-SWUBL06　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

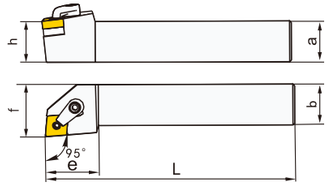
英制外圆、内孔刀杆型号及加工形式

Inch External、Internal Turning Tool Holder Type and Operation Genre

MCLNR/L  P100	MDJNR/L  P100	MVJNR/L  P101	MWLNR/L  P101	
DCLNR/L  P102	DVJNR/L P102	DWLNR/L  P103		
SCLCR/L  P104				
95° SCLCR/L  P105	93° SDUCR/L  P106	90° STF..R/L  P106		

外圆车削刀杆（英制M型） External turning tool holder (Inch M type)

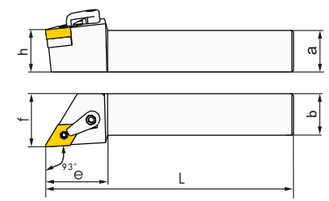
95° MCLN..



型 号 Model	尺寸Size(in)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MCLNR/L16-4D	1.0	1.0	6.0	1.0	1.25	1.26	DM6X25	C12BM	TM6X17	C1RD	S3	CN..1204..
★ MCLNR/L16-5D	1.0	1.0	6.0	1.0	1.25	1.5		C16BM	TM8X21	C2RD		CN..1606..

- 订货示例：1件 DVJNR12-3C　1件DVJNL12-3C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs DVJNL12-3C 1pcs DVJNL12-3C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° MDJN..

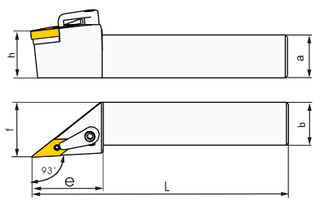


型 号 Model	尺寸Size(in)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MDJNR/L16-4D	1.0	1.0	6.0	1.0	1.25	1.5	DM6X25	D15BM	TM6X19	C2RD	S3	DN..1506..
★ MDJNR/L16-4D-3	1.0	1.0	6.0	1.0	1.25	1.5			TM6X17			DN..1504..

- 订货示例：1件 MDJNR16-4D　1件MDJNL16-4D　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MDJNL16-4D 1pcs MDJNL16-4D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（英制M型） External turning tool holder (Inch M type)

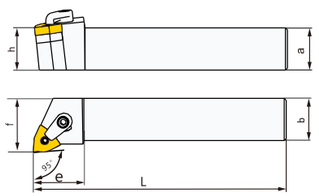
93° MVJN..



型 号 Model	尺Size寸(in)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MVJNR/L16-3D	1.0	1.0	6.0	1.0	1.25	1.77	DM6X25	V16BM	TM5X13	C3RD	S2\S3	VN..1604..

- 订货示例：1件 MVJNR12-3D　1件MVJNL12-3D　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MVJNL12-3D　1pcs MVJNL12-3D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

95° MWLN..

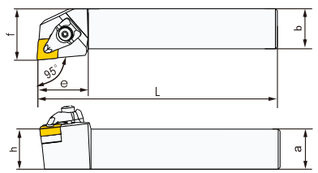


型 号 Model	尺寸Size(in)						双头螺栓 Stud bolts	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MWLNR/L12-3C	0.75	0.75	5.0	0.75	1.0	1.18	DM6X25	W06BM	TM5X13	C1RD	S2\S3	WN..0604..
★ MWLNR/L16-3D	1.0	1.0	6.0	1.0	1.25	1.18						
MWLNR/L12-4C	0.75	0.75	5.0	0.75	1.0	1.38		W08BM	TM6X17		S3	WN..0804..
MWLNR/L16-4D	1.0	1.0	6.0	1.0	1.25	1.38						

- 订货示例：1件 MWLNR16-3D　1件MWLNL16-3D　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MWLNL16-3D　1pcs MWLNL16-3D　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（英制D型） External turning tool holder (Inch D type)

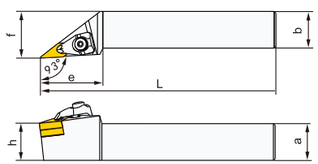
95° DCLN..



型 号 Model	尺寸Size(in)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
★ DCLNR/L12-3C	0.75	0.75	5.0	0.75	1.0	1.1	SM5X8.65XA1	C09BM	DC3230	DC5812	DM525	S3	CN..0903..
★ DCLNR/L16-3D	1.0	1.0	6.0	1.0	1.25	1.1							
★ DCLNR/L12-4C	0.75	0.75	5.0	0.75	1.0	1.1	SM6X10XA1	C12BM	DC5282	DC6812	DM625	S4	CN..1204..
★ DCLNR/L16-4D	1.0	1.0	6.0	1.0	1.25	1.1							

- 订货示例：1件 DCLNR12-3C　1件DCLNL12-3C　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs DCLNL12-3C 1pcs DCLNL12-3C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° DVJN..

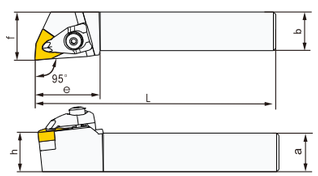


型 号 Model	尺寸Size(in)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
★ DVJNR/L12-3C	0.75	0.75	5.0	0.75	1.0	1.61	SM5X8.65XA1	V16BM	DC3230	DC5812	DM525	S3	VN..1604..
★ DVJNR/L16-3D	1.0	1.0	6.0	1.0	1.25	1.61							

- 订货示例：1件 DVJNR12-3C　1件DVJNL12-3C　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs DVJNL12-3C 1pcs DVJNL12-3C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（英制D型） External turning tool holder (Inch D type)

95° DWLN..

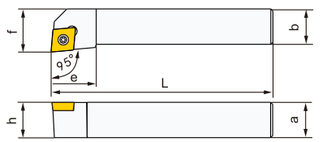


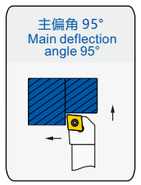
型 号 Model	尺寸Size(in)						刀垫螺丝 Shim screw	刀 垫 Shim	压 板 Pressure plate	弹 簧 Spring	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e							
★ DWLNR/L12-3C	0.75	0.75	5.0	0.75	1.0	1.02	SM5X8.65XA1	W06BM	DC3230	DC5812	DM525	S3	WN..0604..
★ DWLNR/L16-3D	1.0	1.0	6.0	1.0	1.25	1.02							
★ DWLNR/L12-4C	0.75	0.75	5.0	0.75	1.0	1.22	SM6X10XA1	W08BM	DC5282	DC6812	DM625	S4	WN..0804..
★ DWLNR/L16-4D	1.0	1.0	6.0	1.0	1.25	1.22							

- 订货示例：1件 DWLNR12-3C　1件DWLNL12-3C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs DWLNL12-3C　1pcs DWLNL12-3C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆车削刀杆（英制S型） External turning tool holder (Inch S type)

95° SCLC..



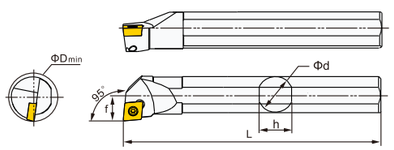


型 号 Model	尺寸Size(in)						刀垫螺丝 Shim screw	刀 垫 Shim	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e					
★ SCLCR/L06-2J	0.375	0.375	2.75	0.375	0.47	0.4	-	-	L60 M2.5X6	T8	CC..0602..
★ SCLCR/L08-3J	0.5	0.5	3.5	0.5	0.63	0.6			L60 M3.5X8	T15	CC..09T3..
★ SCLCR/L10-3A	0.625	0.625	4	0.625	0.79	0.6					
★ SCLCR/L12-3C	0.75	0.75	5	0.75	1.0	0.8					
★ SCLCR/L12-4C	0.75	0.75	5	0.75	1.0	0.8	SM6X10XA	C12BS	L60 M4X11X	S4\T15	CC..1204..
★ SCLCR/L16-4D	1.0	1.0	6	1.0	1.25	1.0					

- 订货示例：1件 SCLCR12-3C　1件SCLCL12-3C　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCLCL12-3C　1pcs SCLCL12-3C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（英制S型） Internal turning tool holder(Inch S type)

95° S..SCLC..

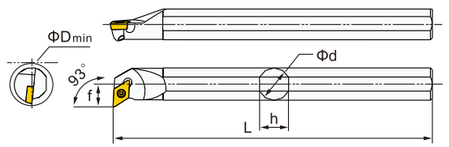


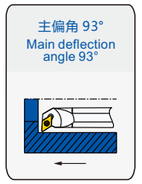
	尺寸Size(in)									
	D	f(mm)	L	h	Dmin(mm)					
★ S05K-SCLCR/L-2	0.313	5.0	5.39	0.289	10	-	-	L60 M2.5X6	T8	CC..0602..
★ S06M-SCLCR/L-2	0.375	6.0	6.0	0.336	12					
★ S08M-SCLCR/L-2	0.5	9.0	6.0	0.461	16					
★ S08M-SCLCR/L-3	0.5	9.0	6.0	0.461	16			L60 M3.5X8	T15	CC..09T3..
★ S10R-SCLCR/L-3	0.625	11.0	8.0	0.586	20					
★ S12Q-SCLCR/L-3	0.7	13.0	7.0	0.671	25					
★ S12S-SCLCR/L-3	0.75	13.0	10.0	0.671	25					
★ S16Q-SCLCR/L-3	1.0	17.0	7.0	0.921	32					
★ S16T-SCLCR/L-3	1.0	17.0	12.0	0.921	32					
★ S20R-SCLCR/L-4	12.5	22.0	8.0	1.17	40	SM6X10XA	C12BS	L60 M4X11X	S4\T15	CC..1204..
★ S20U-SCLCR/L-4	12.5	22.0	14.0	1.17	40					

- 订货示例：1件 S12Q-SCLCR-3　　1件S12Q-SCLCL-3　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12Q-SCLCL-3 1pcs S12Q-SCLCL-3　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内孔车削刀杆（英制S型） Internal turning tool holder(Inch S type)

93° S..SDUC..

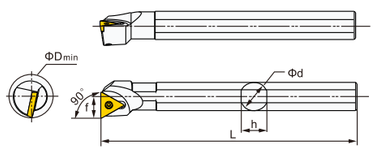




型 号 Model	尺寸Size(in)					刀垫螺丝 Shim screw	刀 垫 Shim	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	D	f(mm)	L	h	Dmin(mm)					
★ S08M-SDUCR/L-2	0.5	9	6.0	0.461	16	-	-	L60 M2.5X6	T8	DC..0702..
★ S10M-SDUCR/L-2	0.625	11	6.0	0.586	20					
★ S10R-SDUCR/L-2	0.625	11	8.0	0.586	20					
★ S12Q-SDUCR/L-3	0.75	13	7.0	0.671	24			L60 M3.5X8	T15	DC..11T3..
★ S12S-SDUCR/L-3	0.75	13	10.0	0.671	24					

- 订货示例：1件 S12Q-SDUCR-3　　1件S12Q-SDUCL-3　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12Q-SDUCR-3 1pcs S12Q-SDUCR-3　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

90° S..STFC..



型 号 Model	尺寸Size(in)					刀垫螺丝 Shim screw	刀 垫 Shim	螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	D	f(mm)	L	h	Dmin(mm)					
★ S08M-STFCR/L-2	0.5	9	6.0	0.461	16	-	-	L60 M2.5X6	T8	TC..1102..
★ S10M-STFCR/L-2	0.625	11	6.0	0.586	20					
★ S12S-STFCR/L-2	0.75	13	8.0	0.671	25					
★ S12Q-STFCR/L-3	0.75	13	7.0	0.671	25			L60 M3.5X8	T15	TC..16T3..

- 订货示例：1件 S12Q-STFCR-3　　1件S12Q-STFCL-3　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S12Q-STFCR-3 1pcs S12Q-STFCR-3　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却车刀杆

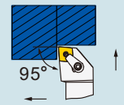
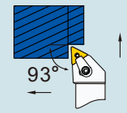
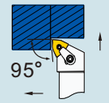
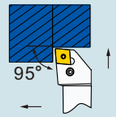
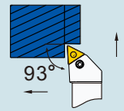
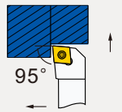
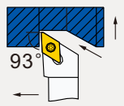
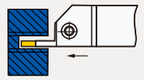
HIGH PRESSURE PRECISION COOLING TURNING TOOL HOLDER

传统工艺与数字科技的完美结合，翰琛数控刀具，真金火炼，品质卓越。

The perfect combination of traditional technology and digital technology, HANCHENG CNC cutting tools, real gold fire refining, excellent quality.

精准冷却刀具型号及加工形式

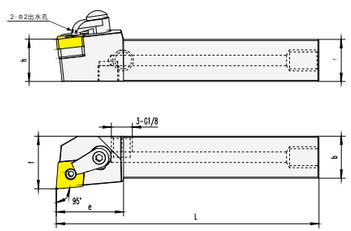
Precision cooling of tool holder type and processing form

MCLNR/L  Cold P110	MTJNR/L  Cold P110	MWLNR/L  Cold P111	PCLNR/L  Cold P112	PTJNR/L  Cold P112
PWLNR/L Cold P113	SCLCR/L  Cold P114	SDJCR/L  Cold P114	SVJ..R/L Cold P115	MGEHR/L  Cold P116

精准冷却外圆刀杆（M型）

Precision cooling external cylindrical tool holder (internal cooling P type)

95° MCLN..A

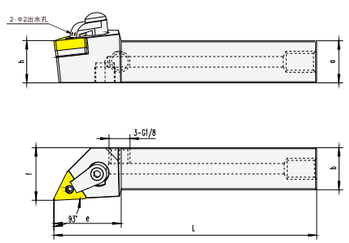


型 号 Model	尺寸Size(mm)						螺 钉 Screws	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MCLNR/L2020K12-A	20	20	125	20	25	38	AMS625	C12BM	MLP46	AC622-2	S3,S4	CN..1204..
★ MCLNR/L2525M12-A	25	25	150	25	32	38				AC622-1		
MCLNR/L3232P12-A	32	32	170	32	40	38						

- 订货示例：1件 MCLNR2020K12-A　1件 MCLNL2020K12-A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs MCLNR2020K12-A 1pcs MCLNL2020K12-A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° MTJN..A



型 号 Model	尺寸Size(mm)						螺 钉 Screws	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MTJNR/L2020K16-A	20	20	125	20	25	35	AMS625	T16BM	MLP34	AC622-1	S2,S4	TN..1604..
★ MTJNR/L2525M16-A	25	25	150	25	32	35						
MTJNR/L3232P16-A	32	32	170	32	40	35						

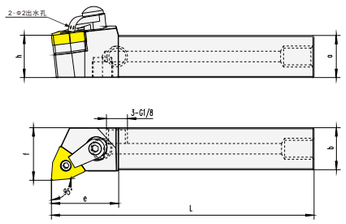
- 订货示例：1件 MTJNR2020K16-A　1件 MTJNL2020K16-A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

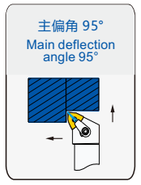
- Ordering Example:1pcs MTJNR2020K16-A 1pcs MTJNL2020K16-A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却冷却外圆刀杆（M型）

Precision cooling external cylindrical tool holder (internal cooling P type)

95° MWLN..A





型 号 Model	尺寸Size(mm)						螺 钉 Screws	刀 垫 Shim	销 钉 Pin	压 板 Pressure plate	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ MWLNR/L2020K08-A	20	20	125	20	25	38	AMS625	W08BM	MLP46	AC622-2	S3,S4	WN..0804..
★ MWLNR/L2525M08-A	25	25	150	25	32	38				AC622-1		
★ MWLNR/L3232P08-A	32	32	170	32	40	38						

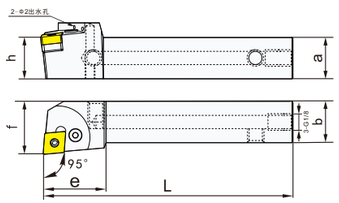
- 订货示例：1件 PWLNR2020K08A　1件 PWLNL2020K08A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

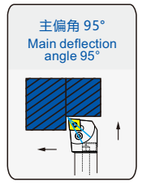
- Ordering Example:1pcs PWLNR2020K08A 1pcs PWLNL2020K08A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却外圆刀杆（P型）

Precision cooling external cylindrical tool holder (internal cooling P type)

95° PCLN..A



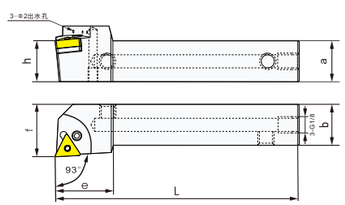


型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PCLNR/L2020K12A	20	20	125	20	25	38	MCS821	C12BP	L4	SP4	S3	CN..1204..
★ PCLNR/L2525M12A	25	25	150	25	32	38						
★ PCLNR/L3232P12A	32	32	170	32	40	38						

- 订货示例：1件 PCLNR2020K12A　1件 PCLNL2020K12A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs PCLNR2020K12A 1pcs PCLNL2020K12A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° PTJN..A



型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PTJNR/L2020K16A	20	20	125	20	25	35	MCS617	T16BP	L3	SP3	S2.5	TN..1604..
★ PTJNR/L2525M16A	25	25	150	25	32	35						
★ PTJNR/L3232P16A	32	32	170	32	40	35						

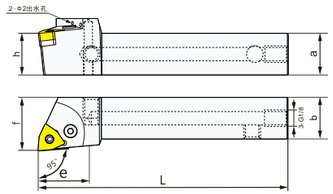
- 订货示例：1件 PTJNR2020K16A　1件 PTJNL2020K16A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

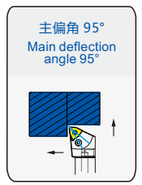
- Ordering Example:1pcs PTJNR2020K16A 1pcs PTJNL2020K16A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却冷却外圆刀杆（P型）

Precision cooling external cylindrical tool holder (internal cooling P type)

95° PWLN..A





型 号 Model	尺寸Size(mm)						杠杆螺钉 Lever screw	刀 垫 Shim	杠 杆 Lever	档 销 Stop pin	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e						
★ PWLNR/L2020K08A	20	20	125	20	25	38	MCS821	W08BP	L4	SP4	S3	WN..0804..
★ PWLNR/L2525M08A	25	25	150	25	32	38						
★ PWLNR/L3232P08A	32	32	170	32	40	38						

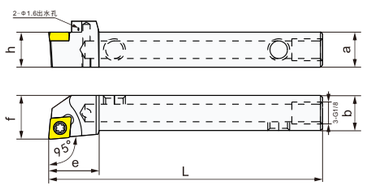
- 订货示例：1件 PWLNR2020K08A　1件 PWLNL2020K08A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs PWLNR2020K08A 1pcs PWLNL2020K08A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却外圆刀杆（S型）

Precision cooling external cylindrical tool holder (internal cooling S type)

95° SCLC..A

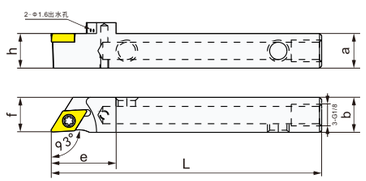


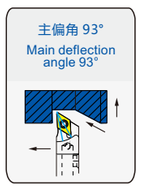
型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SCLCR/L1212H09A	12	12	100	12	16	16	L60 M4X10	T15	CC..09T3..
★ SCLCR/L1616K09A	16	16	120	16	20	16			
★ SCLCR/L2020K09A	20	20	125	20	23	16			

- 订货示例：1件 SCLCR1616K09A　1件 SCLCL1616K09A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SCLCR1616K09A 1pcs SCLCL1616K09A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

93° SDJC..A





型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SDJCR/L1212H07A	12	12	100	12	16	15	L60 M2.5X6	T8	DC..0702..
★ SDJCR/L1616K11A	16	16	125	16	20	22	L60 M4X10	T15	DC..11T3..
★ SDJCR/L2020K11A	20	20	125	20	23	22			

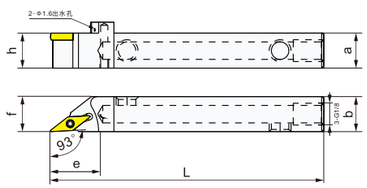
- 订货示例：1件 SDJCR1616K11A　1件 SDJCL1616K11A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

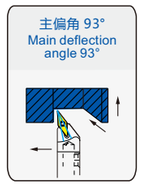
- Ordering Example:1pcs SDJCR1616K11A 1pcs SDJCL1616K11A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却外圆刀杆（内冷S型）

Precision cooling external cylindrical tool holder (internal cooling S type)

93° SVJC..A





型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	f	e			
★ SVJCR/L1212H11A	12	12	100	12	16	25	L60 M2.5X6	T8	VC..1103..
★ SVJCR/L1616K11A	16	16	100	16	20	25			
★ SVJCR/L2020K11A	20	20	125	20	23	25			

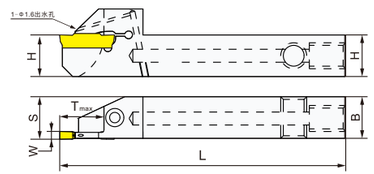
- 订货示例：1件 SVJCR1616K11A　1件 SVJCL1616K11A　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

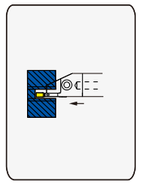
- Ordering Example:1pcs SVJCR1616K11A 1pcs SVJCL1616K11A　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

精准冷却外圆槽刀杆

Precision cooling of external groove tool holder

MGEH..A





型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	T_{max}	S	W			
★ MGEHR/L1212-15T13HA	12	12	100	13	12.2	1.5	LM60 M4X16	S3	M..MN150
★ MGEHR/L1212-20T14HA	12	12	100	14	12.25	2.0			M..MN200
★ MGEHR/L1616-25T16KA	16	16	125	16	16.3	2.5	M5X20	S4	M..MN250
★ MGEHR/L1616-30T18KA	16	16	125	18	16.4	3.0	M6X20	S5	M..MN300

- 订货示例：1件 MGEHR1212-20T14HA　　1件 MGEHL1212-20T14HA　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs MGEHR1212-20T14HA 1pcs MGEHL1212-20T14HA　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

螺纹车刀杆

THREADING TOOL HOLDER

传统工艺与数字科技的完美结合，翰琛数控刀具，真金火炼，品质卓越。

The perfect combination of traditional technology and digital technology, HANCHENG CNC cutting tools, real gold fire refining, excellent quality.

螺纹车刀杆型号表示规则

Thread turning tool model indication rules

S	E	R	20	20	K	16	C
1	2	3	4	5	6	7	8

1. 压紧方式 Pressing method

C	上压式 Upper pressure type
S	螺钉压紧式 Screw pressing type

2. 螺纹形式 Thread form

N	内螺纹 internal thread
E	外螺纹 External thread
T	立装螺纹 Vertical thread

3. 切割方向 Cutting direction

R	右切 Right Cut
L	左切 Left Cut

4. 刀尖高度 Tip height

单位(Unit)：mm

圆刀杆用00表示

Round holder is indicated by diameter

5. 刀体宽度 Width of inserts

单位(Unit)：mm

圆刀杆用直径表示

Round holder is indicated by diameter

6. 刀具长度 Tool length

H	100
K	125
M	150
P	170
Q	180

7. 刀片尺寸 Inserts size

代号 Code	三角形边长 Triangle side length	内角圆 Inner corner rounding
11	11	6.35
16	16	9.525
22	22	12.70

8. 自编号 Self-numbering

螺纹刀片型号编制说明 Thread insert type compilation instructions

16	N	R	1.75	ISO
1	2	3	4	5

7. 刀片尺寸 Blade size

代号 Code	三角形边长 Triangle side length	内角圆 Inner corner rounding
11	11	6.35
16	16	9.525
22	22	12.70

2. 螺纹方式 Thread type

N	内螺纹 Internal thread
E	外螺纹 External thread

3. 切削方向 Cutting direction

R	右切 Right Cut
L	左切 Left Cut

4. 螺距代号 Pitch code

1、公制：螺距 例：0. 75=0. 75mm螺距
1. Metric: Pitch Example: 0.75 = 0.75mm pitch

2、英制：扣/inch 例：8=8扣/inch
2. Inches: buckle/inch Example: 8 = 8 buckles/inch

3、AG60：60° 泛螺距
3. AG60: 60° pan pitch

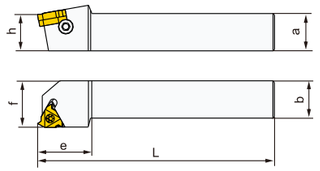
4. 螺距代号 Pitch code

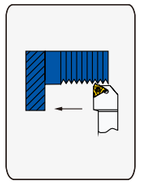
ISO=ISO米制螺纹
ISO = ISO metric thread

W=惠式螺纹
W = Whitley thread

外螺纹车削刀杆 External thread turning tool holder

SER/L..

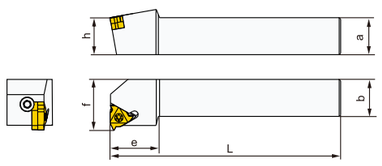


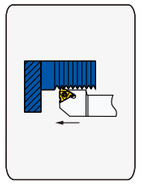


型 号 Model	尺寸Size(mm) a	b	L	h	f	e	螺 钉 Screw	刀 垫 Shim	蘑菇钉 Mushroom nail	板 手 Wrench	刀 片 Inserts
★ SER/L1212H11C	12	12	100	12	16	20	L60 M2.5X6	-	-	T8	11ER/L..
★ SER/L1616H11C	16	16	100	16	20	20					
★ SER/L1212H16C	12	12	100	12	16	25	L60 M3.5X14	MT16-M	M4X8M	T15 S2.5	16ER/L..
★ SER/L1616H16C	16	16	100	16	20	25					
★ SER/L2020K16C	20	20	125	20	25	25					
★ SER/L2525M16C	25	25	150	25	32	25					
★ SER/L3225P16C	32	25	170	32	32	25					
★ SER/L3232P16C	32	32	170	32	40	25					
★ SER/L2525M22C	25	25	150	25	32	32	L60 M4.5X15	MT22-MR/L		T20 S2.5	22ER/L..
★ SER/L3225P22C	32	25	170	32	32	32					
★ SER/L3232P22C	32	32	170	32	40	32					
★ SER/L4040R22C	40	40	200	40	50	40					
★ SER/L2525M27C	25	25	150	25	32	40	L60 M6X18	MT27-M	M4X10	T25 S3	27ER/L..
★ SER/L3232P27C	32	32	170	32	40	40					
★ SER/L4040R27C	40	40	200	40	50	40					

- 订货示例：1件 SER2020K16C 1件 SEL2020K16C ⋆ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SER2020K16C 1pcs SEL2020K16C * R=right hand L= left hand ● Inserts need to be ordered separately
- " "indicates standing stock

B-SER/L..



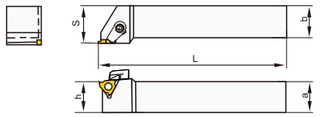


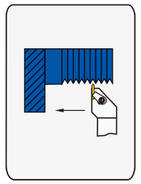
型 号 Model	尺寸Size(mm) a	b	L	h	f	e	螺 钉 Screw	刀 垫 Shim	蘑菇钉 Mushroom nail	板 手 Wrench	刀 片 Inserts
★ B-SER/L1616H16C	16	16	100	16	20	25	L60 M3.5X14	MT16-M	M4X8M	T15 S2.5	16ER/L..
★ B-SER/L2020K16C	20	20	125	20	25	25					
★ B-SER/L2525M16C	25	25	150	25	32	25					
B-SER/L3232P16C	32	32	170	32	40	25					
★ B-SER/L2525M22C	25	25	150	25	32	32	L60 M4.5X15	MT22-MR/L		T20 S2.5	22ER/L..
B-SER/L3232P22C	32	32	170	32	40	32					

- 订货示例：1件 B-SER2020K16C 1件 B-SEL2020K16C ⋆ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs B-SER2020K16C 1pcs B-SEL2020K16C * R=right hand L= left hand ● Inserts need to be ordered separately
- " "indicates standing stock

立装外螺纹车削刀杆 Vertical external thread turning tool holder

STR..





型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	压 板 Pressure plate	双头螺栓 Stud bolts	刀 片 Inserts
	a	b	L	h	s					
★ STR1616H16C	16	16	100	16	18	L90 M3.5X10	T15 S2.5	MC515	MS520	16VER..
★ STR2020K16C	20	20	125	20	22					
★ STR2525M16C	25	25	150	25	27					

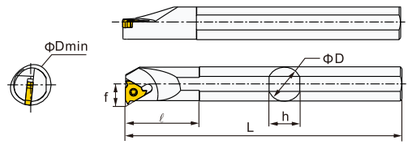
- 订货示例：1件 STR2020K16C
- “★”号表示常备库存

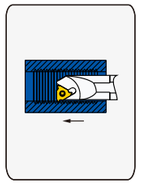
★ R = 右手　L = 左手　● 刀片需要单独订购

- Ordering Example:1pcs STR2020K16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内螺纹车削刀杆 Internal thread turning tool holder

SNR/L..





型 号 Model	尺寸Size(mm)						螺 钉 Screw	板 手 Wrench	刀 垫 Shim	压 板 Pressure plate	双头螺栓 Stud bolts	刀 片 Inserts
	d	f	L	L_1	h	D_{min}						
★ SNR/L0010H11C	10	7.4	100	32	9	12	L60 M2.5X5	T8	-	-	-	11NR/L..
★ SNR/L0012K11C	12	8.5	125	32	11	15	L60 M2.5X6					
★ SNR/L0013M11C	13	9	150	40	15	16						
★ SNR/L0013M16C	13	10.2	150	40	15	16	L60 M3.5X8	T15				16NR/L..
★ SNR/L0016N16C	16	12	160	45	15	20						
★ SNR/L0020Q16C	20	14	180	50	19	25						
★ SNR/L0025R16C	25	17	200	55	24	30	L60 M3.5X10					
★ SNR/L0032S16C	32	20	250	60	30	36						
★ SNR/L0040T16C	40	24	300	55	38	46						
★ SNR/L0050U16C	50	29	350	45	48	56						
★ SNR/L0020Q22C	20	16	180	50	19	24	L60 M4.5X12	T20				22NR/L..
★ SNR/L0025R22C	25	18.5	200	55	24	29						
★ SNR/L0032S22C	32	22	250	60	30	38						
★ SNR/L0040T22C	40	26	300	40	38	46						
★ SNR/L0050U22C	50	31	350	45	48	56						
★ SNR/L0032S27C	32	21	250	60	30	38	L60 M6X18					27NR/L..
★ SNR/L0040T27C	40	25	300	60	38	46						
★ SNR/L0050U27C	50	31	350	60	48	56						
★ SNR/L0020Q16W	20	14	180	50	18	24	L60 M3.5X14	T15 S2.5	MT16-M			16NR/L..
★ SNR/L0025R16W	25	17	200	55	24	29						
★ SNR/L0032S16W	32	20	250	60	30	38						
★ SNR/L0040T16W	40	24	300	45	38	46						
★ SNR/L0050U16W	50	29	350	50	48	56						
★ SNR/L0025R22W	25	18.5	200	55	24	29	L60 M4.5X15		MT22-MR/L			22NR/L..
★ SNR/L0032S22W	32	22	250	60	30	38						
★ SNR/L0040T22W	40	26	300	45	38	46						
★ SNR/L0050U22W	50	31	350	55	48	56						
★ SNR/L0032S27W	32	21	250	60	30	38	L60 M6X18	T20 S2.5	MT27-M	MS620	MC625	27NR/L..
★ SNR/L0040T27W	40	25	300	60	38	46						
★ SNR/L0050U27W	50	31	350	60	48	56						

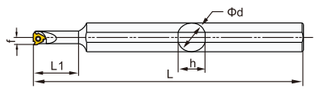
- 订货示例：1件 SNR0020Q16C　1件 SNL0020Q16C
- “★”号表示常备库存

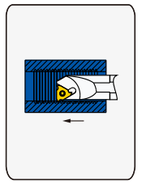
★ R = 右手　L = 左手　● 刀片需要单独订购

- Ordering Example:1pcs SNR0020Q16C 1pcs SNL0020Q16C　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

内螺纹车削刀杆 Internal thread turning tool holder

SNR/L..-A





型 号 Model	尺寸Size(mm)							螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	d_1	f	L	L_1	h	D_{min}			
★ SNR/L0008K08-A16	16	8	5.2	125	20	15	10	L60 M2.2X5	T6	08NR/L..
★ SNR/L0010K11-A16	16	10	7.4	125	25	15	12	L60 M2.5X5	T8	11NR/L..
★ SNR/L0012K11-A16	16	12	8.5	125	28	15	15	L60 M2.5X6		

- 订货示例：1件 SNR0012K11-A16　1件 SNL0012K11-A16　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

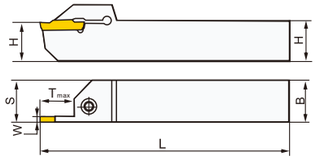
- Ordering Example:1pcs SNR0012K11-A16 1pcs SNL0012K11-A16　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

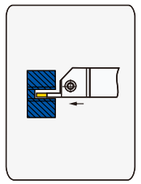
切槽切断刀杆
PARTING AND GROOVING

传统工艺与数字科技的完美结合，翰琛数控刀具，真金火炼，品质卓越。
The perfect combination of traditional technology and digital technology, HANCHENG CNC cutting tools, real gold fire refining, excellent quality.

外圆切断(切槽)刀杆 External cylindrical cutting (grooving) tool holder

QE..



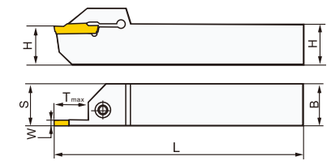


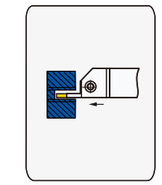
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	T_{max}	S	W			
★ QE1212R/L-2007HC	12	12	100	7	12.2	2	LM60 M4X15	T15	Z..BD020..
★ QE1212R/L-2008HC	12	12	100	8	12.2	2			
★ QE1616R/L-2010HC	16	16	100	10	16.2	2	M5X16	S4	
★ QE2020R/L-2010KC	20	20	125	10	20.2	2	M6X20	S5	
★ QE2020R/L-2015KC	20	20	125	15	20.2	2			
★ QE2525R/L-2010MC	25	25	150	10	25.2	2			
★ QE2525R/L-2015MC	25	25	150	15	25.2	2			
★ QE1616R/L-2510HC	16	16	100	10	16.25	2.5	M5X16	S4	Z..ED025..
★ QE1616R/L-2515HC	16	16	100	15	16.25	2.5			
★ QE2020R/L-2510KC	20	20	125	10	20.25	2.5	M6X20	S5	
★ QE2020R/L-2517KC	20	20	125	17	20.25	2.5			
★ QE2525R/L-2510MC	25	25	150	10	25.25	2.5			
★ QE2525R/L-2517MC	25	25	150	17	25.25	2.5			
★ QE1616R/L-3015HC	16	16	100	15	16.3	3	M5X16	S4	Z..FD030..
★ QE2020R/L-3010KC	20	20	125	10	20.3	3	M6X20	S5	
★ QE2020R/L-3015KC	20	20	125	15	20.3	3			
★ QE2020R/L-3020KC	20	20	125	20	20.3	3			
★ QE2020R/L-3025KC	20	20	125	25	20.3	3			
★ QE2525R/L-3010MC	25	25	150	10	25.3	3			
★ QE2525R/L-3015MC	25	25	150	15	25.3	3			
★ QE2525R/L-3020MC	25	25	150	20	25.3	3			
★ QE2525R/L-3025MC	25	25	150	25	25.3	3			
★ QE3232R/L-3015PC	32	32	170	15	32.3	3			
★ QE3232R/L-3020PC	32	32	170	20	32.3	3			
★ QE1616R/L-4015HC	16	16	100	15	16.4	4	M5X16	S4	Z..GD040..
★ QE2020R/L-4010KC	20	20	125	10	20.4	4	M6X20	S5	
★ QE2020R/L-4015KC	20	20	125	15	20.4	4			
★ QE2020R/L-4022KC	20	20	125	22	20.4	4			
★ QE2020R/L-4025KC	20	20	125	25	20.4	4			
★ QE2525R/L-4015MC	25	25	150	15	25.4	4			
★ QE2525R/L-4022MC	25	25	150	22	25.4	4			
★ QE2525R/L-4025MC	25	25	150	25	25.4	4			
★ QE3232R/L-4022PC	32	32	170	22	32.4	4			
★ QE2020R/L-5015KC	20	20	125	15	20.5	5			Z..HD050..
★ QE2020R/L-5022KC	20	20	125	22	20.5	5			
★ QE2020R/L-5025KC	20	20	125	25	20.5	5			
★ QE2525R/L-5015MC	25	25	150	15	25.5	5			
★ QE2525R/L-5022MC	25	25	150	22	25.5	5			
★ QE2525R/L-5025MC	25	25	170	25	25.5	5			
★ QE3232R/L-5022PC	32	32	170	22	32.5	5			
★ QE2020R/L-6022KC	20	20	125	22	20.6	6			Z..KD060..
★ QE2020R/L-6025KC	20	20	125	25	20.6	6			
★ QE2525R/L-6020MC	25	25	150	20	25.6	6			
★ QE2525R/L-6025MC	25	25	150	25	25.6	6			
★ QE3232R/L-6025PC	32	32	170	25	32.6	6			

- 订货示例：1件 QE2020R-2015KC　1件 QE2020L-2015KC　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs QE2020R-2015KC 1pcs QE2020L-2015KC　* R=right hand　L= left hand
- Inserts need to be ordered separately　● " "indicates standing stock

外圆切断(切槽)刀杆 External cylindrical cutting (grooving) tool holder

MGEH..



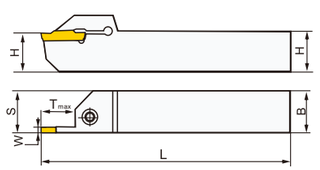


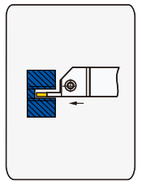
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	T_{max}	S	W			
★ MGEHR/L1212-1.5T08HC	12	12	100	8	12.2	1.5	LM60 M4X15	T15	M..MN150
★ MGEHR/L1616-1.5T08HC	16	16	100	8	16.2	1.5	M5X16	S4	
★ MGEHR/L2020-1.5T08KC	20	20	125	8	20.25	1.5	M6X20	S5	
★ MGEHR/L1212-2T10HC	12	12	100	10	12.2	2	LM60 M4X12	T15	M..MN200
★ MGEHR/L1616-2T14HC	16	16	100	14	16.2	2	M5X16	S4	
★ MGEHR/L2020-2T10KC	20	20	125	10	20.2	2	M6X20	S5	
★ MGEHR/L2020-2T14KC	20	20	125	14	20.2	2			
★ MGEHR/L2525-2T14MC	25	25	150	14	25.2	2			
★ MGEHR/L1616-2.5T16HC	16	16	100	16	16.2	2.5	M5X16	S4	M..MN250
★ MGEHR/L2020-2.5T10KC	20	20	125	10	20.2	2.5	M6X20	S5	
★ MGEHR/L2020-2.5T16KC	20	20	125	16	20.2	2.5			
★ MGEHR/L2525-2.5T16MC	25	25	150	16	25.2	2.5			
★ MGEHR/L1616-3T18HC	16	16	100	18	16.3	3	M5X16	S4	M..MN300
★ MGEHR/L2020-3T10KC	20	20	125	10	20.3	3	M6X20	S5	
★ MGEHR/L2020-3T18KC	20	20	125	18	20.3	3			
★ MGEHR/L2525-3T10MC	25	25	150	10	25.3	3			
★ MGEHR/L2525-3T18MC	25	25	150	18	25.3	3			
★ MGEHR/L2525-3T25MC	25	25	150	25	25.3	3			
★ MGEHR/L3232-3T18PC	32	32	170	18	32.3	3			
★ MGEHR/L2020-4T10KC	20	20	125	10	20.4	4			M..MN400
★ MGEHR/L2020-4T18KC	20	20	125	18	20.4	4			
★ MGEHR/L2525-4T10MC	25	25	150	10	25.4	4			
★ MGEHR/L2525-4T18MC	25	25	150	18	25.4	4			
★ MGEHR/L2525-4T25MC	25	25	150	25	25.4	4			
★ MGEHR/L3232-4T18PC	32	32	170	18	32.4	4			
★ MGEHR/L2020-5T15KC	20	20	125	15	20.5	5			M..MN500
★ MGEHR/L2020-5T23KC	20	20	125	23	20.5	5			
★ MGEHR/L2525-5T15MC	25	25	150	15	25.5	5			
★ MGEHR/L2525-5T23MC	25	25	150	23	25.5	5			
★ MGEHR/L3232-5T15PC	32	32	170	15	32.5	5			
★ MGEHR/L3232-5T23PC	32	32	170	23	32.5	5			
★ MGEHR/L2525-6T15MC	25	25	150	15	25.6	6			M..MN600
★ MGEHR/L2525-6T23MC	25	25	150	23	25.6	6			
★ MGEHR/L3232-6T15PC	32	32	170	15	32.6	6			
★ MGEHR/L3232-6T23PC	32	32	170	23	32.6	6			

- 订货示例：1件 MGEHR2020-2T10KC　1件 MGEHL2020-2T10KC　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MGEHR2020-2T10KC 1pcs MGEHL2020-2T10KC　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

外圆切断(切槽)刀杆 External cylindrical cutting (grooving) tool holder

QGWS..





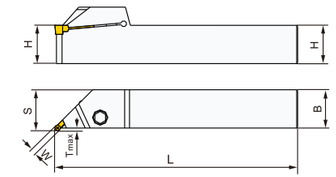
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	T_{max}	S	W			
★ QGWSR/L1616-2014HC	16	16	100	14.5	16.2	2	M5X16	S4	WG..20..
★ QGWSR/L2020-2014KC	20	20	125	14.5	20.2	2	M6X20	S5	
★ QGWSR/L2525-2014MC	25	25	150	14.5	25.2	2			
★ QGWSR/L1616-3017HC	16	16	100	17	16.3	3	M5X16	S4	WG..30..
★ QGWSR/L2020-3017KC	20	20	125	17	20.3	3	M6X20	S5	
★ QGWSR/L2525-3018MC	25	25	150	18	25.3	3			
QGWSR/L3232-3018PC	32	32	170	18	32.3	3			
★ QGWSR/L2020-4021KC	20	20	125	21	20.4	4			WG..40..
★ QGWSR/L2525-4021MC	25	25	150	21	25.4	4			
QGWSR/L3232-4021PC	32	32	170	21	32.4	4			
★ QGWSR/L2020-5021KC	20	20	125	21	20.5	5			WG..50..
★ QGWSR/L2525-5021MC	25	25	150	21	25.5	5			
QGWSR/L3232-5021PC	32	32	170	21	32.5	5			

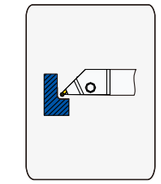
- 订货示例：1件 QGWSR2020-2014KC　　1件 QGWSL2020-2014KC　★ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs QGWSR2020-2014KC 1pcs QGWSL2020-2014KC　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

外圆仿形加工刀杆 External profiling tool holder

MGEU..





型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	S	T_{max}	W			
MGEUR/L2020-3KC	20	20	125	23	3	3	M6X20	S5	MRMN300
MGEUR/L2525-3MC	25	25	150	28	3	3			
MGEUR/L3232-3PC	32	32	170	35	3	3			
MGEUR/L2020-4KC	20	20	125	23	3	4			MRMN400
MGEUR/L2525-4MC	25	25	150	28	3	4			
MGEUR/L3232-4PC	32	32	170	35	3	4			
MGEUR/L2020-5KC	20	20	125	24	4	5			MRMN500
MGEUR/L2525-5MC	25	25	150	29	4	5			
MGEUR/L3232-5PC	32	32	170	36	4	5			
MGEUR/L2020-6KC	20	20	125	24	4	6			MRMN600
MGEUR/L2525-6MC	25	25	150	29	4	6			
MGEUR/L3232-6PC	32	32	170	36	4	6			

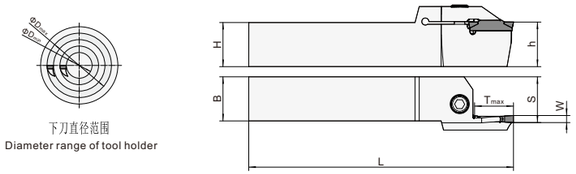
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	S	T_{max}	W			
★ QXFD2020R/L-3003KC	20	20	125	23	3	3	M6X20	S5	ZRFD03..
★ QXFD2525R/L-3003MC	25	25	150	23	3	3			
QXFD2020R/L-4003KC	20	20	125	24	3	4			ZRGD04..
QXFD2525R/L-4003MC	25	25	150	24	3	4			
QXFD2020R/L-5004KC	20	20	125	28	4	5			ZRHD05..
QXFD2525R/L-5004MC	25	25	150	28	4	5			
QXFD2020R/L-6004KC	20	20	125	29	4	6			ZRKD06..
QXFD2525R/L-6004MC	25	25	150	29	4	6			

- 订货示例：1件 QXFD2020R-3003KC　　1件 QXFD2020L-3003KC　★ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs QXFD2020R-3003KC 1pcs QXFD2020L-3003KC　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

端面切槽刀杆 Face grooving tool holder

QFHD..



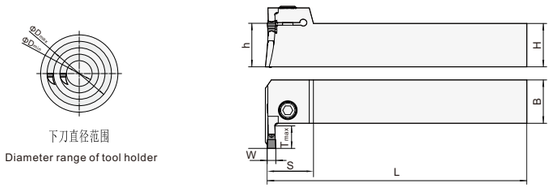
型 号 Model	尺寸Size(mm)								内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H=h	L	S	T_{max}	W	D_{min}	D_{max}			
★ QFHDR/L2020K35/50-2512	20	20	125	21	12	2.5	35	50	M6X20	S5	ZTED025..
★ QFHDR/L2020K48/65-2517	20	20	125	21	17	2.5	48	65			
★ QFHDR/L2020K60/80-2517	20	20	125	21	17	2.5	60	80			
★ QFHDR/L2020K75/110-2517	20	20	125	21	17	2.5	75	110			
★ QFHDR/L2020K100/140-2517	20	20	125	21	17	2.5	100	140			
★ QFHDR/L2020K35/50-3012	20	20	125	21	12	3	35	50			ZTFD03..
★ QFHDR/L2020K48/65-3017	20	20	125	21	17	3	48	65			
★ QFHDR/L2020K60/80-3017	20	20	125	21	17	3	60	80			
★ QFHDR/L2020K75/110-3017	20	20	125	21	17	3	75	110			
★ QFHDR/L2020K100/140-3017	20	20	125	21	17	3	100	140			
★ QFHDR/L2525M35/50-3012	25	25	150	21	12	3	35	50			
★ QFHDR/L2525M48/65-3017	25	25	150	26	17	3	48	65			
★ QFHDR/L2525M60/80-3017	25	25	150	26	17	3	60	80			
★ QFHDR/L2525M75/110-3017	25	25	150	26	17	3	75	110			
★ QFHDR/L2525M100/140-3017	25	25	150	26	17	3	100	140			
★ QFHDR/L2020K40/60-4015	20	20	125	21	15	4	40	60			ZTGD04..
★ QFHDR/L2020K56/76-4015	20	20	125	21	15	4	56	76			
★ QFHDR/L2020K68/100-4022	20	20	125	21	22	4	68	100			
★ QFHDR/L2020K90/140-4022	20	20	125	21	22	4	90	140			
★ QFHDR/L2525M40/60-4015	25	25	150	26	15	4	40	60			
★ QFHDR/L2525M56/76-4015	25	25	150	26	15	4	56	76			
★ QFHDR/L2525M68/100-4022	25	25	150	26	22	4	68	100			
★ QFHDR/L2525M90/140-4022	25	25	150	26	22	4	90	140			
★ QFHDR/L2525M130/220-4022	25	25	150	26	22	4	130	220			
★ QFHDR/L2525M180/400-4022	25	25	150	26	22	4	180	400			
★ QFHDR/L2020K45/76-5015	20	20	125	21	15	5	45	76			ZTHD05..
★ QFHDR/L2020K68/100-5022	20	20	125	21	22	5	68	100			
★ QFHDR/L2020K90/140-5022	20	20	125	21	22	5	90	140			
★ QFHDR/L2020K130/220-5022	20	20	125	21	22	5	130	220			
★ QFHDR/L2020K130/220-5022	25	25	150	26	22	5	45	76			
★ QFHDR/L2525M65/100-5022	25	25	150	26	22	5	65	100			
★ QFHDR/L2525M90/140-5022	25	25	150	26	22	5	90	140			
★ QFHDR/L2525M130/220-5022	25	25	150	26	22	5	130	220			
★ QFHDR/L2525M180/400-5022	25	25	150	26	22	5	180	400			
★ QFHDR/L2525M60/100-6022	25	25	150	26	22	6	60	100			ZTKD06..
★ QFHDR/L2525M88/200-6022	25	25	150	26	22	6	88	200			
★ QFHDR/L2525M180/400-6022	25	25	150	26	22	6	180	400			

- 订货示例：1件 QFHDR2020K60/80-3017　1件 QFHDL2020K60/80-3017　★R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs QFHDR2020K60/80-3017 1pcs QFHDL2020K60/80-3017　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

端面切槽刀杆 Face grooving tool holder

QFGD..



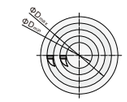
型 号 Model	尺寸Size(mm)								内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	S	T_{max}	W	D_{min}	D_{max}			
★ QFGDR2020K35/50-3012	20	20	125	21	12	3	35	50	M6X20	S5	ZTFD03..
★ QFGDR2020K48/65-3017	20	20	125	21	17	3	48	65			
★ QFGDR2020K60/80-3017	20	20	125	21	17	3	60	80			
★ QFGDR2020K75/110-3017	20	20	125	21	17	3	75	110			
★ QFGDR2020K100/140-3017	20	20	125	21	17	3	100	140			
★ QFGDR2525M35/50-3012	25	25	150	26	12	3	35	50			
★ QFGDR2525M48/65-3017	25	25	150	26	17	3	48	65			
★ QFGDR2525M60/80-3017	25	25	150	26	17	3	60	80			
★ QFGDR2525M75/110-3017	25	25	150	26	17	3	75	110			
★ QFGDR2525M100/140-3017	25	25	150	26	17	3	100	140			
★ QFGDR2020K40/60-4015	20	20	125	21	15	4	40	60			ZTGD04..
★ QFGDR2020K56/76-4015	20	20	125	21	15	4	56	76			
★ QFGDR2020K68/100-4022	20	20	125	21	22	4	68	100			
★ QFGDR2020K90/140-4022	20	20	125	21	22	4	90	140			
★ QFGDR2525M40/60-4015	25	25	150	26	15	4	40	60			
★ QFGDR2525M56/76-4015	25	25	150	26	15	4	56	76			
★ QFGDR2525M68/100-4022	25	25	150	26	22	4	68	100			
★ QFGDR2525M90/140-4022	25	25	150	26	22	4	90	140			
★ QFGDR2525M130/220-4022	25	25	150	26	22	4	130	220			
★ QFGDR2525M180/400-4022	25	25	150	26	22	4	180	400			
★ QFGDR2020K45/76-5015	20	20	125	21	15	5	45	76			ZTHD05..
★ QFGDR2020K68/100-5022	20	20	125	21	22	5	68	100			
★ QFGDR2020K90/140-5022	20	20	125	21	22	5	90	140			
★ QFGDR2020K130/220-5022	20	20	125	21	22	5	130	220			
★ QFGDR2020K130/220-5022	25	25	150	26	22	5	45	76			
★ QFGDR2525M65/100-5022	25	25	150	26	22	5	65	100			
★ QFGDR2525M90/140-5022	25	25	150	26	22	5	90	140			
★ QFGDR2525M130/220-5022	25	25	150	26	22	5	130	220			
★ QFGDR2525M180/400-5022	25	25	150	26	22	5	180	400			
★ QFGDR2525M60/100-6022	25	25	150	26	22	6	60	100			ZTKD06..
★ QFGDR2525M88/200-6022	25	25	150	26	22	6	88	200			
★ QFGDR2525M180/400-6022	25	25	150	26	22	6	180	400			

- 订货示例：1件 QFGDR2020K60/80-3017　● 刀片需要单独订购
- “★”号表示常备库存

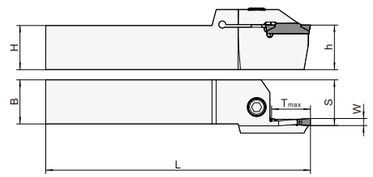
- Ordering Example:1pcs QFGDR2020K60/80-3017　● Inserts need to be ordered separately
- " "indicates standing stock

端面切槽刀杆 Face grooving tool holder

MGHH..



下刀直径范围
Diameter range of tool holder

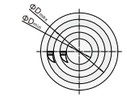


型 号 Model	尺寸Size(mm)								内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	S	T_{max}	W	D_{min}	D_{max}			
★ MGHHR/L220T10-20/36	20	20	125	21	10	2	20	36	M6X20	S5	MGMN200
★ MGHHR/L220T10-30/50	20	20	125	21	10	2	30	50			
★ MGHHR/L220T12-50/80	20	20	125	21	12	2	50	80			
★ MGHHR/L220T12-80/160	20	20	125	21	12	2	80	160			
★ MGHHR/L220T15-100/220	20	20	125	21	15	2	100	220			
★ MGHHR/L225T10-20/36	25	25	150	26	10	2	20	36			
★ MGHHR/L225T10-30/50	25	25	150	26	10	2	30	50			
★ MGHHR/L225T12-50/80	25	25	150	26	12	2	50	80			
★ MGHHR/L225T12-80/160	25	25	150	26	12	2	80	160			
★ MGHHR/L225T15-100/220	25	25	150	26	15	2	100	220			
★ MGHHR/L320T12-20/36	20	20	125	21	12	3	20	36			MGMN300
★ MGHHR/L320T12-30/50	20	20	125	21	12	3	30	50			
★ MGHHR/L320T17-50/80	20	20	125	21	17	3	50	80			
★ MGHHR/L320T17-80/160	20	20	125	21	17	3	80	160			
★ MGHHR/L320T22-160/400	20	20	150	26	22	3	160	400			
★ MGHHR/L325T12-20/36	25	25	150	26	12	3	20	36			
★ MGHHR/L325T12-30/50	25	25	150	26	12	3	30	50			
★ MGHHR/L325T17-50/80	25	25	150	26	17	3	50	80			
★ MGHHR/L325T17-80/160	25	25	150	26	17	3	80	160			
★ MGHHR/L325T22-160/400	25	25	150	26	22	3	160	400			
★ MGHHR/L420T12-20/36	20	20	125	21	12	4	20	36			MGMN400
★ MGHHR/L420T12-30/50	20	20	125	21	12	4	30	50			
★ MGHHR/L420T17-50/80	20	20	125	21	17	4	50	80			
★ MGHHR/L420T17-80/160	20	20	125	21	17	4	80	160			
★ MGHHR/L420T22-160/400	20	20	125	21	22	4	160	220			
★ MGHHR/L425T12-20/36	25	25	150	26	12	4	20	36			
★ MGHHR/L425T12-30/50	25	25	150	26	12	4	30	50			
★ MGHHR/L425T17-50/80	25	25	150	26	17	4	50	80			
★ MGHHR/L425T17-80/160	25	25	150	26	17	4	80	160			
★ MGHHR/L425T22-160/400	25	25	150	26	22	4	160	400			
★ MGHHR/L520T15-30/50	20	20	125	21	15	5	30	50			MGMN500
★ MGHHR/L520T15-50/80	20	20	125	21	15	5	50	80			
★ MGHHR/L520T20-80/160	20	20	125	21	20	5	80	160			
★ MGHHR/L520T25-160/400	20	20	125	21	25	5	160	400			
★ MGHHR/L525T15-30/50	25	25	150	26	15	5	30	50			
★ MGHHR/L525T15-50/80	25	25	150	26	15	5	50	80			
★ MGHHR/L525T20-80/160	25	25	150	26	20	5	80	160			
★ MGHHR/L525T25-160/400	25	25	150	26	25	5	160	400			

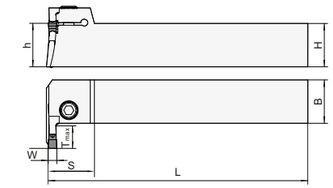
- 订货示例：1件 MGFVR320T12-30/50
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MGFVR320T12-30/50
- Inserts need to be ordered separately
- " "indicates standing stock

端面切槽刀杆 Face grooving tool holder

MGVH..



下刀直径范围
Diameter range of tool holder

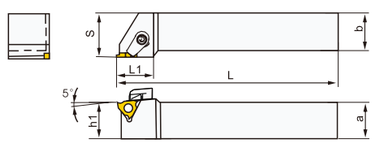


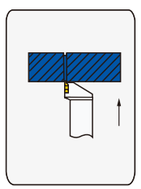
型 号 Model	尺寸Size(mm)								内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	S	T_{max}	W	D_{min}	D_{max}			
★ MGFVR220T10-20/36	20	20	125	21	10	2	20	36	M6X20	S5	MGMN200
★ MGFVR220T10-30/50	20	20	125	21	10	2	30	50			
★ MGFVR220T12-50/80	20	20	125	21	12	2	50	80			
★ MGFVR220T12-80/160	20	20	125	21	12	2	80	160			
★ MGFVR220T15-100/220	20	20	125	21	15	2	100	220			
★ MGFVR225T10-20/36	25	25	150	26	10	2	20	36			
★ MGFVR225T10-30/50	25	25	150	26	10	2	30	50			
★ MGFVR225T12-50/80	25	25	150	26	12	2	50	80			
★ MGFVR225T12-80/160	25	25	150	26	12	2	80	160			
★ MGFVR225T15-100/220	25	25	150	26	15	2	100	220			
★ MGFVR320T12-20/36	20	20	125	21	12	3	20	36			MGMN300
★ MGFVR320T12-30/50	20	20	125	21	12	3	30	50			
★ MGFVR320T17-50/80	20	20	125	21	17	3	50	80			
★ MGFVR320T17-80/160	20	20	125	21	17	3	80	160			
★ MGFVR320T22-160/400	20	20	150	26	22	3	160	400			
★ MGFVR/L325T12-20/36	25	25	150	26	12	3	20	36			
★ MGFVR/L325T12-30/50	25	25	150	26	12	3	30	50			
★ MGFVR325T17-50/80	25	25	150	26	17	3	50	80			
★ MGFVR325T17-80/160	25	25	150	26	17	3	80	160			
★ MGFVR325T22-160/400	25	25	150	26	22	3	160	400			
★ MGFVR420T12-20/36	20	20	125	21	12	4	20	36			MGMN400
★ MGFVR420T12-30/50	20	20	125	21	12	4	30	50			
★ MGFVR420T17-50/80	20	20	125	21	17	4	50	80			
★ MGFVR420T17-80/160	20	20	125	21	17	4	80	160			
★ MGFVR420T22-160/400	20	20	125	21	22	4	160	220			
★ MGFVR425T12-20/36	25	25	150	26	12	4	20	36			
★ MGFVR425T12-30/50	25	25	150	26	12	4	30	50			
★ MGFVR425T17-50/80	25	25	150	26	17	4	50	80			
★ MGFVR425T17-80/160	25	25	150	26	17	4	80	160			
★ MGFVR425T22-160/400	25	25	150	26	22	4	160	400			
★ MGFVR520T15-30/50	20	20	125	21	15	5	30	50			MGMN500
★ MGFVR520T15-50/80	20	20	125	21	15	5	50	80			
★ MGFVR520T20-80/160	20	20	125	21	20	5	80	160			
★ MGFVR520T25-160/400	20	20	125	21	25	5	160	400			
★ MGFVR525T15-30/50	25	25	150	26	15	5	30	50			
★ MGFVR525T15-50/80	25	25	150	26	15	5	50	80			
★ MGFVR525T20-80/160	25	25	150	26	20	5	80	160			
★ MGFVR525T25-160/400	25	25	150	26	25	5	160	400			

- 订货示例：1件 MGFVR320T12-30/50
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MGFVR320T12-30/50
- Inserts need to be ordered separately
- " "indicates standing stock

外圆浅槽刀杆 External shallow groove tool holder

QTGF..



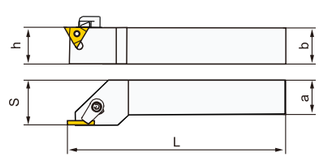


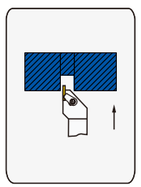
型 号 Model	尺寸Size(mm)						双头螺栓 Stud bolts	压 板 Pressure plate	螺钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	L1	S					
★ QTGFR/L1010H16C	10	10	100	10	20	12	-	-	L60 M4X8	T15	QC16R/L.. GBA32R/L..
★ QTGFR/L1212H16C	12	12	100	12	20	16	MS520	MC515		T15 S2.5	
★ QTGFR/L1616H16C	16	16	100	16	20	20					
★ QTGFR/L2020K16C	20	20	125	20	20	25					
★ QTGFR/L2525M16C	25	25	150	25	20	30					
★ QTGFR/L2020K22C	20	20	125	20	25	25			L60 M5X12	T20 S2.5	QC22R/L.. GBA43R/L..
★ QTGFR/L2525M22C	25	25	150	25	25	30					

- 订货示例：1件 QTGFR2020K16C 1件 QTGFL2020K16C ★R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs QTGFR2020K16C 1pcs QTGFL2020K16C * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

QT..





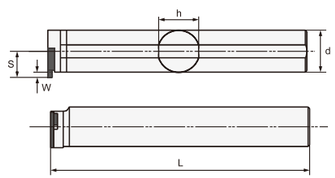
型 号 Model	尺寸Size(mm)					双头螺栓 Stud bolts	压 板 Pressure plate	螺钉 Screw	板 手 Wrench	刀 片 Inserts
	a	b	L	h	S					
★ QTR/L1212H16C	12	12	100	12	14	-	-	L90 M4X8	T15	154.3-16..
★ QTR/L1616H16C	16	16	100	16	18	MS520	MC515		T15 S2.5	
★ QTR/L2020K16C	20	20	125	20	22					
★ QTR/L2525M16C	25	25	150	25	27					

- 订货示例：1件 QTR2020K16C 1件 QTL2020K16C ★R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs QTR2020K16C 1pcs QTL2020K16C * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔浅槽刀杆 Internal shallow groove tool holder

S..QC..



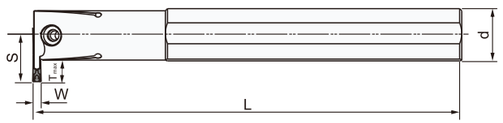
型 号 Model	尺寸Size(mm)				螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	S	L	D_{min}			
★ S16N-QC11R/L16D	10	11.1	150	16	L60 M2.5X6	T8	QC11R/L..
★ S16N-QC16R/L20D	12	10.8	160	20	L60 M4X8	T15	QC16R/L.. GBA32R/L..
★ S20Q-QC16R/L25D	16	12.8	160	25			
★ S25R-QC16R/L30D	20	16.5	200	30			
★ S25R-QC22R/L35D	25	18.2	200	35	L60 M5X12	T20	QC22R/L.. GBA43R/L..
★ S32S-QC22R/L40D	32	22	250	40			

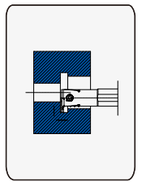
- 订货示例：1件 S20Q-QC16R25D 1件 S20Q-QC16L25D ★R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20Q-QC16R25D 1pcs S20Q-QC16L25D * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔切槽刀杆 Internal grooving tool holder

C..Q..





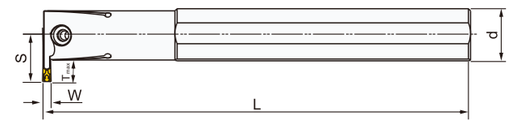
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	d	S	L	W	T_{max}	D_{min}			
★ C16M-QR/L2004C	16	12.4	150	2	4	22	M4X12	S3	Z..BD020..
★ C20Q-QR/L2005C	20	14	180	2	4	25	M5X16	S4	
★ C25R-QR/L2007C	25	17.7	200	2	5	34	M6X20	S5	
★ C16M-QR/L2504C	16	12.4	150	2.5	4	22	M4X12	S3	Z..ED025..
★ C20Q-QR/L2505C	20	15.2	180	2.5	5	27	M5X16	S4	
★ C25R-QR/L2507C	25	20.3	200	2.5	7	34	M6X20	S5	
★ C32S-QR/L2509C	32	25.3	250	2.5	9	42			
★ C20Q-QR/L3005C	20	15.2	180	3	5	27	M5X16	S4	Z..FD030..
★ C25R-QR/L3007C	25	20.3	200	3	7	34	M6X20	S5	
★ C32S-QR/L3009C	32	25.3	250	3	9	42			
★ C40T-QR/L3013C	40	31.3	300	3	13	52			
★ C25R-QR/L4009C	25	21.5	200	4	9	35			Z..GD040..
★ C32S-QR/L4011C	32	27.5	250	4	11	44			
★ C40T-QR/L4013C	40	33.5	300	4	13	54			
C25R-QR/L5009C	25	21.5	200	5	9	35			Z..HD050..
C32S-QR/L5011C	32	27.5	250	5	11	44			
★ C40T-QR/L5013C	40	33.5	300	5	13	54			
C25R-QR/L6009C	25	21.5	200	6	9	35			Z..KD060..
C32S-QR/L6011C	32	27.5	250	6	11	44			
★ C40T-QR/L6013C	40	33.5	300	6	13	54			

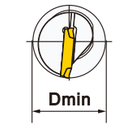
- 订货示例：1件 C20Q-QR3005C 1件 C20Q-QL3005C ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs C20Q-QR3005C 1pcs C20Q-QL3005C * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

内孔切槽刀杆 Internal grooving tool holder

C..MGIV..





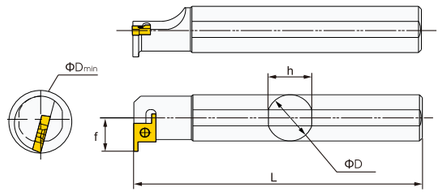
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	d	S	L	W	T_{max}	D_{min}			
★ C16M-MGIVR/L15T4C	16	12.4	150	1.5	4	20	M4X12	S3	M..N150..
★ C20Q-MGIVR/L15T4C	20	14	180	1.5	4	25	M5X16	S4	
★ C25R-MGIVR/L15T4C	25	16	200	1.5	4	29	M6X20	S5	
★ C16M-MGIVR/L20T4C	16	12.4	150	2	4	20	M5X12	S3	M..N200..
★ C20Q-MGIVR/L20T4C	20	14	180	2	4	25	M5X16	S4	
★ C25R-MGIVR/L20T4C	25	16	200	2	4	29	M6X20	S5	
★ C16M-MGIVR/L25T4C	16	12.5	150	2.5	4	20	M4X12	S3	M..N250..
★ C20Q-MGIVR/L25T5C	20	15.2	180	2.5	5	27	M5X16	S4	
★ C25R-MGIVR/L25T7C	25	20.3	200	2.5	7	33	M6X20	S5	
★ C32S-MGIVR/L25T9C	32	25.3	250	2.5	9	42			
★ C16M-MGIVR/L30T7C	16	12.9	150	3	7	23	M4X12	S3	M..N300..
★ C20Q-MGIVR/L30T5C	20	15.6	180	3	5	27	M5X16	S4	
★ C25R-MGIVR/L30T7C	25	20.3	200	3	7	33	M6X20	S5	
★ C32S-MGIVR/L30T11C	32	25.3	250	3	11	42			
★ C40T-MGIVR/L30T13C	40	31.3	300	3	13	54			
★ C20Q-MGIVR/L40T5C	20	15.6	180	4	5	27	M5X16	S4	M..N400..
★ C25R-MGIVR/L40T9C	25	21.5	200	4	9	35	M6X20	S5	
★ C32S-MGIVR/L40T11C	32	27.5	250	4	11	44			
★ C40T-MGIVR/L40T13C	40	33.5	300	4	13	54			
★ C25R-MGIVR/L50T9C	25	21.5	200	5	9	35			M..N500..
★ C32S-MGIVR/L50T11C	32	27.5	250	5	11	44			
★ C40T-MGIVR/L50T13C	40	33.5	300	5	13	54			
★ C25R-MGIVR/L60T9C	25	21.5	200	6	9	35			M..N600..
★ C32S-MGIVR/L60T11C	32	27.5	250	6	11	44			
★ C40T-MGIVR/L60T13C	40	33.5	300	6	13	54			

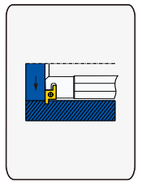
- 订货示例：1件 C20Q-MGIVR30T5C 1件 C20Q-MGIVL30T5C ⁎ R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs C20Q-MGIVR30T5C 1pcs C20Q-MGIVL30T5C * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小径内孔切槽刀杆 Small diameter internal grooving tool holder

SNGR..





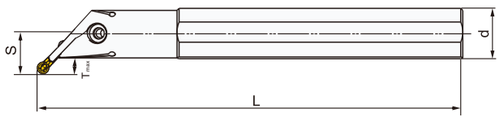
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	d	f	L	h	D_{min}			
★ SNGR08H06C	8	4.7	100	7.4	8	L60 M2.0X4	T6	6GR/L..
★ SNGR08H07C	8	5.8	100	7.4	10	L60 M2.2X5		7GR/L..
★ SNGR10K07C	10	6.8	125	9	12			
★ SNGR10K08C	10	7.6	125	9	14	L60 M2.2X6		8GR/L..
★ SNGR12M08C	12	8.6	150	11	16			
★ SNGR16N09C	16	11.6	160	15	20	L60 M2.5X6	T8	9GR/L..
★ SNGR20Q09C	20	13.6	180	19	24			

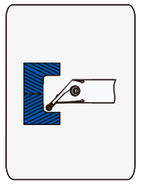
- 订货示例：1件 SNGR12M08C
- 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SNGR12M08C
- Inserts need to be ordered separately
- " "indicates standing stock

内孔仿形加工刀杆 Innernal profiling tool holder

C..MGIU..





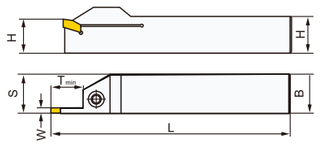
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	d	S	L	H	T_{max}	D_{min}			
C20Q-MGIUR/L30C	20	13	180	18	3	35	M5X16	S4	MRMN300..
C25R-MGIUR/L30C	25	15.5	200	23	3	40	M6X20	S5	
C32S-MGIUR/L30C	32	19	250	30	3	50			
C20Q-MGIUR/L40C	20	13	180	18	3	35	M5X16	S4	MRMN400..
C25R-MGIUR/L40C	25	15.5	200	23	3	40	M6X20	S5	
C32S-MGIUR/L40C	32	19	250	30	3	50			
C25R-MGIUR/L50C	25	15.5	200	23	4	40			MRMN500
C32S-MGIUR/L50C	32	19	250	30	4	50			
C40T-MGIUR/L50C	40	23	300	37	4	60			
C25R-MGIUR/L60C	25	15.5	200	23	4	40			MRMN600..
C32S-MGIUR/L60C	32	19	250	30	4	50			
C40T-MGIUR/L60C	40	23	300	37	4	60			
C25R-MGIUR/L80C	25	15.5	200	23	6	40			MRMN800..
C32S-MGIUR/L80C	32	19	250	30	6	50			
C40T-MGIUR/L80C	40	23	300	37	6	60			

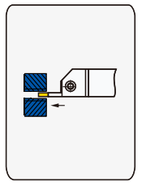
- 订货示例：1件 C20Q-MGIUR30C 1件 C20Q-MGIUL30C
- * R = 右手 L = 左手
- 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs C20Q-MGIUR30C 1pcs C20Q-MGIUL30C * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

切断加工刀杆 Cutting tool holde

ZQ..

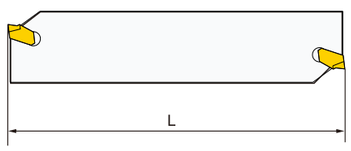


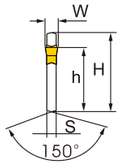


型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	W	S	L	H	B	T_{min}			
★ ZQ1616R/L2016HC	2	16.4	100	16	16	16	M4X16	S3	SP200(KORLOY)
★ ZQ2020R/L2016KC	2	20.4	125	20	20	16	M6X20	S5	
★ ZQ1616R/L3020HC	3	16.4	100	16	16	20	M4X16	S3	ZQMX3N11-1E
★ ZQ2020R/L3025KC	3	20.4	125	20	20	25	M6X20	S5	
★ ZQ2525R/L3025MC	3	25.4	150	25	25	25			
★ ZQ3232R/L3025PC	3	32.4	170	32	32	25			
★ ZQ1616R/L4020HC	4	16.4	100	16	16	20	M4X16	S3	ZQMX4N11-1E
★ ZQ2020R/L4025KC	4	20.4	125	20	20	25	M6X20	S5	
★ ZQ2525R/L4025MC	4	25.4	150	25	25	25			
★ ZQ3232R/L4025PC	4	32.4	170	32	32	25			
★ ZQ2020R/L5025KC	5	20.5	125	20	20	25			ZQMX5N11-1E
★ ZQ2525R/L5025MC	5	25.4	150	25	25	25			
★ ZQ3232R/L5025PC	5	32.4	170	32	32	25			
★ ZQ2020R/L6025KC	6	20.6	125	20	20	25			ZQMX6N11-1E 3.96402
★ ZQ2525R/L6025MC	6	25.6	150	25	25	25			
★ ZQ3232R/L6025PC	6	32.6	170	32	32	25			

- 订货示例：1件 ZQ2020R3025KC　1件 ZQ2020L3025KC　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs ZQ2020R3025KC 1pcs ZQ2020L3025KC　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

ZQS..



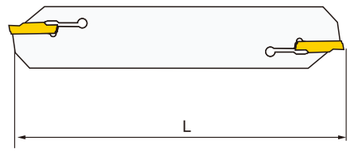


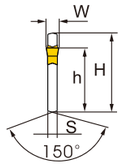
型 号 Model	尺寸Size(mm)					刀 片 Inserts
	H	h	L	S	W	
★ ZQS 263	26	20.5	110	2.4	3	ZQMX3N11-1E
★ ZQS 323	32	25.3	150	2.4	3	
★ ZQS 264	26	20.5	110	3.2	4	ZQMX4N11-1E
★ ZQS 324	32	25.3	150	3.2	4	
★ ZQS 265	26	20.5	110	4	5	ZQMX5N11-1E
★ ZQS 325	32	25.3	150	4	5	
★ ZQS 326	32	25.3	150	5	6	ZQMX6N11-1E

- 订货示例：1件 ZQS323　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs ZQS323　● Inserts need to be ordered separately　● " "indicates standing stock

切断加工刀条&刀座 Cutting Processing blade and blade seat

QES..

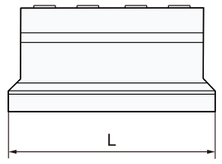


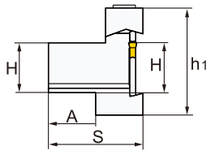


型 号 Model	尺寸Size(mm)					刀 片 Inserts
	H	h	L	S	W	
★ QES 263	26	20.5	110	2.4	3	ZPFS0302-MG
★ QES 323	32	25.3	150	2.4	3	
★ QES 264	26	20.5	110	3.2	4	ZPGS0402-MG
★ QES 324	32	25.3	150	3.2	4	
★ QES 265	26	20.5	110	4	5	ZPHS0503-MG
★ QES 325	32	25.3	150	4	5	
★ QES 326	32	25.3	150	5	6	ZPKS0604-MG

- 订货示例：1件 QES323　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs QES323　● Inserts need to be ordered separately　● " "indicates standing stock

QMN..



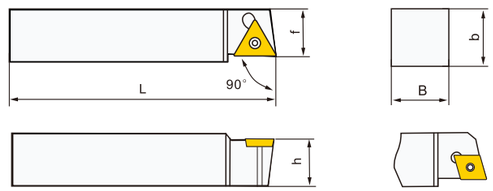


型 号 Model	尺寸Size(mm)					压 板 Blade	内六角螺钉 Socket head cap screw	板 手 Wrench
	H	h	L	S	A			
★ QMN 16-26	16	43	86	33	15	QMC26	GB70-85-M6X12	S5
★ QMN 20-26	20	43	86	38	19			
★ QMN 25-26	25	43	86	42	23			
★ QMN 32-26	32	43	86	48	30			
★ QMN 20-32	20	49	110	38	19	QMC32		
★ QMN 25-32	25	49	110	42	23			
★ QMN 32-32	32	53	100	48	30			

- 订货示例：1件 QMN20-26　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs QMN20-26
- Inserts need to be ordered separately
- " "indicates standing stock

TZC镗刀头
TZC Boring head

TZC



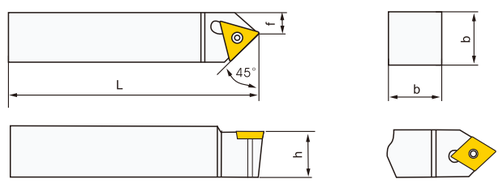
型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	B=b	L	h	f	镗孔直径 Boring diameter			
★ TZC08-23-90CL	8	23	6	8	25~38	L60 M2.5X6	T8	CC..0602..
★ TZC08-36-90CL	8	36	6	8	38~50			
★ TZC10-36-90CL	10	36	8	9				
★ TZC10-48-90CL	10	48	8	9	50~70			
★ TZC13-48-90CL	13	48	11	13				
★ TZC13-65-90CL	13	65	11	13	70~90	L60 M4X10	T15	CC..09T3..
★ TZC16-60-90CL	16	60	12	15	62~90			
★ TZC16-85-90CL	16	85	12	15	90~115			
★ TZC19-70-90CL	19	70	15	18	72~105	L60 M5X12	T20	CC..1204..
★ TZC19-95-90CL	19	95	15	18	105~135			
★ TZC19-125-90CL	19	125	15	18	135~150			
★ TZC25-100-90CL	25	100	20	24	105~140			
★ TZC25-135-90CL	25	135	20	24	140~190			

型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	B=b	L	h	f	镗孔直径 Boring diameter			
★ TZC10-36-90TL	10	36	8	9	38~50	L60 M2.2X5	T6	TC..0902..
★ TZC10-48-90TL	10	48	8	9	50~70			
★ TZC13-48-90TL	13	48	11	13		L60 M2.5X6	T8	TC..1102..
★ TZC13-65-90TL	13	65	11	13	70~90			
★ TZC16-60-90TL	16	60	12	15	62~90			
★ TZC16-85-90TL	16	85	12	15	90~115			
★ TZC19-70-90TL	19	70	15	18	72~105	L60 M4X10	T15	TC..16T3..
★ TZC19-95-90TL	19	95	15	18	105~135			
★ TZC19-125-90TL	19	125	15	18	135~150			
★ TZC25-100-90TL	25	100	20	24	105~140			
★ TZC25-135-90TL	25	135	20	24	140~190			

- 订货示例：1件 TZC13-48-90CL
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs TZC13-48-90CL
- Inserts need to be ordered separately
- " "indicates standing stock

TQC镗刀头
TQC Boring head

TQC



型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	B=b	L	h	f	镗孔直径 Boring diameter			
★ TQC08-23-45CL	8	23	6	3.63	25~38	L60 M2.5X6	T8	CC..0602..
★ TQC08-36-45CL	8	36	6	3.63	38~50			
★ TQC10-36-45CL	10	36	8	4				
★ TQC10-48-45CL	10	48	8	4	50~70			
★ TQC13-48-45CL	13	48	11	5.5				
★ TQC13-65-45CL	13	65	11	5.5	70~90	L60 M4X10	T15	CC..09T3..
★ TQC16-60-45CL	16	60	12	6.5	62~90			
★ TQC16-85-45CL	16	85	12	6.5	90~115			
★ TQC19-70-45CL	19	70	15	8	72~105	L60 M5X12	T20	CC..1204..
★ TQC19-95-45CL	19	95	15	8	105~135			
★ TQC19-125-45CL	19	125	15	8	135~150			
★ TQC25-100-45CL	25	100	20	11	105~140			
★ TQC25-135-45CL	25	135	20	11	140~190			

型 号 Model	尺寸Size(mm)					螺 钉 Screw	板 手 Wrench	刀 片 Inserts
	B=b	L	h	f	镗孔直径 Boring diameter			
★ TQC10-36-45TL	10	36	8	4	38~50	L60 M2.2X5	T6	TC..0902..
★ TQC10-48-45TL	10	48	8	4	50~70			
★ TQC13-48-45TL	13	48	11	5.5		L60 M2.5X6	T8	TC..1102..
★ TQC13-65-45TL	13	65	11	5.5	70~90			
★ TQC16-60-45TL	16	60	12	6.5	62~90			
★ TQC16-85-45TL	16	85	12	6.5	90~115			
★ TQC19-70-45TL	19	70	15	8	72~105	L60 M4X10	T15	TC..16T3..
★ TQC19-95-45TL	19	95	15	8	105~135			
★ TQC19-125-45TL	19	125	15	8	135~150			
★ TQC25-100-45TL	25	100	20	11	105~140			
★ TQC25-135-45TL	25	135	20	11	140~190			

- 订货示例：1件 TQC13-48-45CL
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs TQC13-48-45CL
- Inserts need to be ordered separately
- " "indicates standing stock

小零件车削刀杆

SWISS LATHE TOOL HOLDER

品类齐全，库存充足，翰琛数控满足您的所有加工需求

Complete specifications,adequate inventory you can meet all your processing demands with hcnc.

小零件车削刀杆型号及加工形式

Swiss Lathe Tool Holder type and processing forms

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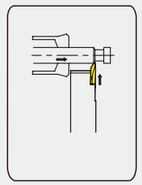
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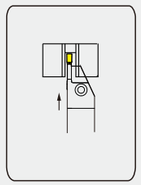
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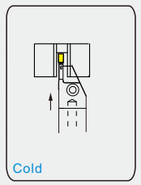

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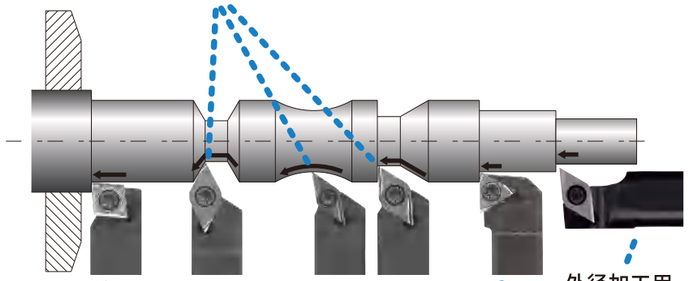
小零件车削刀杆 Swiss lathe rear sweeping holder

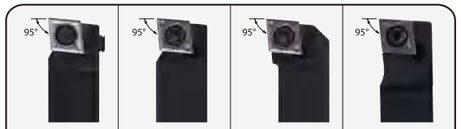
外径加工概要

外径 / 仿形加工

ADJC-FF	SDJC-FF(JCTM) SDJC-FF-Y	SDJC	SDLC-FF SDLP-FF	SDLN-FF	SDNC-F	SDNC
背面紧固 无偏头	螺钉紧固 无偏头	螺钉紧固	螺钉紧固 无偏头	螺钉紧固 无偏头	螺钉紧固	螺钉紧固



外径 / 端面加工



ACLC-FF	SCLC-FF(JCTM)	SCLC	SCLN-FF
背面紧固 无偏头	螺钉紧固 无偏头	螺钉紧固	螺钉紧固 无偏头

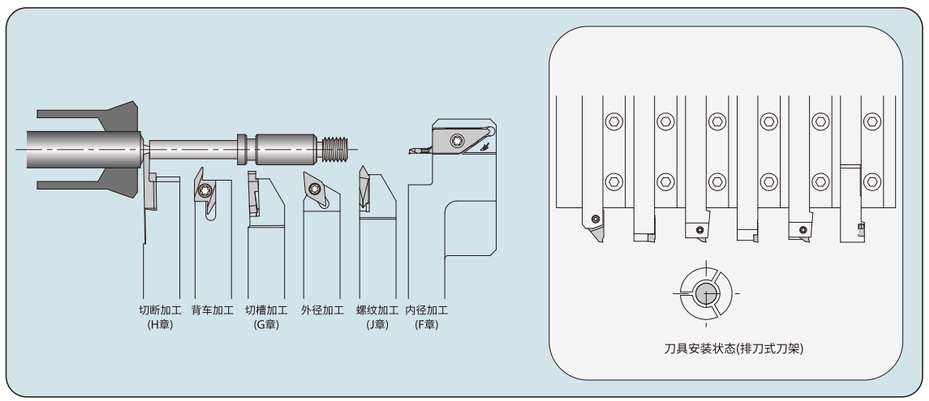
外径加工用

STGC(P)	STLN-FF
螺钉紧固	螺钉紧固 无偏头

外径加工用
套筒刀杆

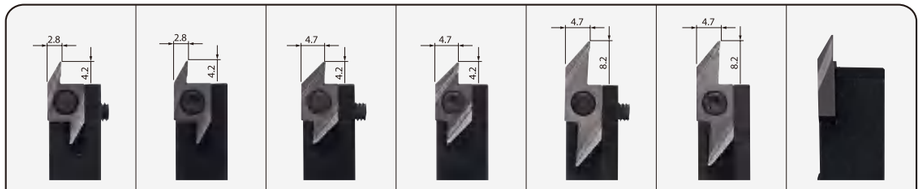
S-SDLC
螺钉紧固
刀杆径
ø12~ø25.4

配刀示例① 小型CNC自动车床(排刀式)

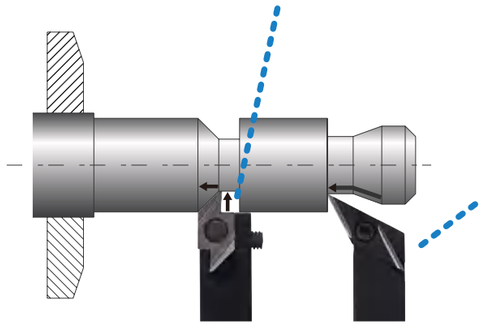


小零件车削刀杆 Swiss lathe rear sweeping holder

背车加工用



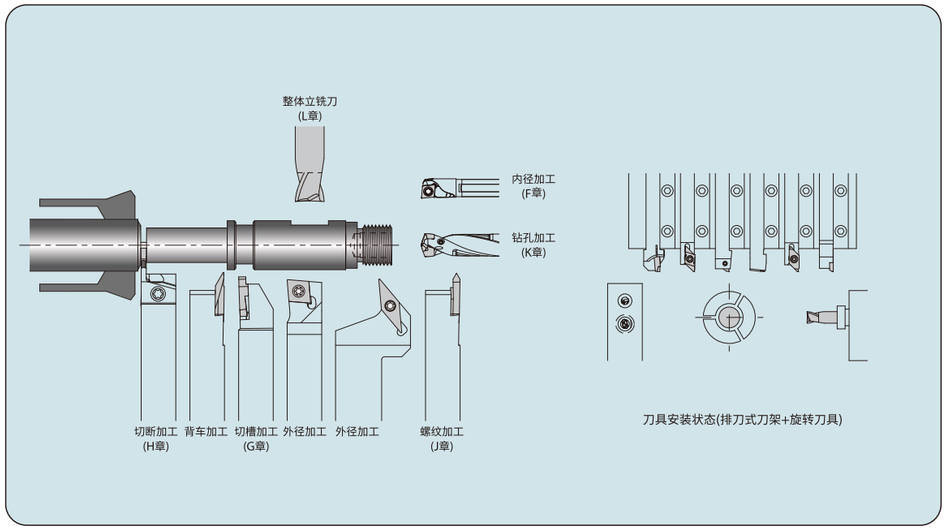
AABS-40F	SABS-40F	AABW-40F	SABW-40F	AABW-50F	SABW-50F	KTKF
背面紧固 切刀宽度 : 2.8 切深 : ~4.0	螺钉紧固 切刀宽度 : 2.8 切深 : ~4.0	背面紧固 切刀宽度 : 4.7 切深 : ~4.0	螺钉紧固 切刀宽度 : 4.7 切深 : ~4.0	背面紧固 切刀宽度 : 4.7 切深 : ~5.0	螺钉紧固 切刀宽度 : 4.7 切深 : ~5.0	螺钉紧固 切刀宽度 : 1.5~3.8 最大切深 : 1.8~5.5



外径 / 端面 / 仿形 / 清角加工用

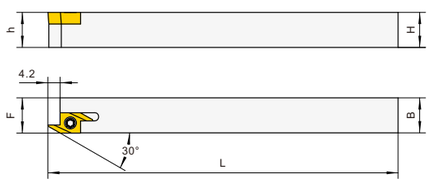
SVPB	SVPP-FF
螺钉紧固	螺钉紧固 无偏头

配刀示例② 小型CNC自动车床(排刀式)



小零件背车刀杆 Swiss lathe rear sweeping holder

SABS..-40F

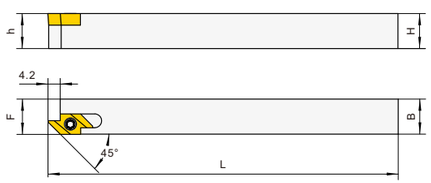


型 号 Model	尺寸Size(mm)					标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H	B	h	L	F				
★ SABSR1010JX40F	10	10	10	120	10.2	0.15	L60 M3X8	T10	ABS15R..
★ SABSR1212JX40F	12	12	12	120	12.2				
★ SABSR1616JX40F	16	16	16	120	16.2				
SABSR2020K40F	20	20	20	125	20.2				

- 订货示例：1件 SABSR1212JX40F
- 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SABSR1212JX40F
- Inserts need to be ordered separately
- " "indicates standing stock

SABW..-40F



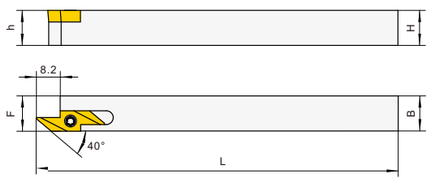
型 号 Model	尺寸Size(mm)					标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H	B	h	L	F				
★ SABWR1010JX40F	10	10	10	120	10.2	0.15	L60 M3X8	T10	ABW15R..
★ SABWR1212JX40F	12	12	12	120	12.2				
★ SABWR1616JX40F	16	16	16	120	16.2				
★ SABWR2020K40F	20	20	20	125	20.2				

- 订货示例：1件 SABWR1212JX40F
- 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SABWR1212JX40F * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小零件背车刀杆 Swiss lathe rear sweeping holder

SABWR..-50F



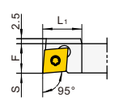
型 号 Model	尺寸Size(mm)					标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H	B	h	L	F				
★ SABWR1010JX50F	10	10	10	120	10.2	0.15	L60 M3X8	T10	ABS23R..
★ SABWR1212JX50F	12	12	12	120	12.2				
★ SABWR1616JX50F	16	16	16	120	16.2				
SABWR2020K50F	20	20	20	125	20.2				

- 订货示例：1件 SABWR1212JX50F
- 刀片需要单独订购
- “★”号表示常备库存

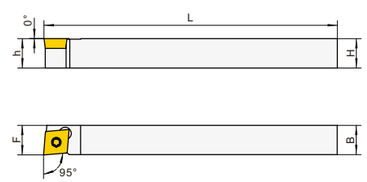
- Ordering Example:1pcs SABWR1212JX50F
- Inserts need to be ordered separately
- " "indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

SCLC..



仅 SCLCR/L1010JX09
为上述形状
Only SCLCR/L1010JX09
has the above shape



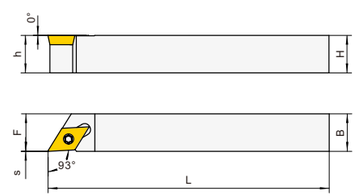
主偏角 95°
Main deflection angle 95°

型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	L_1	F	S	-				
SCLCR/L0808JX06Z	8	8	120	-	8	0		0.2	L60 M2.5X6	T8	CC..0602..
★ SCLCR/L1010JX06Z	10	10	120	--	10	0					
★ SCLCR/L1010JX09Z	10	10	120	15	10	0			L60 M4X8	T15	CC..09T3..
★ SCLCR/L1212JX09Z	12	12	120	-	12	0					
★ SCLCR/L1616JX09Z	16	16	120	-	16	0					
SCLCR/L2020JX09Z	20	20	120	-	20	0					

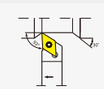
- 订货示例：1件 SCLCR1212JX09Z　　1件 SCLCL1212JX09Z　　★R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SCLCR1212JX09Z　1pcs SCLCL1212JX09Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

SDJC..

仅 SDJCR/L0808F07
SDJCR/L1010JX11
SDJCR/L1212..11
为上述形状
SDJCR/L0808F07
SDJCR/L1010JX11
SDJCR/L1212..11
for the above shape



主偏角 93°
Main deflection angle93°

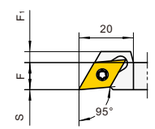


型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	F_1	S	-				
★ SDJCR/L0808F07Z	8	8	85	8	0.5	0		0.2	L60 M2.5X6	T8	DC..0702..
★ SDJCR/L1010JX07Z	10	10	120	10	-	0					
★ SDJCR/L1212JX07Z	12	12	120	12	-	0					
★ SDJCR/L1010JX11Z	10	10	120	10	3	0			L60 M4X8	T15	DC..11T3..
★ SDJCR/L1212JX11Z	12	12	120	12	1	0					
★ SDJCR/L1616JX11Z	16	16	120	16	-	0					
★ SDJCR/L2020JX11Z	20	20	120	20	-	0					

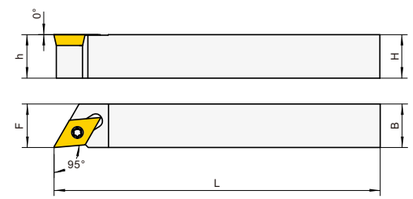
- 订货示例：1件 SDJCR1212JX07Z　　1件 SDJCL1212JX07Z　　★R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SDJCR1212JX07Z　1pcs SDJCL1212JX07Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

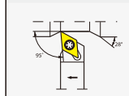
SDLC..



仅 SDLCR/L1010..11
SDLCR/L1212..11
为上述形状
Only SDLCR/L1010..11
and SDLCR/L1212..11
has the above shape



主偏角 95°
Main deflection angle 95°

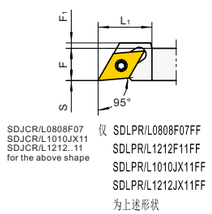


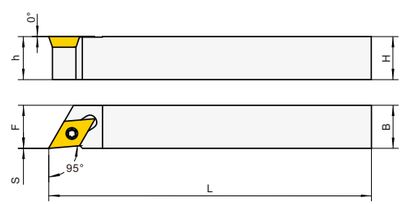
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	F_1	S	-				
★ SDLCR/L1212F07Z	12	12	85	12	-	0		0.2	L60 M2.5X6	T8	DC..0702..
★ SDLCR/L1010F11Z	10	10	85	10	4	0					
★ SDLCR/L1212F11Z	12	12	85	12	2	0			L60 M4X8	T15	DC..11T3..
★ SDLCR/L1616F11Z	16	16	100	16	-	0					
★ SDLCR/L1010JX07Z	10	10	120	10	-	0					
★ SDLCR/L1212JX07Z	12	12	120	12	-	0			L60 M2.5X6	T8	DC..0702..
★ SDLCR/L1616JX07Z	16	16	120	16	-	0					
★ SDLCR/L1010JX11Z	10	10	120	10	4	0					
★ SDLCR/L1212JX11Z	12	12	120	12	2	0			L60 M4X8	T15	DC..11T3..
★ SDLCR/L1616JX11Z	16	16	120	16	-	0					

- 订货示例：1件 SDLCR1212JX11Z　　1件 SDLCL1212JX11Z　　★R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SDLCR1212JX11Z 1pcs SDLCL1212JX11Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

SDLP..



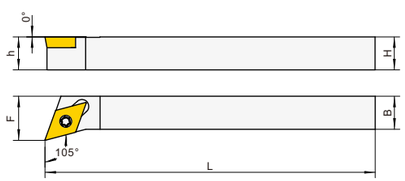


型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	L_1	F	F_1	S				
★ SDLPR/L0808F07Z	8	8	85	14	8	0.5	0	0.2	L60 M2.5X6	T8	DP..0702..
★ SDLPR/L1212F11Z	12	12	85	20	12	2	0		L60 M4X8	T15	DP..11T3..
★ SDLPR/L1010JX07Z	10	10	120	-	10	-	0		L60 M2.5X6	T8	DP..0702..
★ SDLPR/L1010JX11Z	10	10	120	20	10	4	0		L60 M4X8	T15	DP..11T3..
★ SDLPR/L1212JX11Z	12	12	120	20	12	2	0				
★ SDLPR/L1616JX11Z	16	16	120	-	16	-	0				

- 订货示例：1件 SDLPR1212JX11Z　　1件 SDLPL1212JX11Z　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDLPR1212JX11Z 1pcs SDLPL1212JX11Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

SDXC..



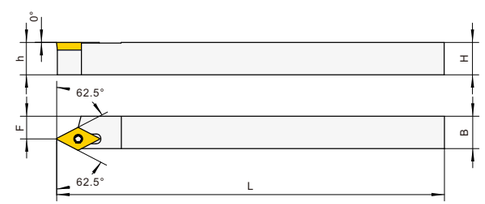
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P26
	H=h	B	L	F	F_1	S	-				
★ SDXCR/L1010JX07Z	10	10	120	12	-	0		0.2	L60 M2.5X6	T8	DC..0702..
★ SDXCR/L1010JX11Z	10	10	120	12	4	0			L60 M4X8	T15	DC..11T3..
★ SDXCR/L1212JX11Z	12	12	120	16	-	0					
★ SDXCR/L1616JX11Z	16	16	120	20	-	0					

- 订货示例：1件 SDXCR1212JX11Z　　1件 SDXCL1212JX11Z　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDXCR1212JX11Z 1pcs SDXCL1212JX11Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

SDNC..F

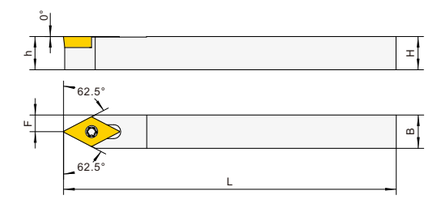


型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	-	-	-				
★ SDNCR/L1010JX07F	10	10	120	7				0.2	L60 M2.5X6	T8	DC..0702..

- 订货示例：1件 SDNCR1010JX07F　　1件 SDNCL1010JX07F　　* R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDNCR1010JX07F 1pcs SDNCL1010JX07F　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

SDNC..



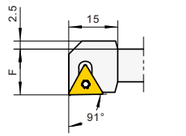
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	-	-	-				
★ SDNCN1010JX07Z	10	10	120	5				0.2	L60 M2.5X6	T8	DC..0702..
★ SDNCN1212JX07Z	12	12	120	6							
★ SDNCN1010JX11Z	10	10	120	5					L60 M4X8	T15	DC..11T3..
★ SDNCN1212JX11Z	12	12	120	6							
★ SDNCN1616JX11Z	16	16	120	8							

- 订货示例：1件 SDNCN1212JX11Z　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDNCN1212JX11Z　　● Inserts need to be ordered separately
- "　"indicates standing stock

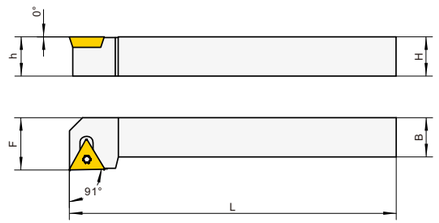
小零件前车刀杆 Swiss lathe rear sweeping holder

STGC(P)..



仅 STGC(P)R/L1010F11C
为上述形状

Only STGC(P)R/L1010F11C
for the above shape



主偏角 91°
Main deflection angle91°

型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	L_1	F	-	-				
★ STGCR/L0808E08Z	8	8	70	12	10			0.2	L60 M2X5	T6	TC..0802..
★ STGCR/L1010F08Z	10	10	80	12	12						
★ STGCR/L1010F11Z	10	10	80	15	14			0.4	L60 M2.5X6	T8	TC..1103..
★ STGCR/L1212H11Z	12	12	100	15	16						
★ STGCR/L1616F11Z	16	16	100	15	20						

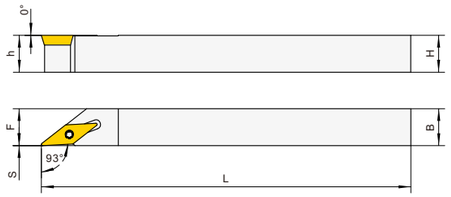
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	L_1	F	-	-				
★ STGPR/L0808E08Z	8	8	70	12	10			0.2	L60 M2X5	T6	TP..0802..
★ STGPR/L1010F11Z	10	10	80	15	14						
★ STGPR/L1212H11Z	12	12	100	15	16				L60 M3X8	T10	TP..1103..
★ STGPR/L1616F11Z	16	16	100	15	20						

- 订货示例：1件 STGCR1212F11Z　　1件STGCL1212F11Z　　★ R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

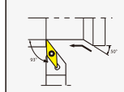
- Ordering Example:1pcs STGCR1212F11Z 1pcs STGCL1212F11Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

SVJB(C)(P)..



主偏角 93°
Main deflection angle 93°



型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	S	-	-				
★ SVJBR/L1010JX11Z	10	10	120	10	0			0.2	L60 M2.5X6	T8	VB..1103..
★ SVJBR/L1212JX11Z	12	12	120	12	0						
★ SVJBR/L1616JX11Z	16	16	120	16	0						
SVJBR/L2020JX11Z	20	20	120	20	0						

型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	S	-	-				
SVJCR/L1010JX11Z	10	10	120	10	0			0.2	L60 M2.5X6	T8	VC..1103..
★ SVJCR/L1212JX11Z	12	12	120	12	0						
★ SVJCR/L1616JX11Z	16	16	120	16	0						
SVJCR/L2020JX11Z	20	20	120	20	0						

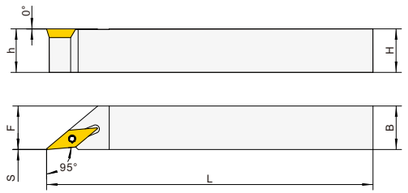
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	S	-	-				
★ SVJPR/L1212JX11Z	12	12	120	12	0			0.2	L60 M2.5X6	T8	VP..1103..
★ SVJPR/L1616JX11Z	16	16	120	16	0						
SVJPR/L2020JX11Z	20	20	120	20	0						

- 订货示例：1件 SVJCR1212F11Z　　1件SVJCL1212F11Z　　★ R = 右手　L = 左手　　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SVJCR1212F11Z 1pcs SVJCL1212F11Z　* R=right hand　L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

SVLC(P)..



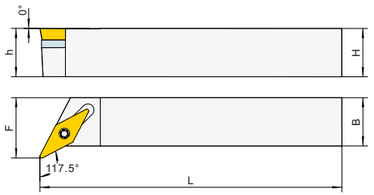
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	S	-	-				
★ SVLCR/L1212JX11Z	12	12	120	12	0			0.2	L60 M2.5X6	T8	VC..1103..
SVLCR/L1616JX11Z	16	16	120	16	0						

型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	S	-	-				
SVLPR/L1010JX08Z	10	10	120	10	0			0.2	L60 M2X5	T6	VP..0802..
SVLPR/L1212JX08Z	12	12	120	12	0						
SVLPR/L1616JX08Z	16	16	120	16	0						
★ SVLPR/L1212JX11Z	12	12	120	12	0				L60 M2.5X6	T8	VP..1103..
SVLPR/L1616JX11Z	16	16	120	16	0						
SVLPR/L1212F08Z	12	12	85	12	0				L60 M2X5	T6	VP..0802..
★ SVLPR/L1212F11Z	12	12	85	12	0				L60 M2.5X6	T8	VP..1103..

- 订货示例：1件 SVLCR1212F11Z　1件SVLCL1212F11Z　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SVLCR1212F11Z 1pcs SVLCL1212F11Z * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

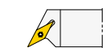
SVPB..Z



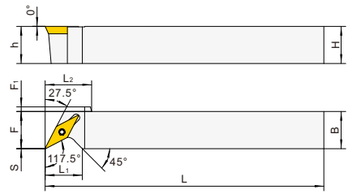
型 号 Model	尺寸Size(mm)					标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P29
	H=h	B	L	F	-				
★ SVPBR/L1010JX11Z	10	10	120	14.5		0.4	L60 M2.5X6	T8	VB..1103..
★ SVPBR/L1212JX11Z	12	12	120	16.5					
★ SVPBR/L1616JX11Z	16	16	120	20.5					

- 订货示例：1件 SVPBR1212F11Z　1件SVPBL1212F11Z　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SVPBR1212F11Z 1pcs SVPBL1212F11Z * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

SVPP..



仅 SVPPR1616..-08FF 为上述形状
Only SVPPR1616..-08FF for the above shape

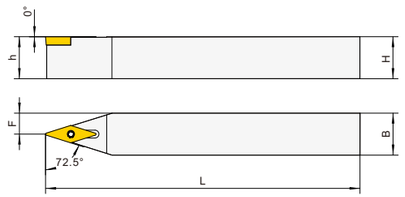


型 号 Model	尺寸Size(mm)								标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	L_1	L_2	F	F_1	S				
★ SVPPR/L1010JX08Z	10	10	120	12	16	10	4	0	0.1	L60 M2X5	T6	VP..0802..
★ SVPPR/L1212JX08Z	12	12	120	12	16	12	2	0				
★ SVPPR/L1616JX08Z	16	16	120	12	-	16	-	0				
★ SVPPR/L1010JX11Z	10	10	120	16	20	10	8	0	0.2	L60 M2.5X6	T8	VP..1103..
★ SVPPR/L1212JX11Z	12	12	120	16	20	12	6	0				
★ SVPPR/L1616JX11Z	16	16	120	16	20	16	2	0				
★ SVPPR/L1212F08Z	12	12	85	12	16	12	2	0	0.1	L60 M2X5	T6	VP..0802..
★ SVPPR/L1212F11Z	12	12	85	16	20	12	6	0	0.2	L60 M2.5X6	T8	VP..1103..

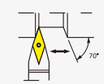
- 订货示例：1件 SVPPR1212F11Z　1件SVPPL1212F11Z　⋆ R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SVPPR1212F11Z 1pcs SVPPL1212F11Z * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小零件前车刀杆 Swiss lathe rear sweeping holder

SVVB(C)..Z



主偏角 72.5°
Main deflection angle72.5°



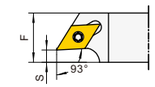
型 号 Model	尺寸Size(mm)					标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P29
	H=h	B	L	F	-				
SVVBN1010JX11Z	10	10	120	5		0.4	L60 M2.5X6	T8	VB..1103..
★ SVVBN1212JX11Z	12	12	120	6					
★ SVVBN1616JX11Z	16	16	120	8					
★ SVVBN1010F11Z	10	10	85	5					
★ SVVBN1212F11Z	12	12	85	6					
SVVBN1616H11Z	16	16	100	8					

型 号 Model	尺寸Size(mm)					标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	-				
SVVCN1010JX11Z	10	10	120	5		0.4	L60 M2.5X6	T8	VC..1103..
★ SVVCN1212JX11Z	12	12	120	6					
SVVCN1616JX11Z	16	16	120	8					

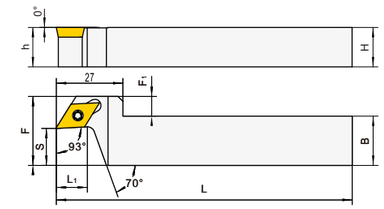
- 订货示例：1件 SVVBN1212JX11Z 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SVVBN1212JX11Z
- Inserts need to be ordered separately
- " "indicates standing stock

小零件空间刀杆 Swiss lathe rear sweeping holder

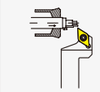
SDJC..



仅 SDJCR1620JX-11-F05
为上述形状
Only SDJCR1620JX-11-F05
has the above shape



主偏角 93°
Main deflection angle 93°



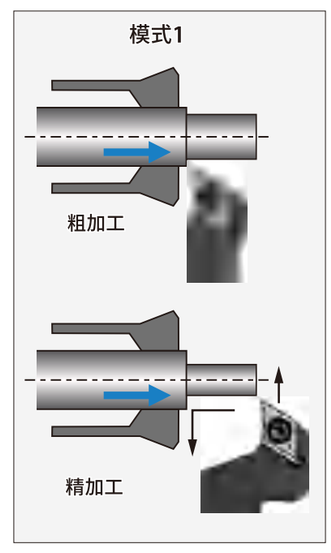
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P26
	H=h	B	L	L_1	F	F_1	S				
★ SDJCR1216JX11F05Z	12	16	120	12.6	18	2	5	0.2	L60 M4X8	T15	DC..11T3..
★ SDJCR1216JX11F15Z	12	16	120	12.6	28	12	15				
★ SDJCR1620JX11F05Z	16	20	120	12.6	20	-	5				
★ SDJCR1620JX11F15Z	16	20	120	12.6	28	8	15				

- 订货示例：1件 SDJCR1216JX11F15Z ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SDJCR1216JX11F15Z
- Inserts need to be ordered separately
- " "indicates standing stock

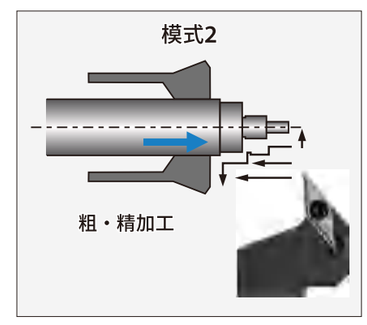
空间刀杆的优点

通过使用空间刀杆

1) 精加工走刀增加，零件精度提高
2) 切屑不会进入“导套”之中
3) 排屑「空间」大! 切屑处理也获得改善



棒料进行粗加工后可不用退回导套继续加工，
有效防止破损或尺寸偏差

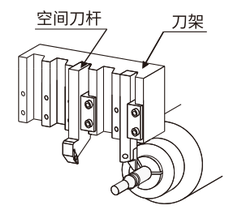


粗•精加工可用一根空间刀杆加工对应

安装时的优点

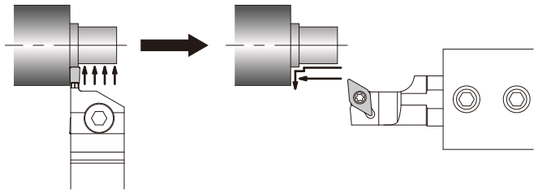
如果是空间刀杆

1) 安装刀杆数量不变
2) 不会干涉附近刀架



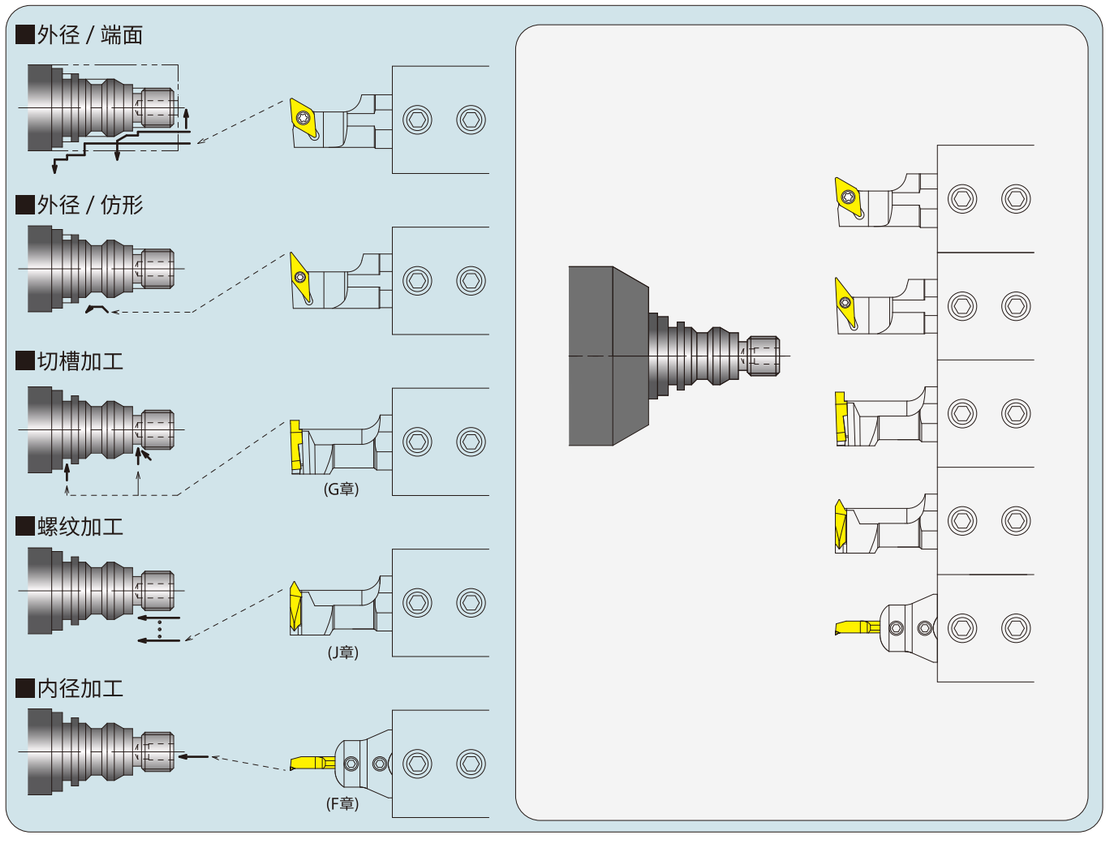
小零件套筒刀杆 Swiss lathe rear sweeping holder

● 套筒刀杆的精加工例



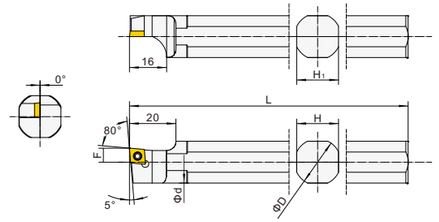
1) 使用切槽加工用刀杆进行粗加工
2) 使用套筒刀杆进行精加工，
改善切屑处理、缩短加工时间

配刀示例③ 小型CNC自动车床(对置排刀式)



小零件套筒刀杆 Swiss lathe rear sweeping holder

S..SCLC..



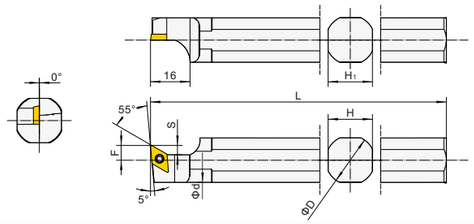
型 号 Model	尺寸Size(mm)						标准刀尖角R (rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P24~25
	ΦD	L	F	Φd	H=H1	-				
S12F-SCLCL06	12	80	6	13.4	11		0.4	L60 M2.5X6	T8	CC..0602..
S14H-SCLCL06	14	100	6	13.4	13					
S15F-SCLCL06	15.875	85	6	15.4	15					
S16F-SCLCL06	16	85	6	15.4	15					
S19G-SCLCL06	19.05	90	6	18.4	17					
S19K-SCLCL06	19.05	120	6	18.4	17					
S20G-SCLCL06	20	90	6	19.4	18					
S20K-SCLCL06	20	120	6	19.4	18					
S19G-SCLCL09	19.05	90	10	18.4	17			L60 M4X8	T15	CC..09T3..
S19K-SCLCL09	19.05	120	10	18.4	17					
S20G-SCLCL09	20	90	10	19.4	18					
S20K-SCLCL09	20	120	10	19.4	18					
S25H-SCLCL09	25	100	10	24.4	23					
S25K-SCLCL09	25.4	120	10	24.8	23					

● 订货示例：1件 S16F-SCLCL06
● 刀片需要单独订购
● “★”号表示常备库存

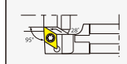
● Ordering Example:1pcs S16F-SCLCL06
● Inserts need to be ordered separately
● " "indicates standing stock

小零件套筒刀杆 Swiss lathe rear sweeping holder

S..SDLC..Z



主偏角 95°
Main deflection angle 95°

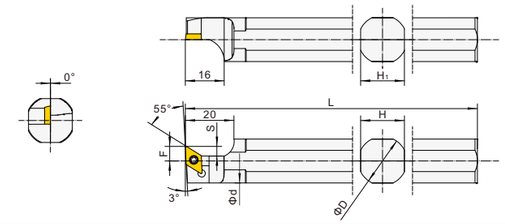


型 号 Model	尺寸Size(mm)						标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P26
	ΦD	L	F	Φd	H=H1	S				
S12F-SDLCL07Z	12	80	6	13.4	11	3.8	0.4	L60 M2.5X6	T8	DC..0702..
S14H-SDLCL07Z	14	100	6	13.4	13	3.8				
S15F-SDLCL07Z	15.875	85	6	15.4	15	3.8				
S19G-SDLCL07Z	19.05	90	6	18.4	17	3.8				
S19K-SDLCL07Z	19.05	120	6	18.4	17	3.8				
S20G-SDLCL07Z	20	90	6	19.4	18	3.8				
S20K-SDLCL07Z	20	120	6	19.4	18	3.8				
S19G-SDLCL11Z	19.05	90	10	18.4	17	5.8		L60 M4X8	T15	DC..11T3..
S19K-SDLCL11Z	19.05	120	10	18.4	17	5.8				
S20G-SDLCL11Z	20	90	10	19.4	18	5.8				
S20K-SDLCL11Z	20	120	10	19.4	18	5.8				
S22K-SDLCL11Z	22	120	10	21.4	20	5.8				
S25H-SDLCL11Z	25	100	10	24.4	23	5.8				
S25K-SDLCL11Z	25.4	120	10	24.8	23	5.8				

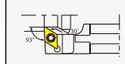
- 订货示例：1件 S20K-SDLCL07
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20K-SDLCL07
- " "indicates standing stock

小零件套筒刀杆 Swiss lathe rear sweeping holder

S..SDUC..Z



主偏角 93°
Main deflection angle 93°

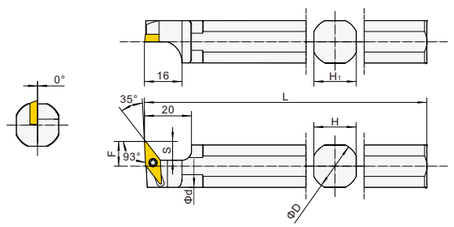


型 号 Model	尺寸Size(mm)						标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P26
	ΦD	L	F	Φd	H=H1	S				
S14H-SDUCL07Z	14	100	6	13.4	13	3.8	0.4	L60 M2.5X6	T8	DC..0702..
S15F-SDUCL07Z	15.875	85	6	15.4	15	3.8				
S19G-SDUCL07Z	19.05	90	6	18.4	17	3.8				
S19K-SDUCL07Z	19.05	120	6	18.4	17	3.8				
S20G-SDUCL07Z	20	90	6	19.4	18	3.8				
S20K-SDUCL07Z	20	120	6	19.4	18	3.8				
S19G-SDUCL11Z	19.05	90	10	18.4	17	5.8		L60 M4X8	T15	DC..11T3..
S19K-SDUCL11Z	19.05	120	10	18.4	17	5.8				
S20G-SDUCL11Z	20	90	10	19.4	18	5.8				
S20K-SDUCL11Z	20	120	10	19.4	18	5.8				
S22K-SDUCL11Z	22	120	10	21.4	20	5.8				
S25H-SDUCL11Z	25	100	10	24.4	23	5.8				
S25K-SDUCL11Z	25.4	120	10	24.8	23	5.8				

- 订货示例：1件 S20K-SDUCL07Z
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs S20K-SDUCL07Z
- Inserts need to be ordered separately
- " "indicates standing stock

小零件套筒刀杆 Swiss lathe rear sweeping holder

S..SVUB(C)..Z



型 号 Model	尺寸Size(mm)						标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	ΦD	L	F	Φd	H=H1	S				
S12F-SVUCL08Z	12	80	7.5	13.4	11	5.5	0.4	L60 M2X5	T6	VC..0802..
S14H-SVUCL08Z	14	100	7.5	13.4	13	5.5				
S15F-SVUCL08Z	15.875	85	8	15.4	15	5.5				
S16F-SVUCL08Z	16	85	8	15.4	15	5.5				
S19G-SVUCL11Z	19.05	10.5	10.5	18.4	17	8		L60 M2.5X6	T8	VC..1103..
S19K-SVUCL11Z	19.05	10.5	10.5	18.4	17	8				
S20G-SVUCL11Z	20	10.5	10.5	19.4	18	8				
S20K-SVUCL11Z	20	10.5	10.5	19.4	18	8				
S25H-SVUCL11Z	25	10.5	10.5	24.4	23	8				
S25K-SVUCL11Z	25.4	10.5	10.5	24.8	23	8				

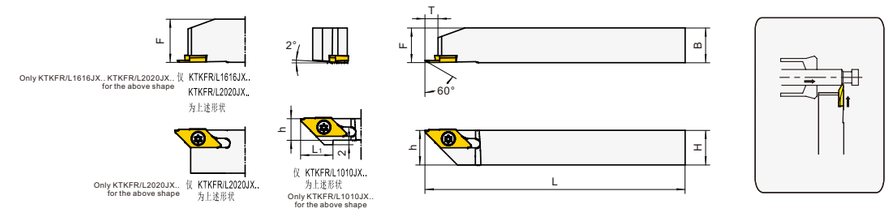
型 号 Model	尺寸Size(mm)						标准刀尖角R (rε) Standard tool tip angle R(rε)	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts P29
	ΦD	L	F	Φd	H=H1	S				
S19G-SVUBL11Z	19.05	90	10.5	18.4	17	8	0.4	L60 M2.5X6	T8	VB..1103..
S19K-SVUBL11Z	19.05	120	10.5	18.4	17	8				
S20G-SVUBL11Z	20	90	10.5	19.4	18	8				
S20K-SVUBL11Z	20	120	10.5	19.4	18	8				
S25H-SVUBL11Z	25	100	10.5	24.4	23	8				
S25K-SVUBL11Z	25.4	120	10.5	24.8	23	8				

- 订货示例：1件 S20K-SVUCL07
- 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs S20K-SVUCL07
- Inserts need to be ordered separately
- " "indicates standing stock

小零件多功能刀杆 Swiss lathe multifunctional tool bar

KTKF..Z

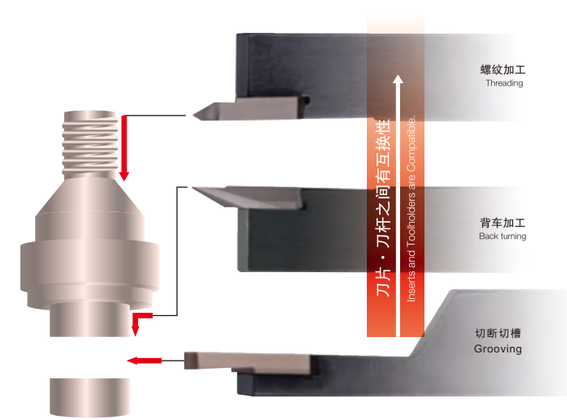


型 号 Model	尺寸Size(mm)							螺钉 Screw	板 手 Wrench	刀 片 Inserts P18~21
	B	H=h	F	L	L1	Dmax	T			
★ KTKFR/L1010JX12Z	10	10	10	125	15	12	6	L60 M4.0X10	T15	TKFB12R/L..
★ KTKFR/L1212JX12Z	12	12	12	125	-	12	6			
★ KTKFR/L1616JX12Z	16	16	16	125	-	12	6			
★ KTKFR/L2020JX12Z	20	20	20	125	-	12	6			
★ KTKFR/L1010JX16Z	10	10	10	125	20	16	8			TKFB16R/L..
★ KTKFR/L1212JX16Z	12	12	12	125	-	16	8			
★ KTKFR/L1616JX16Z	16	16	16	125	-	16	8			
★ KTKFR/L2020JX16Z	20	20	20	125	-	16	8			
★ KTKFR/L2525JX16Z	25	25	25	125	-	16	8			

- 订货示例：1件 KTKFR2020JX12C 1件 KTKFL2020JX12C * R = 右手 L = 左手
- 刀片需要单独订购
- “★”号表示常备库存

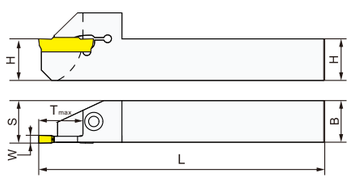
- Ordering Example:1pcs KTKFR2020JX12C 1pcs KTKFL2020JX12C * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

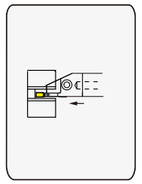
一把刀杆实现螺纹加工 背车加工 切断切槽加工
One tool holder achieve Threading, back turning, cutting & grooving



小零件外槽刀杆 Swiss lathe rear sweeping holder

MGEH..A





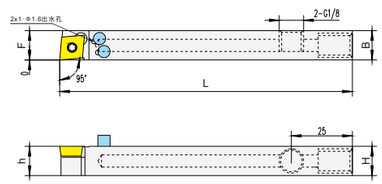
型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	T_{max}	S	W			
★ MGTER/L1212JX-20T12	12	12	120	12	12.2	2.0	LM60 M4X15	T15	M..MN200
★ MGTER/L1212JX-25T12	12	12	120	12	12.2	2.5			M..MN250
★ MGTER/L1616JX20T16	16	16	120	16	16.2	2.0	M4X16	S3	M..MN200
★ MGTER/L1616JX-25T16	16	16	120	16	16.2	2.5			M..MN250

- 订货示例：1件 MGTER1212-20CD24-S　1件 MGTEL1212-20CD24-S　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs MGTER1212-20CD24-S 1pcs MGEHL1212-20T14HA　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

小零件内冷刀杆 Swiss lathe rear sweeping holder

SCLC..SA

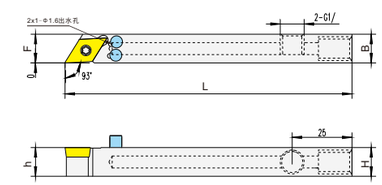


型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	定位销	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	L_1	F	S	-					
SCLCR/L0808JX06-SA	8	8	120	-	8	0		0.2	A508	L60 M2.5X6	T8	CC..0602..
SCLCR/L1010JX06-SA	10	10	120	--	10	0						
SCLCR/L1010JX09-SA	10	10	120	15	10	0				L60 M4X8	T15	CC..09T3..
★ SCLCR/L1212JX09-SA	12	12	120	-	12	0						
★ SCLCR/L1616JX09-SA	16	16	120	-	16	0			A509			
SCLCR/L2020JX09-SA	20	20	120	-	20	0						

- 订货示例：1件 SCLCR1212JX09-SA　1件 SCLCL1212JX09-SA　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SCLCR1212JX09-SA　1pcs SCLCL1212JX09-SA　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

SDJC..SA



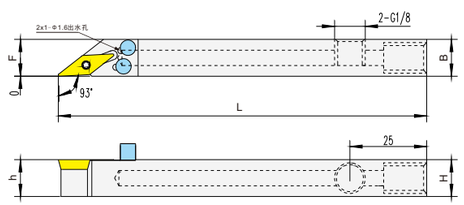
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε)	定位销	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	F_1	S	-					
SDJCR/L0808F07-SA	8	8	85	8	0.5	0		0.2	A508	L60 M2.5X6	T8	DC..0702..
SDJCR/L1010JX07-SA	10	10	120	10	-	0						
★ SDJCR/L1212JX07-SA	12	12	120	12	-	0				L60 M4X8	T15	DC..11T3..
SDJCR/L1010JX11-SA	10	10	120	10	3	0						
★ SDJCR/L1212JX11-SA	12	12	120	12	1	0						
★ SDJCR/L1616JX11-SA	16	16	120	16	-	0			A509			
SDJCR/L2020JX11-SA	20	20	120	20	-	0						

- 订货示例：1件 SDJCR1212JX07-SA　1件 SDJCL1212JX07-SA　* R = 右手　L = 左手　● 刀片需要单独订购
- “★”号表示常备库存

- Ordering Example:1pcs SDJCR1212JX07-SA 1pcs SDJCL1212JX07-SA　* R=right hand　L= left hand
- Inserts need to be ordered separately
- "　"indicates standing stock

小零件内冷刀杆 Swiss lathe rear sweeping holder

SVJB..SA

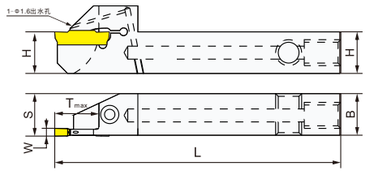


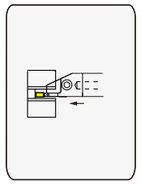
型 号 Model	尺寸Size(mm)							标准刀尖角R (rε) Standard tool tip angle R(rε)	定位销	紧固螺钉 Fastening screw	板 手 Wrench	刀 片 Inserts
	H=h	B	L	F	S	-	-					
SVJBR/L1010JX11-SA	10	10	120	10	0			0.2	A508	L60 M2.5X6	T8	VB..1103..
★ SVJBR/L1212JX11-SA	12	12	120	12	0							
★ SVJBR/L1616JX11-SA	16	16	120	16	0				A509			
SVJBR/L2020JX11-SA	20	20	120	20	0							

- 订货示例：1件 SVJBR1212JX11-SA 1件 SVJBL1212JX11-SA ★R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs SVJBR1212JX11-SA 1pcs SVJBL1212JX11-SA * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

小零件内冷刀杆 Swiss lathe rear sweeping holder

MGEH..A





型 号 Model	尺寸Size(mm)						内六角螺钉 Socket head cap screw	板 手 Wrench	刀 片 Inserts
	B	H	L	T_{max}	S	W			
★ MGTER/L1212JX-20T12-SA	12	12	120	12	12.2	2.0	LM60 M4X15	T15	M..MN200
★ MGTER/L1212JX-25T12-SA	12	12	120	12	12.2	2.5			M..MN250
★ MGTER/L1616JX20T16-SA	16	16	120	16	16.2	2.0	M4X16	S3	M..MN200
★ MGTER/L1616JX-25T16-SA	16	16	120	16	16.2	2.5			M..MN250

- 订货示例：1件 MGTER1212-20T12-SA 1件 MGTEL1212-20T12-SA ★R = 右手 L = 左手 ● 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs MGTER1212-20T12-SA 1pcs MGTEL1212-20T2-SA * R=right hand L= left hand
- Inserts need to be ordered separately
- " "indicates standing stock

浅孔钻及刀片

SHALLOW HOLE DRILL AND INSERTS

品类齐全，库存充足,翰琛数控满足您的所有加工需求

Complete specifications,adequate inventory you can meet all your processing demands with hcnc.

浅孔钻命名规则

Shallow hole drill naming rules

HCD	03	300	XP	32	S	P	05	02
1	2	3	4	5	6	7	8	9

1. 刀具类型 Tool Type	
HD	浅孔钻 Shallow hole drill
HCD	双螺旋内冷浅孔钻 Double helix internal cooling Shallow hole drill

2. 长径比 L/D
02 , 03 , 04 , 05

3. 刀具直径 Tool diameter scope	
范围	130-500
	13mm-50mm

4. 刀具安装部位结构 Tool installation structure Flattened handle	
XP	削平柄

5. 刀具安装部位尺寸 Tool installation size
20, 25, 32, 40 (mm)

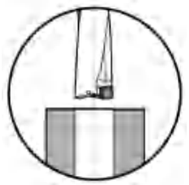
6. 刀片形状 Inserts shape	
W	
S	

7. 刀片后角 Inserts back angle	
C	7°
P	11°

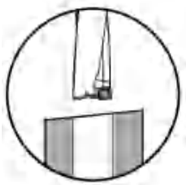
8. 切削刃长度(mm) Cutting edge length

8. 齿数 Number of teeth

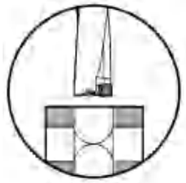
应用范围 Application



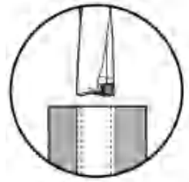
1. 普通钻孔
Ordinary drilling



2. 斜面钻孔
Bevel drilling



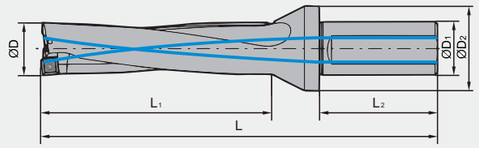
3. 钻交叉孔
Drilling cross holes



4. 扩孔
Hole expansion

浅孔钻 2D

Shallow hole drill 2D

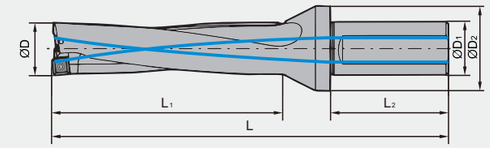


型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
★ HCD02-130-XP20-SP04-02	13.0	20	-	31	50	98	SPGT04T102	M1.8x4.0	T5
★ HCD02-140-XP20-SP04-02	14.0	20	-	33	50	100			
★ HCD02-150-XP20-SP05-02	15.0	20	-	35	50	102	SPGT050204	M2x4.3	T6
★ HCD02-160-XP20-SP05-02	16.0	20	-	37	50	104			
★ HCD02-170-XP25-SP05-02	17.0	25	-	39	56	117			
★ HCD02-180-XP25-SP06-02	18.0	25	-	41	56	119	SPGT060204	M2.2x5.5	
★ HCD02-190-XP25-SP06-02	19.0	25	-	43	56	121			
★ HCD02-200-XP25-SP06-02	20.0	25	-	45	56	123			
★ HCD02-210-XP25-SP06-02	21.0	25	-	47	56	125			
★ HCD02-220-XP25-SP07-02	22.0	25	-	49	56	127	SPGT07T308	M2.5x6.5	T8
★ HCD02-230-XP25-SP07-02	23.0	25	-	51	56	129			
★ HCD02-240-XP25-SP07-02	24.0	25	-	53	56	131			
★ HCD02-250-XP25-SP07-02	25.0	25	-	55	56	133			
★ HCD02-260-XP25-SP07-02	26.0	25	-	57	56	135			
★ HCD02-270-XP25-SP07-02	27.0	25	-	59	56	137			
★ HCD02-280-XP25-SP09-02	28.0	25	-	61	60	146	SPGT090408	M3.5x8	T15
★ HCD02-290-XP32-SP09-02	29.0	32	-	63	60	148			
★ HCD02-300-XP32-SP09-02	30.0	32	-	65	60	150			
★ HCD02-310-XP32-SP09-02	31.0	32	-	67	60	120			
★ HCD02-320-XP32-SP09-02	32.0	32	-	69	60	154			
★ HCD02-330-XP32-SP09-02	33.0	32	-	71	60	156			
★ HCD02-340-XP40-SP11-02	34.0	40	-	73	70	173	SPGT110408	M4x10	
★ HCD02-350-XP40-SP11-02	35.0	40	-	75	70	175			
★ HCD02-360-XP40-SP11-02	36.0	40	-	77	70	177			
★ HCD02-370-XP40-SP11-02	37.0	40	-	79	70	179			
★ HCD02-380-XP40-SP11-02	38.0	40	-	81	70	181			
★ HCD02-390-XP40-SP11-02	39.0	40	-	83	70	183			
★ HCD02-400-XP40-SP11-02	40.0	40	-	85	70	185			
★ HCD02-410-XP40-SP11-02	41.0	40	-	87	70	187			
HCD02-420-XP40-SP14-02	42.0	40	-	89	70	199	SPGT140512	M5x13	T20
HCD02-430-XP40-SP14-02	43.0	40	-	91	70	201			
HCD02-440-XP40-SP14-02	44.0	40	-	93	70	203			
HCD02-450-XP40-SP14-02	45.0	40	-	95	70	205			
HCD02-460-XP40-SP14-02	46.0	40	-	97	70	207			
HCD02-470-XP40-SP14-02	47.0	40	-	99	70	209			
HCD02-480-XP40-SP14-02	48.0	40	-	101	70	211			
HCD02-490-XP40-SP14-02	49.0	40	-	103	70	213			
HCD02-500-XP40-SP14-02	50.0	40	-	105	70	215			

- 订货示例：1件 HCD02-230-XP25-SP07-02
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs HCD02-230-XP25-SP07-02
- Inserts need to be ordered separately
- " "indicates standing stock

浅孔钻 3D

Shallow hole drill 3D

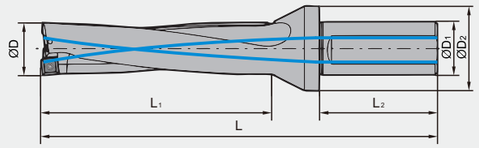


型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
★ HCD03-130-XP20-SP04-02	13.0	20	-	44	50	111	SPGT04T102	M1.8x4.0	T5
★ HCD03-140-XP20-SP04-02	14.0	20	-	47	50	114			
★ HCD03-150-XP20-SP05-02	15.0	20	-	50	50	117	SPGT050204	M2x4.3	T6
★ HCD03-160-XP20-SP05-02	16.0	20	-	53	50	120			
★ HCD03-170-XP25-SP05-02	17.0	25	-	56	56	134			
★ HCD03-180-XP25-SP06-02	18.0	25	-	59	56	137	SPGT060204	M2.2x5.5	
★ HCD03-190-XP25-SP06-02	19.0	25	-	62	56	140			
★ HCD03-200-XP25-SP06-02	20.0	25	-	65	56	143			
★ HCD03-210-XP25-SP06-02	21.0	25	-	68	56	146			
★ HCD03-220-XP25-SP07-02	22.0	25	-	71	56	149	SPGT07T308	M2.5x6.5	T8
★ HCD03-230-XP25-SP07-02	23.0	25	-	74	56	152			
★ HCD03-240-XP25-SP07-02	24.0	25	-	77	56	155			
★ HCD03-250-XP25-SP07-02	25.0	25	-	80	56	159			
★ HCD03-260-XP25-SP07-02	26.0	25	-	83	56	161			
★ HCD03-270-XP25-SP07-02	27.0	25	-	86	56	164			
★ HCD03-280-XP25-SP09-02	28.0	25	-	89	60	174	SPGT090408	M3.5x8	T15
★ HCD03-290-XP32-SP09-02	29.0	32	-	92	60	177			
★ HCD03-300-XP32-SP09-02	30.0	32	-	95	60	180			
★ HCD03-310-XP32-SP09-02	31.0	32	-	98	60	183			
★ HCD03-320-XP32-SP09-02	32.0	32	-	101	60	186			
★ HCD03-330-XP32-SP09-02	33.0	32	-	104	60	189			
★ HCD03-340-XP40-SP11-02	34.0	40	-	107	70	207	SPGT110408	M4x10	
★ HCD03-350-XP40-SP11-02	35.0	40	-	110	70	210			
★ HCD03-360-XP40-SP11-02	36.0	40	-	113	70	213			
★ HCD03-370-XP40-SP11-02	37.0	40	-	116	70	216			
★ HCD03-380-XP40-SP11-02	38.0	40	-	119	70	219			
★ HCD03-390-XP40-SP11-02	39.0	40	-	122	70	222			
★ HCD03-400-XP40-SP11-02	40.0	40	-	125	70	225			
★ HCD03-410-XP40-SP11-02	41.0	40	-	128	70	228			
HCD03-420-XP40-SP14-02	42.0	40	-	131	70	251	SPGT140512	M5x13	T20
HCD03-430-XP40-SP14-02	43.0	40	-	134	70	244			
HCD03-440-XP40-SP14-02	44.0	40	-	137	70	247			
HCD03-450-XP40-SP14-02	45.0	40	-	140	70	250			
HCD03-460-XP40-SP14-02	46.0	40	-	143	70	253			
HCD03-470-XP40-SP14-02	47.0	40	-	146	70	256			
HCD03-480-XP40-SP14-02	48.0	40	-	149	70	259			
HCD03-490-XP40-SP14-02	49.0	40	-	152	70	262			
HCD03-500-XP40-SP14-02	50.0	40	-	155	70	265			

- 订货示例：1件 HCD03-230-XP25-SP07-02
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs HCD03-230-XP25-SP07-02
- Inserts need to be ordered separately
- " "indicates standing stock

浅孔钻 4D

Shallow hole drill 4D

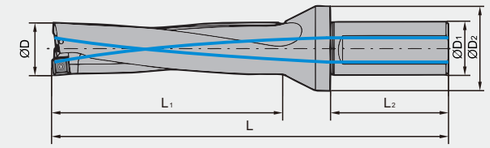


型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
★ HCD04-130-XP20-SP04-02	13.0	20	-	57	50	124	SPGT04T102	M1.8x4.0	T5
★ HCD04-140-XP20-SP04-02	14.0	20	-	61	50	128			
★ HCD04-150-XP20-SP05-02	15.0	20	-	65	50	132	SPGT050204	M2x4.3	T6
★ HCD04-160-XP20-SP05-02	16.0	20	-	69	50	136			
★ HCD04-170-XP25-SP05-02	17.0	25	-	73	56	151			
★ HCD04-180-XP25-SP06-02	18.0	25	-	77	56	155	SPGT060204	M2.2x5.5	
★ HCD04-190-XP25-SP06-02	19.0	25	-	81	56	159			
★ HCD04-200-XP25-SP06-02	20.0	25	-	85	56	163			
★ HCD04-210-XP25-SP06-02	21.0	25	-	89	56	167			
★ HCD04-220-XP25-SP07-02	22.0	25	-	93	56	171	SPGT07T308	M2.5x6.5	T8
★ HCD04-230-XP25-SP07-02	23.0	25	-	97	56	175			
★ HCD04-240-XP25-SP07-02	24.0	25	-	101	56	179			
★ HCD04-250-XP25-SP07-02	25.0	25	-	105	56	183			
★ HCD04-260-XP25-SP07-02	26.0	25	-	109	56	187			
★ HCD04-270-XP25-SP07-02	27.0	25	-	113	56	191			
★ HCD04-280-XP25-SP09-02	28.0	25	-	117	60	202	SPGT090408	M3.5x8	T15
★ HCD04-290-XP32-SP09-02	29.0	32	-	121	60	206			
★ HCD04-300-XP32-SP09-02	30.0	32	-	125	60	210			
★ HCD04-310-XP32-SP09-02	31.0	32	-	129	60	214			
★ HCD04-320-XP32-SP09-02	32.0	32	-	133	60	218			
★ HCD04-330-XP32-SP09-02	33.0	32	-	137	60	222			
★ HCD04-340-XP40-SP11-02	34.0	40	-	141	70	241	SPGT110408	M4x10	
★ HCD04-350-XP40-SP11-02	35.0	40	-	145	70	245			
★ HCD04-360-XP40-SP11-02	36.0	40	-	149	70	249			
★ HCD04-370-XP40-SP11-02	37.0	40	-	153	70	253			
★ HCD04-380-XP40-SP11-02	38.0	40	-	157	70	257			
★ HCD04-390-XP40-SP11-02	39.0	40	-	161	70	261			
★ HCD04-400-XP40-SP11-02	40.0	40	-	165	70	265			
★ HCD04-410-XP40-SP11-02	41.0	40	-	169	70	269			
HCD04-420-XP40-SP14-02	42.0	40	-	173	70	283	SPGT140512	M5x13	T20
HCD04-430-XP40-SP14-02	43.0	40	-	177	70	287			
HCD04-440-XP40-SP14-02	44.0	40	-	181	70	291			
HCD04-450-XP40-SP14-02	45.0	40	-	185	70	295			
HCD04-460-XP40-SP14-02	46.0	40	-	189	70	299			
HCD04-470-XP40-SP14-02	47.0	40	-	193	70	303			
HCD04-480-XP40-SP14-02	48.0	40	-	197	70	307			
HCD04-490-XP40-SP14-02	49.0	40	-	201	70	311			
HCD04-500-XP40-SP14-02	50.0	40	-	205	70	315			

- 订货示例：1件 HCD04-230-XP25-SP07-02
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs HCD04-230-XP25-SP07-02
- Inserts need to be ordered separately
- " "indicates standing stock

浅孔钻 5D

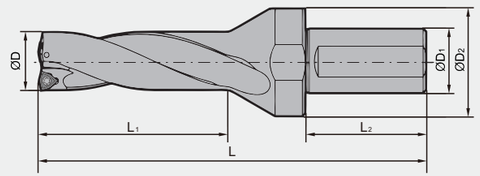
Shallow hole drill 5D



型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
★ HCD05-130-XP20-SP04-02	13.0	20	-	70	50	137	SPGT04T102	M1.8x4.0	T5
★ HCD05-140-XP20-SP04-02	14.0	20	-	75	50	142			
★ HCD05-150-XP20-SP05-02	15.0	20	-	80	50	147	SPGT050204	M2x4.3	T6
★ HCD05-160-XP20-SP05-02	16.0	20	-	85	50	152			
★ HCD05-170-XP25-SP05-02	17.0	25	-	90	56	168			
★ HCD05-180-XP25-SP06-02	18.0	25	-	95	56	173	SPGT060204	M2.2x5.5	
★ HCD05-190-XP25-SP06-02	19.0	25	-	100	56	178			
★ HCD05-200-XP25-SP06-02	20.0	25	-	105	56	183			
★ HCD05-210-XP25-SP06-02	21.0	25	-	110	56	188			
★ HCD05-220-XP25-SP07-02	22.0	25	-	115	56	193	SPGT07T308	M2.5x6.5	T8
★ HCD05-230-XP25-SP07-02	23.0	25	-	120	56	198			
★ HCD05-240-XP25-SP07-02	24.0	25	-	125	56	203			
★ HCD05-250-XP25-SP07-02	25.0	25	-	130	56	208			
★ HCD05-260-XP25-SP07-02	26.0	25	-	135	56	213			
★ HCD05-270-XP25-SP07-02	27.0	25	-	140	56	218			
★ HCD05-280-XP25-SP09-02	28.0	25	-	145	60	230	SPGT090408	M3.5x8	T15
★ HCD05-290-XP32-SP09-02	29.0	32	-	150	60	235			
★ HCD05-300-XP32-SP09-02	30.0	32	-	155	60	240			
★ HCD05-310-XP32-SP09-02	31.0	32	-	160	60	245			
★ HCD05-320-XP32-SP09-02	32.0	32	-	165	60	250			
★ HCD05-330-XP32-SP09-02	33.0	32	-	170	60	255			
★ HCD05-340-XP40-SP11-02	34.0	40	-	175	70	275	SPGT110408	M4x10	
★ HCD05-350-XP40-SP11-02	35.0	40	-	180	70	280			
★ HCD05-360-XP40-SP11-02	36.0	40	-	185	70	285			
★ HCD05-370-XP40-SP11-02	37.0	40	-	190	70	290			
★ HCD05-380-XP40-SP11-02	38.0	40	-	195	70	295			
★ HCD05-390-XP40-SP11-02	39.0	40	-	200	70	300			
★ HCD05-400-XP40-SP11-02	40.0	40	-	205	70	305			
★ HCD05-410-XP40-SP11-02	41.0	40	-	210	70	310			
HCD05-420-XP40-SP14-02	42.0	40	-	215	70	325	SPGT140512	M5x13	T20
HCD05-430-XP40-SP14-02	43.0	40	-	220	70	330			
HCD05-440-XP40-SP14-02	44.0	40	-	225	70	335			
HCD05-450-XP40-SP14-02	45.0	40	-	230	70	340			
HCD05-460-XP40-SP14-02	46.0	40	-	235	70	345			
HCD05-470-XP40-SP14-02	47.0	40	-	240	70	350			
HCD05-480-XP40-SP14-02	48.0	40	-	245	70	355			
HCD05-490-XP40-SP14-02	49.0	40	-	250	70	360			
HCD05-500-XP40-SP14-02	50.0	40	-	255	70	365			

- 订货示例：1件 HCD05-230-XP25-SP07-02
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs HCD05-230-XP25-SP07-02
- Inserts need to be ordered separately
- " "indicates standing stock

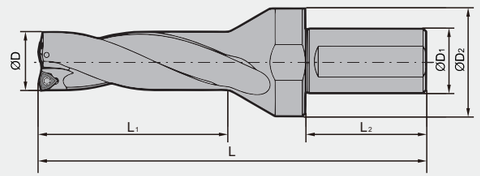
浅孔钻 2D Shallow hole drill 2D



型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
HCD02-160-XP20-WC03-02	16.0	20	25	35	50	102	WCMT030208	M2.5x6.5	T8
HCD02-170-XP25-WC03-02	17.0	25	32	37	56	111			
HCD02-180-XP25-WC03-02	18.0	25	32	39	56	113			
HCD02-190-XP25-WC03-02	19.0	25	32	41	56	115			
HCD02-200-XP25-WC03-02	20.0	25	32	43	56	117			
HCD02-210-XP25-WC04-02	21.0	25	32	45	56	119	WCMT040208		
HCD02-220-XP25-WC04-02	22.0	25	32	47	56	121			
HCD02-230-XP25-WC04-02	23.0	25	32	49	56	123			
HCD02-240-XP25-WC04-02	24.0	25	32	51	56	125			
HCD02-250-XP25-WC04-02	25.0	25	32	53	56	127			
HCD02-260-XP25-WC05-02	26.0	25	32	55	60	137	WCMT050308	M3x9	T10
HCD02-270-XP32-WC05-02	27.0	32	37	57	60	139			
HCD02-280-XP32-WC05-02	28.0	32	37	59	60	141			
HCD02-290-XP32-WC05-02	29.0	32	37	61	60	143			
HCD02-300-XP32-WC05-02	30.0	32	37	63	60	145			
HCD02-310-XP32-WC06-02	31.0	32	37	65	60	147	WCMT06T308		
HCD02-320-XP32-WC06-02	32.0	32	37	67	60	149			
HCD02-330-XP32-WC06-02	33.0	32	37	69	60	151			
HCD02-340-XP40-WC06-02	34.0	40	37	71	60	166			
HCD02-350-XP40-WC06-02	35.0	40	47	73	70	168			
HCD02-360-XP40-WC06-02	36.0	40	47	75	70	170			
HCD02-370-XP40-WC06-02	37.0	40	47	77	70	172			
HCD02-380-XP40-WC06-02	38.0	40	47	79	70	174			
HCD02-390-XP40-WC06-02	39.0	40	47	81	70	176			
HCD02-400-XP40-WC06-02	40.0	40	47	83	70	178			
HCD02-410-XP40-WC06-02	41.0	40	47	85	70	180			
HCD02-420-XP40-WC08-02	42.0	40	52	87	70	189	WCMT080412	M3.5x10.4	T15
HCD02-430-XP40-WC08-02	43.0	40	52	89	70	191			
HCD02-440-XP40-WC08-02	44.0	40	52	81	70	193			
HCD02-450-XP40-WC08-02	45.0	40	52	83	70	195			
HCD02-460-XP40-WC08-02	46.0	40	52	85	70	197			
HCD02-470-XP40-WC08-02	47.0	40	52	87	70	199			
HCD02-480-XP40-WC08-02	48.0	40	52	99	70	201			
HCD02-490-XP40-WC08-02	49.0	40	52	101	70	203			
HCD02-500-XP40-WC08-02	50.0	40	52	103	70	205			
HCD02-510-XP40-WC08-02	51.0	40	60	105	70	207			
HCD02-520-XP40-WC08-02	52.0	40	60	107	70	209			
HCD02-530-XP40-WC08-02	53.0	40	60	109	70	211			
HCD02-540-XP40-WC08-02	54.0	40	60	111	70	213			
HCD02-550-XP40-WC08-02	55.0	40	60	113	70	215			
HCD02-560-XP40-WC08-02	56.0	40	60	115	70	217			
HCD02-570-XP40-WC08-02	57.0	40	60	117	70	219			
HCD02-580-XP40-WC08-02	58.0	40	60	119	70	221			

- 订货示例：1件 HCD02-230-XP25-SP07-02 ● 刀片需要单独订购 ● “★”号表示常备库存
- Ordering Example:1pcs HCD02-230-XP25-SP07-02 ● Inserts need to be ordered separately
- " "indicates standing stock

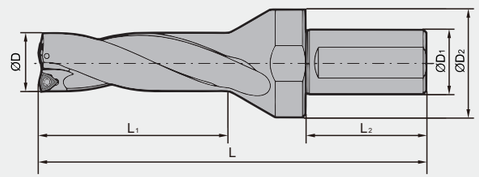
浅孔钻 3D Shallow hole drill 2D



型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
HCD03-160-XP20-WC03-02	16.0	20	25	52	50	119	WCMT030208	M2.5x6.5	T8
HCD03-170-XP25-WC03-02	17.0	25	32	55	56	128			
HCD03-180-XP25-WC03-02	18.0	25	32	58	56	131			
HCD03-190-XP25-WC03-02	19.0	25	32	61	56	134			
HCD03-200-XP25-WC03-02	20.0	25	32	54	56	137			
HCD03-210-XP25-WC04-02	21.0	25	32	57	56	140	WCMT040208		
HCD03-220-XP25-WC04-02	22.0	25	32	70	56	143			
HCD03-230-XP25-WC04-02	23.0	25	32	73	56	146			
HCD03-240-XP25-WC04-02	24.0	25	32	76	56	149			
HCD03-250-XP25-WC04-02	25.0	25	32	79	56	152			
HCD03-260-XP25-WC05-02	26.0	25	32	83	60	163	WCMT050308	M3x9	T10
HCD03-270-XP32-WC05-02	27.0	32	37	86	60	166			
HCD03-280-XP32-WC05-02	28.0	32	37	89	60	169			
HCD03-290-XP32-WC05-02	29.0	32	37	92	60	172			
HCD03-300-XP32-WC05-02	30.0	32	37	95	60	175			
HCD03-310-XP32-WC06-02	31.0	32	37	98	60	178	WCMT06T308		
HCD03-320-XP32-WC06-02	32.0	32	37	101	60	181			
HCD03-330-XP32-WC06-02	33.0	32	37	104	60	184			
HCD03-340-XP40-WC06-02	34.0	40	37	107	60	200			
HCD03-350-XP40-WC06-02	35.0	40	47	110	70	203			
HCD03-360-XP40-WC06-02	36.0	40	47	113	70	206			
HCD03-370-XP40-WC06-02	37.0	40	47	116	70	209			
HCD03-380-XP40-WC06-02	38.0	40	47	119	70	212			
HCD03-390-XP40-WC06-02	39.0	40	47	122	70	215			
HCD03-400-XP40-WC06-02	40.0	40	47	125	70	218			
HCD03-410-XP40-WC06-02	41.0	40	47	128	70	221			
HCD03-420-XP40-WC08-02	42.0	40	52	131	70	231	WCMT080412	M3.5x10.4	T15
HCD03-430-XP40-WC08-02	43.0	40	52	134	70	234			
HCD03-440-XP40-WC08-02	44.0	40	52	137	70	237			
HCD03-450-XP40-WC08-02	45.0	40	52	140	70	240			
HCD03-460-XP40-WC08-02	46.0	40	52	143	70	243			
HCD03-470-XP40-WC08-02	47.0	40	52	146	70	246			
HCD03-480-XP40-WC08-02	48.0	40	52	149	70	249			
HCD03-490-XP40-WC08-02	49.0	40	52	152	70	252			
HCD03-500-XP40-WC08-02	50.0	40	52	155	70	255			
HCD03-510-XP40-WC08-02	51.0	40	60	158	70	258			
HCD03-520-XP40-WC08-02	52.0	40	60	161	70	261			
HCD03-530-XP40-WC08-02	53.0	40	60	164	70	264			
HCD03-540-XP40-WC08-02	54.0	40	60	167	70	267			
HCD03-550-XP40-WC08-02	55.0	40	60	170	70	270			
HCD03-560-XP40-WC08-02	56.0	40	60	173	70	273			
HCD03-570-XP40-WC08-02	57.0	40	60	176	70	276			
HCD03-580-XP40-WC08-02	58.0	40	60	179	70	279			

- 订货示例：1件 HCD02-230-XP25-SP07-02 ● 刀片需要单独订购 ● “★”号表示常备库存
- Ordering Example:1pcs HCD02-230-XP25-SP07-02 ● Inserts need to be ordered separately
- " "indicates standing stock

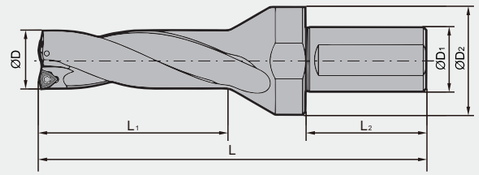
浅孔钻 4D Shallow hole drill 4D



型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
HCD04-160-XP20-WC03-02	16.0	20	25	67	50	134	WCMT030208	M2.5x6.5	T8
HCD04-170-XP25-WC03-02	17.0	25	32	71	56	145			
HCD04-180-XP25-WC03-02	18.0	25	32	75	56	149			
HCD04-190-XP25-WC03-02	19.0	25	32	79	56	153			
HCD04-200-XP25-WC03-02	20.0	25	32	83	56	157			
HCD04-210-XP25-WC04-02	21.0	25	32	87	56	161	WCMT040208		
HCD04-220-XP25-WC04-02	22.0	25	32	91	56	165			
HCD04-230-XP25-WC04-02	23.0	25	32	95	56	169			
HCD04-240-XP25-WC04-02	24.0	25	32	99	56	173			
HCD04-250-XP25-WC04-02	25.0	25	32	103	56	177			
HCD04-260-XP25-WC05-02	26.0	25	32	107	60	189	WCMT050308	M3x9	T10
HCD04-270-XP32-WC05-02	27.0	32	37	111	60	193			
HCD04-280-XP32-WC05-02	28.0	32	37	115	60	197			
HCD04-290-XP32-WC05-02	29.0	32	37	119	60	201			
HCD04-300-XP32-WC05-02	30.0	32	37	123	60	205			
HCD04-310-XP32-WC06-02	31.0	32	37	127	60	209	WCMT06T308		
HCD04-320-XP32-WC06-02	32.0	32	37	131	60	213			
HCD04-330-XP32-WC06-02	33.0	32	37	135	60	217			
HCD04-340-XP40-WC06-02	34.0	40	37	139	60	234			
HCD04-350-XP40-WC06-02	35.0	40	47	143	70	238			
HCD04-360-XP40-WC06-02	36.0	40	47	147	70	242			
HCD04-370-XP40-WC06-02	37.0	40	47	151	70	246			
HCD04-380-XP40-WC06-02	38.0	40	47	155	70	250			
HCD04-390-XP40-WC06-02	39.0	40	47	159	70	254			
HCD04-400-XP40-WC06-02	40.0	40	47	163	70	258			
HCD04-410-XP40-WC06-02	41.0	40	47	167	70	262			
HCD04-420-XP40-WC08-02	42.0	40	52	171	70	273	WCMT080412	M3.5x10.4	T15
HCD04-430-XP40-WC08-02	43.0	40	52	175	70	277			
HCD04-440-XP40-WC08-02	44.0	40	52	179	70	281			
HCD04-450-XP40-WC08-02	45.0	40	52	183	70	285			
HCD04-460-XP40-WC08-02	46.0	40	52	187	70	289			
HCD04-470-XP40-WC08-02	47.0	40	52	191	70	293			
HCD04-480-XP40-WC08-02	48.0	40	52	195	70	297			
HCD04-490-XP40-WC08-02	49.0	40	52	199	70	301			
HCD04-500-XP40-WC08-02	50.0	40	52	203	70	305			
HCD04-510-XP40-WC08-02	51.0	40	60	207	70	309			
HCD04-520-XP40-WC08-02	52.0	40	60	211	70	313			
HCD04-530-XP40-WC08-02	53.0	40	60	215	70	317			
HCD04-540-XP40-WC08-02	54.0	40	60	219	70	321			
HCD04-550-XP40-WC08-02	55.0	40	60	223	70	325			
HCD04-560-XP40-WC08-02	56.0	40	60	227	70	329			
HCD04-570-XP40-WC08-02	57.0	40	60	231	70	333			
HCD04-580-XP40-WC08-02	58.0	40	60	235	70	337			

- 订货示例：1件 HCD02-230-XP25-SP07-02
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs HCD02-230-XP25-SP07-02
- Inserts need to be ordered separately
- " "indicates standing stock

浅孔钻 5D Shallow hole drill 5D

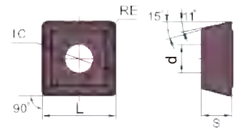


型 号 Model	尺寸Size(mm)						刀片 Inserts	螺钉 Screw	扳 手 Wrench
	ØD	ØD1	ØD2	L1	L2	L			
HCD04-160-XP20-WC03-02	16.0	20	25	83	50	151	WCMT030208	M2.5x6.5	T8
HCD04-170-XP25-WC03-02	17.0	25	32	88	56	162			
HCD04-180-XP25-WC03-02	18.0	25	32	93	56	167			
HCD04-190-XP25-WC03-02	19.0	25	32	98	56	172			
HCD04-200-XP25-WC03-02	20.0	25	32	103	56	177			
HCD04-210-XP25-WC04-02	21.0	25	32	108	56	182	WCMT040208		
HCD04-220-XP25-WC04-02	22.0	25	32	113	56	187			
HCD04-230-XP25-WC04-02	23.0	25	32	118	56	192			
HCD04-240-XP25-WC04-02	24.0	25	32	123	56	197			
HCD04-250-XP25-WC04-02	25.0	25	32	128	56	202			
HCD04-260-XP25-WC05-02	26.0	25	32	133	60	211	WCMT050308	M3x9	T9
HCD04-270-XP32-WC05-02	27.0	32	37	138	60	220			
HCD04-280-XP32-WC05-02	28.0	32	37	143	60	225			
HCD04-290-XP32-WC05-02	29.0	32	37	148	60	230			
HCD04-300-XP32-WC05-02	30.0	32	37	153	60	235			
HCD04-310-XP32-WC06-02	31.0	32	37	158	60	240	WCMT06T308		
HCD04-320-XP32-WC06-02	32.0	32	37	163	60	245			
HCD04-330-XP32-WC06-02	33.0	32	37	168	60	250			
HCD04-340-XP40-WC06-02	34.0	40	37	173	60	268			
HCD04-350-XP40-WC06-02	35.0	40	47	178	70	273			
HCD04-360-XP40-WC06-02	36.0	40	47	183	70	278			
HCD04-370-XP40-WC06-02	37.0	40	47	188	70	283			
HCD04-380-XP40-WC06-02	38.0	40	47	193	70	288			
HCD04-390-XP40-WC06-02	39.0	40	47	198	70	293			
HCD04-400-XP40-WC06-02	40.0	40	47	203	70	298			
HCD04-410-XP40-WC06-02	41.0	40	47	208	70	303			
HCD04-420-XP40-WC08-02	42.0	40	52	213	70	315	WCMT080412	M3.5x10.4	T15
HCD04-430-XP40-WC08-02	43.0	40	52	218	70	320			
HCD04-440-XP40-WC08-02	44.0	40	52	223	70	325			
HCD04-450-XP40-WC08-02	45.0	40	52	228	70	330			
HCD04-460-XP40-WC08-02	46.0	40	52	233	70	335			
HCD04-470-XP40-WC08-02	47.0	40	52	238	70	340			
HCD04-480-XP40-WC08-02	48.0	40	52	243	70	345			
HCD04-490-XP40-WC08-02	49.0	40	52	248	70	350			
HCD04-500-XP40-WC08-02	50.0	40	52	253	70	355			
HCD04-510-XP40-WC08-02	51.0	40	60	258	70	360			
HCD04-520-XP40-WC08-02	52.0	40	60	263	70	365			
HCD04-530-XP40-WC08-02	53.0	40	60	268	70	370			
HCD04-540-XP40-WC08-02	54.0	40	60	273	70	375			
HCD04-550-XP40-WC08-02	55.0	40	60	278	70	380			
HCD04-560-XP40-WC08-02	56.0	40	60	283	70	385			
HCD04-570-XP40-WC08-02	57.0	40	60	288	70	390			
HCD04-580-XP40-WC08-02	58.0	40	60	293	70	395			

- 订货示例：1件 HCD02-230-XP25-SP07-02
- 刀片需要单独订购
- “★”号表示常备库存
- Ordering Example:1pcs HCD02-230-XP25-SP07-02
- Inserts need to be ordered separately
- " "indicates standing stock

浅孔钻刀片

Shallow hole drill inserts

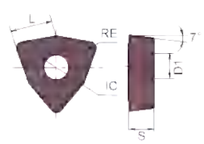


● 标准库存 Stock　○需预定 Available upon Order

型　号 Model		基本尺寸 Basic size					牌号 Brand
		L (mm)	Φ I.C (mm)	S (mm)	Φ d (mm)	RE (mm)	HMC
SPMT	04T102	4.2	4.2	2.38	2.0	0.2	●
	050204	5.0	5.0	2.38	2.2	0.4	●
	060204	6.15	6.15	2.38	2.6	0.4	●
	07T308	7.94	7.94	3.97	2.8	0.8	●
	090408	9.8	9.8	4.3	4.2	0.8	●
	110408	11.5	11.5	4.76	4.4	0.8	●
	140512	14.3	14.3	5.2	5.75	1.2	●

M类材料钻削性能好，刃口锋利、强度高，抗冲击性能更好，刀片满足加工粘性材料的要求，适用奥氏体不锈钢等粘性材料的加工

M-type materials have good drilling performance, sharp cutting edge, high strength, better impact resistance, and the blade meets the requirements for processing sticky materials, suitable for processing sticky materials such as austenitic stainless steel



● 标准库存 Stock　○需预定 Available upon Order

型　号 Model		基本尺寸 Basic size					牌号 Brand
		L (mm)	Φ I.C (mm)	S (mm)	Φ d (mm)	RE (mm)	HMC
WCMT	030208	3.8	5.56	2.38	2.8	0.8	●
	040208	4.3	6.35	2.38	3.1	0.8	●
	050308	5.4	7.94	3.18	3.2	0.8	●
	06T308	6.5	9.525	3.97	3.7	0.8	●
	080412	8.7	12.7	4.76	4.3	1.2	●

具有锋利的切削刃，有利于获得粗糙度较低的加工表面，应用于低负荷切削，主要适合软钢和铸铁加工

With sharp cutting edge, it is conducive to obtaining a machined surface with low roughness. It is used for low-load cutting and is mainly suitable for mild steel and cast iron processing.

螺纹车削刀片型号命名规则

Thread inserts naming rules

16	E	R	1.50	ISO	M	HMC
1	2	3	4	5	6	7

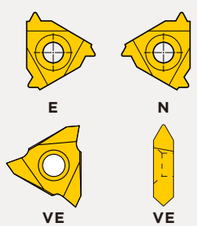
A

1 刀片尺寸 Inserts size

INSL (mm)	IC
06	3.97 mm = 5/32"
08	4.76 mm = 3/16"
11	6.35 mm = 1/4"
16	9.52 mm = 3/8"
22	12.70 mm = 1/2"
27	15.88 mm = 5/8"

2 应用 Application

E - External
N - Internal
VE - V-type



3 切削方向 Hand of tool

R - 右手 Right-hand
L - 左手 Left-hand
RL - 左右手 Right and left-hand

4 螺距 Pitch

全牙形 Full profile
数字范围 Value by number
0.35-9.mm (Thread pitch)
72-2 TPI (Threads per inch)

4 螺距 Pitch

V牙形 V-shaped teeth
字母范围 Range by letter

	mm (Thread pitch)	TPI (Threads per inch)
A	0.5-1.5mm	48-16
AG	0.5-3.0mm	48-8
G	1.75-3.0mm	14-8
N	3.5-5.0mm	7-5
Q	5.5-6.0mm	4.5-4
U	5.5-9.0mm	4.5-2.75

5 螺纹牙形 Thread standard

ISO 公制螺纹	– ISO metric
60 60° 通用螺纹	– Partial profile 60°
55 55° 通用螺纹	– Partial profile 55°
UN 统一协定螺纹	– American UN
W 惠氏螺纹	– Whitworth
NPT 美制椎管螺纹	– NPT
BSPT 英制椎管螺纹	– British BSPT
TR 标准梯形螺纹	– Trapeze DIN103
ACME 美制梯形螺纹	– ACME
STACME 美制短齿梯形螺纹	– Stub ACME
RD 消防食品机械圆螺纹	– Round DIN403
ABUT 美制锯齿螺纹	– American buttress
SAGE 德标锯齿螺纹	– Sagengewinde DIN51

6 类型 Type

M 磨制 –Grinding
□ 断屑槽 –Chipbreaker

7 牌号 Grades

HMA -通用材质，钢件首选 generally applicable,best for steel

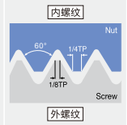
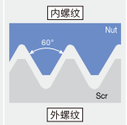
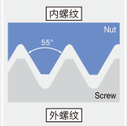
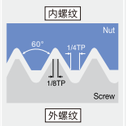
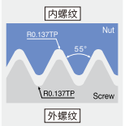
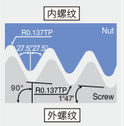
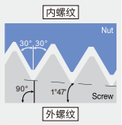
HMB -通用材质，软钢首选 generally applicable,best for soft steel

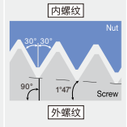
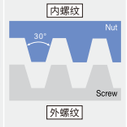
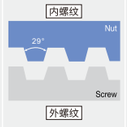
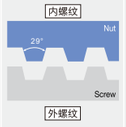
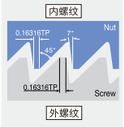
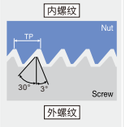
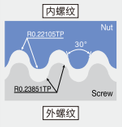
HMC -通用材质，不锈钢首选 generally applicable,best for stainless steel

HMN -通用材质，难加工首选 generally applicable,best for hard-to -process material

概要

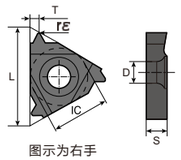
Thread inserts naming rules

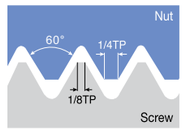
螺纹种类 call letters	公制	通用螺纹	通用螺纹	统一协定	惠氏	英制螺纹	美制螺纹
	IOS	60°	55°	UN	W	BSPT	NPT
螺纹形状 Description							
螺距 Pitch	mm	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch
页码 Page	P164-165	P166-167	P168-169	P170-171	P172-173	P174-175	P176-177
应用领域 Application	一般工业机械				燃气、水和管道螺纹		

螺纹种类 call letters	美制干密封螺纹	梯形螺纹	美制梯形螺纹	美制短锯齿梯形螺纹	美制锯齿螺纹	德标锯齿螺纹	消防食品机械圆螺纹
	NPTF	TR	ACME	STACME	ABUT	SAGE	RD
螺纹形状 Description							
螺距 Pitch	牙 / 英寸 Pitch/inch	mm	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch	牙 / 英寸 Pitch/inch	mm	牙 / 英寸 Pitch/inch
页码 Page	P-	P-	P-	P-	P-	P-	P-
应用领域 Application	燃气、水和管道螺纹	机械传动					食品和消防行业管接头螺纹

公制螺纹 ISO

外螺纹



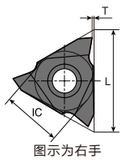


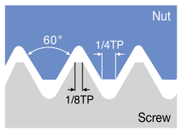
形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		mm							R	L	R	L	R	L	R	L
	11ER/L 0.50 ISO-M	0.50	6.35	0.6	11	3.2	3.05	0.07	●	○	○	○	○	○	○	○
	11ER/L 0.75 ISO-M	0.75	6.35	0.6	11	3.2	3.05	0.11	●	○	○	○	○	○	○	○
	11ER/L 1.00 ISO-M	1.00	6.35	0.7	11	3.2	3.05	0.14	●	○	○	○	○	○	○	○
	11ER/L 1.25 ISO-M	1.25	6.35	0.9	11	3.2	3.05	0.18	●	○	○	○	○	○	○	○
	11ER/L 1.50 ISO-M	1.50	6.35	1.0	11	3.2	3.05	0.22	●	○	○	○	○	○	○	○
	11ER/L 1.75 ISO-M	1.75	6.35	1.1	11	3.2	3.05	0.25	●	○	○	○	○	○	○	○
	16ER/L 0.50 ISO-M	0.50	9.525	0.6	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	16ER/L 0.75 ISO-M	0.75	9.525	0.6	16	4.0	3.52	0.11	●	○	●	○	●	○	●	○
	16ER/L 1.00 ISO-M	1.00	9.525	0.7	16	4.0	3.52	0.14	●	○	●	○	●	○	●	○
	16ER/L 1.25 ISO-M	1.25	9.525	0.9	16	4.0	3.52	0.18	●	○	●	○	●	○	●	○
	16ER/L 1.50 ISO-M	1.50	9.525	1.0	16	4.0	3.52	0.22	●	○	●	○	●	○	●	○
	16ER/L 1.75 ISO-M	1.75	9.525	1.2	16	4.0	3.52	0.25	●	○	●	○	●	○	●	○
	16ER/L 2.00 ISO-M	2.00	9.525	1.3	16	4.0	3.52	0.29	●	○	●	○	●	○	●	○
	16ER/L 2.50 ISO-M	2.50	9.525	1.5	16	4.0	3.52	0.36	●	○	●	○	●	○	●	○
	16ER/L 3.00 ISO-M	3.00	9.525	1.6	16	4.0	3.52	0.43	●	○	●	○	●	○	●	○
	22ER/L 3.50 ISO-M	3.50	12.7	2.3	22	5.0	4.65	0.51	●	○	●	○	●	○	●	○
	22ER/L 4.00 ISO-M	4.00	12.7	2.3	22	5.0	4.65	0.58	●	○	●	○	●	○	●	○
	22ER/L 4.50 ISO-M	4.50	12.7	2.4	22	5.0	4.65	0.65	●	○	●	○	●	○	●	○
	22ER/L 5.00 ISO-M	5.00	12.7	2.5	22	5.0	4.65	0.72	●	○	●	○	●	○	●	○
	22ER/L 5.50 ISO-M	5.50	12.7	2.7	22	5.0	4.65	0.79	●	○	●	○	●	○	●	○
	22ER/L 6.00 ISO-M	6.00	12.7	2.9	22	5.0	4.65	0.87	●	○	●	○	●	○	●	○
	16ER/L 1.00 ISO	1.00	9.525	0.7	16	4.0	3.52	0.14	●				●	○	●	○
	16ER/L 1.25 ISO	1.25	9.525	0.9	16	4.0	3.52	0.18	●				●	○	●	○
	16ER/L 1.50 ISO	1.50	9.525	1.0	16	4.0	3.52	0.22	●				●	○	●	○
	16ER/L 1.75 ISO	1.75	9.525	1.2	16	4.0	3.52	0.25	●				●	○	●	○
	16ER/L 2.00 ISO	2.00	9.525	1.3	16	4.0	3.52	0.29	●				●	○	●	○
	16ER/L 2.50 ISO	2.50	9.525	1.5	16	4.0	3.52	0.36	●				●	○	●	○
	16ER/L 3.00 ISO	3.00	9.525	1.6	16	4.0	3.52	0.43	●				●	○	●	○

● 标准库存 ○ 可生产牌号

公制螺纹 ISO

外螺纹



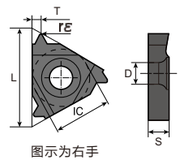


形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		mm							R	L	R	L	R	L	R	L
	16VER 1.00 ISO-M	1.00	9.525	0.7	16	4.0	3.65	0.14	●	○					●	○
	16VER 1.50 ISO-M	1.50	9.525	1.0	16	4.0	3.65	0.22	●	○					●	○
	16VER 2.00 ISO-M	2.00	9.525	1.3	16	4.0	3.65	0.25	●	○					●	○
	16VER 2.50 ISO-M	2.50	9.525	1.5	16	4.0	3.65	0.36	●	○					●	○
	16VER 3.00 ISO-M	3.00	9.525	1.6	16	4.0	3.65	0.43	●	○					●	○
	22VER 3.50 ISO-M	3.50	12.7	2.0	22	5.0	4.76	0.51	●	○					●	○
	22VER 4.00 ISO-M	4.00	12.7	2.0	22	5.0	4.76	0.58	●	○					●	○
	22VER 5.00 ISO-M	5.00	12.7	2.4	22	5.0	4.76	0.72	●	○					●	○
	27VER 6.00 ISO-M	6.00	15.857	2.7	27	6.35	6.4	0.87	○	○					○	○

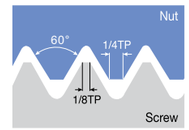
● 标准库存 ○ 可生产牌号

公制螺纹 ISO

内螺纹



图示为右手

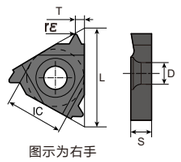


形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		mm							R	L	R	L	R	L	R	L
	06NR/L 0.50 ISO-M	0.50	3.97	0.4	6	2.1	1.91	0.04	●							
	06NR/L 0.75 ISO-M	0.75	3.97	0.5	6	2.1	1.91	0.05	●							
	06NR/L 1.00 ISO-M	1.00	3.97	0.6	6	2.1	1.91	0.07	●							
	06NR/L 1.25 ISO-M	1.25	3.97	0.7	6	2.1	1.91	0.09	●							
	08NR/L 0.50 ISO-M	0.50	4.76	0.4	8	2.4	2.38	0.04	●	○	○	○	○	○	○	○
	08NR/L 0.75 ISO-M	0.75	4.76	0.5	8	2.4	2.38	0.05	●	○	○	○	○	○	○	○
	08NR/L 1.00 ISO-M	1.00	4.76	0.6	8	2.4	2.38	0.07	●	○	○	○	○	○	○	○
	08NR/L 1.25 ISO-M	1.25	4.76	0.7	8	2.4	2.38	0.09	●	○	○	○	○	○	○	○
	08NR/L 1.75 ISO-M	1.75	4.76	0.9	8	2.4	2.38	0.11	●	○	○	○	○	○	○	○
	11NR/L 0.50 ISO-M	0.50	6.35	0.4	11	3.2	3.05	0.04	●	○	●	○	●	○	●	○
	11NR/L 0.75 ISO-M	0.75	6.35	0.5	11	3.2	3.05	0.05	●	○	●	○	●	○	●	○
	11NR/L 1.00 ISO-M	1.00	6.35	0.6	11	3.2	3.05	0.07	●	○	●	○	●	○	●	○
	11NR/L 1.25 ISO-M	1.25	6.35	0.7	11	3.2	3.05	0.09	●	○	●	○	●	○	●	○
	11NR/L 1.50 ISO-M	1.50	6.35	0.9	11	3.2	3.05	0.11	●	○	●	○	●	○	●	○
	11NR/L 1.75 ISO-M	1.75	6.35	0.9	11	3.2	3.05	0.13	●	○	●	○	●	○	●	○
	11NR/L 2.00 ISO-M	2.00	6.35	1.0	11	3.2	3.05	0.14	●	○	●	○	●	○	●	○
	16NR/L 0.50 ISO-M	0.50	9.525	0.4	16	4.0	3.52	0.04	●	○	●	○	●	○	●	○
	16NR/L 0.75 ISO-M	0.75	9.525	0.5	16	4.0	3.52	0.05	●	○	●	○	●	○	●	○
	16NR/L 1.00 ISO-M	1.00	9.525	0.6	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	16NR/L 1.25 ISO-M	1.25	9.525	0.7	16	4.0	3.52	0.09	●	○	●	○	●	○	●	○
	16NR/L 1.50 ISO-M	1.50	9.525	0.9	16	4.0	3.52	0.11	●	○	●	○	●	○	●	○
	16NR/L 1.75 ISO-M	1.75	9.525	0.9	16	4.0	3.52	0.13	●	○	●	○	●	○	●	○
	16NR/L 2.00 ISO-M	2.00	9.525	1.0	16	4.0	3.52	0.14	●	○	●	○	●	○	●	○
	16NR/L 2.50 ISO-M	2.50	9.525	1.5	16	4.0	3.52	0.18	●	○	●	○	●	○	●	○
	16NR/L 3.00 ISO-M	3.00	9.525	1.5	16	4.0	3.52	0.22	●	○	●	○	●	○	●	○
	22NR/L 3.50 ISO-M	3.50	12.7	2.3	22	5.0	4.65	0.25	●	○	●	○	●	○	●	○
	22NR/L 4.00 ISO-M	4.00	12.7	2.3	22	5.0	4.65	0.29	●	○	●	○	●	○	●	○
	22NR/L 4.50 ISO-M	4.50	12.7	2.3	22	5.0	4.65	0.32	●	○	●	○	●	○	●	○
	22NR/L 5.00 ISO-M	5.00	12.7	2.5	22	5.0	4.65	0.36	●	○	●	○	●	○	●	○
	22NR/L 5.50 ISO-M	5.50	12.7	2.5	22	5.0	4.65	0.40	●	○	●	○	●	○	●	○
	22NR/L 6.00 ISO-M	6.00	12.7	2.5	22	5.0	4.65	0.43	●	○	●	○	●	○	●	○

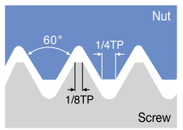
● 标准库存 ○ 可生产牌号

公制螺纹 ISO

内螺纹



图示为右手

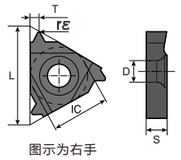


形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		mm							R	L	R	L	R	L	R	L
	11NR/L 1.00 ISO	1.00	6.35	0.6	11	3.2	3.05	0.07	●	○			●	○	●	○
	11NR/L 1.25 ISO	1.25	6.35	0.7	11	3.2	3.05	0.09	●	○			●	○	●	○
	11NR/L 1.50 ISO	1.50	6.35	0.9	11	3.2	3.05	0.11	●	○			●	○	●	○
	11NR/L 1.75 ISO	1.75	6.35	0.9	11	3.2	3.05	0.13	●	○			●	○	●	○
	11NR/L 2.00 ISO	2.00	6.35	1.0	11	3.2	3.05	0.14	●	○			●	○	●	○
	16NR/L 1.00 ISO	1.00	9.525	0.6	16	4.0	3.52	0.07	●	○			●	○	●	○
	16NR/L 1.25 ISO	1.25	9.525	0.7	16	4.0	3.52	0.09	●	○			●	○	●	○
	16NR/L 1.50 ISO	1.50	9.525	0.9	16	4.0	3.52	0.11	●	○			●	○	●	○
	16NR/L 1.75 ISO	1.75	9.525	0.9	16	4.0	3.52	0.13	●	○			●	○	●	○
	16NR/L 2.00 ISO	2.00	9.525	1.0	16	4.0	3.52	0.14	●	○			●	○	●	○
	16NR/L 2.50 ISO	2.50	9.525	1.5	16	4.0	3.52	0.18	●	○			●	○	●	○
	16NR/L 3.00 ISO	3.00	9.525	1.5	16	4.0	3.52	0.22	●	○			●	○	●	○
	22NR/L 3.50 ISO	3.50	12.7	2.3	22	5.0	4.65	0.25	●	○			●	○	●	○
	22NR/L 4.00 ISO	4.00	12.7	2.3	22	5.0	4.65	0.29	●	○			●	○	●	○
	22NR/L 4.50 ISO	4.50	12.7	2.3	22	5.0	4.65	0.32	●	○			●	○	●	○
	22NR/L 5.00 ISO	5.00	12.7	2.5	22	5.0	4.65	0.36	●	○			●	○	●	○
	22NR/L 5.50 ISO	5.50	12.7	2.5	22	5.0	4.65	0.40	●	○			●	○	●	○
	22NR/L 6.00 ISO	6.00	12.7	2.5	22	5.0	4.65	0.43	●	○			●	○	●	○

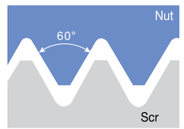
● 标准库存 ○ 可生产牌号

通用螺纹

外螺纹



图示为右手

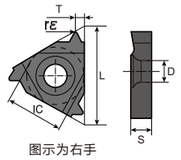


形状 Description	型号 Model	螺距 Pitch		尺寸 Size(mm)						牌号 Grade							
				IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		mm	TPI							R	L	R	L	R	L	R	L
	11ER/L A60 -M	0.5-1.5	48-16	6.35	0.9	11	3.2	3.05	0.07	●	○	○	○	○	○	○	○
	16ER/L A60 -M	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	16ER/L G60 -M	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○	●	○	●	○	●	○
	16ER/L AG60 -M	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	22ER/L N60 -M	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○	●	○	●	○	●	○
	16ER/L A60	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○			●	○	●	○
	16ER/L G60	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○			●	○	●	○
	16ER/L AG60	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○			●	○	●	○
	22ER/L N60	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○			●	○	●	○
	11ER/L A55 -M	0.5-1.5	48-16	6.35	0.9	11	3.2	3.05	0.07	●	○	○	○	○	○	○	○
	16ER/L A55 -M	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	16ER/L G55 -M	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○	●	○	●	○	●	○
	16ER/L AG55 -M	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	22ER/L N55 -M	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○	●	○	●	○	●	○
	16ER/L A55	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○			●	○	●	○
	16ER/L G55	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○			●	○	●	○
	16ER/L AG55	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○			●	○	●	○
	22ER/L N55	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○			●	○	●	○

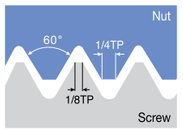
● 标准库存 ○ 可生产牌号

通用螺纹

内螺纹



图示为右手

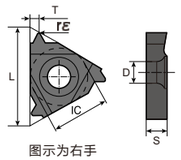


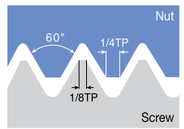
形状 Description	型号 Model	螺距 Pitch		尺寸 Size(mm)						牌号 Grade							
				IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		mm	TPI							R	L	R	L	R	L	R	L
	06NR/L A60 -M	0.5-1.25	48-16	3.97	0.6	6	2.1	1.91	0.07	●	○	○	○	○	○	○	○
	08NR/L A60 -M	0.5-1.5	48-16	4.76	0.7	8	2.4	2.38	0.07	●	○	○	○	○	○	○	○
	11NR/L A60 -M	0.5-1.5	48-16	6.35	0.9	11	3.2	3.05	0.07	●	○	○	○	○	○	○	○
	16NR/L A60 -M	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	16NR/L G60 -M	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○	●	○	●	○	●	○
	16NR/L AG60 -M	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	22NR/L N60 -M	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○	●	○	●	○	●	○
	16NR/L A60	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○			●	○	●	○
	16NR/L G60	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○			●	○	●	○
	16NR/L AG60	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○			●	○	●	○
	22NR/L N60	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○			●	○	●	○
	06NR/L A55 -M	0.5-1.25	48-16	3.97	0.6	6	2.1	1.91	0.07	●	○	○	○	○	○	○	○
	08NR/L A55 -M	0.5-1.5	48-16	4.76	0.7	8	2.4	2.38	0.07	●	○	○	○	○	○	○	○
	11NR/L A55 -M	0.5-1.5	48-16	6.35	0.9	11	3.2	3.05	0.07	●	○	○	○	○	○	○	○
	16NR/L A55 -M	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	16NR/L G55 -M	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○	●	○	●	○	●	○
	16NR/L AG55 -M	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○	●	○	●	○	●	○
	22NR/L N55 -M	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○	●	○	●	○	●	○
	16NR/L A55	0.5-1.5	48-16	9.525	0.9	16	4.0	3.52	0.07	●	○			●	○	●	○
	16NR/L G55	1.75-3.0	18-8	9.525	1.7	16	4.0	3.52	0.25	●	○			●	○	●	○
	16NR/L AG55	0.5-3.0	48-8	9.525	1.7	16	4.0	3.52	0.07	●	○			●	○	●	○
	22NR/L N55	3.5-5.0	7-5	12.7	2.5	22	5.0	4.65	0.4	●	○			●	○	●	○

● 标准库存 ○ 可生产牌号

统一协定 UN

外螺纹



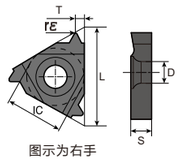


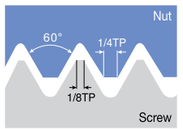
形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	16ER/L 24UN -M	24	9.525	0.8	16	4.0	3.52	0.16	●	○	●	○	●	○		
	16ER/L 20UN -M	20	9.525	0.8	16	4.0	3.52	0.18	●	○	●	○	●	○		
	16ER/L 18UN -M	18	9.525	0.8	16	4.0	3.52	0.20	●	○	●	○	●	○		
	16ER/L 16UN -M	16	9.525	1.0	16	4.0	3.52	0.23	●	○	●	○	●	○		
	16ER/L 14UN -M	14	9.525	1.2	16	4.0	3.52	0.26	●	○	●	○	●	○		
	16ER/L 12UN -M	12	9.525	1.2	16	4.0	3.52	0.30	●	○	●	○	●	○		
	16ER/L 10UN -M	10	9.525	1.4	16	4.0	3.52	0.36	●	○	●	○	●	○		
	16ER/L 8UN -M	8	9.525	1.6	16	4.0	3.52	0.46	●	○	●	○	●	○		
	16ER/L 16UN	16	9.525	1.0	16	4.0	3.52	0.23			○	○	●	○	●	○
	16ER/L 14UN	14	9.525	1.2	16	4.0	3.52	0.26			○	○	●	○	●	○
	16ER/L 12UN	12	9.525	1.2	16	4.0	3.52	0.30			○	○	●	○	●	○

● 标准库存 ○ 可生产牌号

统一协定UN

内螺纹



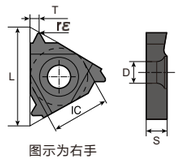


形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	11NR/L 20UN -M	20	6.35	0.8	11	3.2	3.05	0.18	●	○	●	○	●	○		
	11NR/L 18UN -M	18	6.35	0.8	11	3.2	3.05	0.20	●	○	●	○	●	○		
	11NR/L 16UN -M	16	6.35	0.8	11	3.2	3.05	0.23	●	○	●	○	●	○		
	16NR/L 24UN -M	24	9.525	0.8	16	4.0	3.52	0.16	●	○	●	○	●	○		
	16NR/L 20UN -M	20	9.525	0.8	16	4.0	3.52	0.18	●	○	●	○	●	○		
	16NR/L 18UN -M	18	9.525	0.8	16	4.0	3.52	0.20	●	○	●	○	●	○		
	16NR/L 16UN -M	16	9.525	1.0	16	4.0	3.52	0.23	●	○	●	○	●	○		
	16NR/L 14UN -M	14	9.525	1.2	16	4.0	3.52	0.26	●	○	●	○	●	○		
	16NR/L 12UN -M	12	9.525	1.2	16	4.0	3.52	0.30	●	○	●	○	●	○		
	16NR/L 10UN -M	10	9.525	1.4	16	4.0	3.52	0.36	●	○	●	○	●	○		
	16NR/L 8UN -M	8	9.525	1.6	16	4.0	3.52	0.46	●	○	●	○	●	○		
	16NR/L 16UN	16	9.525	1.0	16	4.0	3.52	0.23			○	○	●	○	●	○
	16NR/L 14UN	14	9.525	1.2	16	4.0	3.52	0.26			○	○	●	○	●	○
	16NR/L 12UN	12	9.525	1.2	16	4.0	3.52	0.30			○	○	●	○	●	○

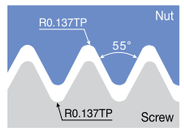
● 标准库存 ○ 可生产牌号

惠氏螺纹 W

外螺纹



图示为右手

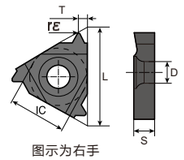


形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	11ER/L 19W -M	19	6.35	1.0	11	3.2	3.05	0.19	○	○	○	○	○	○		
	11ER/L 14W -M	14	6.35	1.0	11	3.2	3.05	0.25	○	○	○	○	○	○		
	11ER/L 11W -M	11	6.35	1.0	11	3.2	3.05	0.32	○	○	○	○	○	○		
	16ER/L 28W -M	28	9.525	0.9	16	4.0	3.52	0.13	●	○	○	○	○	○		
	16ER/L 24W -M	24	9.525	0.9	16	4.0	3.52	0.15	●	○	○	○	○	○		
	16ER/L 20W -M	20	9.525	0.9	16	4.0	3.52	0.18	●	○	○	○	○	○		
	16ER/L 19W -M	19	9.525	1.0	16	4.0	3.52	0.19	●	○	●	○	●	○		
	16ER/L 18W -M	18	9.525	1.0	16	4.0	3.52	0.2	●	○	●	○	●	○		
	16ER/L 16W -M	16	9.525	1.0	16	4.0	3.52	0.22	●	○	●	○	●	○		
	16ER/L 14W -M	14	9.525	1.0	16	4.0	3.52	0.25	●	○	●	○	●	○		
	16ER/L 12W -M	12	9.525	1.0	16	4.0	3.52	0.29	●	○	●	○	●	○		
	16ER/L 11W -M	11	9.525	1.0	16	4.0	3.52	0.32	●	○	●	○	●	○		
	16ER/L 10W -M	10	9.525	1.4	16	4.0	3.52	0.35	●	○	●	○	●	○		
	16ER/L 9W -M	9	9.525	1.4	16	4.0	3.52	0.39	●	○	●	○	●	○		
	16ER/L 8W -M	8	9.525	1.7	16	4.0	3.52	0.44	●	○	●	○	●	○		
	22ER/L 6W -M	6	12.7	2.4	22	5.0	4.65	0.6	●	○	○	○	○	○		
	22ER/L 5W -M	5	12.7	2.6	22	5.0	4.65	0.7	●	○	○	○	○	○		
	16ER/L 14W	14	9.525	1.0	16	4.0	3.52	0.25	●	○	○	○	●	○	●	○
	16ER/L 11W	11	9.525	1.0	16	4.0	3.52	0.32	●	○	○	○	●	○	●	○

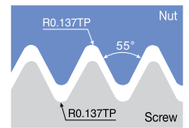
● 标准库存 ○ 可生产牌号

惠氏螺纹 W

内螺纹



图示为右手

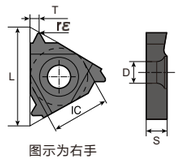


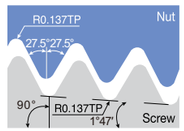
形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	11NR/L 19W -M	19	6.35	1.0	11	3.2	3.05	0.19	○	○	○	○	○	○		
	11NR/L 14W -M	14	6.35	1.0	11	3.2	3.05	0.25	○	○	○	○	○	○		
	11NR/L 11W -M	11	6.35	1.0	11	3.2	3.05	0.32	○	○	○	○	○	○		
	16NR/L 28W -M	28	9.525	0.9	16	4.0	3.52	0.13	●	○	○	○	○	○		
	16NR/L 24W -M	24	9.525	0.9	16	4.0	3.52	0.15	●	○	○	○	○	○		
	16NR/L 20W -M	20	9.525	0.9	16	4.0	3.52	0.18	●	○	○	○	○	○		
	16NR/L 19W -M	19	9.525	1.0	16	4.0	3.52	0.19	●	○	●	○	●	○		
	16NR/L 18W -M	18	9.525	1.0	16	4.0	3.52	0.2	●	○	●	○	●	○		
	16NR/L 16W -M	16	9.525	1.0	16	4.0	3.52	0.22	●	○	●	○	●	○		
	16NR/L 14W -M	14	9.525	1.0	16	4.0	3.52	0.25	●	○	●	○	●	○		
	16NR/L 12W -M	12	9.525	1.0	16	4.0	3.52	0.29	●	○	●	○	●	○		
	16NR/L 11W -M	11	9.525	1.0	16	4.0	3.52	0.32	●	○	●	○	●	○		
	16NR/L 10W -M	10	9.525	1.4	16	4.0	3.52	0.35	●	○	●	○	●	○		
	16NR/L 9W -M	9	9.525	1.4	16	4.0	3.52	0.39	●	○	●	○	●	○		
	16NR/L 8W -M	8	9.525	1.7	16	4.0	3.52	0.44	●	○	●	○	●	○		
	22NR/L 6W -M	6	12.7	2.4	22	5.0	4.65	0.6	●	○	○	○	○	○		
	22NR/L 5W -M	5	12.7	2.6	22	5.0	4.65	0.7	●	○	○	○	○	○		
	16NR/L 14W	14	9.525	1.0	16	4.0	3.52	0.25	●	○	○	○	●	○	●	○
	16NR/L 11W	11	9.525	1.0	16	4.0	3.52	0.32	●	○	○	○	●	○	●	○

● 标准库存 ○ 可生产牌号

英制螺纹 BSPT

外螺纹



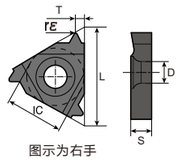


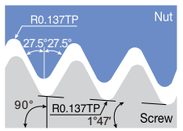
形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	16ER/L 28BSPT -M	28	9.525	1.0	16	4.0	3.52	0.13	●	○	●	○	●	○		
	16ER/L 19BSPT -M	19	9.525	1.0	16	4.0	3.52	0.19	●	○	●	○	●	○		
	16ER/L 14BSPT -M	14	9.525	1.0	16	4.0	3.52	0.25	●	○	●	○	●	○		
	16ER/L 11BSPT -M	11	9.525	1.0	16	4.0	3.52	0.32	●	○	●	○	●	○		
	16ER/L 28BSPT	28	9.525	1.0	16	4.0	3.52	0.13	●	○	●	○	●	○	●	○
	16ER/L 19BSPT	19	9.525	1.0	16	4.0	3.52	0.19	●	○	○	○	●	○	●	○
	16ER/L 14BSPT	14	9.525	1.0	16	4.0	3.52	0.25	●	○	○	○	●	○	●	○
	16ER/L 11BSPT	11	9.525	1.0	16	4.0	3.52	0.32	●	○	○	○	●	○	●	○

● 标准库存 ○ 可生产牌号

英制螺纹BSPT

内螺纹



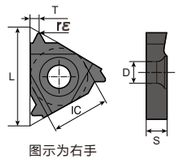


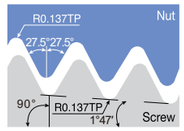
形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	11NR/L 19BSPT -M	19	6.35	1.0	11	3.2	3.05	0.13	●	○	●	○	●	○		
	11NR/L 14BSPT -M	14	6.35	1.0	11	3.2	3.05	0.19	●	○	●	○	●	○		
	11NR/L 11BSPT -M	11	6.35	1.0	11	3.2	3.05	0.25	●	○	●	○	●	○		
	16NR/L 28BSPT -M	28	9.525	1.0	16	4.0	3.52	0.13	●	○	●	○	●	○		
	16NR/L 19BSPT -M	19	9.525	1.0	16	4.0	3.52	0.19	●	○	●	○	●	○		
	16NR/L 14BSPT -M	14	9.525	1.0	16	4.0	3.52	0.25	●	○	●	○	●	○		
	16NR/L 11BSPT -M	11	9.525	1.0	16	4.0	3.52	0.32	●	○	●	○	●	○		
	16NR/L 28BSPT	28	9.525	1.0	16	4.0	3.52	0.13	●	○	●	○	●	○		
	16NR/L 19BSPT	19	9.525	1.0	16	4.0	3.52	0.19	●	○	○	○	●	○	●	○
	16NR/L 14BSPT	14	9.525	1.0	16	4.0	3.52	0.25	●	○	○	○	●	○	●	○
	16NR/L 11BSPT	11	9.525	1.0	16	4.0	3.52	0.32	●	○	○	○	●	○	●	○

● 标准库存 ○ 可生产牌号

美制螺纹 NPT

外螺纹



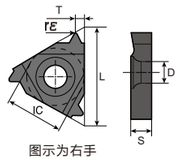


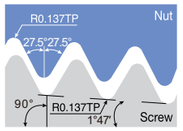
形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	16ER/L 27NPT -M	27	9.525	1.0	16	4.0	3.52	0.04	●	○	●	○	●	○		
	16ER/L 18NPT -M	18	9.525	1.0	16	4.0	3.52	0.06	●	○	●	○	●	○		
	16ER/L 14NPT -M	14	9.525	1.3	16	4.0	3.52	0.07	●	○	●	○	●	○		
	16ER/L 11.5NPT -M	11.5	9.525	1.4	16	4.0	3.52	0.09	●	○	●	○	●	○		
	16ER/L 8NPT -M	8	9.525	1.5	16	4.0	3.52	0.12	●	○	●	○	●	○		
	16ER/L 27NPT	27	9.525	1.0	16	4.0	3.52	0.04	●	○	○	○	●	○	●	○
	16ER/L 18NPT	18	9.525	1.0	16	4.0	3.52	0.06	●	○	○	○	●	○	●	○
	16ER/L 14NPT	14	9.525	1.3	16	4.0	3.52	0.07	●	○	○	○	●	○	●	○
	16ER/L 11.5NPT	11.5	9.525	1.4	16	4.0	3.52	0.09	●	○	○	○	●	○	●	○
	16ER/L 8NPT	8	9.525	1.5	16	4.0	3.52	0.12	●	○	○	○	●	○	●	○

● 标准库存 ○ 可生产牌号

美制螺纹NPT

内螺纹





形状 Description	型号 Model	螺距 Pitch	尺寸 Size(mm)						牌号 Grade							
			IC	T	L	D	S	rε	HMA		HMB		HMC		HMN	
		TPI							R	L	R	L	R	L	R	L
	11NR/L 18NPT -M	18	6.35	1.0	11	3.2	3.05	0.06	●	○	●	○	●	○		
	11NR/L 14NPT -M	14	6.35	1.0	11	3.2	3.05	0.07	●	○	●	○	●	○		
	16NR/L 27NPT -M	27	9.525	1.0	16	4.0	3.52	0.04	●	○	●	○	●	○		
	16NR/L 18NPT -M	18	9.525	1.0	16	4.0	3.52	0.06	●	○	●	○	●	○		
	16NR/L 14NPT -M	14	9.525	1.3	16	4.0	3.52	0.07	●	○	●	○	●	○		
	16NR/L 11.5NPT -M	11.5	9.525	1.4	16	4.0	3.52	0.09	●	○	●	○	●	○		
	16NR/L 8NPT -M	8	9.525	1.5	16	4.0	3.52	0.12	●	○	●	○	●	○		
	16NR/L 27NPT	27	9.525	1.0	16	4.0	3.52	0.04	●	○	●	○	●	○	●	○
	16NR/L 18NPT	18	9.525	1.0	16	4.0	3.52	0.06	●	○	○	○	●	○	●	○
	16NR/L 14NPT	14	9.525	1.3	16	4.0	3.52	0.07	●	○	○	○	●	○	●	○
	16NR/L 11.5NPT	11.5	9.525	1.4	16	4.0	3.52	0.09	●	○	○	○	●	○	●	○
	16NR/L 8NPT	8	9.525	1.5	16	4.0	3.52	0.12	●	○	○	○	●	○	●	○

● 标准库存 ○ 可生产牌号

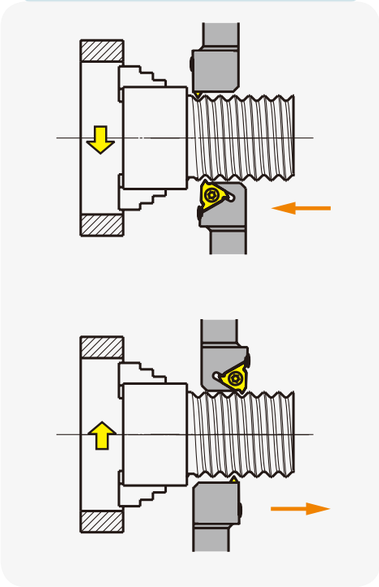
螺纹刀具加工方式

Machining method of threading tools

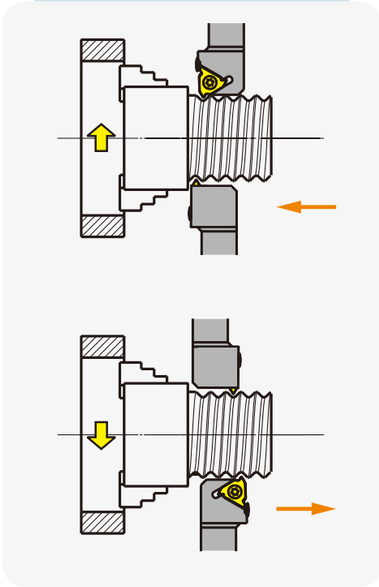
Please follow the following steps to get the best threading result:

1. **Select proper thread machining method.**
2. **Define helical angle and select shim.**
3. **Select proper insert and tool holder size.**
4. **By checking reference table of standard threading programs, select feasible cutting parameters.**
5. **Select feed way.**

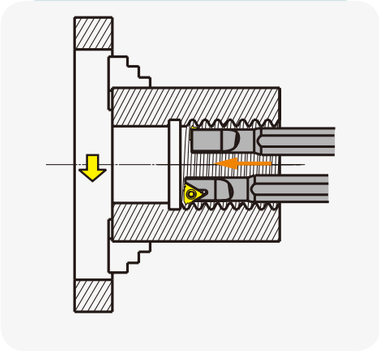
External threading machining (Right thread)



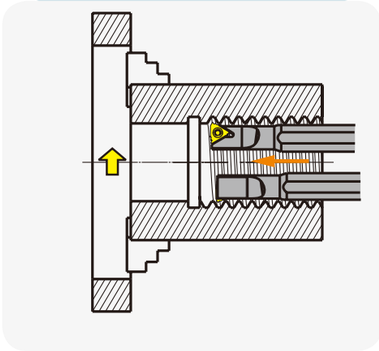
External threading machining (Left thread)



Internal threading machining (Right thread)



Internal threading machining (Left thread)



决定螺旋升角，选择刀垫

Decide helical angle and select shim

The clearance angle of threading inserts is actually along the edge (flank). This has significant effect on heat diffusion, spread of abrasion as well as tool life, security and pitch quality. The clearance angle of threading pitch on clearance face is determined by thread helical angle. These two angles are similar to each other to some extent. If inclined angle of insert is different from the helical angle, then the clearance angle won't be the same either.
The helical angle of pitch has to be the same with the inclined angle of insert to prevent over wearing on the clearance face which could affect tool life. the helical angle is calculated as below:

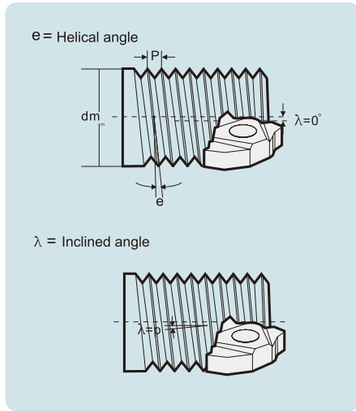
$$e = \arctan \frac{p}{d_2 \times \pi}$$

P= Pitch
d_2= pitch diameter
The most common inclined angle is 1°. MT standard shim and its inclined angle is also 1°.
Calculation of clearance angle:
Clearance angle is calculated as below:

$$\beta = \arctan(\tan\theta \times \tan\alpha)$$

2θ=Thread profile angle
α=The rake angle of external standard threading tools is 10°; the rake angle of internal standard threading tools is 15°.

The shim has to be changed when helical angle of thread is ≤ clearance angle of tool, which could cause intervene on insert flank.
Please change the shim to adjust the difference between helical angle of thread and inclined angle of shim to be within 2°~0°.



Please refer to the table below for actual value:

Thread profile angle 2θ	β	
	External thread	Internal thread
60°	5.8°	8.79°
55°	5.24°	7.94°
30°	2.7°	4.1°
29°	2.6°	3.96°

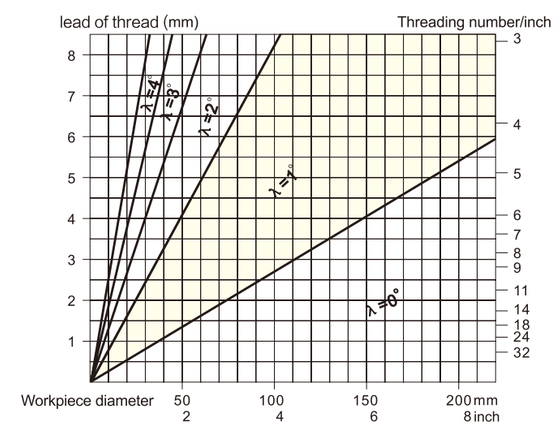
For example: when P=1.5, d2=24mm,
helical angle1.14°-(2°~0°)=inclined angle (-0.86°~1.14°)
it is feasible to use standard shim 1°.

Shim specification table is as follows:

Screw pitch range	Insert dimensions	Inclined angle	Shim
0.5-3.0	16	0	MT16-00MN
		1	MT16-01MN
		2	MT16-02MN
		3	MT16-03MN
3.5-6.0	22	0	MT22-00MN
		1	MT22-01MN
		2	MT22-02MN
		3	MT22-03MN

Note: the standard angle of shim for our threading tools is 1°.
((MT16-01MN or MT22-01MN)

Select shim:



不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

公制ISO外螺纹进刀推荐表

Table of recommended in-feed for metric ISO external threading with wiper edge

screw pitch（mm）	0.5	0.75	1	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5	5.5	6
Total in-feed（mm）	0.38	0.53	0.68	0.85	1.02	1.16	1.33	1.67	1.98	2.3	2.61	2.93	3.25	3.56	3.88
Number of passes	4	4	5	6	7	8	9	11	12	13	14	14	15	16	17
1	0.12	0.18	0.2	0.2	0.23	0.24	0.26	0.26	0.26	0.3	0.33	0.35	0.38	0.4	0.4
2	0.1	0.15	0.15	0.18	0.19	0.2	0.22	0.23	0.24	0.28	0.3	0.32	0.35	0.38	0.38
3	0.09	0.12	0.14	0.15	0.17	0.18	0.18	0.21	0.22	0.25	0.28	0.3	0.32	0.35	0.36
4	0.07	0.08	0.11	0.13	0.13	0.14	0.15	0.18	0.2	0.22	0.25	0.28	0.3	0.32	0.34
5			0.08	0.11	0.12	0.12	0.13	0.15	0.18	0.2	0.22	0.26	0.28	0.3	0.32
6				0.08	0.1	0.1	0.12	0.12	0.17	0.2	0.2	0.25	0.25	0.28	0.3
7					0.08	0.1	0.1	0.12	0.16	0.18	0.18	0.22	0.22	0.25	0.28
8						0.08	0.09	0.12	0.15	0.15	0.18	0.2	0.2	0.22	0.25
9							0.08	0.1	0.12	0.12	0.15	0.18	0.2	0.2	0.22
10								0.1	0.1	0.12	0.12	0.15	0.18	0.18	0.2
11								0.08	0.1	0.1	0.12	0.12	0.15	0.15	0.18
12									0.08	0.1	0.1	0.12	0.12	0.13	0.15
13										0.08	0.1	0.1	0.12	0.12	0.12
14											0.08	0.08	0.1	0.1	0.12
15													0.08	0.1	0.1
16														0.08	0.08
17															0.08

不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

公制ISO外螺纹进刀推荐表

Table of recommended in-feed for metric ISO internal threading with wiper edge

screw pitch（mm）	0.5	0.75	1	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5	5.5	6
Total in-feed（mm）	0.35	0.48	0.66	0.83	0.97	1.14	1.27	1.58	1.8	2.15	2.44	2.73	3.02	3.31	3.6
Number of passes	4	4	5	6	7	8	9	11	12	13	14	14	15	16	17
1	0.11	0.15	0.18	0.2	0.22	0.22	0.24	0.25	0.25	0.26	0.26	0.28	0.28	0.3	0.3
2	0.09	0.13	0.15	0.18	0.18	0.18	0.2	0.22	0.23	0.25	0.25	0.26	0.28	0.3	0.3
3	0.08	0.12	0.14	0.15	0.16	0.16	0.18	0.2	0.2	0.23	0.24	0.25	0.26	0.28	0.28
4	0.07	0.08	0.11	0.12	0.13	0.15	0.15	0.18	0.18	0.21	0.22	0.25	0.26	0.28	0.28
5			0.08	0.1	0.11	0.13	0.12	0.15	0.16	0.2	0.2	0.24	0.25	0.26	0.26
6				0.08	0.09	0.12	0.12	0.12	0.15	0.18	0.2	0.22	0.23	0.25	0.25
7					0.08	0.1	0.1	0.12	0.15	0.16	0.18	0.2	0.21	0.23	0.25
8						0.08	0.08	0.1	0.12	0.14	0.18	0.2	0.2	0.23	0.23
9							0.08	0.1	0.1	0.12	0.16	0.18	0.2	0.2	0.23
10								0.07	0.1	0.12	0.15	0.18	0.18	0.2	0.21
11								0.07	0.08	0.1	0.12	0.15	0.18	0.18	0.2
12									0.08	0.1	0.1	0.13	0.15	0.15	0.2
13										0.08	0.1	0.11	0.15	0.15	0.18
14											0.08	0.08	0.11	0.12	0.15
15													0.08	0.1	0.12
16														0.08	0.08
17															0.08

不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

美制UN外螺纹进刀量推荐表

Table of recommended in-feed for American unified standard external threading with wiper edge

screw pitch（mm）	24	20	18	16	14	12	10	8
Total in-feed（mm）	0.72	0.85	0.92	1.06	1.2	1.39	1.67	2.07
Number of passes	5	6	6	7	8	9	10	12
1	0.2	0.2	0.22	0.23	0.24	0.24	0.25	0.25
2	0.18	0.18	0.2	0.2	0.21	0.22	0.23	0.23
3	0.15	0.16	0.16	0.18	0.18	0.2	0.21	0.23
4	0.11	0.13	0.14	0.15	0.15	0.18	0.2	0.2
5	0.08	0.1	0.12	0.12	0.13	0.15	0.18	0.2
6		0.08	0.08	0.1	0.11	0.13	0.15	0.18
7				0.08	0.1	0.11	0.15	0.18
8					0.08	0.08	0.12	0.15
9						0.08	0.1	0.15
10							0.08	0.12
11								0.1
12								0.08

不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

美制UN内螺纹进刀量推荐表

Table of recommended in-feed for American unified standard internal threading with wiper edge

screw pitch（mm）	24	20	18	16	14	12	10	8
Total in-feed（mm）	0.71	0.83	0.92	1.03	1.16	1.29	1.53	1.9
Number of passes	5	6	6	7	8	9	10	12
1	0.19	0.2	0.22	0.23	0.24	0.24	0.25	0.25
2	0.17	0.18	0.2	0.2	0.2	0.2	0.23	0.23
3	0.15	0.15	0.17	0.17	0.18	0.18	0.2	0.23
4	0.12	0.12	0.14	0.14	0.15	0.15	0.18	0.2
5	0.08	0.1	0.11	0.12	0.12	0.12	0.15	0.18
6		0.08	0.08	0.1	0.1	0.12	0.13	0.15
7				0.07	0.1	0.1	0.11	0.15
8					0.07	0.1	0.11	0.12
9						0.08	0.1	0.12
10							0.07	0.1
11								0.1
12								0.07

不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

- 惠氏内、外螺纹进刀量推荐表
- Table of recommended in-feed for British standard internal and external threading with wiper edge

screw pitch（mm）	28	20	19	18	16	14	12	11	10	9	8
Total in-feed（mm）	0.66	0.88	0.91	0.99	1.09	1.25	1.42	1.58	1.71	1.9	2.13
Number of passes	5	6	6	7	8	8	8	9	10	11	12
1	0.18	0.2	0.2	0.2	0.2	0.22	0.23	0.24	0.24	0.23	0.23
2	0.15	0.18	0.18	0.18	0.18	0.2	0.21	0.22	0.22	0.22	0.22
3	0.14	0.16	0.17	0.15	0.16	0.2	0.21	0.2	0.2	0.21	0.22
4	0.11	0.14	0.15	0.15	0.15	0.18	0.2	0.2	0.2	0.2	0.21
5	0.08	0.12	0.13	0.13	0.12	0.15	0.2	0.18	0.18	0.2	0.2
6		0.08	0.08	0.1	0.12	0.12	0.16	0.18	0.16	0.18	0.2
7				0.08	0.08	0.1	0.12	0.15	0.15	0.15	0.18
8					0.08	0.08	0.09	0.12	0.15	0.15	0.16
9								0.09	0.12	0.13	0.15
10									0.09	0.13	0.15
11										0.1	0.12
12											0.09

不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

- NPT内、外螺纹进刀量推荐表
- Table of recommended in-feed for NPT internal and external threading with wiper edge

screw pitch（mm）	27	18	14	11.5	8
Total in-feed（mm）	0.77	1.14	1.46	1.77	2.54
Number of passes	6	8	10	12	14
1	0.19	0.22	0.24	0.24	0.24
2	0.16	0.2	0.22	0.22	0.24
3	0.14	0.18	0.2	0.2	0.23
4	0.11	0.15	0.15	0.18	0.22
5	0.09	0.12	0.15	0.15	0.22
6	0.08	0.1	0.12	0.15	0.2
7		0.1	0.12	0.13	0.2
8		0.07	0.1	0.13	0.18
9			0.08	0.11	0.16
10			0.08	0.1	0.16
11				0.08	0.15
12				0.08	0.12
13					0.12
14					0.1

不同标准螺纹加工程序编制用参数表

Parameter table for threading program under different standards

BSPT内、外螺纹进刀量推荐表

Table of recommended in-feed for BSPT internal and external threading with wiper edge

screw pitch（mm）	28	19	14	11
Total in-feed（mm）	0.66	0.94	1.25	1.56
Number of passes	5	6	8	10
1	0.18	0.22	0.22	0.22
2	0.15	0.2	0.2	0.2
3	0.14	0.18	0.18	0.2
4	0.11	0.15	0.16	0.18
5	0.08	0.11	0.15	0.15
6		0.08	0.15	0.15
7			0.11	0.13
8			0.08	0.13
9				0.11
10				0.09

切削用量推荐表

Table of recommended cutting parameters

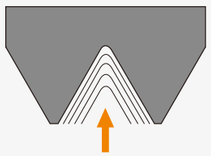
ISO	Material			Unit cutting force Kc0.4 N/mm²	Hardness HB	Grade HMA HMB HMC HMN Cutting speed(m/min)
P	Carbon steel	C=0.15%		1900	125	150-175
		C=0.35%		2100	150	140-155
		C=0.60%		2250	200	130-145
	Alloy steel	Anneal		2100	180	110-130
		Hardened		2600	275	80-100
		Hardened		2700	300	70-90
		Hardened		2850	350	60-80
	High alloy steel	Anneal		2600	200	90-115
		Hardened		3900	325	70-90
	Cast steel	Non-alloy		2000	180	180-210
		low alloy		2500	200	90-115
		High alloy		2700	225	90-115
		Martensite steel 12%Mn		3600	250	40-50
M	Stainless steel	Austenite		2450	180	110-130
		Martensite/Ferrite		2300	200	130-170
K	Malleable cast iron	Ferrite		1100	130	110-140
		Pearlite		1100	230	85-105
	Gray cast iron	Low tensile-strength		1100	180	110-140
		High tensile-strength		1500	260	90-115
	Nodular cast iron	Ferrite		1100	160	110-130
		Pearlite		1800	250	80-100
N	Al alloy	Non-aging treatment		500	60	1300-1450
		Aging treatment		800	100	450-500
	Cast aluminum alloy	Non-aging treatment		750	75	430-470
		Aging treatment		900	90	250-290
S	Heat resistant alloy	Iron base	Anneal	3000	200	35-50
			Aging	3050	280	25-35
		Ni- or Co-base	Anneal	3500	250	15-25
			Aging	4150	350	10-20
			Casting	4150	320	10-15
H	Hardened steel	Hardened steel		4500	HRC55	40-50

Note:
- The values in the above table are range values. High values in the range could be considered in actual cutting. When trying new cutting speed, please check the cutting edge condition before operation.
- In stainless steel threading, high cutting speed should be used to prevent built-up edge.
- The cutting parameters should be reduced when cutting small pitch thread and when using tools with small nose radius.
- When cutting thread by tools with small nose radius, such as NPT standard thread, it is advisable to use tools with big nose radius first to rough, so as to improve the life of tools with small nose radius.

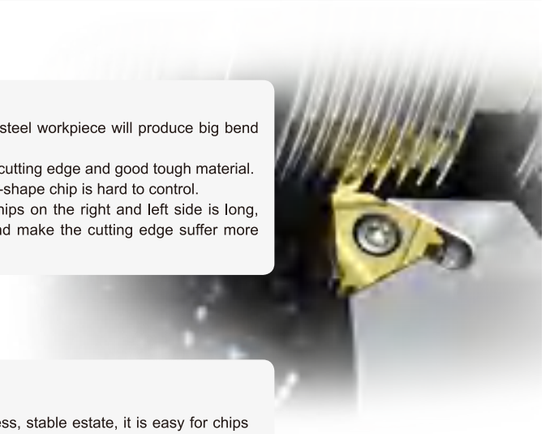
螺纹刀具进刀方法

In-feed way of threading tools

Radial in-feed



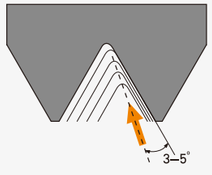
- Easy operating, high general.
- V-shape chip caused by long chip steel workpiece will produce big bend stress on cutting edge.
- It requires low cutting depth, sharp cutting edge and good tough material.
- Big quantity of heat when cutting ,V-shape chip is hard to control.
- Because the interface of cutting chips on the right and left side is long, so it is easy to cause vibration and make the cutting edge suffer more overloading.



Flank in-feed

- Cutting edge suffer small bend stress, stable estate, it is easy for chips formation in deep cutting depth.
- There are enough space to leave chips flow when flank in-feed.
- Big abrasion on right flank.

Modified flank in-feed



- Right Cutting Edge also engage on cutting depth to a certain extent, it can reduce the abrasion on right side of clearance face.
- Cutting edge suffer small bend stress, stable estate, it is easy for chips formation in deep cutting depth.
- Good Cutting Performance.

Alternate flank in-feed

- Cutting edge trade off when machining, equality abrasion on left and right side of clearance face on cutting edge, it can improve the life of tools.
- Chips are flowing from both of right and left side, good chips flowing.
- Recommend using in big screw-pitch thread cutting.

Recommend adopting flank in-feed or alternate flank in-feed under allowable range of machining equipment or programmer, it can eliminate the machining vibration effectively, and it has enough space discharge the chips between pitch. Cutting edge suffer a small stress, machining stable, it likes the general turning process when machining thread, good chip control without extra chips.

螺纹加工常见问题及解决办法

Common problems in threading and solutions

Problem	Cause	Solutions
Wear on clearance face	Cutting speed too high.	Reduce cutting speed.
	Low cutting depth, abrasion.	Reduce frequency of feed and friction of cutting edge.
	Inserts are over the center line.	Adopt correct center height.
Asymmetric wear on right and left cutting edge	The inclined angle of insert is different from the helical angle of thread.	Change to proper shim to get correct inclined angle.
	Flank in-feed is not correct.	Change the way of flank in-feed.
Breakage	Cutting speed too low.	Increase cutting speed.
	Cutting force too high.	Increase frequency of feed and reduce Max in-feed.
	Unstable clamping.	Check if workpiece vibrates. Reduce overhang of tool. Verify clamping of workpiece and tool.
	Chip twisting.	Increase the pressure of cooling liquid to blow away chips.
Plastic deformation	High cutting speed, high temperature on cutting area.	Reduce cutting speed. Increase feed frequency and reduce Max cutting depth.
	Insufficient cooling fluid.	Increase cooling fluid supply.
Low thread surface quality	Cutting speed too low. The insert is over the center line. Chips are not under control.	Increase cutting speed. Adjust centre height. Change the operation way of tools to well control chips.
Incorrect profile	Incorrect center height.	Adjust centre height.
	Pitch on machine is not correct.	Adjust machine.
Shallow profile	Cutting speed set wrong.	Adjust cutting depth.
Surface damage	Chips involved or contacted.	Change to flank in-feed to control chip flow direction.
Built-up edge	Temperature of cutting edge is too low. Usually occur when machining stainless steel and low carbon steel.	Increase cutting speed as well as pressure and concentration of cooling fluid. Choose inserts with good toughness.
Crack on surface	Cutting force too high	Reduce the cutting depth of each feed.
Vibration	Incorrect clamping of workpiece or tool	Verify clamping of workpiece and tool. Minimize overhang of tool.
	Incorrect cutting parameters	Increase cutting speed or reduce it substantially.
	Incorrect tool clamping	Adjust center height.